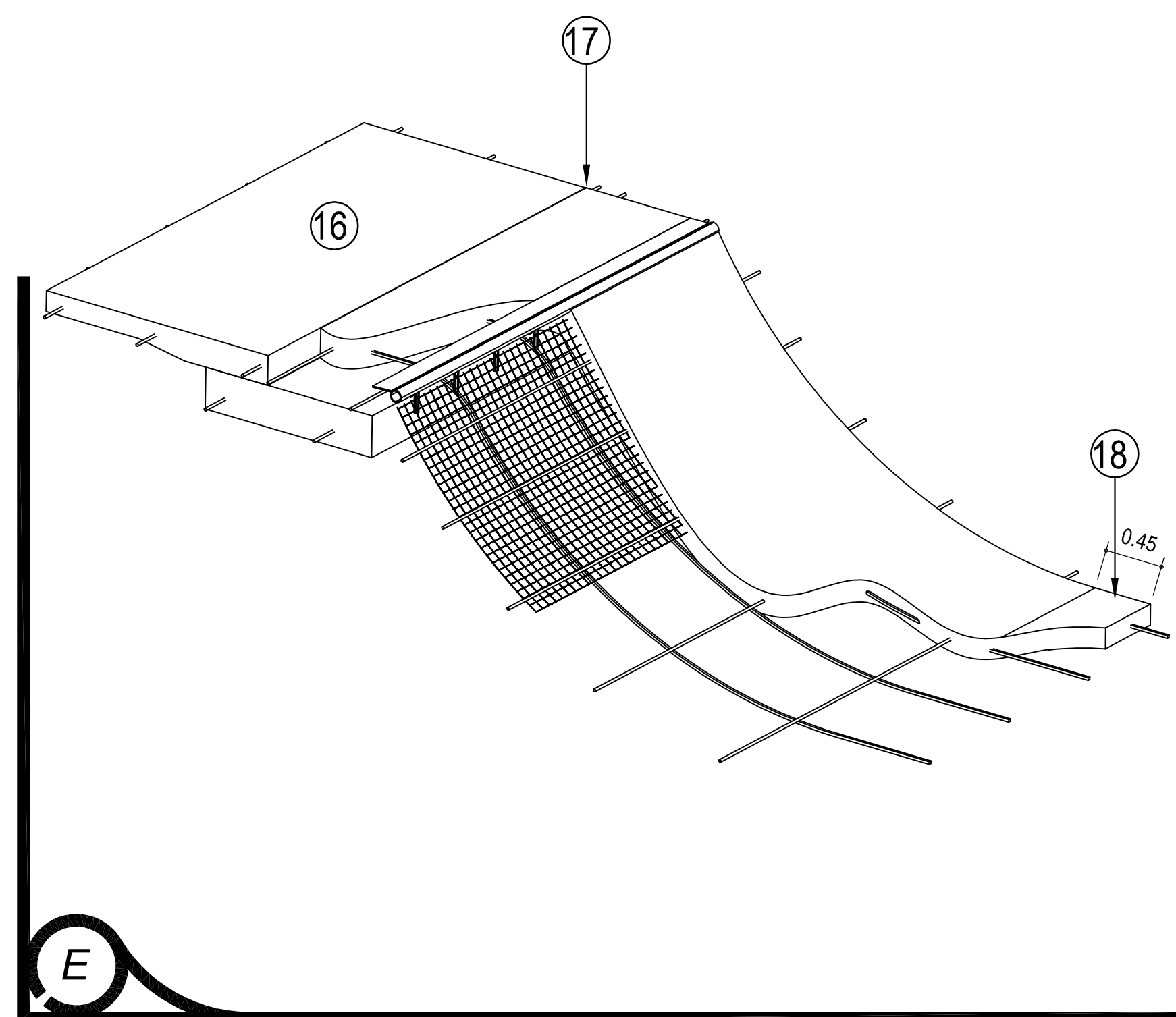
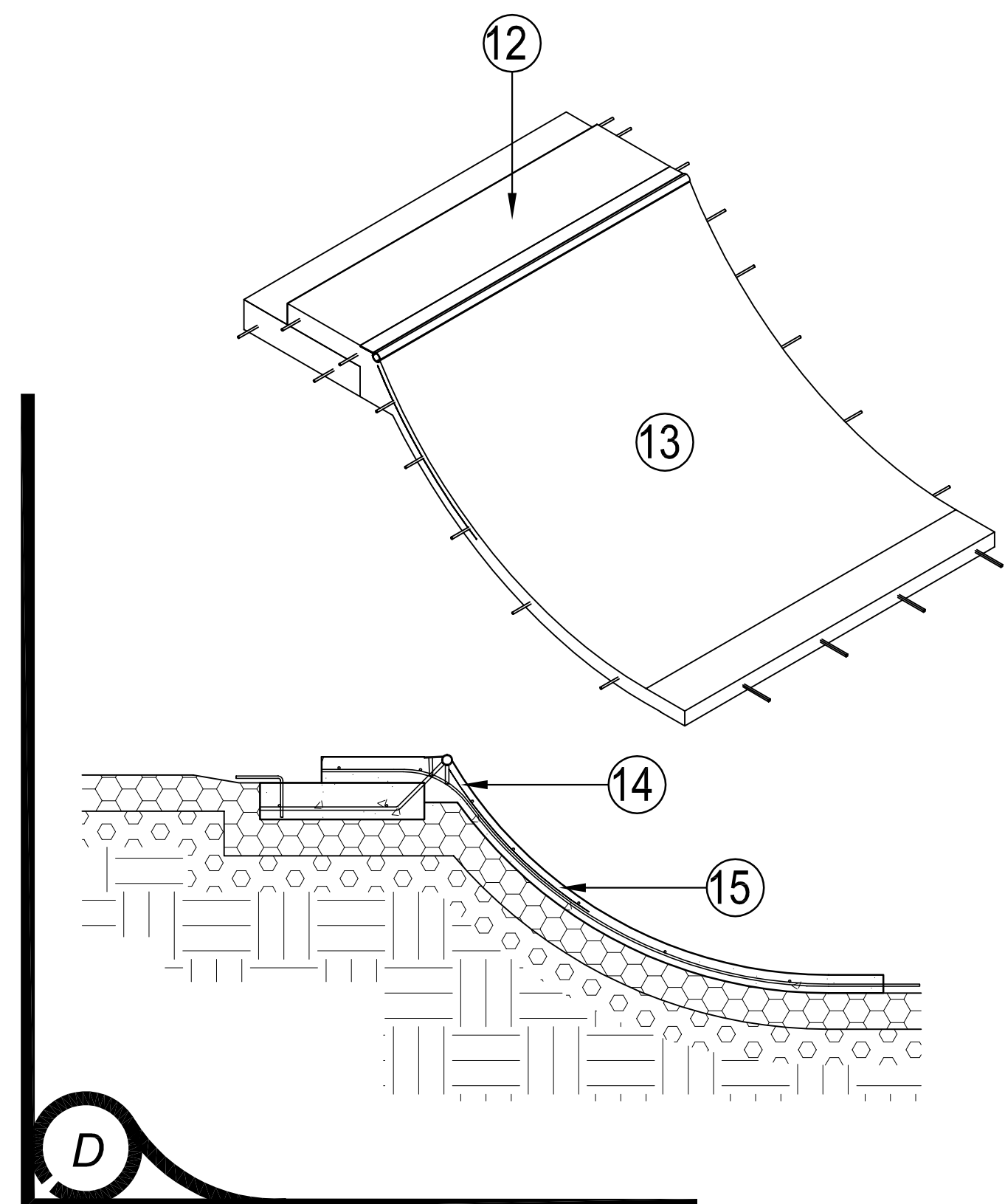
