



THE CITY OF WINNIPEG

TENDER

TENDER NO. 1013-2022

**2023 BRIDGE MAINTENANCE – NORWOOD AND MAIN STREET SB BRIDGE
DECK REHABILITATIONS**

TABLE OF CONTENTS

PART A - BID SUBMISSION

- Form A: Bid/Proposal
- Form B: Prices
- Form G1: Bid Bond and Agreement to Bond

PART B - BIDDING PROCEDURES

B1. Contract Title	1
B2. Submission Deadline	1
B3. Site Investigation	1
B4. Enquiries	1
B5. Confidentiality	1
B6. Addenda	2
B7. Substitutes	2
B8. Bid Components	3
B9. Bid	3
B10. Prices	4
B11. Disclosure	4
B12. Conflict of Interest and Good Faith	5
B13. Qualification	6
B14. Bid Security	7
B15. Opening of Bids and Release of Information	7
B16. Irrevocable Bid	8
B17. Withdrawal of Bids	8
B18. Evaluation of Bids	8
B19. Award of Contract	9

PART C - GENERAL CONDITIONS

C0. General Conditions	1
------------------------	---

PART D - SUPPLEMENTAL CONDITIONS

General

D1. General Conditions	1
D2. Form of Contract Documents	1
D3. Scope of Work	1
D4. Definitions	1
D5. Contract Administrator	1
D6. Contractor's Supervisor	2
D7. Accessible Customer Service Requirements	2
D8. Unfair Labour Practices	2
D9. Furnishing of Documents	3

Submissions

D10. Authority to Carry on Business	3
D11. Safe Work Plan	3
D12. Insurance	3
D13. Contract Security	4
D14. Subcontractor List	5
D15. Requirements for Site Accessibility Plan	5
D16. Detailed Work Schedule	6

Schedule of Work

D17. Commencement	6
D18. Substantial Performance	7
D19. Total Performance	7
D20. Liquidated Damages	7
D21. COVID-19 Schedule Delays	8

Control of Work

D22. Job Meetings	8
D23. Prime Contractor – The Workplace Safety and Health Act (Manitoba)	8
D24. The Workplace Safety and Health Act (Manitoba) – Qualifications	9

Measurement and Payment

D25. Payment	9
--------------	---

Warranty

D26. Warranty	9
---------------	---

Dispute Resolution

D27. Dispute Resolution	9
-------------------------	---

Third Party Agreements

D28. Funding and/or Contribution Agreement Obligations	10
Form H1: Performance Bond	13
Form H2: Labour and Material Payment Bond	15
Form J: Subcontractor List	17

PART E - SPECIFICATIONS

General

E1. Applicable Specifications and Drawings	1
--	---

General Requirements

E2. Office Facilities	1
E3. Mobilization and Demobilization Payment	2
E4. Traffic and Pedestrian Control	3
E5. Laydown Area	6
E6. Winnipeg Transit Coordination	6
E7. Protection of Existing Trees	7
E8. Protection of Existing Utilities	8
E9. Water Obtained from the City	8
E10. Shop Drawings	8
E11. Concrete Scarification	10
E12. Concrete Removal	12
E13. Structural Concrete	16
E14. Concrete Repairs	29
E15. Rubberized Asphalt Waterproofing	35
E16. Construction of Asphaltic Concrete Pavements	38
E17. Verification of Weights	40
E18. On Grade Approach Slab Renewal	41
E19. Joint Renewals	42
E20. Bridge Expansion Joint Seal Replacements	44

Appendix A – Reference Drawings

PART B - BIDDING PROCEDURES

B1. CONTRACT TITLE

- B1.1 2023 BRIDGE MAINTENANCE – NORWOOD AND MAIN STREET SB BRIDGE DECK REHABILITATIONS

B2. SUBMISSION DEADLINE

- B2.1 The Submission Deadline is 12:00 noon Winnipeg time, March 2, 2023.
- B2.2 The Contract Administrator or the Manager of Materials may extend the Submission Deadline by issuing an addendum at any time prior to the time and date specified in B2.1.

B3. SITE INVESTIGATION

- B3.1 Further to C3.1, the Bidder may view the Site without making an appointment.
- B3.2 The Bidder/Proponent is responsible for inspecting the Site, the nature of the Work to be done and all conditions that might affect their Bid/Proposal or their performance of the Work, and shall assume all risk for conditions existing or arising in the course of the Work which have been or could have been determined through such inspection

B4. ENQUIRIES

- B4.1 All enquiries shall be directed to the Contract Administrator identified in D5.1.
- B4.2 If the Bidder finds errors, discrepancies or omissions in the Tender, or is unsure of the meaning or intent of any provision therein, the Bidder shall notify the Contract Administrator of the error, discrepancy or omission, or request a clarification as to the meaning or intent of the provision at least five (5) Business Days prior to the Submission Deadline.
- B4.3 Responses to enquiries which, in the sole judgment of the Contract Administrator, require a correction to or a clarification of the Tender will be provided by the Contract Administrator to all Bidders by issuing an addendum.
- B4.4 Responses to enquiries which, in the sole judgment of the Contract Administrator, do not require a correction to or a clarification of the Tender will be provided by the Contract Administrator only to the Bidder who made the enquiry.
- B4.5 The Bidder shall not be entitled to rely on any response or interpretation received pursuant to B4 unless that response or interpretation is provided by the Contract Administrator in writing.
- B4.6 Any enquiries concerning submitting through MERX should be addressed to:
MERX Customer Support
Phone: 1-800-964-6379
Email: merx@merx.com

B5. CONFIDENTIALITY

- B5.1 Information provided to a Bidder by the City or acquired by a Bidder by way of further enquiries or through investigation is confidential. Such information shall not be used or disclosed in any way without the prior written authorization of the Contract Administrator. The use and disclosure of the confidential information shall not apply to information which:
- (a) was known to the Bidder before receipt hereof; or
 - (b) becomes publicly known other than through the Bidder; or
 - (c) is disclosed pursuant to the requirements of a governmental authority or judicial order.

B5.2 The Bidder shall not make any statement of fact or opinion regarding any aspect of the Tender to the media or any member of the public without the prior written authorization of the Contract Administrator.

B6. ADDENDA

B6.1 The Contract Administrator may, at any time prior to the Submission Deadline, issue addenda correcting errors, discrepancies or omissions in the Tender, or clarifying the meaning or intent of any provision therein.

B6.2 The Contract Administrator will issue each addendum at least two (2) Business Days prior to the Submission Deadline, or provide at least two (2) Business Days by extending the Submission Deadline.

B6.3 Addenda will be available on the MERX website at www.merx.com.

B6.4 The Bidder is responsible for ensuring that they have received all addenda and is advised to check the MERX website for addenda regularly and shortly before the Submission Deadline, as may be amended by addendum.

B6.5 The Bidder shall acknowledge receipt of each addendum in Paragraph 10 of Form A: Bid/Proposal. Failure to acknowledge receipt of an addendum may render a Bid non-responsive.

B6.6 Notwithstanding B4, enquiries related to an Addendum may be directed to the Contract Administrator indicated in D5.

B7. SUBSTITUTES

B7.1 The Work is based on the Plant, Materials and methods specified in the Tender.

B7.2 Substitutions shall not be allowed unless application has been made to and prior approval has been granted by the Contract Administrator in writing.

B7.3 Requests for approval of a substitute will not be considered unless received in writing by the Contract Administrator at least five (5) Business Days prior to the Submission Deadline.

B7.4 The Bidder shall ensure that any and all requests for approval of a substitute:

- (a) provide sufficient information and details to enable the Contract Administrator to determine the acceptability of the Plant, Material or method as either an approved equal or alternative;
- (b) identify any and all changes required in the applicable Work, and all changes to any other Work, which would become necessary to accommodate the substitute;
- (c) identify any anticipated cost or time savings that may be associated with the substitute;
- (d) certify that, in the case of a request for approval as an approved equal, the substitute will fully perform the functions called for by the general design, be of equal or superior substance to that specified, is suited to the same use and capable of performing the same function as that specified and can be incorporated into the Work, strictly in accordance with the proposed work schedule and the dates specified in the Supplemental Conditions for Substantial Performance and Total Performance;
- (e) certify that, in the case of a request for approval as an approved alternative, the substitute will adequately perform the functions called for by the general design, be similar in substance to that specified, is suited to the same use and capable of performing the same function as that specified and can be incorporated into the Work, strictly in accordance with the proposed work schedule and the dates specified in the Supplemental Conditions for Substantial Performance and Total Performance.

- B7.5 The Contract Administrator, after assessing the request for approval of a substitute, may in their sole discretion grant approval for the use of a substitute as an “approved equal” or as an “approved alternative”, or may refuse to grant approval of the substitute.
- B7.6 The Contract Administrator will provide a response in writing, at least two (2) Business Days prior to the Submission Deadline, to the Bidder who requested approval of the substitute.
- B7.6.1 The Contract Administrator will issue an Addendum, disclosing the approved materials, equipment, methods and products to all potential Bidders. The Bidder requesting and obtaining the approval of a substitute shall be responsible for disseminating information regarding the approval to any person or persons they wish to inform.
- B7.7 If the Contract Administrator approves a substitute as an “approved equal”, any Bidder may use the approved equal in place of the specified item.
- B7.8 If the Contract Administrator approves a substitute as an “approved alternative”, any Bidder bidding that approved alternative may base their Total Bid Price upon the specified item but may also indicate an alternative price based upon the approved alternative. Such alternatives will be evaluated in accordance with B18.
- B7.9 No later claim by the Contractor for an addition to the Total Bid Price because of any other changes in the Work necessitated by the use of an approved equal or an approved alternative will be considered.

B8. BID COMPONENTS

- B8.1 The Bid shall consist of the following components:
- (a) Form A: Bid/Proposal;
 - (b) Form B: Prices;
 - (c) Form G1: Bid Bond and Agreement to Bond.
- B8.2 All components of the Bid shall be fully completed or provided, and submitted by the Bidder no later than the Submission Deadline, with all required entries made clearly and completely.
- B8.3 The Bid shall be submitted electronically through MERX at www.merx.com.
- B8.3.1 Bids will **only** be accepted electronically through MERX.
- B8.4 Bidders are advised that inclusion of terms and conditions inconsistent with the Tender document, including the General Conditions, will be evaluated in accordance with B18.1(a).

B9. BID

- B9.1 The Bidder shall complete Form A: Bid/Proposal, making all required entries.
- B9.2 Paragraph 2 of Form A: Bid/Proposal shall be completed in accordance with the following requirements:
- (a) if the Bidder is a sole proprietor carrying on business in their own name, their name shall be inserted;
 - (b) if the Bidder is a partnership, the full name of the partnership shall be inserted;
 - (c) if the Bidder is a corporation, the full name of the corporation shall be inserted;
 - (d) if the Bidder is carrying on business under a name other than their own, the business name and the name of every partner or corporation who is the owner of such business name shall be inserted.
- B9.2.1 If a Bid is submitted jointly by two or more persons, each and all such persons shall identify themselves in accordance with B9.2.

- B9.3 In Paragraph 3 of Form A: Bid/Proposal, the Bidder shall identify a contact person who is authorized to represent the Bidder for purposes of the Bid.
- B9.4 Paragraph 13 of Form A: Bid/Proposal shall be signed in accordance with the following requirements:
- (a) if the Bidder is a sole proprietor carrying on business in their own name, it shall be signed by the Bidder;
 - (b) if the Bidder is a partnership, it shall be signed by the partner or partners who have authority to sign for the partnership;
 - (c) if the Bidder is a corporation, it shall be signed by their duly authorized officer or officers;
 - (d) if the Bidder is carrying on business under a name other than their own, it shall be signed by the registered owner of the business name, or by the registered owner's authorized officials if the owner is a partnership or a corporation.
- B9.4.1 The name and official capacity of all individuals signing Form A: Bid/Proposal should be entered below such signatures.
- B9.5 If a Bid is submitted jointly by two or more persons, the word "Bidder" shall mean each and all such persons, and the undertakings, covenants and obligations of such joint Bidders in the Bid and the Contract, when awarded, shall be both joint and several.

