

CENTRE OF PILE LAYOUT TABLE					
STRUCTURE	STATION	O/S (m)	NORTHING	EASTING	
S792 (P1)	7+98.338	20.110 (RIGHT)	9919.2235	9569.6521	
S792 (P2)	7+98.338	8.373 (LEFT)	9947.6966	9568.9010	



GENERAL NOTES	$\overline{\}$
<u>SENERVIE NOTED</u>	$\sim$
1. DESIGN DATA	
AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 6TH EDITION, 2013, PLUS INTERIMS.	
• DESIGN WIND LOAD = 1.5 kPa	
DESIGN ICE LOAD = 0.15 kPa	
FATIGUE CATEGORY I CONSIDERING NATURAL WIND GUSTS AND TRUCK INDUCED GUSTS.	
2. ALL PLATE MATERIALS SHALL BE CSA G40.21 - 300W STRUCTURAL STEEL.	
3. ALL MATERIALS EXCEPT STAINLESS STEEL AND ALUMINUM SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH ASTM A123 TO A MIN. NET RETENTION OF 610 g/m <sup>2</sup> UNLESS INDICATED OTHERWISE.	
4. ALL AREAS OF DAMAGED GALVANIZING SHALL BE REPAIRED WITH GALVALLOY OR APPROVED EQUIVALENT, HAVING A MINIMUM 96% ZINC CONTENT IN THE DRY FILM.	
5. SIGN PANELS SHALL BE INSTALLED ON THE SIGN SUPPORT STRUCTURE IMMEDIATELY FOLLOWING ERECTION OF THE SUPPORT STRUCTURE (SAME DAY).	
6. PROVIDE "RAISED" IDENTIFICATION NO. WITH WELDING ELECTRODE FOR THE SIGN STRUCTURE.	
7. GRIND ALL SHARP POINTS AND EDGES.	
8. EXTERIOR WELD JOINING SHAFT TO TRANSVERSE PLATE SHALL BE AN UNEQUAL LEG COMPLETE PENETRATION WELD WITH THE LONG LEG OF THE WELD ALONG THE SHAFT TERMINATING AT 30° FROM THE SHAFT SURFACE.	