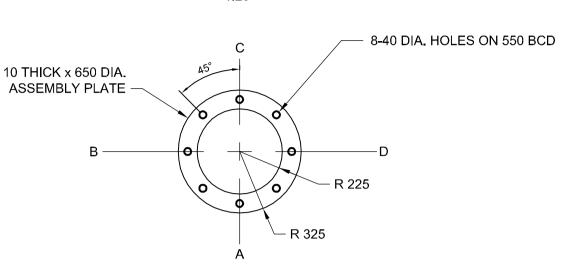
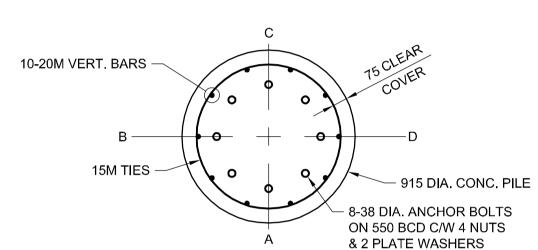
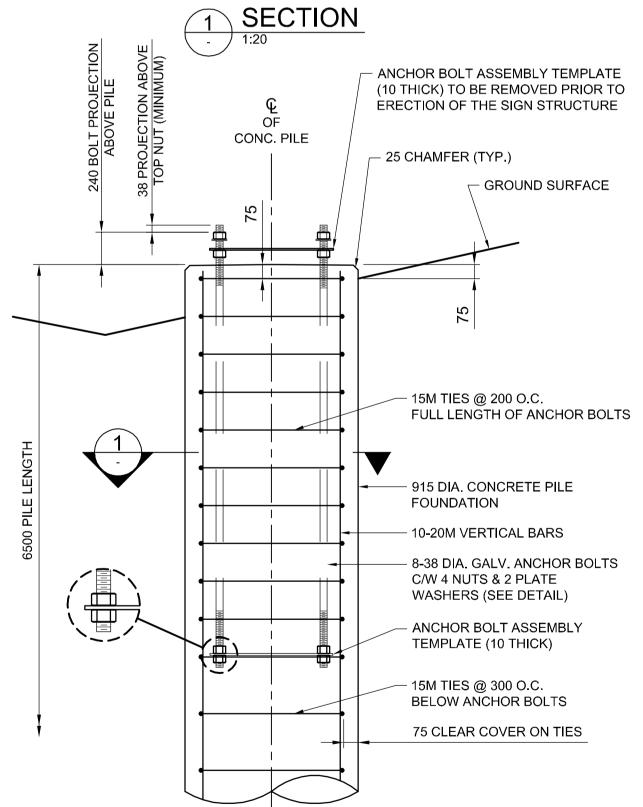


