

NOTES:

- 1. 610 mm Ø TRUE FORMING TUBE SHALL BE USED.
- ANCHOR BOLTS AND ANCHOR BOLT TEMPLATE TO BE SUPPLIED BY CONTRACT ADMINISTRATOR. TOP RING FORM TO BE SUPPLIED BY THE CONTRACTOR.
- THREADED PORTION OF ANCHOR BOLTS SHALL BE PROTECTED FROM FOULING PRIOR TO CONCRETE POUR.
- 4. ALL CONDUITS SHALL BE BUNDLED INTO A GROUP IN CENTER OF BASE, AND TIED TOGETHER BELOW THE TOP OF THE BASE PRIOR TO CONCRETE POUR. INSTALL PLASTIC PLUGS PRIOR TO CONCRETE POUR.
- 5. CONTRACTOR SHALL REMOVE AND SALVAGE BASE TEMPLATE, NUTS AND TOP RING FORM, FOLLOWING A MINIMUM 24 HOUR CONCRETE CURING PERIOD.
- FOLLOWING 24 HOUR MINIMUM CONCRETE CURING TIME, STRIP THE TOP PORTION OF THE TUBULAR CARDBOARD FORMS A MINIMUM 150mm BELOW FINISHED PAVED SURFACE OR BOULEVARD GRADE.
- BACKFILL SHALL CONFORM TO REQUIREMENTS OF SD-342.
- BOLT PROJECTION:

 $89 (-0, +5) \, \text{mm}$ IF BREAKAWAY BASE SPECIFIED $150 \pm 5 \, \text{mm}$ IF FIXED BASE SPECIFIED

- CONCRETE AND REINFORCING SHALL CONFORM TO REQUIREMENTS OF W 2160 (LATEST EDITION) FOR TYPE A STRUCTURES (MONOLITHIC SEWERS AND REINFORCED STRUCTURES).
- 10. REFER TO INTERSECTION DESIGN DRAWINGS AND SD-318 FOR ALIGNMENT OF ANCHOR BOLTS.
- 11. REINFORCING BARS AND TIES SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH ASTM A767 (LATEST EDITION) CLASS II (MIN. 610 g/m²).
- 12. CONDUIT ELBOW BEND RADIUS 500mm MIN.



DIMENSIONS ARE IN MILLIMETRES (UNLESS OTHERWISE NOTED)

THE CITY OF WINNIPEG			Revisions					
Winnipeg PUBLIC WORKS DEPARTMENT								
Reference Spec. No. CW 3620-R5	2 1 No.	3/5/13 1/14/13 Date	DESIGNED BY DIL			CDW CDW By		
SIGNAL POLE BASE — TYPE D	Designed By: CDW			Drawn By: JLD	Scale : N.T.S.			
(MEDIUM DUTY — 32 DIA. BOLTS)	Checked By: SSR Approved:		-	Date: 1/14/13	Drawing No	Э.		
					SD-3	12		