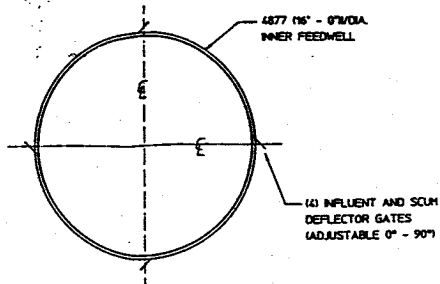
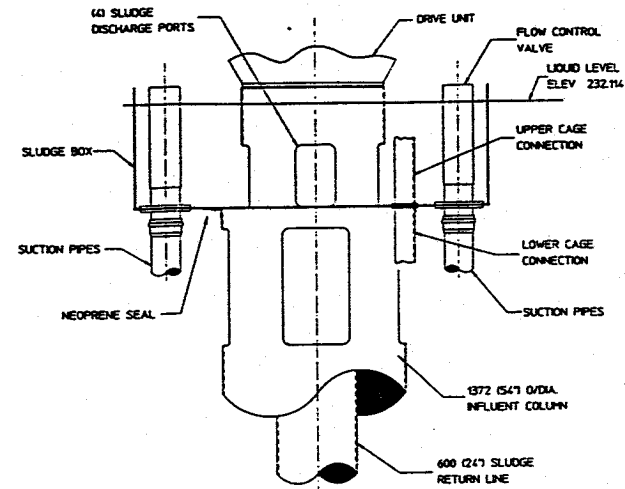


**NOTES**

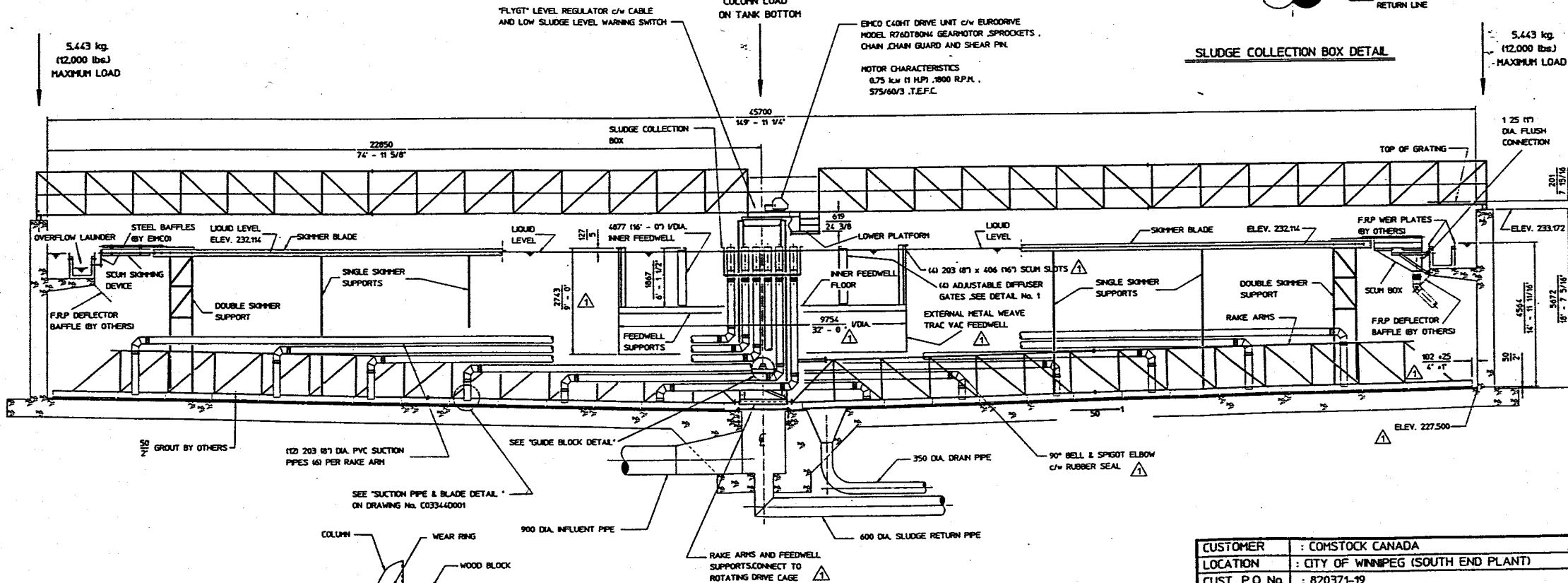
1. STAINLESS STEEL, ALUMINUM BRASS AND ALL OTHER NON-FERROUS SURFACES SHALL REMAIN UNPAINTED.
2. ALL FABRICATED MILD STEEL SURFACES TO BE SANDBLASTED TO SSPC SP-10 FOLLOWED BY 03 COATS OF COAL TAR EPOXY (TOTAL DRY FILM THICKNESS = 16 mil)
3. DRIVE UNIT SHALL BE CLEANED TO SSPC SP-1 & 3 (MRE BRUSH AND SOLVENT CLEANED FOLLOWED BY 03 COAT OF PRIMER.
4. PURCHASED ITEMS SUCH AS REDUCERS, MOTORS, ETC. TO RECEIVE MANUFACTURERS STANDARD FINISH.
5. ALL ANCHOR BOLTS AND INSERTS TO BE BY "EMCO".
6. ALL WELDING SHALL CONFORM TO THE REQUIREMENTS OF CSA W59 AND CSA W47.2 QUALIFICATION CODES.
7. MATERIAL SPECIFICATIONS:
  - STRUCTURAL STEEL SECTIONS AND PLATE PER CSA G40.21-44W MINIMUM MATERIAL THICKNESS 6mm (1/4").
  - ALUMINUM STRUCTURAL SECTIONS PER ALLOY 6061-T6
  - ALL SUBMERGED FASTENERS TO BE PER AISI TYPE 316L STAINLESS STEEL EXCEPT FOR BRASS SQUEEGEE BOLTS.
  - ALL OTHER FASTENERS AND ANCHOR BOLTS TO BE AS PER CUSTOMERS SPEC. SECTION 15200 PAGE 15 OF 16.



