

**Part 1 General**

**1.1 RELATED SECTIONS**

- .1 Section 26 05 01 - Common Work Results - Electrical.

**1.2 REFERENCES**

- .1 American National Standards Institute (ANSI)/Institute of Electrical and Electronics Engineers (IEEE)
  - .1 ANSI/IEEE 837-1989(R1996), Qualifying Permanent Connections Used in Substation Grounding.
- .2 Canadian Standards Association, (CSA International)

**Part 2 Products**

**2.1 EQUIPMENT**

- .1 Clamps for grounding of conductor: size as required to electrically conductive underground water pipe.
- .2 Rod electrodes: copper clad steel 19 mm dia by 3 m long.
- .3 Plate electrodes: copper, surface area 0.5 m<sup>2</sup>, 1.6 mm thick.
- .4 Grounding conductors: bare stranded copper, soft annealed, size 4/0AWG.
- .5 Insulated grounding conductors: green, type RWU90.
- .6 Ground bus: copper, size as indicated, complete with insulated supports, fastenings, connectors.
- .7 Non-corroding accessories necessary for grounding system, type, size, material as indicated, including but not necessarily limited to:
  - .1 Grounding and bonding bushings.
  - .2 Protective type clamps.
  - .3 Bolted type conductor connectors.
  - .4 Thermit welded type conductor connectors.
  - .5 Bonding jumpers, straps.
  - .6 Pressure wire connectors.

**Part 3 Execution**

**3.1 INSTALLATION GENERAL**

- .1 Install complete permanent, continuous grounding system including, electrodes, conductors, connectors, accessories. Where EMT is used, run ground wire in conduit.
- .2 Install connectors in accordance with manufacturer's instructions.

- .3 Protect exposed grounding conductors from mechanical injury.
- .4 Make buried connections, and connections to conductive water main, electrodes, using copper welding by thermit process.
- .5 Use mechanical connectors for grounding connections to equipment provided with lugs.
- .6 Soldered joints not permitted.
- .7 Install bonding wire for flexible conduit.
- .8 Install flexible ground straps for bus duct enclosure joints, where such bonding is not inherently provided with equipment.
- .9 Install separate ground conductor to outdoor lighting standards.
- .10 Connect building structural steel and metal siding to ground by welding copper to steel.
- .11 Ground secondary service pedestals.
- .12 Reconnect:
  - .1 Existing grounding system
  - .2 Domestic water piping
  - .3 Existing systems requiring ground i.e. MTS system

### **3.2 ELECTRODES**

- .1 Install concrete encased electrodes in building foundation footings, with terminal connected to grounding network.
- .2 Install rod and plate electrodes and make grounding connections.
- .3 Bond separate, multiple electrodes together.
- .4 Use size 4/0 AWG copper conductors for connections to electrodes.
- .5 Make special provision for installing electrodes that will give acceptable resistance to ground value where rock or sand terrain prevails. Ground as indicated.

### **3.3 SYSTEM AND CIRCUIT GROUNDING**

- .1 Install system and circuit grounding connections to neutral of 600 V system, secondary 208 V systems.

### **3.4 EQUIPMENT GROUNDING**

- .1 Install grounding connections to typical equipment included in, but not necessarily limited to following list. Service equipment, transformers, switchgear, duct systems, frames of motors, motor control centres, starters, control panels, building steel work, generators, elevators and escalators, distribution panels, outdoor lighting.

**3.5 GROUNDING BUS**

- .1 Install copper grounding bus mounted on insulated supports on wall of electrical room.
- .2 Ground items of electrical equipment in electrical room to ground bus with individual bare stranded copper connections size 2/0AWG.

**3.6 FIELD QUALITY CONTROL**

- .1 Perform tests in accordance with Section 26 05 01 - Common Work Results - Electrical.
- .2 Perform ground continuity and resistance tests using method appropriate to Site conditions and to approval of Contract Administrator and local authority having jurisdiction over installation.
- .3 Perform tests before energizing electrical system.
- .4 Disconnect ground fault indicator during tests.
- .5 Clearly mark exact locations of Ground Rods and Ground routes on As-Built drawings.

**END OF SECTION**