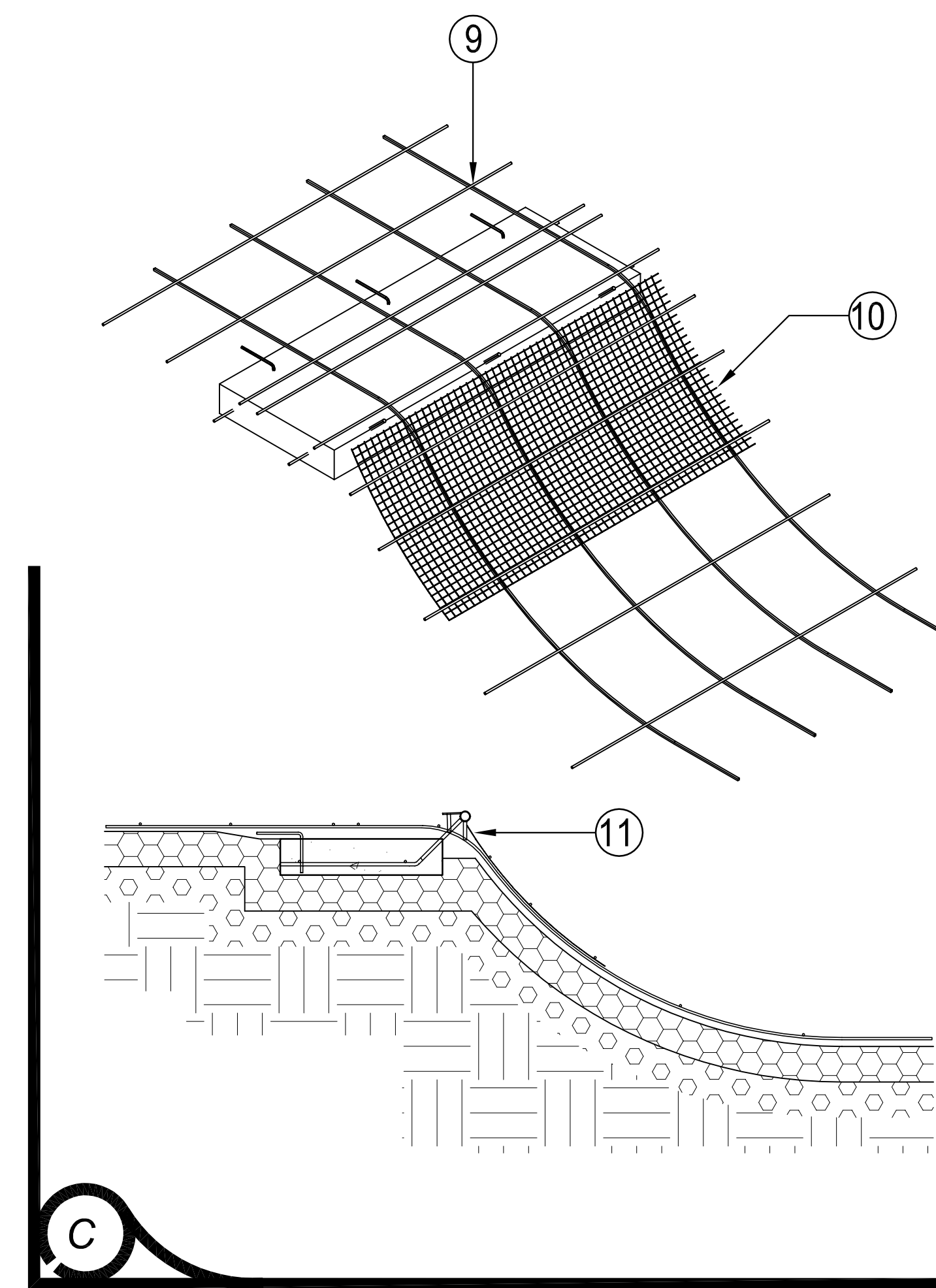
