

STRUCTURAL STEEL AND METAL FABRICATIONS

1. MATERIAL SHALL CONFORM TO THE FOLLOWING:

STRUCTURAL STEEL

CAN/CSA G40.20/G40.21, GRADE 350W OR ASTM A992, GRADE 50ksi FOR ALL W AND

H SECTIONS, GRADE 300W FOR OTHERS

HOLLOW STRUCTURAL SECTION

CAN/CSA G40.20/G40.21, GRADE 350W, CLASS C

HIGH STRENGTH BOLTS SPECIAL COATING

ASTM A325 SEE DRAWINGS

CAN/CSA S157-05/S157.1, ALLOY 6351-T6 FOR STRUCTURAL EXTRUDED SHAPES

STAINLESS STEEL

STRUCTURAL STEEL

COLD FORMED STEEL

A666 TYPE 316/316L WITH MINIMUM YIELD STRESS

REFERENCE CODES:

ALUMINUM

CAN/CSA-S16 LIMIT STATES DESIGN OF STEEL STRUCTURES

STAINLESS STEEL

CAN/CSA S157/S157.1 STRENGTH DESIGN IN ALUMINUM/COMMENTARY ON CSA S157 ASTM A666 STANDARD SPECIFICATION FOR ANNEALED OR COLD-WORKED AUSTENITIC

STAINLESS STEEL SHEET, STRIP, PLATE, AND FLAT BAR

ASTM A276 STANDARD SPECIFICATION FOR STAINLESS STEEL BARS AND SHAPES CSA S136 NORTH AMERICAN SPECIFICATION FOR THE DESIGN OF COLD-FORMED STEEL

STRUCTURAL MEMBERS

WELDING

ALUMINUM

CSA W59 WELD STEEL CONSTRUCTION (METAL ARC WELDING)

ALUMINUM STAINLESS STEEL

CARBON STEEL

CSA W59.2 WELDED ALUMINUM CONSTRUCTION AMERICAN WELDING SOCIETY AWS D1.6/D1.6M STRUCTURAL WELDING CODE -

STAINLESS STEEL

- 3. ALL SHOP CONNECTIONS SHALL BE WELDED. ALL FIELD CONNECTIONS SHALL BE WELDED OR BOLTED USING HIGH STRENGTH BOLTS, BEARING TYPE WITH THREADS INCLUDED IN THE SHEAR PLANE.
- BEAM CONNECTIONS SHALL BE C.I.S.C. DOUBLE ANGLE CONNECTIONS USING A325 BOLTS AND E480XX FILLET WELDS UNLESS NOTES OTHERWISE. MINIMUM SIZE OF BOLTS SHALL BE 19mm DIAMETER.
- 5. ALL MOMENT CONNECTIONS SHALL BE DESIGNED FOR 90% MOMENT CAPACITY OF THE MEMBER. THE WEB CONNECTIONS SHALL BE DESIGNED FOR THE SHEAR CAPACITY OF THE MEMBER.
- 6. FOR SHEAR AT NON-COMPOSITE SIMPLE SPAN CONNECTIONS, PROVIDE FOR HALF THE TOTAL FACTORED LOAD ON THAT SPAN AS TABULATED IN THE C.I.S.C. STEEL HANDBOOK BEAM LOAD TABLES, BUT NOT LESS THAN 50% OF THE SHEAR CAPACITY OF THE BEAMS.
- ALL COLUMN SPLICES, DIAGONAL BRACING CONNECTIONS, AND MOMENT CONNECTIONS SHALL BE PRETENSIONED BEARING TYPE CONNECTIONS USING HIGH STRENGTH BOLTS.
- BRACING MEMBERS SHALL BE CONNECTED FOR THE FOLLOWING (WHICHEVER IS LARGER):
- 50% OF THE FACTORED TENSILE RESISTANCE OF THE MEMBER BASED ON THE GROSS AREA OF THE MEMBER
- FORCES AS SHOWN ON THE DRAWINGS
- PROVIDE A MINIMUM OF TWO BOLTS
- CROSS BRACE SHALL BE CONNECTED AT CENTRE
- 10. FORCES ARE DESIGNATED BY (+) FOR TENSION AND (-) FOR COMPRESSION.
- 11. CONNECTION FOR BEAMS SUBJECT TO AXIAL FORCES SHALL BE DESIGNED FOR THE AXIAL FORCES IN ADDITION TO THE SHEAR AND/OR MOMENT FORCES.
- 12. PROVIDE WELDED STIFFENER PLATES ON BOTH SIDES OF THE WEB OF BEAMS AT POINT OF CONCENTRATED LOAD INCLUDING BEAMS SUPPORTING COLUMNS OR RUNNING OVER TOPS OF COLUMNS. MINIMUM STIFFENER PLATES THICKNESS SHALL BE 10mm OR FLANGE THICKNESS OF THE COLUMN ABOVE OR BELOW, WHICHEVER IS GREATER. MINIMUM SIZE OF WELD SHALL BE 5mm DOUBLE FILLET WELDS OR SHALL BE SUFFICIENT TO DEVELOP THE FULL STRENGTH OF THE STIFFENER, WHICHEVER IS GREATFR.

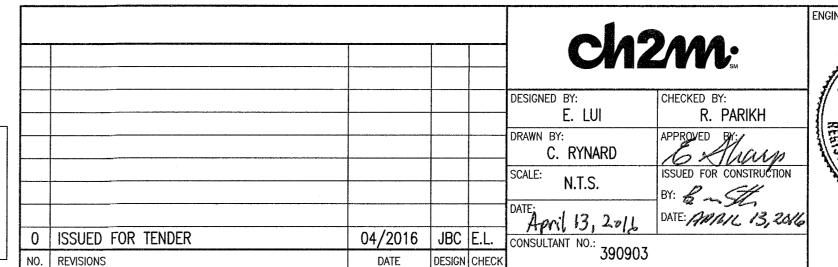
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Certificate of Authorization

CH2M HILL Canada Ltd.

No. 1441

13. ALL STEEL SHALL BE HOT-DIP GALVANIZED.



ANT APR 12,306 Member 37003

Winnipeg

THE CITY OF WINNIPEG WATER AND WASTE DEPARTMENT

NORTH END SEWAGE TREATMENT PLANT (NEWPCC) HEADEND DISCHARGE WELL STRUCTURAL UPGRADES STRUCTURAL LEGEND AND GENERAL NOTES

CITY DRAWING NUMBER

SHEET REV. SIZE -0101M-S0011|001

FILE NAME: 1-0101M-S0011.dwg