



THIS DRAWING CONTAINS A RASTER IMAGE FILENAME:

	LIST OF MATERIALS		
NO.	DESCRIPTION	LENGTH	QUANTITY
1.	900X900 STAINLESS STEEL SLUICE GATE FONTAINE SERIES 20 MODEL 204 C/W MODEL F-2 STAINLESS STEEL WALL THIMBLE		1
2.	900Ø ARMTEC MODEL 20C CI FLAP GATE WITH BRONZE SEATING FACES		1
3.	9000 CI ROUND FLANGE ROUND OPENING ARMTEC TYPE "F" WALL THIMBLE		1
4.	FABRICATED GALVANIZED STEEL LADDER (RUNGS @ 300 O.C.)	7785	1
5.	STAINLESS STEEL STEM GUIDE C/W UHMWPE BUSHING		AS REQ'D
6.	SOLID ROUND STAINLESS STEEL VALVE STEM	AS REQ'D	1
7.	PEDESTAL MOUNTED GATE OPERATOR C/W STEM COVER AND POSITION INDICATOR (FONTAINE TYPE MNEP)		1
8.	ALUMINUM ANGLE EXTRUSION (DIE #670826) FRAME C/W CONC. ANCHORS @ 300 O.C.	AS REQ'D	2
9.	10 THICK ALUMINUM TREAD PLATE COVER C/W 3 THICK X 32 WIDE NEOPRENE GASKET BONDED TO ANGLE FRAME	AS REQ'D	1
10.	50 X 38 X 10 ALUMINUM BAR C/W 15¢ HOLE FOR PADLOCK		1
11.	100 X 64 X 6 ALUMINUM SUPPORT CHANNEL	915	1
12.	19¢ CONTINUOUS ALUMINUM HINGE C/W 10¢ REMOVABLE STAINLESS STEEL PIN	1005	1
13.	10 THICK ALUMINUM TREAD PLATE COVER C/W 3 THICK X 32 WIDE NEOPRENE GASKET BONDED TO ANGLE FRAME AND 80 X 20 LONG FLAT HEAD SCREWS @ 450 O.C. MAX.	AS REQ'D	2
	120 ALUMINUM ROD LIFTING HANDLE		1
	FABRICATED ALUMINUM HANDHOLD C/W 12¢ X 140 LONG ANCHOR BOLTS FABRICATED STEEL LADDER	300	1
		1	1

NOTES:

- SEE DRAWING 04920 FOR CHAMBER LOCATION
 ALL ALUMINUM MATERIAL 5.351-T6
 ALL ALUMINUM SURFACES IN CONTACT WITH
 CONCRETE TREATED WITH TWO COATS OF
 ALKALI RESISTANT BITUMINOUS PAINT
 ALL UNIDENTIFIED NUTS, BOLTS AND ANCHORS TYPE 316 STAINLESS STEEL

CONTRACTOR: NELSON RIVER CONSTRUCTION PROJECT COMPLETION DATE: 2004 01 01

RECORD DRAWING WATER AND WASTE DEPARTMENT

B.M. ELEV.		FIELD BOOK #:				y of v			ENGINEER'S SEAL		
POSTED TO LBIS						WATTER AND WASTE ENGINEERING DIVISION				ORIGINAL SIGNED	V
						DESIGNED BY	TW	CHECKED BY	TW	BY W.D. WATTERS 01/08/16	D
						DRAWN BY	WKT	APPROVED BY		01/08/16	BU
						HOR. SCALE	1: 30	RELEASED FOR CONSTRUCTION		TENDER NO. 0695-2001	
1	REVISED TO	RECOR	D DWG.	08.04.14	CJH	VERTICAL				AUTOCADR2000: 04926.dwg	
NO. REVISIONS				DATE	BY	DATE	2001 08 16	08 16 DATE		PLOT DATE: 2008 06 03	
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THE CITY OF WINNIPEG WATER AND WASTE DEPARTMENT

D'ARCY WASTEWATER PUMPING STATION BUILDING, GATE CHAMBER MODIFICATIONS, OUTFALL, AND SITE GRADING OUTFALL CHAMBER PLAN VIEWS

SHEET **7** OF **11**

04926