B10. PRICES

- B10.1 The Bidder shall state a price in Canadian funds for each item of the Work identified on Form B: Prices.
- B10.1.1 Prices stated on Form B: Prices shall not include any costs which may be incurred by the Contractor with respect to any applicable funding agreement obligations as outlined in D28. Any such costs shall be determined in accordance with D28.
- B10.2 The quantities listed on Form B: Prices are to be considered approximate only. The City will use said quantities for the purpose of comparing Bids.
- B10.3 The quantities for which payment will be made to the Contractor are to be determined by the Work actually performed and completed by the Contractor, to be measured as specified in the applicable Specifications.
- B10.4 Payments to Non-Resident Contractors are subject to Non-Resident Withholding Tax pursuant to the Income Tax Act (Canada).
- B10.5 The Bidder shall enter the Total Bid Price from Form B: Prices into the Total Bid Price field in MERX.
- B10.5.1 Bidders are advised that the calculation indicated in B18.4 will prevail over the Total Bid Price entered in MERX.

B11. DISCLOSURE

- B11.1 Various Persons provided information or services with respect to this Work. In the City's opinion, this relationship or association does not create a conflict of interest because of this full disclosure. Where applicable, additional material available as a result of contact with these Persons is listed below.
- B11.2 The Persons are:
- (a) N/A

B12. CONFLICT OF INTEREST AND GOOD FAITH

- B12.1** Further to C3.2, Bidders, by responding to this Tender, declare that no Conflict of Interest currently exists, or is reasonably expected to exist in the future.
- B12.2** Conflict of Interest means any situation or circumstance where a Bidder or employee of the Bidder proposed for the Work has:
- (a) other commitments;
 - (b) relationships;
 - (c) financial interests; or
 - (d) involvement in ongoing litigation;
- that could or would be seen to:
- (i) exercise an improper influence over the objective, unbiased and impartial exercise of the independent judgment of the City with respect to the evaluation of Bids or award of the Contract; or
 - (ii) compromise, impair or be incompatible with the effective performance of a Bidder's obligations under the Contract;
- (e) has contractual or other obligations to the City that could or would be seen to have been compromised or impaired as a result of their participation in the Tender process or the Work; or
 - (f) has knowledge of confidential information (other than confidential information disclosed by the City in the normal course of the Tender process) of strategic and/or material relevance to the Tender process or to the Work that is not available to other bidders and that could or would be seen to give that Bidder an unfair competitive advantage.
- B12.3** In connection with their Bid, each entity identified in B12.2 shall:
- (a) avoid any perceived, potential or actual Conflict of Interest in relation to the procurement process and the Work;
 - (b) upon discovering any perceived, potential or actual Conflict of Interest at any time during the Tender process, promptly disclose a detailed description of the Conflict of Interest to the City in a written statement to the Contract Administrator; and
 - (c) provide the City with the proposed means to avoid or mitigate, to the greatest extent practicable, any perceived, potential or actual Conflict of Interest and shall submit any additional information to the City that the City considers necessary to properly assess the perceived, potential or actual Conflict of Interest.
- B12.4** Without limiting B12.3, the City may, in their sole discretion, waive any and all perceived, potential or actual Conflicts of Interest. The City's waiver may be based upon such terms and conditions as the City, in their sole discretion, requires to satisfy itself that the Conflict of Interest has been appropriately avoided or mitigated, including requiring the Bidder to put into place such policies, procedures, measures and other safeguards as may be required by and be acceptable to the City, in their sole discretion, to avoid or mitigate the impact of such Conflict of Interest.
- B12.5** Without limiting B12.3, and in addition to all contractual or other rights or rights at law or in equity or legislation that may be available to the City, the City may, in their sole discretion:
- (a) disqualify a Bidder that fails to disclose a perceived, potential or actual Conflict of Interest of the Bidder or any of their employees proposed for the Work;
 - (b) require the removal or replacement of any employees proposed for the Work that has a perceived, actual or potential Conflict of Interest that the City, in their sole discretion, determines cannot be avoided or mitigated;
 - (c) disqualify a Bidder or employees proposed for the Work that fails to comply with any requirements prescribed by the City pursuant to B12.4 to avoid or mitigate a Conflict of Interest; and

- (d) disqualify a Bidder if the Bidder, or one of their employees proposed for the Work, has a perceived, potential or actual Conflict of Interest that, in the City's sole discretion, cannot be avoided or mitigated, or otherwise resolved.

B12.6 The final determination of whether a perceived, potential or actual Conflict of Interest exists shall be made by the City, in their sole discretion.

B13. QUALIFICATION

B13.1 The Bidder shall:

- (a) undertake to be in good standing under The Corporations Act (Manitoba), or properly registered under The Business Names Registration Act (Manitoba), or otherwise properly registered, licensed or permitted by law to carry on business in Manitoba; and
- (b) be financially capable of carrying out the terms of the Contract; and
- (c) have all the necessary experience, capital, organization, and equipment to perform the Work in strict accordance with the terms and provisions of the Contract.

B13.2 The Bidder and any proposed Subcontractor (for the portion of the Work proposed to be subcontracted to them) shall:

- (a) be responsible and not be suspended, debarred or in default of any obligations to the City. A list of suspended or debarred individuals and companies is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <https://www.winnipeg.ca/matmgt/Templates/files/debar.pdf>

B13.3 The Bidder and/or any proposed Subcontractor (for the portion of the Work proposed to be subcontracted to them) shall:

- (a) have successfully carried out work similar in nature, scope and value to the Work; and
- (b) be fully capable of performing the Work required to be in strict accordance with the terms and provisions of the Contract; and
- (c) have a written workplace safety and health program if required pursuant to The Workplace Safety and Health Act (Manitoba); and
- (d) have completed the Accessible Customer Service online training required by the Accessibility for Manitobans Act (AMA) (see B13.5 and D7).

B13.4 Further to B13.3(c), the Bidder shall, within five (5) Business Days of a request by the Contract Administrator, provide proof satisfactory to the Contract Administrator that the Bidder/Subcontractor has a workplace safety and health program meeting the requirements of The Workplace Safety and Health Act (Manitoba), by providing:

- (a) Written confirmation of a safety and health certification meeting SAFE Work Manitoba's SAFE Work Certified Standard (e.g., COR™ and SECOR™) in the form of:
 - (i) a copy of their valid Manitoba COR certificate and Letter of Good Standing (or Manitoba equivalency) as issued under the Certificate of Recognition (COR) Program administered by the Construction Safety Association of Manitoba or by the Manitoba Heavy Construction Association's WORKSAFELY™ COR™ Program; or
 - (ii) a copy of their valid Manitoba SECOR™ certificate and Letter of Good Standing (or Manitoba equivalency) as issued under the Small Employer Certificate of Recognition Program (SECOR™) administered by the Construction Safety Association of Manitoba or by the Manitoba Heavy Construction Association's WORKSAFELY™ COR™ Program; or
- (b) a report or letter to that effect from an independent reviewer acceptable to the City. (A list of acceptable reviewers and the review template are available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/>).

- B13.5 Further to B13.3(d), the Bidder acknowledges they and all Subcontractors have obtained training required by the Accessibility for Manitobans Act (AMA) available at <http://www.accessibilitymb.ca/training.html> for anyone that may have any interaction with the public on behalf of the City of Winnipeg.
- B13.6 The Bidder shall submit, within three (3) Business Days of a request by the Contract Administrator, proof satisfactory to the Contract Administrator of the qualifications of the Bidder and of any proposed Subcontractor.
- B13.7 The Bidder shall provide, on the request of the Contract Administrator, full access to any of the Bidder's equipment and facilities to confirm, to the Contract Administrator's satisfaction, that the Bidder's equipment and facilities are adequate to perform the Work.

B14. BID SECURITY

- B14.1 The Bidder shall include in their Bid Submission bid security in the form of a digital bid bond, in the amount of at least ten percent (10%) of the Total Bid Price, and agreement to bond of a company registered to conduct the business of a surety in Manitoba, in Form G1: Bid Bond and Agreement to Bond, available on The City of Winnipeg, Corporate Finance, Materials Management Division website at <https://www.winnipeg.ca/MatMgt/templates/files/eBidsecurity.pdf>.
- B14.2 Bid security shall be submitted in a digital format meeting the following criteria:
- (a) The version submitted by the Bidder must have valid digital signatures and seals;
 - (b) The version submitted by the Bidder must be verifiable by the City with respect to the totality and wholeness of the bond form, including: the content; all digital signatures and digital seals; with the surety company, or an approved verification service provider of the surety company.
 - (c) The version submitted must be viewable, printable and storable in standard electronic file formats compatible with the City, and in a single file. Allowable formats include pdf.
 - (d) The verification may be conducted by the City immediately or at any time during the life of the bond and at the discretion of the City with no requirement for passwords or fees.
 - (e) The results of the verification must provide a clear, immediate and printable indication of pass or fail regarding B14.2(a).
- B14.3 Bonds failing the verification process will not be considered to be valid and the bid shall be determined to be non-responsive in accordance with B18.1(a).
- B14.4 Bonds passing the verification process will be treated as original and authentic.
- B14.4.1 If the Bidder submits alternative bids, the bid security shall be in the amount of the specified percentage of the highest Total Bid Price submitted.
- B14.5 The bid security of the successful Bidder and the next two lowest evaluated responsive and responsible Bidders will be released by the City when a Contract for the Work has been duly formed with the successful Bidder and the contract securities are furnished as provided herein. The bid securities of all other Bidders will be released when a Contract is awarded.
- B14.6 The bid securities of all Bidders will be released by the City as soon as practicable following notification by the Contract Administrator to the Bidders that no award of Contract will be made pursuant to the Tender.

B15. OPENING OF BIDS AND RELEASE OF INFORMATION

- B15.1 Bids will not be opened publicly.

- B15.2 Following the Submission Deadline, the names of the Bidders and their Total Bid Prices (unevaluated and pending review and verification of conformance with requirements) will be available on the MERX website at www.merx.com.
- B15.3 After award of Contract, the name(s) of the successful Bidder(s) and their Contract amount(s) will be available on the MERX website at www.merx.com.
- B15.4 The Bidder is advised that any information contained in any Bid may be released if required by The Freedom of Information and Protection of Privacy Act (Manitoba), by other authorities having jurisdiction, or by law or by City policy or procedures (which may include access by members of City Council).
- B15.4.1 To the extent permitted, the City shall treat as confidential information, those aspects of a Bid Submission identified by the Bidder as such in accordance with and by reference to Part 2, Section 17 or Section 18 or Section 26 of The Freedom of Information and Protection of Privacy Act (Manitoba), as amended.

B16. IRREVOCABLE BID

- B16.1 The Bid(s) submitted by the Bidder shall be irrevocable for the time period specified in Paragraph 11 of Form A: Bid/Proposal.
- B16.2 The acceptance by the City of any Bid shall not release the Bids of the next two lowest evaluated responsive Bidders and these Bidders shall be bound by their Bids on such Work until a Contract for the Work has been duly formed and the contract securities have been furnished as herein provided, but any Bid shall be deemed to have lapsed unless accepted within the time period specified in Paragraph 11 of Form A: Bid/Proposal.

B17. WITHDRAWAL OF BIDS

- B17.1 A Bidder may withdraw their Bid without penalty at any time prior to the Submission Deadline.

B18. EVALUATION OF BIDS

- B18.1 Award of the Contract shall be based on the following bid evaluation criteria:
- (a) compliance by the Bidder with the requirements of the Tender, or acceptable deviation there from (pass/fail);
 - (b) qualifications of the Bidder and the Subcontractors, if any, pursuant to B13 (pass/fail);
 - (c) Total Bid Price;
 - (d) economic analysis of any approved alternative pursuant to B7.
- B18.2 Further to B18.1(a), the Award Authority may reject a Bid as being non-responsive if the Bid is incomplete, obscure or conditional, or contains additions, deletions, alterations or other irregularities. The Award Authority may reject all or any part of any Bid, or waive technical requirements or minor informalities or irregularities, if the interests of the City so require.
- B18.3 Further to B18.1(b), the Award Authority shall reject any Bid submitted by a Bidder who does not demonstrate, in their Bid or in other information required to be submitted, that they are qualified.
- B18.4 Further to B18.1(c), the Total Bid Price shall be the sum of the quantities multiplied by the unit prices for each item shown on Form B: Prices.
- B18.4.1 Bidders are advised that the calculation indicated in B18.4 will prevail over the Total Bid Price entered in MERX.
- B18.4.2 Further to B18.1(a), in the event that a unit price is not provided on Form B: Prices, the City may determine the unit price by dividing the Amount (extended price) by the approximate quantity, for the purposes of evaluation and payment.