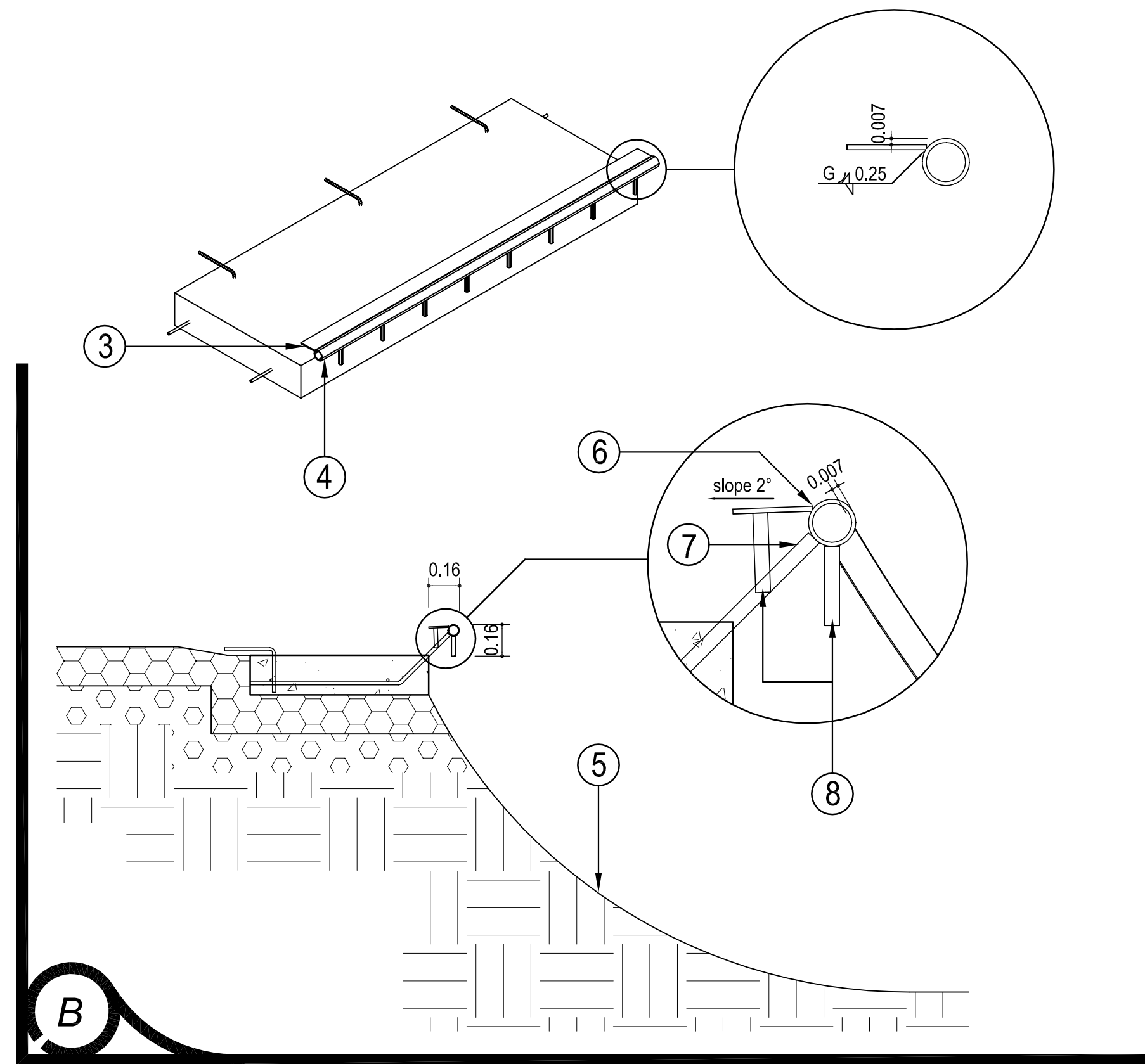
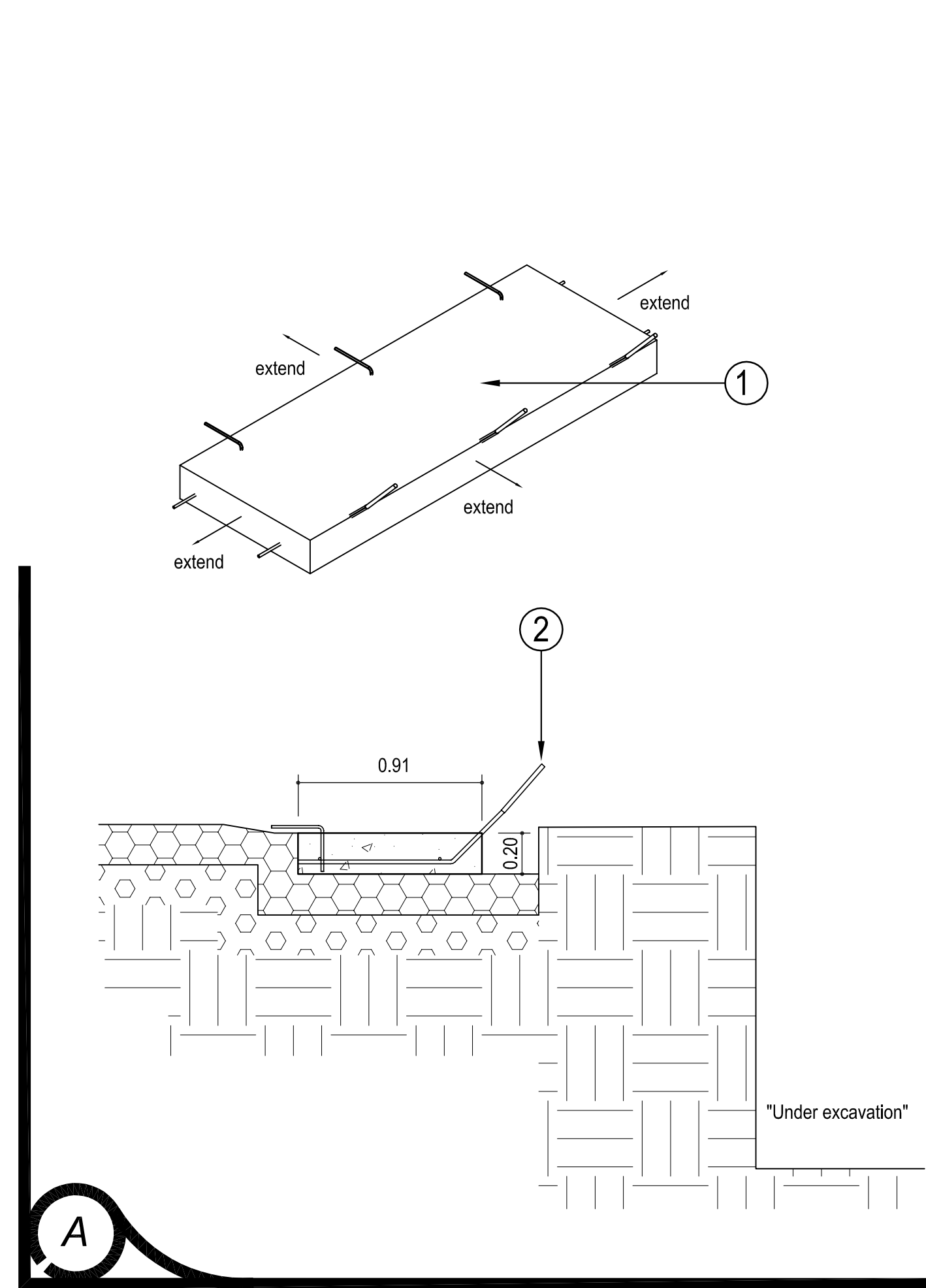