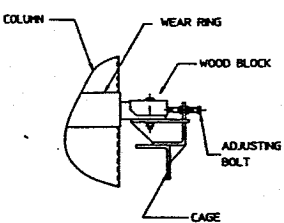
**DETAIL No. 1**



**SLUDGE COLLECTION BOX DETAIL**



**ILLUSTRATIVE SECTION**



**GUIDE BLOCK DETAIL**

**REFERENCE DRAWINGS**

- 0033440001 GENERAL ARRANGEMENT \* PLAN VIEW \*
- 0033440002 GENERAL ARRANGEMENT \* ILLUSTRATIVE SECTION \*
- 0033440003 GENERAL ARRANGEMENT \* DETAILS \*
- 0033440004 TYPICAL WIRING DIAGRAM FOR SINGLE MOTOR DRIVE
- 0033440005 DRIVE CONTROL WIRING DIAGRAM WITHOUT TRANSMITTER
- 8914-T ALARM UNIT

CUSTOMER	: COMSTOCK CANADA
LOCATION	: CITY OF WINNIPEG (SOUTH END PLANT)
CUST. P.O No.	: 820371-19

**EIMCO** Process Equipment  
A Division of Inco Hydro Canada Inc.

MINNEAPOLIS, CANADA

210E-3344

GENERAL ARRANGEMENT \* ILLUSTRATIVE SECTION \*

C033440002

REV.	BY	CHKD	DATE	APP
REV. NOTE No. 5, ADDED NOTES 6 & 7, FEEDWELL WAS 9144 DIA.	GE		AUG. 8/79	
ADDED SIZE OF SCUM SLOTS, ADDED DISTANCE FROM BLADE TO WALL.	GE		AUG. 8/79	
ELEV. 227.500 WAS SHOWN AS ELEV. 233.072, AND AS INDICATED BY	GE		AUG. 8/79	