B19. AWARD OF CONTRACT

- B19.1 The City will give notice of the award of the Contract or will give notice that no award will be made.
- B19.2 The City will have no obligation to award a Contract to a Bidder, even though one or all of the Bidders are determined to be qualified, and the Bids are determined to be responsive.
- B19.2.1 Without limiting the generality of B19.2, the City will have no obligation to award a Contract where:
- (a) the prices exceed the available City funds for the Work;
 - (b) the prices are materially in excess of the prices received for similar work in the past;
 - (c) the prices are materially in excess of the City's cost to perform the Work, or a significant portion thereof, with their own forces;
 - (d) only one Bid is received; or
 - (e) in the judgment of the Award Authority, the interests of the City would best be served by not awarding a Contract.
- B19.3 If funding for the Work is provided to the City of Winnipeg by the Government of Manitoba and/or the Government of Canada, Bidders are advised that the terms of D28 shall immediately take effect upon confirmation of such funding, regardless of when funding is confirmed.
- B19.4 Where an award of Contract is made by the City, the award shall be made to the qualified Bidder submitting the lowest evaluated responsive Bid, in accordance with B18.
- B19.4.1 Following the award of contract, a Bidder will be provided with information related to the evaluation of their Bid upon written request to the Contract Administrator.

PART C - GENERAL CONDITIONS

C0. GENERAL CONDITIONS

- C0.1 The *General Conditions for Construction* (Revision 2020-01-31) are applicable to the Work of the Contract.
- C0.1.1 The *General Conditions for Construction* are available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at http://www.winnipeg.ca/matmgt/gen_cond.stm
- C0.2 A reference in the Tender to a section, clause or subclause with the prefix “**C**” designates a section, clause or subclause in the *General Conditions for Construction*.

PART D - SUPPLEMENTAL CONDITIONS

GENERAL

D1. GENERAL CONDITIONS

D1.1 In addition to the *General Conditions for Construction*, these Supplemental Conditions are applicable to the Work of the Contract.

D2. FORM OF CONTRACT DOCUMENTS

D2.1 Notwithstanding C4.1(c) and C4.4, the Contract Documents will be provided to the Contractor electronically and there will be no requirement for execution and return to the City by the Contractor. Accordingly, the provisions under C4.4(a) and C4.4(b) are no longer applicable.

D3. SCOPE OF WORK

D3.1 The Work to be done under the Contract shall consist of replacement of concrete slab on grade approaches, partial depth deck replacement of the structural approach slabs, bridge deck concrete scarification, concrete and seal repairs on the barriers, expansion joint seal replacements, and asphalt overlay of the bridge decks at the Main Street Southbound Bridge over the Assiniboine River (B104-SB) and the Norwood Southbound Bridge over the Red River (B103-SB)

D3.2 The major components of the Work, for both bridges, are as follows:

- (a) Scarification of bridge deck;
- (b) Partial depth concrete removals on the structural approach slabs and for the concrete deck headers;
- (c) Approach slab on grade replacement;
- (d) Repair of concrete deck delaminations, as required;
- (e) Place new High Performance Concrete (HPC) on the structural approach slabs, bridge deck shear keys, and headers;
- (f) Barrier concrete and seal repairs;
- (g) Waterproofing and asphalt overlay;
- (h) Strip seal replacement.

D3.3 The following shall apply to the Work:

- (a) Universal Design Policy
<http://clkapps.winnipeg.ca/DMIS/DocExt/ViewDoc.asp?DocumentTypeld=2&DocId=3604>

D4. DEFINITIONS

D4.1 When used in this Tender:

- (a) "**Diamond Grinding**" means the process of using gang-mounted saw blades to remove a thin layer of existing concrete as part of the process for roadway repair works.

D5. CONTRACT ADMINISTRATOR

D5.1 The Contract Administrator is Stantec Consulting Ltd., represented by:
Justin Dahl, P.Eng.
Contract Administrator

Telephone No. 204-226-0890
Email Address Justin.Dahl@stantec.com

D5.2 At the pre-construction meeting, Justin Dahl will identify additional personnel representing the Contract Administrator and their respective roles and responsibilities for the Work.

D6. CONTRACTOR'S SUPERVISOR

D6.1 At the pre-construction meeting, the Contractor shall identify their designated supervisor and any additional personnel representing the Contractor and their respective roles and responsibilities for the Work.

D7. ACCESSIBLE CUSTOMER SERVICE REQUIREMENTS

D7.1 The Accessibility for Manitobans Act (AMA) imposes obligations on The City of Winnipeg to provide accessible customer service to all persons in accordance with the Customer Service Standard Regulation ("CSSR") to ensure inclusive access and participation for all people who live, work or visit Winnipeg regardless of their abilities.

D7.1.1 The Contractor agrees to comply with the accessible customer service obligations under the CSSR and further agrees that when providing the Goods or Services or otherwise acting on the City of Winnipeg's behalf, shall comply with all obligations under the AMA applicable to public sector bodies.

D7.1.2 The accessible customer service obligations include, but are not limited to:

- (a) providing barrier-free access to goods and services;
- (b) providing reasonable accommodations;
- (c) reasonably accommodating assistive devices, support persons, and support animals;
- (d) providing accessibility features e.g. ramps, wide aisles, accessible washrooms, power doors and elevators;
- (e) inform the public when accessibility features are not available;
- (f) providing a mechanism or process for receiving and responding to public feedback on the accessibility of all goods and services; and
- (g) providing adequate training of staff and documentation of same.

D8. UNFAIR LABOUR PRACTICES

D8.1 Further to C3.2, the Contractor declares that in bidding for the Work and in entering into this Contract, the Contractor and any proposed Subcontractor(s) conduct their respective business in accordance with established international codes embodied in United Nations Universal Declaration of Human Rights (UDHR) <https://www.un.org/en/about-us/universal-declaration-of-human-rights> International Labour Organization (ILO) [https://www.ilo.org/global/lang--en/index.htm](https://www.ilo.org/global/lang-en/index.htm) conventions as ratified by Canada.

D8.2 The City of Winnipeg is committed and requires its Contractors and their Subcontractors, to be committed to upholding and promoting international human and labour rights, including fundamental principles and rights at work covered by ILO eight (8) fundamental conventions and the United Nations Universal Declaration of Human Rights which includes child and forced labour.

D8.3 Upon request from the Contract Administrator, the Contractor shall provide disclosure of the sources (by company and country) of the raw materials used in the Work and a description of the manufacturing environment or processes (labour unions, minimum wages, safety, etc.).

D8.4 Failure to provide the evidence required under D8.3, may be determined to be an event of default in accordance with C18.

- D8.5 In the event that the City, in its sole discretion, determines the Contractor to have violated the requirements of this section, it will be considered a fundamental breach of the Contract and the Contractor shall pay to the City a sum specified by the Contract Administrator in writing ("Unfair Labour Practice Penalty"). Such a violation shall also be considered an Event of Default, and shall entitle the City to pursue all other remedies it is entitled to in connection with same pursuant to the Contract.
- D8.5.1 The Unfair Labour Practice Penalty shall be such a sum as determined appropriate by the City, having due regard to the gravity of the Contractor's violation of the above requirements, any cost of obtaining replacement goods/ services or rectification of the breach, and the impact upon the City's reputation in the eyes of the public as a result of same.
- D8.5.2 The Contractor shall pay the Unfair Labour Practice Penalty to the City within thirty (30) Calendar Days of receiving a demand for same in accordance with clause D8.5. The City may also hold back the amount of the Unfair Labour Practice Penalty from payment for any amount it owes the Contractor.
- D8.5.3 The obligations and rights conveyed by this clause survive the expiry or termination of this Contract, and may be exercised by the City following the performance of the Work, should the City determine, that a violation by the Contractor of the above clauses has occurred following same. In no instance shall the Unfair Labour Practice Penalty exceed the total of twice the Contract value.

D9. FURNISHING OF DOCUMENTS

- D9.1 Upon award of the Contract, the Contractor will be provided with 'issued for construction' Contract Documents electronically, including Drawings in PDF format only.

SUBMISSIONS

D10. AUTHORITY TO CARRY ON BUSINESS

- D10.1 The Contractor shall be in good standing under The Corporations Act (Manitoba), or properly registered under The Business Names Registration Act (Manitoba), or otherwise properly registered, licensed or permitted by law to carry on business in Manitoba, or if the Contractor does not carry on business in Manitoba, in the jurisdiction where the Contractor does carry on business, throughout the term of the Contract, and shall provide the Contract Administrator with evidence thereof upon request.

D11. SAFE WORK PLAN

- D11.1 The Contractor shall provide the Contract Administrator with a Safe Work Plan at least five (5) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract Documents, if applicable.
- D11.2 The Safe Work Plan should be prepared and submitted in the format shown in the City's template which is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/Safety/default.stm>
- D11.3 Notwithstanding B13.4 at any time during the term of the Contract, the City may, at their sole discretion and acting reasonably, require an updated COR Certificate or Annual Letter of good Standing. A Contractor, who fails to provide a satisfactory COR Certificate or Annual Letter of good Standing, will not be permitted to continue to perform any Work.

D12. INSURANCE

- D12.1 The Contractor shall provide and maintain the following insurance coverage:

- (a) commercial general liability insurance, in the amount of at least two million dollars (\$2,000,000.00) inclusive, with The City of Winnipeg added as an additional insured, with a cross-liability clause. Such liability policy to also contain contractual liability, unlicensed motor vehicle liability, sudden and accidental pollution liability, non-owned automobile liability, broad form property damage cover and products and completed operations, to remain in place at all times during the performance of the Work and throughout the warranty period;
- (b) automobile liability insurance covering all motor vehicles, owned and operated and used or to be used by the Contractor directly or indirectly in the performance of the Work. The limit of liability shall not be less than \$2,000,000 inclusive for loss or damage including personal injuries and death resulting from any one accident or occurrence.
- (c) an all risks Installation Floater carrying adequate limits to cover all machinery, equipment, supplies and/or materials intended to enter into and form part of any installation.
- (d) Contractor's pollution liability insurance (CPL) in the minimum amount of one million dollar (\$1,000,000) per occurrence and two million dollars (\$2,000,000) annual aggregate insuring against claims covering third party injury and property damage claims and including clean-up costs and transported cargo as a result of pollution conditions arising suddenly or gradually from the Contractor operations and completed operations. Such policy to name the City as an additional insured and remain in place throughout the warranty period.

D12.2 Deductibles shall be borne by the Contractor.

D12.3 All policies shall be taken out with insurers licensed in the Province of Manitoba.

D12.4 The Contractor shall provide the City Solicitor with a certificate(s) of insurance, in a form satisfactory to the City Solicitor, at least two (2) Business Days prior to the commencement of any Work but in no event later than the date specified in C4.1 for the return of the executed Contract Documents, as applicable.

D12.5 The Contractor shall not cancel, materially alter, or cause each policy to lapse without providing at least thirty (30) Calendar Days prior written notice to the Contract Administrator.

D13. CONTRACT SECURITY

D13.1 The Contractor shall provide and maintain the performance bond and the labour and material payment bond until the expiration of the warranty period in the form of:

- (a) a performance bond of a company registered to conduct the business of a surety in Manitoba, in the form attached to these Supplemental Conditions (Form H1: Performance Bond), in the amount of fifty percent (50%) of the Contract Price; and
- (b) a labour and material payment bond of a company registered to conduct the business of a surety in Manitoba, in the form attached to these Supplemental Conditions (Form H2: Labour and Material Payment Bond), in an amount equal to fifty percent (50%) of the Contract Price.

D13.1.1 Where the contract security is a performance bond, it may be submitted in hard copy or digital format. If submitted in digital format the contract security must meet the following criteria:

- (a) the version submitted by the Contractor must have valid digital signatures and seals;
- (b) the version submitted by the Contractor must be verifiable by the City with respect to the totality and wholeness of the bond form, including: the content; all digital signatures and digital seals; with the surety company, or an approved verification service provider of the surety company.
- (c) the version submitted must be viewable, printable and storable in standard electronic file formats compatible with the City, and in a single file. Allowable formats include pdf.

- (d) the verification may be conducted by the City immediately or at any time during the life of the bond and at the discretion of the City with no requirement for passwords or fees.
- (e) the results of the verification must provide a clear, immediate and printable indication of pass or fail regarding D13.1(b).