Profiles indicate proper layout and dimensions of all CIP concrete banks and transitions. Contractor must refer to written specifications to ensure that proper sub-base, and base materials are placed over compacted subgrade. All concrete elements shall be constructed by:

- 1) Removing surface organics to a layer suitable for compaction to 98% SPD
- 2) Importing and compacting fill as per specifications. All fill material shall be free draining
- 3) Placing 100mm of 19mm minus aggregate over compacted free draining material.



- 1) Slope stabilization slab (w/ Ø10mm rebar matt 600mm OC max)
- 2) Ø15mm rebar w/ 45° bend protruding wild
- 3) 6mm X 100mm hot rolled plate **
- 4) 2" schedule 40 pipe (60mm ID) **
- 5) Shaped native soil, compacted to 98% SPD
- 6) Seal weld (no water penetration), grind flush***
- 7) Rebar cut to correct elevation and coping secured with a 6mm fillet weld all round.*
- 8) 100mm x Ø15mm Rebar "stubs" secure w/6mm fillet weld all round *
- 9) Ø10mm rebar matt at 600mm OC max
- 10) 60mm stucco wire mesh
- 11) Wire mesh is tied to the rebar "stubs" (mesh is primarily to prevent slumping of the concrete during finishing).
- 12) 600 mm "deck" behind coping.
- 13) Transition panel
- 14) Wire mesh must be set 30mm min in from finished edge
- 15) Wire mesh must be set to a depth of 60mm min
- 16) Deck slab
- 17) Cold Joint
- 18) 450mm of flat at the foot of all panels , all joints must occur outside of this area.