ANCHOR BOLTS LAYOUT

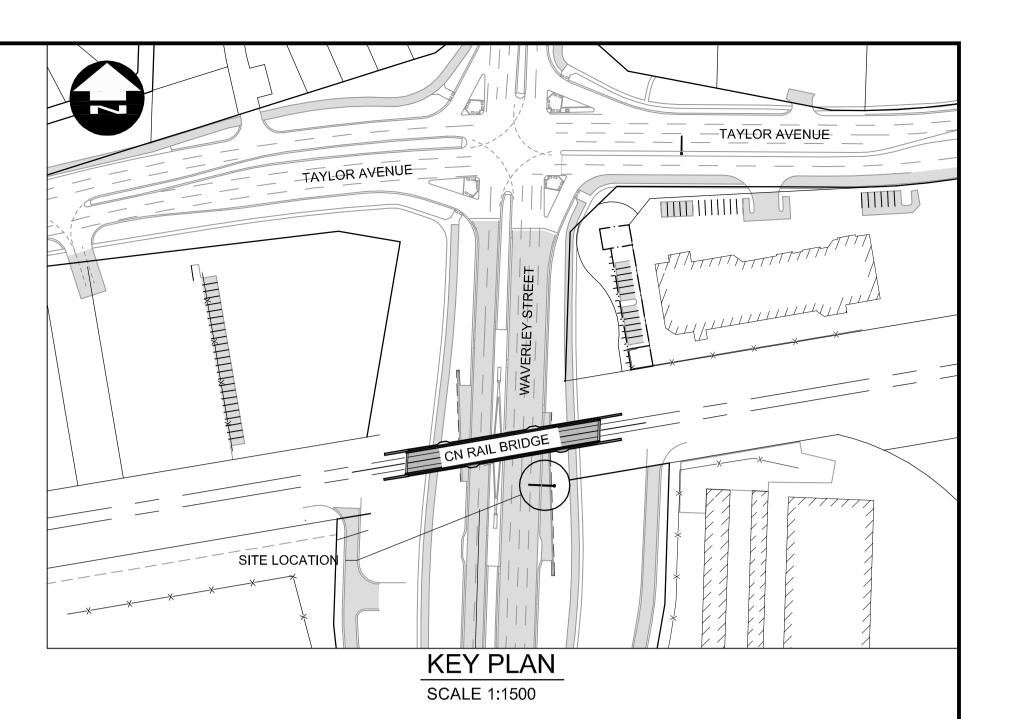


ANCHOR BOLT ASSEMBLY TEMPLATE





CONCRETE PILE FOUNDATION DETAIL FOR S781



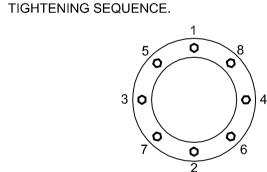
PILE CONSTRUCTION NOTES

1. REINFORCING STEEL

- CSA G30.18 GR. 400W
- VERTICAL BARS FULL LENGTH OF PILE
- HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM A767

2. ANCHOR BOLTS

- ASTM F1554 GR.55 (380 MPa)
- 8-38 DIA. ANCHOR BOLTS 2.0m LONG
- EACH BOLT C/W 4 NUTS & 2 PLATE WASHERS (SEE PLATE WASHER DETAIL FOR MK. 14)
- TOP 300 THREADED UNC CLASS 2A • BOTTOM 100 THREADED UNC CLASS 2A
- HOT DIP GALVANIZED FULL LENGTH, IN ACCORDANCE WITH
- ASTM A153 CLASS C • B.C.D. = BOLT CIRCLE DIAMETER TO CENTRE OF BOLT GROUP
- ANCHOR BOLTS SHALL BE ALIGNED WITH TEMPORARY STEEL TEMPLATES. PLACEMENT OF ANCHOR BOLTS AND CONCRETE
- WITHOUT THE TEMPLATES WILL NOT BE PERMITTED. • CONTRACTOR SHALL REMOVE THE TOP ANCHOR BOLT SETTING
- TEMPLATE, NUTS AND FORM, FOLLOWING A MINIMUM 24 HOUR CONCRETE CURING PERIOD.
- FOLLOWING INSTALLATION OF THE STEEL STRUCTURE, TIGHTEN THE LOWER LEVELING NUTS AND UPPER ANCHOR NUTS TO A SNUG-TIGHT CONDITION, FOLLOWED BY 1/3 NUT ROTATION
- (+20°/-0°) OF THE UPPER ANCHOR NUTS. • ANCHOR BOLTS SHALL BE TIGHTENED USING A STAR PATTERN



3. FORM TOP OF PILE WITH A TUBULAR FORM (SONOTUBE):

• 1m FOR DRILLED SHAFTS • 1.5m FOR HYDRO-EXCAVATED SHAFTS

4. CONCRETE MIX DESIGN

- PROPORTIONING OF FINE AGGREGATE, COARSE AGGREGATE, CEMENT, WATER, AND AIR ENTRAINING AGENT SHALL BE SUCH AS YIELD CONCRETE HAVING THE REQUIRED STRENGTH AND
- WORKABILITY AS FOLLOWS: i) CLASS OF EXPOSURE: S-1
- ii) MINIMUM COMPRESSIVE STRENGTH AT 56 DAYS = 35 MPa iii) MAXIMUM WATER/CEMENT RATIO = 0.40
- iv) AIR CONTENT: CATEGORY 2 PER TABLE 4 OF CSA A23.1-14 (4-7%) v) CEMENT IN ACCORDANCE WITH CSA A23.1-14
- WARNING

IF POWER EQUIPMENT OR EXPLOSIVES ARE TO BE USED FOR EXCAVATION ON THIS PROJECT THE CONTRACTOR MUST:

METRIC

WHOLE NUMBERS INDICATE MILLIMETRES

DECIMALIZED NUMBERS INDICATE METRES

- 1. NOTIFY THE GAS COMPANY OF THE PROPOSED LOCATION OF EXCAVATION.
- 2. TAKE PRECAUTION TO AVOID DAMAGE TO GAS COMPANY INSTALLATIONS SEE PROVINCIAL REGULATION 210/72 FOR DETAILS.

3. OBTAIN EXCAVATION PERMITS PRIOR TO CONSTRUCTION.

				DILLON CONSULTING				ENGINEER'S SEAL D.R.C.	THE CITY OF WINNIPEG PUBLIC WORKS DEPARTMENT		
				DESIGNED BY	DRA	CHECKED BY	SSR	AMORIM Member 33215		T UNDERPASS AT CN MILE 3.89 RIVERS SUB UNDERPASS STRUCTURE, RAILWORKS,	CITY DRAWING NUMBER U-239-2016-C2-CS-070
				DRAWN BY	MDG APPROVED BY		DBW	Member 33215 ROFESSION CONSULTANT PROJECT NUMBER 16-3353	ROADWORKS, LAND D	DRAINAGE SEWER, PUMPING STATION LANDSCAPING WORKS	SHEET OF 070 085
				HOR. SCALE	AS SHOWN	RELEASED FOR CONSTRUCTION	0701 ND WWW.EDI EV OT AT		CONSULTANT DRAWING NUMBER		
0	ISSUED FOR TENDER	17/01/09	DA	VERTICAL	AS SHOWN	DATE			S781 - NB WAVERLEY ST AT TAYLOR AVE		C2-CS-070
NO.	REVISIONS	DATE	BY	DATE							02-00-070