D13.1.2 Digital bonds failing the verification process will not be considered to be valid and may be determined to be an event of default in accordance with C18.1. If a digital bond fails the verification process, the Contractor may provide a replacement bond (in hard copy or digital format) within seven (7) Calendar Days of the City's request or within such greater period of time as the City in their discretion, exercised reasonably, allows.

D13.1.3 Digital bonds passing the verification process will be treated as original and authentic.

D13.2 The Contractor shall provide the Contract Administrator identified in D5 with the required performance and labour and material payment bonds within seven (7) Calendar Days of notification of the award of the Contract by way of an award letter and prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract Documents, if applicable.

D13.3 The Contractor shall, as soon as practicable after entering into a contract with a Subcontractor:

- (a) give the Subcontractor written notice of the existence of the labour and material payment bond in D13.1(b); and
- (b) post a notice of the bond and/or a copy of that bond in a conspicuous location at the Site of the Work.

D14. SUBCONTRACTOR LIST

D14.1 The Contractor shall provide the Contract Administrator with a complete list of the Subcontractors whom the Contractor proposes to engage (Form J: Subcontractor List) at least two (2) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in the General Conditions for the return of the executed Contract Documents, if applicable.

D15. REQUIREMENTS FOR SITE ACCESSIBILITY PLAN

D15.1 The Contractor shall provide the Contract Administrator with an Accessibility Plan at least five (5) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract Documents, if applicable.

D15.2 The Accessibility Plan shall demonstrate how the Contractor will accommodate the safe passage of pedestrians and cyclists in accordance with the Manual of Temporary Traffic Control, the Contract Drawings, Staging Plans, and Streets By-Law No. 1481/77 at all times for the duration of the Construction. Unless noted in the Contract, the Accessibility Plan must include a written plan for the following:

- (a) How the Contractor will maintain at least one crossing in each direction for each intersection (one north/south crosswalk and one east/west crosswalk).
- (b) How the Contractor will maintain access to bus stops within the site.
- (c) How the Contractor will maintain access to pedestrian corridors and half signals.
- (d) How the Contractor will maintain cycling facilities.
- (e) How the Contractor will maintain access to residents and businesses unless otherwise noted in the Contract.
- (f) Any required detour signage at adjacent crossings to facilitate sidewalk or active transportation pathway closures.

- D15.3 The Accessibility Plan may also include figures, sketches, or drawings to demonstrate the proposed plan.
- D15.4 The Accessibility Plan shall include written details on how the Contractor intends to review, maintain, and document all items related to the Accessibility Plan on-site during Construction, including, but not limited to:
- (a) Signage
 - (b) Temporary Ramping
 - (c) Transit Stops
 - (d) Detour Signage
- D15.5 At minimum, the Contractor shall review the site conditions on a daily basis to ensure that all features related to the Accessibility Plan are in place. The site review is intended to correct deficiencies as a result of unforeseen events such as wind, traffic, or the general public. Deficiencies that are direct result of the Contractors actions must be corrected immediately.
- D15.6 Any changes to the Accessibility Plan must be approved by the Contract Administrator.
- D15.7 Upon request from the Contract Administrator, the Contractor shall provide records demonstrating that the site has been maintained.
- D15.8 Deficiencies as a direct result of actions by the Contractor that are not immediately corrected and/or failure to produce records that demonstrate that the site was maintained in compliance with the Accessibility Plan may result in a pay adjustment via the monthly Progress Payment. The rate of pay adjustment will be as per the following schedule:
- (a) First Offence – A warning will be issued and documented in the weekly or bi-weekly site meeting.
 - (b) Second Offence – A field instruction to immediately correct the site will be issued by the Contract Administrator.
- D15.9 Third and subsequent Offences – A pay reduction will be issued in the amount of \$250.00 per instance and per day.

D16. DETAILED WORK SCHEDULE

- D16.1 The Contractor shall provide the Contract Administrator with a detailed work schedule at least two (2) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract Documents, if applicable.
- D16.2 The detailed work schedule shall consist of the following:
- (a) a Gantt chart for the Work acceptable to the Contract Administrator.
- D16.3 Further to D16.2(a), the Gantt chart shall clearly identify the start and completion dates as well as critical path items for all activities listed under D3.2.

SCHEDULE OF WORK

D17. COMMENCEMENT

- D17.1 The Contractor shall not commence any Work until they are in receipt of an award letter from the Award Authority authorizing the commencement of the Work.
- D17.2 The Contractor shall not commence any Work on the Site until:
- (a) the Contract Administrator has confirmed receipt and approval of:
 - (i) evidence of authority to carry on business specified in D10;
 - (ii) evidence of the workers compensation coverage specified in C6.15;

- (iii) the Safe Work Plan specified in D11;
 - (iv) evidence of the insurance specified in D12;
 - (v) the contract security specified in D13;
 - (vi) the Subcontractor list specified in D14;
 - (vii) the Requirements for Site Accessibility Plan specified in D15;
 - (viii) the detailed work schedule specified in D16;
 - (ix) the direct deposit application form specified in D25; and
 - (x) the Pedestrian and Traffic control plan specified in E4.
- (b) the Contractor has attended a pre-construction meeting with the Contract Administrator, or the Contract Administrator has waived the requirement for a pre-construction meeting.

D17.3 The Contractor shall not commence the Work on the Site before May 1, 2023.

D17.4 The City intends to award this Contract by March 31, 2023.

- (a) If the actual date of award is later than the intended date, the dates specified for commencement, Substantial Performance, and Total Performance will be adjusted by the difference between the aforementioned intended date of award and actual date of award.

D18. SUBSTANTIAL PERFORMANCE

D18.1 The Contractor shall achieve Substantial Performance by October 13, 2023.

D18.2 When the Contractor considers the Work to be substantially performed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Substantial Performance. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be reinspected.

D18.3 The date on which the Work has been certified by the Contract Administrator as being substantially performed to the requirements of the Contract through the issue of a certificate of Substantial Performance is the date on which Substantial Performance has been achieved.

D19. TOTAL PERFORMANCE

D19.1 The Contractor shall achieve Total Performance by October 27, 2023.

D19.2 When the Contractor or the Contract Administrator considers the Work to be totally performed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Total Performance. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be reinspected.

D19.3 The date on which the Work has been certified by the Contract Administrator as being totally performed to the requirements of the Contract through the issue of a certificate of Total Performance is the date on which Total Performance has been achieved.

D20. LIQUIDATED DAMAGES

D20.1 If the Contractor fails to achieve Substantial Performance in accordance with the Contract by the day fixed herein for Substantial Performance, the Contractor shall pay the City one thousand dollars (\$1,000.00) per Calendar Day for each and every Calendar Day following the day fixed herein for Substantial Performance during which such failure continues.

D20.2 The amount specified for liquidated damages in D20.1 is based on a genuine pre-estimate of the City's damages in the event that the Contractor does not achieve Substantial Performance by the day fixed herein for same.

D20.3 The City may reduce any payment to the Contractor by the amount of any liquidated damages assessed.

D21. COVID-19 SCHEDULE DELAYS

D21.1 The City acknowledges that the schedule for this Contract may be impacted by the COVID-19 pandemic. Commencement and progress of the Work shall be performed by the Contractor with due consideration to the health and safety of workers and the public, directives from health authorities and various levels of government and in close consultation with the Contract Administrator.

D21.2 If the Contractor is delayed in the performance of the Work by reason of the COVID-19 pandemic, the Work schedule may be adjusted by a period of time equal to the time lost due to such delay and costs related to such delay will be determined as identified herein.

D21.3 A minimum of seven (7) Calendar Days prior to the commencement of Work, the Contractor shall declare whether COVID-19 will affect the start date. The Contractor shall provide sufficient evidence that the delay is directly related to COVID-19, including but not limited to evidence related to availability of staff, availability of Material or work by others.

D21.4 For any delay related to COVID-19 and identified after Work has commenced, the Contractor shall within seven (7) Calendar Days of becoming aware of the anticipated delay declare the additional delay and shall provide sufficient evidence as indicated in D21.3. Failure to provide this notice will result in no additional time delays being considered by the City.

D21.5 The Work schedule, including the durations identified in D18 to D19 where applicable, will be adjusted to reflect delays accepted by the Contract Administrator. No additional payment will be made for adjustment of schedules except where seasonal work, not previously identified in the Contract, is carried over to the following construction season.

D21.6 Where Work not previously identified is being carried over solely as a result of delays related to COVID-19, as confirmed by the Contract Administrator, the cost of temporary works to maintain the Work in a safe manner until Work recommences, will be considered by the Contract Administrator. Where the Work is carried over only partially due to COVID-19, a partial consideration of the cost of temporary works will be considered by the Contract Administrator.

D21.7 Any time or cost implications as a result of COVID-19 and in accordance with the above, as confirmed by the Contract Administrator, shall be documented in accordance with C7.

CONTROL OF WORK

D22. JOB MEETINGS

D22.1 Regular weekly job meetings will be held at the Site. These meetings shall be attended by a minimum of one representative of the Contract Administrator, one representative of the City and one representative of the Contractor. Each representative shall be a responsible person capable of expressing the position of the Contract Administrator, the City and the Contractor respectively on any matter discussed at the meeting including the Work schedule and the need to make any revisions to the Work schedule. The progress of the Work will be reviewed at each of these meetings.

D22.2 The Contract Administrator reserves the right to cancel any job meeting or call additional job meetings whenever they deem it necessary.

D23. PRIME CONTRACTOR – THE WORKPLACE SAFETY AND HEALTH ACT (MANITOBA)

D23.1 Further to C6.26, the Contractor shall be the Prime Contractor and shall serve as, and have the duties of the Prime Contractor in accordance with The Workplace Safety and Health Act (Manitoba).

D24. THE WORKPLACE SAFETY AND HEALTH ACT (MANITOBA) – QUALIFICATIONS

- D24.1 Further to B13.4, the Contractor/Subcontractor must, throughout the term of the Contract, have a Workplace Safety and Health Program meeting the requirements of The Workplace Safety and Health Act (Manitoba). At any time during the term of the Contract, the City may, at their sole discretion and acting reasonably, require updated proof of compliance, as set out in B13.4.

MEASUREMENT AND PAYMENT

D25. PAYMENT

- D25.1 Further to C12, the City shall make payments to the Contractor by direct deposit to the Contractor's banking institution, and by no other means. Payments will not be made until the Contractor has made satisfactory direct deposit arrangements with the City. Direct deposit application forms are at https://winnipeg.ca/finance/files/Direct_Deposit_Form.pdf.

WARRANTY

D26. WARRANTY

- D26.1 Notwithstanding C13.2, the warranty period shall begin on the date of Total Performance and shall expire two (2) years thereafter unless extended pursuant to C13.2.1 or C13.2.2, in which case it shall expire when provided for thereunder.
- D26.2 Notwithstanding C13.2 or D26.1, the Contract Administrator may permit the warranty period for a portion or portions of the Work to begin prior to the date of Total Performance if:
- (a) a portion of the Work cannot be completed because of unseasonable weather or other conditions reasonably beyond the control of the Contractor but that portion does not prevent the balance of the Work from being put to its intended use; and/or
 - (b) the Work is considered to be completed to a Total Performance level for one of the structures prior to the Work being considered completed to a Total Performance level on the second structure.
- D26.3 In either case of D26.2(a) and/or D26.2(b), the date specified by the Contract Administrator for the warranty period to begin shall be substituted for the date specified in C13.2 for the warranty period to begin.
- D26.4 Notwithstanding C13.2 or D26.1, the warranty period on the expansion joint seals fabrication shall expire five (5) years from the date of issuance of the Certificate of Acceptance (refer to E20.8 and E20.9).

DISPUTE RESOLUTION

D27. DISPUTE RESOLUTION

- D27.1 If the Contractor disagrees with any opinion, determination, or decision of the Contract Administrator, the Contractor shall act in accordance with the Contract Administrator's opinion, determination, or decision unless and until same is modified by the process followed by the parties pursuant to D27.
- D27.2 The entire text of C21.4 is deleted, and amended to read: "Intentionally Deleted"
- D27.3 The entire text of C21.5 is deleted, and amended to read:
- (a) If Legal Services has determined that the Disputed Matter may proceed in the Appeal Process, the Contractor must, within ten (10) Business Days of the date of the Legal Services Response Letter, submit their written Appeal Form, in the manner and format set out on the City's Materials Management Website, to the Chief Administrative Officer,

and to the Contract Administrator. The Contractor may not raise any other disputes other than the Disputed Matter in their Appeal Form.