* All welded area shall be treated with zinc rich Galvicon or equivalent

** Stock lengths of steel shall be pre treated with zinc rich Galvicon or equivalent.

*** Every precaution must be taken to prevent heat distortion while seal welding.



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NOTES

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| No. | Description | Date |
|-------------------------|------------------|------------|
| 0. | Issue for Tender | Mar. 03/06 |
| REVISIONS-DRAWING ISSUE | | |

CONTRACTOR SHALL CHECK ALL DIMENSIONS ON THE WORK AND REPORT ANY DISCREPANCY TO THE CONTRACT ADMINISTRATOR BEFORE PROCEEDING. ALL DRAWINGS AND SPECIFICATIONS ARE THE EXCLUSIVE PROPERTY OF THE CONTRACT ADMINISTRATOR AND MUST BE RETURNED AT THE COMPLETION OF THE WORK.

PROJECT:

**Skatepark West
St. James**

LOCATION:

Winnipeg, Man.

| | | |
|----------|-----|------------------|
| DRAWN | ML | |
| CHECKED | MV | |
| APPROVED | MV | CAD FILE SK-D-6 |
| SCALE | NTS | DATE June. 01/05 |

TRANSITION PANEL CONSTRUCTION SEQUENCE

DRAWING TITLE

PROJECT NO.
PR2005-08

DRAWING NO.
SK-D-8