D27.4 Further to C21, prior to the Contract Administrator's issuance of a Final Determination, the following informal dispute resolution process shall be followed where the Contractor disagrees with any opinion, determination, or decision of the Contract Administrator ("Dispute"):

- (a) In the event of a Dispute, attempts shall be made by the Contract Administrator and the Contractor's equivalent representative to resolve Disputes within the normal course of project dealings between the Contract Administrator and the Contractor's equivalent representative.
- (b) Disputes which in the reasonable opinion of the Contract Administrator or the Contractor's equivalent representative cannot be resolved within the normal course of project dealings as described above shall be referred to a without prejudice escalating negotiation process consisting of, at a minimum, the position levels as shown below and the equivalent Contractor representative levels:
 - (i) The Contract Administrator;
 - (ii) Supervisory level between the Contract Administrator and applicable Department Head;
 - (iii) Department Head.

D27.4.1 Names and positions of Contractor representatives equivalent to the above City position levels shall be determined by the Contractor and communicated to the City at the pre-commencement or kick off meeting.

D27.4.2 As these negotiations are not an adjudicative hearing, neither party may have legal counsel present during the negotiations.

D27.4.3 Both the City and the Contractor agree to make all reasonable efforts to conduct the above escalating negotiation process within twenty (20) Business Days, unless both parties agree, in writing, to extend that period of time.

D27.4.4 If the Dispute is not resolved to the City and Contractor's mutual satisfaction after discussions have occurred at the final escalated level as described above, or the time period set out in D27.4.3, as extended if applicable, has elapsed, the Contract Administrator will issue a Final Determination as defined in C1.1(v), at which point the parties will be governed by the Dispute Resolution process set out in C21.

THIRD PARTY AGREEMENTS

D28. FUNDING AND/OR CONTRIBUTION AGREEMENT OBLIGATIONS

D28.1 In the event that funding for the Work of the Contract is provided to the City of Winnipeg by the Government of Manitoba and/or the Government of Canada, the following terms and conditions shall apply, as required by the applicable funding agreements.

D28.2 Further to D28.1, in the event that the obligations in D28 apply, actual costs legitimately incurred by the Contractor as a direct result of these obligations ("Funding Costs") shall be determined by the actual cost to the Contractor and not by the valuation method(s) outlined in C7.4. In all other respects Funding Costs will be processed in accordance with Changes in Work under C7.

D28.3 For the purposes of D28:

- (a) "**Government of Canada**" includes the authorized officials, auditors, and representatives of the Government of Canada; and
- (b) "**Government of Manitoba**" includes the authorized officials, auditors, and representatives of the Government of Manitoba.

D28.4 Modified Insurance Requirements

- D28.4.1 If not already required under the insurance requirements identified in D12, the Contractor will be required to provide wrap-up liability insurance in an amount of no less than two million dollars (\$2,000,000) inclusive per occurrence. Such policy will be written in the joint names of the City, Contractor, Consultants and all sub-contractors and sub-consultants and include twelve (12) months completed operations. The Government of Manitoba and their Ministers, officers, employees, and agents shall be added as additional insureds.
- D28.4.2 If not already required under the insurance requirements identified in D12, the Contractor will be required to provide builders' risk insurance (including boiler and machinery insurance, as applicable) providing all risks coverage at full replacement cost, or such lower level of insurance that the City may identify on a case-by-case basis, such as an installation floater.
- D28.4.3 The Contractor shall obtain and maintain third party liability insurance with minimum coverage of two million dollars (\$2,000,000.00) per occurrence on all licensed vehicles operated at the Site. In the event that this requirement conflicts with another licensed vehicle insurance requirement in this Contract, then the requirement that provides the higher level of insurance shall apply.
- D28.4.4 Further to D12.4, insurers shall provide satisfactory Certificates of Insurance to the Government of Manitoba prior to commencement of Work as written evidence of the insurance required. The Certificates of Insurance must provide for a minimum of thirty (30) days' prior written notice to the Government of Manitoba in case of insurance cancellation.
- D28.4.5 All policies must be taken out with insurers licensed to carry on business in the Province of Manitoba.

D28.5 Indemnification By Contractor

- D28.5.1 In addition to the indemnity obligations outlined in C17 of the General Conditions for Construction, the Contractor agrees to indemnify and save harmless the Government of Canada and the Government of Manitoba and each of their respective Ministers, officers, servants, employees, and agents from and against all claims and demands, losses, costs, damages, actions, suit or other proceedings brought or pursued in any manner in respect of any matter caused by the Contractor or arising from this Contract or the Work, or from the goods or services provided or required to be provided by the Contractor, except those resulting from the negligence of any of the Government of Canada's or the Government of Manitoba's Ministers, officers, servants, employees, or agents, as the case may be.
- D28.5.2 The Contractor agrees that in no event will Canada or Manitoba, their respective officers, servants, employees or agents be held liable for any damages in contract, tort (including negligence) or otherwise, for:
- (a) any injury to any person, including, but not limited to, death, economic loss or infringement of rights;
 - (b) any damage to or loss or destruction of property of any person; or
 - (c) any obligation of any person, including, but not limited to, any obligation arising from a loan, capital lease or other long term obligation;

in relation to this Contract or the Work.

D28.6 Records Retention and Audits

- D28.6.1 The Contractor shall maintain and preserve accurate and complete records in respect of this Contract and the Work, including all accounting records, financial documents, copies of contracts with other parties and other records relating to this Contract and the Work during the term of the Contract and for at least six (6) years after Total Performance. Those records bearing original signatures or professional seals or stamps must be preserved in paper form; other records may be retained in electronic form.
- D28.6.2 In addition to the record keeping and inspection obligations outlined in C6 of the General Conditions for Construction, the Contractor shall keep available for inspection and audit at

all reasonable times while this Contract is in effect and until at least six (6) years after Total Performance, all records, documents, and contracts referred to in D28.6.1 for inspection, copying and audit by the City of Winnipeg, the Government of Manitoba and/or the Government of Canada and their respective representatives and auditors, and to produce them on demand; to provide reasonable facilities for such inspections, copying and audits, to provide copies of and extracts from such records, documents, or contracts upon request by the City of Winnipeg, the Government of Manitoba, and/or the Government of Canada and their respective representatives and auditors, and to promptly provide such other information and explanations as may be reasonably requested by the City of Winnipeg, the Government of Manitoba, and/or the Government of Canada from time-to-time.

D28.7 Other Obligations

- D28.7.1 The Contractor consents to the City providing a copy of the Contract Documents to the Government of Manitoba and/or the Government of Canada upon request from either entity.
- D28.7.2 If the Lobbyists Registration Act (Manitoba) applies to the Contractor, the Contractor represents and warrants that it has filed a return and is registered and in full compliance with the obligations of that Act, and covenants that it will continue to comply for the duration of this Contract.
- D28.7.3 The Contractor shall comply with all applicable legislation and standards, whether federal, provincial, or municipal, including (without limitation) labour, environmental, and human rights laws, in the course of providing the Work.
- D28.7.4 The Contractor shall properly account for the Work provided under this Contract and payment received in this respect, prepared in accordance with generally accepted accounting principles in effect in Canada, including those principles and standards approved or recommended from time-to-time by the Chartered Professional Accountants of Canada or the Public Sector Accounting Board, as applicable, applied on a consistent basis.
- D28.7.5 The Contractor represents and warrants that no current or former public servant or public office holder, to whom the Value and Ethics Code for the Public Sector, the Policy on Conflict of Interest and Post Employment, or the Conflict of Interest Act applies, shall derive direct benefit from this Contract, including any employment, payments, or gifts, unless the provision or receipt of such benefits is in compliance with such codes and the legislation.
- D28.7.6 The Contractor represents and warrants that no member of the House of Commons or of the Senate of Canada or of the Legislative Assembly of Manitoba is a shareholder, director or officer of the Contractor or of a Subcontractor, and that no such member is entitled to any benefits arising from this Contract or from a contract with the Contractor or a Subcontractor concerning the Work.

FORM H1: PERFORMANCE BOND
(See D13)

KNOW ALL MEN BY THESE PRESENTS THAT

_____ ,
(hereinafter called the "Principal"), and

_____ ,
(hereinafter called the "Surety"), are held and firmly bound unto **THE CITY OF WINNIPEG** (hereinafter called the "Obligee"), in the sum of

_____ dollars (\$_____)

of lawful money of Canada to be paid to the Obligee, or its successors or assigns, for the payment of which sum the Principal and the Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS the Principal has entered into a written contract with the Obligee for

TENDER NO. 1013-2022

2023 BRIDGE MAINTENANCE – NORWOOD AND MAIN STREET SB BRIDGE DECK
REHABILITATIONS

which is by reference made part hereof and is hereinafter referred to as the "Contract".

NOW THEREFORE the condition of the above obligation is such that if the Principal shall:

- (a) carry out and perform the Contract and every part thereof in the manner and within the times set forth in the Contract and in accordance with the terms and conditions specified in the Contract;
- (b) perform the Work in a good, proper, workmanlike manner;
- (c) make all the payments whether to the Obligee or to others as therein provided;
- (d) in every other respect comply with the conditions and perform the covenants contained in the Contract; and
- (e) indemnify and save harmless the Obligee against and from all loss, costs, damages, claims, and demands of every description as set forth in the Contract, and from all penalties, assessments, claims, actions for loss, damages or compensation whether arising under "The Workers Compensation Act", or any other Act or otherwise arising out of or in any way connected with the performance or non-performance of the Contract or any part thereof during the term of the Contract and the warranty period provided for therein;

THEN THIS OBLIGATION SHALL BE VOID, but otherwise shall remain in full force and effect. The Surety shall not, however, be liable for a greater sum than the sum specified above.

AND IT IS HEREBY DECLARED AND AGREED that the Surety shall be liable as Principal, and that nothing of any kind or matter whatsoever that will not discharge the Principal shall operate as a discharge or release of liability of the Surety, any law or usage relating to the liability of Sureties to the contrary notwithstanding.

IN WITNESS WHEREOF the Principal and Surety have signed and sealed this bond the

_____ day of _____, 20_____ .

SIGNED AND SEALED
in the presence of:

(Witness as to Principal if no seal)

(Name of Principal)

Per: _____ (Seal)

Per: _____

(Name of Surety)

By: _____ (Seal)
(Attorney-in-Fact)

FORM H2: LABOUR AND MATERIAL PAYMENT BOND
(See D13)

KNOW ALL MEN BY THESE PRESENTS THAT

his/its heirs, executors, administrators, successors or assigns (hereinafter called the "Principal"), and

his/its heirs, executors, administrators, successors or assigns (hereinafter called the "Surety"), are held and firmly bound unto **THE CITY OF WINNIPEG** (hereinafter called the "Obligee"), for the use and benefit of claimants as herein below defined, in the amount of

_____ dollars (\$_____)

of lawful money of Canada, for the payment whereof we, the Principal and the Surety jointly and severally bind ourselves firmly by these presents.

WHEREAS the Principal has entered into a written contract with the Obligee for

TENDER NO. 1013-2022

2023 BRIDGE MAINTENANCE – NORWOOD AND MAIN STREET SB BRIDGE DECK
REHABILITATIONS

which is by reference made part hereof and is hereinafter referred to as the "Contract".

NOW THEREFORE the condition of the above obligation is such that if the Principal shall promptly make payment to all claimants as hereinafter defined, for all labour, service and material used or reasonably required for use in the performance of the Contract, then this obligation shall be void, otherwise it shall remain in full force and effect subject, however, to the following conditions:

- (a) A claimant is defined as one having a direct contract with the Principal for labour, service and material, or any of them, used or reasonably required for use in the performance of the contract, labour, service and material being construed to include that part of water, gas, power, light, heat, oil, gasoline, telephone service or rental of equipment (but excluding rent of equipment where the rent pursuant to an agreement is to be applied towards the purchase price thereof) directly applicable to the Contract;
- (b) The above-named Principal and Surety hereby jointly and severally agree with the Obligee that every claimant as herein defined, who has not been paid in full before the expiration of a period of ninety (90) days after the date on which the last of such claimant's work, labour or service was done or performed, or materials were furnished by such claimant, may sue on this bond, prosecute the suit to final judgment for such sum or sums as may be justly due claimant, and have execution thereon;
- (c) No suit or action shall be commenced hereunder by any claimant
 - (ii) unless claimant shall have given written notice to the Principal and the Surety above-named, within one hundred and twenty (120) days after such claimant did or performed the last of the work, labour or service, or furnished the last of the materials for which said claim is made, stating with substantial accuracy the amount claimed and the name of the party to whom the materials were furnished, or for whom the work, labour or service was done or performed. Such notice shall be served by mailing the same by registered mail to the Principal, and Surety, at any place where an office is regularly maintained for the transaction of business, or served in any manner in which legal process may be served in the Province of Manitoba;

- (iii) after the expiration of one (1) year following the date on which Principal ceased work on said Contract; including work performed under the guarantees provided in the Contract;
 - (iv) other than in a court of competent jurisdiction in the Province of Manitoba.
- (d) The amount of this bond shall be reduced by and to the extent of any payment or payments made in good faith hereunder, inclusive of the payment by Surety of mechanics liens which may be filed of record against said improvement, whether or not claim for the amount of such lien be presented under and against this bond.
- (e) The Surety shall not be liable for a greater sum than the specified penalty of this bond.

The Principal and Surety hereby agree that The Guarantors' Liability Act (Manitoba) shall apply to this Bond.

IN TESTIMONY WHEREOF, the Principal has hereunto set its hand affixed its seal, and the Surety has caused these presents to be sealed and with its corporate seal duly attested by the authorized signature of its signing authority this

_____ day of _____, 20_____.

SIGNED AND SEALED
in the presence of:

(Witness as to Principal if no seal)

(Name of Principal)

Per: _____ (Seal)

Per: _____

(Name of Surety)

By: _____ (Seal)
(Attorney-in-Fact)

PART E - SPECIFICATIONS

GENERAL

E1. APPLICABLE SPECIFICATIONS AND DRAWINGS

- E1.1 These Specifications shall apply to the Work.
- E1.2 *The City of Winnipeg Standard Construction Specifications* in their entirety, whether or not specifically listed on Form B: Prices, shall apply to the Work.
- E1.2.1 *The City of Winnipeg Standard Construction Specifications* is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/Spec/Default.stm>
- E1.2.2 The version in effect three (3) Business Days before the Submission Deadline shall apply.
- E1.2.3 Further to C2.4(d), Specifications included in the Tender shall govern over *The City of Winnipeg Standard Construction Specifications*.
- E1.3 Bidders are reminded that requests for approval of substitutes as an approved equal or an approved alternative shall be made in accordance with B7. In every instance where a brand name or design specification is used, the City will also consider approved equals and/or approved alternatives in accordance with B7.
- E1.4 The following are applicable to the Work:

<u>Drawing No.</u>	<u>Drawing Name/Title</u>
B103-23-01/B104-23-01	01_Cover Sheet and Location Plan
B103-23-02/B104-23-02	02_Staging and Traffic Control – Stage 1
B103-23-03/B104-23-03	03_Staging and Traffic Control – Stage 1B
B103-23-04/B104-23-04	04_Staging and Traffic Control – Stage 2
B103-23-05/B104-23-05	05_Plan View & Scope of Work
B103-23-06	06_Investigation Results
B103-23-07	07_Bridge Barrier Repairs
B103-23-08	08_Structural Details – Sheet 1 of 5
B103-23-09	09_Structural Details – Sheet 2 of 5
B103-23-10	10_Structural Details – Sheet 3 of 5
B103-23-11	11_Structural Details – Sheet 4 of 5
B103-23-12	12_Structural Details – Sheet 5 of 5
B103-23-13	13_West & East Gutter Profiles
B104-23-06	14_Investigation Results
B104-23-07	15_Bridge Barrier Repairs
B104-23-08	16_Structural Details – Sheet 1 of 4
B104-23-09	17_Structural Details – Sheet 2 of 4
B104-23-10	18_Structural Details – Sheet 3 of 4
B104-23-11	19_Structural Details – Sheet 4 of 4
B104-23-12	20_West & East Gutter Profiles

GENERAL REQUIREMENTS

E2. OFFICE FACILITIES

- E2.1 The Contractor shall supply office facilities for shared use with the Contract Administrator meeting the following requirements:
- The building shall be conveniently located near the site of the Work.
 - The building shall have sufficient floor space for holding weekly project meetings with required attendees and include a window and a door entrance with a suitable lock.

- (c) The building shall be suitable for all weather use and shall be equipped with an electric heater and air conditioner so that the room temperature can be maintained between 18°C to 25°C.
- (d) The building shall be adequately lighted and have a minimum of three wall outlets.
- (e) The building shall be furnished with one desk for use by the Contract Administrator, one chair with back support for use by the Contract Administrator, and a minimum number of chairs for all weekly meeting attendees.
- (f) A portable toilet shall be located near the field office building. The toilet shall have a locking door.
- (g) The field office building and the portable toilet shall be cleaned on a weekly basis and immediately prior to each site meeting. The Contract Administrator may request additional cleaning if deemed necessary.

E2.2 The Contractor shall be responsible for all installation and removal costs, all operating costs, and the general maintenance of the office facilities.

E2.3 The office facilities shall be provided from the date of commencement of the Work to the date of Total Performance.

E3. MOBILIZATION AND DEMOBILIZATION PAYMENT

E3.1 Description

- (a) This Specification shall govern mobilization and demobilization of the Contractor to and from the Site, as specified herein.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Works as herein specified.

E3.2 Scope of Work

- (a) The Work under this Specification shall include but not be limited to:
 - (i) the submission of a Safe Work Plan, Site Accessibility Plan, Detailed Work Schedule, Site Layout Plan; and
 - (ii) mobilizing and demobilizing on site work facilities; and
 - (iii) installing, maintaining, and removing any access roadway.

E3.3 References

- (a) CW 1120 – Existing Services, Utilities and Structures; and
- (b) CW 1130 – Site Requirements

E3.4 Submittals

- (a) The Contractor shall submit the following to the Contract Administrator seven Calendar Days prior to mobilization on Site:
 - (i) A Safe Work Plan for review and approval.
 - (ii) A Site Accessibility Plan as detailed in D15 for review and approval.
 - (iii) A Detailed Work Schedule as detailed in D16 for review and approval.
 - (iv) A Site Layout Plan which includes: laydown area location(s), staging areas, office facility location, access road(s), temporary secure fencing limits, and gate locations for review and approval.

E3.5 Materials and Equipment

- (a) All materials supplied under this Specification shall be of a type approved by the Contract Administrator, and shall be subject to inspection and testing by the Contract Administrator.

- (b) The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification. All materials shall be handled in a careful and workmanlike manner, to the satisfaction of the Contract Administrator.
- (c) All equipment shall be of a type acceptable to the Contract Administrator and shall be kept in good working order.

E3.6 Construction Methods

- (a) Site Inspection
 - (i) Inspect the Site with the Contract Administrator to verify existing conditions prior to mobilizing on Site.
 - (ii) Inspect the Site with the Contract Administrator soon after demobilizing off Site, confirming the Site has been restored to its original condition prior to initiation of Work.
- (b) Layout of On-Site Work Facilities
 - (i) The Contractor shall mobilize all on Site Work and other temporary facilities.
 - (ii) Upon completion of construction activities, the Contractor shall remove all on Site Work and other temporary facilities.
- (c) Access Roadway
 - (i) The Contractor shall maintain any access roadway they install.
 - (ii) The access road shall be maintained on a regular basis to provide continual unrestricted site access, to the satisfaction of the Contract Administrator.
 - (iii) Upon completion of the Work, the area shall be restored to its original condition.
- (d) Restoration of Existing Facilities
 - (i) Upon completion of the Work and demobilization, the Contractor shall restore existing facilities to their original condition, to the approval of the Contract Administrator.

E3.7 Measurement and Payment

E3.7.1 Mobilization and Demobilization

- (a) Mobilization and demobilization will not be measured and will be paid for at a percentage of the Contract Lump Sum Price for "Mobilization and Demobilization". Payment for Mobilization and Demobilization shall include all costs associated with mobilization and demobilization, site set up, and cleanup. Payment will be made on the following schedule:
 - (i) 30% payment of the Mobilization and Demobilization lump sum price will be paid once the Contract Administrator is satisfied that construction has commenced at the Site.
 - (ii) 60% payment of the Mobilization and Demobilization lump sum price will be paid on a percentage distributed equally on a monthly basis at the discretion of the Contract Administrator.
 - (iii) 10% of the Mobilization and Demobilization lump sum price will be paid upon completion of the project.

E4. TRAFFIC AND PEDESTRIAN CONTROL

E4.1 Description

- (a) This Specification covers all items relating to traffic and pedestrian control for completion of the Works which includes, but is not limited to, placing, maintaining, and removing all regulatory sign and traffic control devices required for the duration of the Works.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all

things necessary for and incidental to the satisfactory performance and completion of all Works as hereinafter specified.

E4.2 Scope of Work

- (a) The Work under this Specification shall be completed in accordance with the Manual of Temporary Traffic Control on City Streets (MTTC) and shall include but not be limited to:
 - (i) Implementation of all necessary traffic and pedestrian control measures as specified herein, on the Drawings, and generally as required to complete the Work.
 - (ii) Coordination with and receipt of approvals from relevant City of Winnipeg Departments as required prior to implementation of any pedestrian and traffic control measures.

E4.3 References

- (a) City of Winnipeg – Manual of Temporary Traffic Control on City Streets (MTTC);
- (b) CW 1130 – Site Requirements; and
- (c) E6 – Winnipeg Transit Coordination

E4.4 Construction Methods

- (a) Pedestrian Controls
 - (i) All sidewalks shall remain open at all times unless otherwise approved by the Contract Administrator.
 - (ii) During construction operations that require the closure of the west sidewalk, the Contractor shall erect signage and direct pedestrians to the east sidewalk in accordance with the MTTC.
- (b) Lane Closures
 - (i) A minimum of two (2) 3.5 m lanes shall be maintained for southbound traffic throughout construction on both the Main Street and Norwood Bridges.
 - (ii) A minimum of one (1) 3.5 m lane shall be maintained for eastbound traffic on Stradbroke Avenue throughout construction.
- (c) Further to CW 1130 and in accordance with the latest edition of the MTTC, the Contractor shall:
 - (i) Submit a *Regional Street Lane Closure Request* form at least seven (7) Calendar Days prior to beginning Work on Site and prior to switching over to any other stage of lane closures;
 - (ii) Implement traffic and pedestrian control measures required for all stages of Work.
 - (iii) Modify and/or maintain Winnipeg Transit services in accordance with E6 – Winnipeg Transit Coordination.
 - (iv) Erect and maintain all applicable traffic control devices (including, but not limited to, designated construction zones, warning signs, barricades, barrels, tall cones and chevrons) as specified by the MTTC, the Traffic Management Branch, the Contract Administrator and/or the Permit issued by the City;
 - (v) Ensure intersecting street and private approach access is maintained at all times. Should the Contractor be unable to maintain pedestrian or vehicular access to a residence or business, the Contractor shall review the planned disruption with the business or residence and the Contract Administrator and take reasonable measures to minimize the impact. The Contractor shall provide a minimum of twenty-four (24) hours notification to the affected residence or business and the Contract Administrator prior to disruption of access;
 - (vi) Mark barricades supplied by the Contractor with the name and the telephone number(s) at which the Contractor can be reached twenty-four (24) hours per day, seven (7) days per week;
 - (vii) Provide safety for the workers;
 - (viii) Provide safety and convenience for motorists, cyclists and pedestrians;

- (ix) Ensure all temporary traffic control devices are removed or hidden from view when no longer appropriate;
 - (x) Contact the Traffic Management Branch to report any changes to the location, limits or duration of any lane closures;
 - (xi) Notify the Traffic Management Branch of the reopening of any lane closures; and
 - (xii) Provide and maintain flagmen in accordance with the MTTC.
- (d) The Contractor shall take all other safety measures necessary to cope with any peculiar or unusual circumstances that have not been set out in the MTTC and shall, at all times, ensure that maximum protection is afforded to the road-user and that their operations in no way interfere with the safe operation of traffic, cyclists or pedestrians.
- (e) Improper signing will be sufficient reason for the Contract Administrator to order the Works to cease on Site.
- (f) During the hours when the Contractor is not working, equipment and stockpiled materials shall be left in such a location so as not to interfere with or present a hazard to motorists, cyclists or pedestrians.
- (g) Emergency vehicle access must be maintained at all times.
- (h) If the Contractor determines that they are unable to meet the traffic management requirements described herein for any location, they may apply in writing to the Contract Administrator to determine an alternate schedule or closure.

E4.5 Submittals

- (a) The Contractor shall submit detailed traffic management plans for review a minimum of seven (7) Calendar Days prior to implementing the lane closure(s) or performing any Work on Site.
- (b) The detailed traffic management plans shall be prepared in accordance with the MTTC.
- (c) At a minimum, the detailed traffic management plans shall:
- (i) Show a plan view of the area for each stage of construction or traffic control set-up;
 - (ii) Show all applicable signage and traffic management devices to be used;
 - (iii) Provide all relevant dimensions and geometric layout of devices such as sign spacing, taper lengths, cone spacing, etc.;
 - (iv) Indicate the general sequence of device installation;
 - (v) Indicate the date and time of implementation of the devices;
 - (vi) Indicate the expected date and time of the removal of the devices;
 - (vii) Confirm the work zones created by the closures are adequate for the construction operations required for the Work;
 - (viii) Indicate how all affected Winnipeg Transit routes and bus stops will be dealt with for Contractor Administrator and Winnipeg Transit review in accordance with E6 – Winnipeg Transit Coordination; and
 - (ix) Include all other information as deemed necessary by the Contract Administrator, and/or other agencies reviewing the submitted traffic management plans.

E4.6 If the Contract Administrator determines that the Contractor is not performing Traffic Control in accordance with this specification, Traffic Services Branch may be engaged to perform the Traffic Control. In this event the Contractor shall bear the costs associated charged to the project by the Traffic Services Branch of the City of Winnipeg in connection with the required Works undertaken by the Contractor.

E4.7 Measurement and Payment

- (a) Traffic and pedestrian control will not be measured and will be paid for at a percentage of the Contract Lump Sum Price for “Traffic and Pedestrian Control” for supplying all materials and for performing all operations herein described and all other items incidental to the Work included in this Specification and accepted by the Contract Administrator:

- (i) 30% payment of the Traffic and Pedestrian Control lump sum price will be paid once the Contract Administrator is satisfied that construction has commenced at the Site.
- (ii) 60% payment of the Traffic and Pedestrian Control lump sum price will be paid on a percentage distributed equally on a monthly basis at the discretion of the Contract Administrator.
- (iii) 10% of the Traffic and Pedestrian Control lump sum price will be paid upon completion of the project.

E5. LAYDOWN AREA

E5.1 Description

- (a) This Specification covers items relating to the laydown area for use by the Contractor, as specified herein.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary for and incidental to the satisfactory performance and completion of all Works as hereinafter specified.

E5.2 Scope of Work

- (a) The Work under this Specification shall include but not be limited to:
 - (i) The submission of a site layout plan as specified in E3.4.
 - (ii) Supply, installation, and removal of all Office Facility requirements as specified in E2.

E5.3 References

- (a) E2 – Office Facilities
- (b) E3 – Mobilization and Demobilization Payment

E5.4 Construction Methods

- (a) The Contractor shall be responsible for ensuring the laydown area(s) are kept clean and organized.
- (b) Equipment storage may be permitted in the closed lanes.
- (c) The Contractor shall also be responsible to ensure the laydown area(s) do not interfere with road users, pedestrians, or cyclists and that road users, pedestrians, and cyclists are sufficiently protected from objects in the laydown area(s) that may pose a hazard. Placement of large, fixed objects adjacent to live lanes of traffic pose a hazard to users. Should the Contractor desire to use these areas for laydown the Contractor shall submit a plan for adequately protecting the roadside hazard. The plan is to be sealed by an Engineer registered to practice in the Province of Manitoba.

E5.5 Measurement and Payment

- (a) The laydown area(s) shall be considered incidental to the Work and no separate measurement or payment will be made.

E6. WINNIPEG TRANSIT COORDINATION

E6.1 Description

- (a) This Specification covers items related to the coordination of construction activities, including lane closures and traffic management, with Winnipeg Transit, as specified herein.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary for and incidental to the satisfactory performance and completion of all Works as hereinafter specified.

E6.2 References

- (a) E4 – Traffic and Pedestrian Control.

E6.3 Construction Methods

- (a) The Contractor shall be responsible for coordinating with Winnipeg Transit to ensure that temporary bus stop(s) are implemented and that Diamond Lane signage is adjusted as required as per the drawings and as per the submitted and approved Site Accessibility Plan. Temporary bus stops shall be implemented for all bus stops impacted by the construction Works.
- (b) Overhead diamond lane signage and temporary diamond lane signage shall be provided as per the Drawings and as required by Winnipeg Transit.

E6.4 Submittals

- (a) The Contractor shall clearly identify how Winnipeg Transit services are affected and accommodated in the submission of the detailed traffic management plan outlined in E4 – Traffic and Pedestrian Control.

E6.5 Measurement and Payment

- (a) Winnipeg Transit Coordination shall be considered incidental to “Traffic and Pedestrian Control” and no separate payment will be paid for the Work.

E7. PROTECTION OF EXISTING TREES

E7.1 In accordance with E5 – Laydown Area, the Contractor is advised that for any laydown area used that any existing trees within the area shall be protected from any facilities, equipment, and/or materials. The protection of the trees shall be as specified herein.

E7.2 The Contractor shall take the following precautionary steps to prevent damage from construction activities to existing trees within the limits of the construction and laydown area:

- (a) The Contractor shall not stockpile materials and soil or park vehicles and equipment within 2 m of trees.
- (b) Trees identified to be at risk by the Contract Administrator are to be strapped with 25 mm x 100 mm x 2,400 mm wood planks, or suitably protected as approved by the Contract Administrator.
- (c) Operation of equipment within the dripline of the trees shall be kept to the minimum required to perform the Work required. Equipment shall not be parked, repaired, re-fueled; construction materials shall not be stored, and earth materials shall not be stockpiled within the driplines of trees. The dripline of a tree shall be considered to be the ground surface directly beneath the tips of its outermost branches. The Contractor shall ensure that the operations do not cause flooding or sediment deposition on areas where trees are located.
- (d) Work on Site shall be carried out in such a manner so as to minimize damage to existing tree branches. Where damage to branches does occur, they shall be neatly pruned.

E7.3 All damage to existing trees caused by the Contractor’s activities shall be repaired to the requirements and satisfaction of the Contract Administrator and the City Forester or their designate.

E7.4 Elm trees shall not be pruned at any time between April 1 and July 31.

E7.5 Measurement and Payment

- (a) The protection of existing trees shall be considered incidental to the Work and no separate measurement or payment will be made.

E8. PROTECTION OF EXISTING UTILITIES

E8.1 In accordance with and further to CW 1120, the Contractor shall protect and maintain all existing utilities that may be affected by the Work. The Contractor shall identify and locate utilities and select appropriate construction methods to complete the work while avoiding harm to any utilities.

E8.2 References

- (a) CW 1120 – Existing Services, Utilities and Structures

E8.3 Measurement and Payment

- (a) The protection of existing utilities shall be considered incidental to the Work and no separate measurement or payment will be made.

E9. WATER OBTAINED FROM THE CITY

E9.1 Further to Clause 3.7 of CW 1120, the Contractor shall pay for all costs, including sewer charges, associated with obtaining water from the City in accordance with the Waterworks and Sewer By-laws.

E9.2 References

- (a) CW 1120 – Existing Services, Utilities and Structures.

E10. SHOP DRAWINGS

E10.1 Description

- (a) This Specification provides instructions for the preparation and submission of Shop Drawings.
- (b) The term 'Shop Drawings' means Drawings, diagrams, illustrations, schedules, performance charts, brochures and other data, including Site erection Drawings which are to be provided by the Contractor to illustrate details of a portion of the Work.

E10.2 Shop Drawings

- (a) Original Shop Drawings shall be prepared by the Contractor, Subcontractor, supplier, distributor, or manufacturer to illustrate appropriate portion of Work including fabrication, layout, setting or erection details as specified in appropriate sections.
- (b) Shop Drawings are required for the following components:
 - (i) Wick drain drainage pipes and fasteners; and
 - (ii) New Slab on Grade Approach Slabs reinforcing steel.

E10.3 Contractor's Responsibilities

- (a) Review Shop Drawings, product data and samples prior to submission and stamp and sign Drawings indicating conformance to the Contract requirements.
- (b) Verify:
 - (i) Field measurements;
 - (ii) Field construction criteria; and
 - (iii) Catalogue numbers and similar data.
- (c) Coordinate each submission with requirements of Work and Contract Documents. Individual Shop Drawings will not be reviewed until all related Drawings are available.
- (d) Submit specified Shop Drawings to the Contract Administrator for review. All submissions must be in metric units. Where data is in imperial units, the correct metric equivalent shall also be shown on all submissions for Contract Administrator review.

- (e) Notify Contract Administrator, in writing at time of submission, of deviations from requirements of Contract Documents.
- (f) Responsibility for deviations in submission from requirements of Contract Documents is not relieved by Contract Administrator's review of submission, unless Contract Administrator gives written acceptance of specified deviations.
- (g) Responsibility for errors and omissions in submission is not relieved by Contract Administrator's review of submittals.
- (h) Make any corrections required by the Contract Administrator and resubmit the required number of corrected copies of Shop Drawings. Direct specific attention in writing or on resubmitted Shop Drawings to revisions other than the corrections requested by the Contract Administrator on previous submission.
- (i) After Contract Administrator's review and return of copies, distribute copies to Subcontractors and others as appropriate.
- (j) Maintain one (1) complete set of reviewed Shop Drawings, filed by Specification section number, at the Site of the Work for use and reference of the Contract Administrator and Subcontractors.

E10.4 Submission Requirements

- (a) Schedule submissions at least seven (7) Calendar Days before dates reviewed submissions will be needed, and allow for a seven (7) Calendar Day period for review by the Contract Administrator of each individual submission and re-submission, unless noted otherwise in the Contract Documents.
- (b) Submit one (1) electronic (PDF) copy of Shop Drawings.
- (c) Accompany submissions with transmittal letter containing:
 - (i) Date;
 - (ii) Project title and Tender document number;
 - (iii) Contractor's name and address;
 - (iv) Number of each Shop Drawing, product data and sample submitted;
 - (v) Specification section, title, number and clause;
 - (vi) Drawing number and detail/section number; and,
 - (vii) Other pertinent data.
- (d) Submissions shall include:
 - (i) Date and revision dates;
 - (ii) Project title and Tender document number;
 - (iii) Name of:
 - ◆ Contractor;
 - ◆ Subcontractor;
 - ◆ Supplier;
 - ◆ Manufacturer; and
 - ◆ Detailer (if applicable).
 - (iv) Identification of product or material;
 - (v) Relation to adjacent structure or materials;
 - (vi) Field dimensions, clearly identified as such;
 - (vii) Specification section name, number and clause number or drawing number and detail/section number;
 - (viii) Applicable standards, such as CSA or CGSB numbers; and
 - (ix) Contractor's stamp, initialed or signed, certifying review of submission, verification of field measurements and compliance with Contract Documents.

E10.5 Other Considerations

- (a) Fabrication, erection, installation or commissioning may require modifications to equipment or systems to conform to the design intent. Revise pertinent Shop Drawings and resubmit.
- (b) Material and equipment delivered to the Site of the Works will not be paid for at least until pertinent Shop Drawings have been submitted and reviewed.
- (c) Incomplete Shop Drawing information will be considered as stipulated deductions for the purposes of progress payment certificates.
- (d) No delay or cost claims will be allowed that arise because of delays in submissions, resubmissions, and review of Shop Drawings.

E10.6 Measurement and Payment

- (a) Shop Drawings shall be considered incidental to the Work and no separate measurement or payment will be made.

E11. CONCRETE SCARIFICATION

E11.1 Description

- (a) This Specification covers concrete scarification, particularly by the Diamond Grinding method, of the existing concrete deck, including the non-skid polymer overlay, in the locations and to the depths specified on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E11.2 References

- (a) E9 – Water Obtained from the City.

E11.3 Equipment

- (a) Grinding Machine
 - (i) Equipment shall be capable of sacrificing a bridge deck that contains steel fibers. City of Winnipeg shall not be liable for any equipment damage claims due to the presence of steel fibers.
 - (ii) The grinding machine shall be self-propelled complete with a mounted grinding head with diamond blades capable of grinding a minimum width of 1.2 m designed for grinding and texturing pavement. The machine shall have a minimum total weight of 15,876 kg (including the grinding head) and an effective wheel base of no less than 3.65 m.
 - (iii) The grinding machine shall have a positive means of vacuuming the grinding slurry residue from the pavement surface, leaving the pavement surface in a clean, near-dry condition.
 - (iv) All equipment shall be maintained to ensure it is in proper working order. The “roundness” of the match and depth control wheels of the grinding machine shall be regularly monitored; any wheels found to be out of round shall be immediately replaced.
 - (v) Any equipment that causes ravelling, aggregate fractures, or disturbance to the pavement joints shall not be permitted.

E11.4 Construction Methods

- (a) Diamond Grinding
 - (i) The pavement grinding shall be scheduled and completed on the mainline pavement lanes in a manner that produces a neat, uniform finished surface.
 - (ii) Care must be taken in areas of low cover to terminate the diamond grinding before contact is made with the existing reinforcing steel.

- (iii) The pavement shall be ground in the longitudinal direction parallel to the pavement center line.
 - (iv) Mainline grinding shall be completed to within 150 mm of the face of barriers.
 - (v) Removals to the edge of barriers are required by other means, such as chipping hammer or walk-behind scarifier, if the mainline grinding is unable to cut to the edge of barriers. Removal of the top 15 mm of concrete is required to the inside face of barriers and extending to within the area of proposed headers of the through lanes as shown on the Drawings. The vertical face shall be a clean vertical surface flush with the face of barriers.
 - (vi) Grinding shall be completed in a manner that removes joint or crack faults and maintains lateral drainage and constant cross slope. The maximum allowable difference between the adjacent sides of joints and cracks shall be 2 mm.
 - (vii) The maximum grinding depth shall not exceed the specified scarification depth as shown on the Drawings.
 - (viii) The Contractor shall be responsible for arranging and supplying all water required for the project. Water obtained for the City of Winnipeg shall be in accordance with E9 – Water Obtained from the City.
- (b) Final Surface Finish
- (i) The grinding process shall produce a pavement surface that is true in grade and uniform in appearance with a smooth finish. If the grinding head does not permit a completely smooth finish a longitudinal line-type texture shall be applied with a maximum height between ridges of 1.5 mm. The finished grooves shall be evenly spaced 2 to 3 mm apart. Surface preparation type shall be to ICRI Guideline No. 310.2 up to CSP 6 or as acceptable by the Contract Administrator.
 - (ii) The Contractor shall be responsible for the selection of the number and type of blades to be used to provide the proper surface finish for the aggregate type and waterproofing membrane requirements. Unbroken fins shall be removed to the satisfaction of the Contract Administrator.
 - (iii) The Contractor shall be responsible to determine the proper sequence of operations to meet the Specification. Multiple passes may be required to meet the Specifications.
 - (iv) Localized depressed pavement areas and areas of spalling will be exempt from texture and smoothness requirements. Additional grinding of these areas may be required and will be as directed by the Contract Administrator.
- (c) Slurry Removal
- (i) The Contractor shall remove and dispose of all grinding slurry in a manner and at a location to satisfy environmental regulations.
 - (ii) All slurry removal operations shall be approved by the Contract Administrator.
 - (iii) No grinding slurry shall be allowed to flow across lanes occupied by traffic, pedestrians, or cyclists, or enter into closed drainage systems.
- (d) Slurry Handling and Disposal
- (i) The grinding slurry to be removed from the site shall be collected in water-tight haul units and transported to an appropriate disposal facility.
 - (ii) At completion of the grinding disposal operations, the Contractor shall clean up the Site to the satisfaction of the Contract Administrator.
 - (iii) The site clean-up shall include removal of excess water and removal of remaining grinding solids of the Site to original condition prior to commencement of the grinding disposal operations.

E11.5 Measurement and Payment

- (a) Concrete scarification will not be measured. This item of Work will be paid for at the Contract Lump Sum Price for “Scarification of Bridge Deck.” The payment will be considered full compensation for performing all operations herein described or shown on the Drawings and all other items incidental to the Work.

- (b) No additional payment will be made if multiple passes of the grinding equipment are required to meet the smoothness requirements. The area of the pavement ground will only be considered for payment once, unless regrinding is directed by the Contract Administrator for reasons other than inadequate smoothness. No additional payment will be provided for testing to meet the smoothness requirements of this Contract.
- (c) No additional payment will be provided for concrete removals by other means to the edge of barriers.

E12. CONCRETE REMOVAL

E12.1 Description

- (a) This Specification shall cover all operations relating to the removal and disposal of existing concrete, as specified herein and as shown on the Drawings. This Specification shall cover concrete removal Works, including all necessary staging, demolition, removal, salvaging, transporting, unloading, stockpiling, and disposal of applicable materials.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E12.2 Scope of Work

- (a) The Work under this Specification shall generally include the following items, to the limits as shown on the Drawings or as otherwise directed by the Contract Administrator.
 - (i) Concrete removal to depths as shown on the Drawings at the structural approach slabs at both the north and south ends of the bridges;
 - (ii) Concrete removal to a minimum depth as shown on the Drawings at the location of the proposed bridge deck concrete headers adjacent the bridge deck expansion joints;
 - (iii) Concrete removal to a depth as indicated on the Drawings for subsequent construction of shear keys as shown on the Drawings;
 - (iv) Concrete removals as indicated on the Drawings at the location of the proposed replacement on-grade approach slabs;
 - (v) Concrete removals as shown on the Drawings necessary for required delamination and concrete deterioration repairs on the deck, approach slabs, and barriers; and
 - (vi) Concrete removal shall include removal of reinforcing steel as shown on the Drawings.
- (b) Removing concrete with appropriate equipment satisfactory to the Contract Administrator. No demolition products shall find their way into the watercourse. No demolition products shall find their way onto the sidewalk or roadway lanes which are open to traffic. Limits of demolition shall be saw-cut to provide a clean edge at the extent of demolition. Repair any over demolition and damaged reinforcing steel to the satisfaction of the Contract Administrator, at no additional cost.
- (c) The runoff from and demolition products produced by hydrodemolition shall be completely and effectively controlled and contained. No water containing material produced by hydrodemolition or products of hydrodemolition shall be allowed to fall or drain onto any adjacent ground surface or into the waterway. The Contractor shall provide and maintain suitable containment, diking, settling ponds, pumping, channelization and/or other containment and collection measures to prevent hydrodemolition runoff and demolition products from flowing indiscriminately off the sides or ends of the bridge, down the roadway or roadway embankments, through open joints, through breakthroughs in the deck slab or by any other means. The Contractor shall prepare and submit a hydrodemolition runoff control plan detailing the Contractor's hydrodemolition runoff control (containment, collection and disposal) methods and procedures to the Contract Administrator at least ten (10) calendar days prior to the scheduled commencement of any

hydrodemolition works. The review of the runoff control methods plan will require approval from the City and all other authorities having jurisdiction.

- (d) Upon completion of hydrodemolition, the Contractor shall remove all cuttings, slurry containing the products of hydrodemolition and all other debris from all exposed concrete surfaces so as to produce a thoroughly clean surface.
- (e) All concrete removal materials not identified for salvage shall revert to the Contractor for off-site disposal.
- (f) It shall be the Contractor's responsibility to provide all necessary work details and plans, and all work required to develop and implement these plans shall be considered incidental to the Work.

E12.3 References

- (a) ICRI No. 310.2 – Selecting and Specifying Concrete Surface Preparation for Coatings, Sealers and Polymer Overlays.

E12.4 Submittals

- (a) The Contractor shall submit to the Contract Administrator for review and approval, at least five (5) Business Days prior to the commencement of any Work on Site, a detailed plan and schedule, clearly illustrating the method and sequence by which the Contractor proposes to perform the concrete removals, including a description of the measures that will be implemented to meet any applicable environmental requirements. The demolition procedure shall include a description of the following:
 - (i) Type and capacity of equipment;
 - (ii) Sequence of operations;
 - (iii) Hydrodemolition runoff control plan; and
 - (iv) Design of demolition products protection of traffic lanes.

E12.5 Materials

- (a) All materials supplied under this Specification shall be of a type approved by the Contract Administrator, and shall be subject to inspection and testing by the Contract Administrator.
- (a) The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification. All materials shall be handled in a careful and workmanlike manner, to the satisfaction of the Contract Administrator.

E12.6 Equipment

- (a) All equipment shall be of a type acceptable to the Contract Administrator and shall be kept in good working order.
- (b) The use of explosives is prohibited.

E12.7 Sequence of Structural Removals

- (a) Sequencing of all structural removals shall take place as shown on the Drawings unless otherwise approved to in writing by the Contract Administrator.

E12.8 Demolition Barriers

- (a) The Contractor shall provide all necessary temporary barriers to protect open traffic lanes and the general public from the products of the demolition process. The barriers shall not impede the concrete removals process or associated inspection of all Works by the Contract Administrator.

E12.9 Construction Methods

- (a) General
 - (i) Concrete removals shall be deemed to include all the items of work as listed under Clause E12.2 of this Specification and to the limits as shown on the Contract Drawings or otherwise directed by the Contract Administrator.

- (ii) The Contractor shall prevent damage and destructive vibrations to: existing structures to remain, services, expansion joints, and adjacent roadways. If safety measures are not followed, or if existing structures to remain and/or services appear to be endangered, the Contractor shall cease operations and notify the Contract Administrator immediately.
- (iii) The Contractor is advised that the measured concrete cover from the top surface of the concrete deck slab to the top of the top layer of reinforcing steel is variable.
- (iv) All removed material shall become the responsibility of the Contractor except as otherwise indicated herein.
- (v) The Contractor shall promptly haul all removed materials indicated for disposal, off and away from the site. No storage of any materials on Site will be allowed without written approval of the Contract Administrator. It shall be the Contractor's responsibility to find suitable disposal areas away from the Site.
- (vi) The Contractor shall take all necessary precautions to ensure that materials do not fall onto any neighbouring roadways or sidewalks during removal operations.
- (vii) The Contractor shall visit the Site to become familiar with the existing conditions and scope of work prior to bid submission. No allowance for extras will be made for any concrete removals, not foreseen by the Contractor, required to complete the scope of Work.
- (viii) The details and dimensions of the existing structures shown on the Drawings are for assisting the Contractor in establishing methods and limits of removal and for determining the cost of the Work. Available Drawings for the existing bridge structure and modifications are available for viewing with the Contract Administrator. No guarantee for the accuracy of the information is given. No allowance for extras will be given for information on the Drawings that does not represent existing conditions.
- (ix) In no case will the Contractor be permitted to use removal equipment, or other equipment or methods which may cause damage to any remaining structural elements or to any new construction. In the event that any element is damaged, the Contractor shall repair such element at their own expense to the satisfaction of the Contract Administrator.
- (x) The Contractor shall provide all necessary access to facilitate concrete removals and subsequent inspection of all the Works by the Contract Administrator.
- (xi) The Contractor shall be fully responsible for ensuring the public safety in all areas, and will be held responsible for any loss or damage caused due to neglect by the Contractor or their employees.
- (xii) The Contractor shall only use methods of concrete removal that will not damage the existing structure to remain or new structures. Limits of demolition shall be straight and saw-cut to provide a clean edge at the extent of demolition.
- (xiii) The structural approach slabs and proposed bridge deck header areas are to have final surface scarification by high pressure water jet before application of new concrete.
- (xiv) Following the initial removal of concrete, the Contract Administrator will conduct a delamination survey to determine if any additional concrete removal will be required. These areas will be clearly marked out by the Contract Administrator for the Contractor's completion of delamination repairs.
- (xv) In the case that reinforcing is exposed during the concrete removal operations the following shall be adhered to:
 - ◆ Any reinforcing steel that is severed shall be replaced, with appropriate lap lengths, by the Contractor to the satisfaction of the Contract Administrator at no additional cost to the City.
 - ◆ Any reinforcing steel that exhibits minor cross sectional loss or other loss of epoxy coating shall receive a coat of one hundred percent (100%) solids, non-conductive epoxy installed as per the manufacturer's specifications.

- (xvi) The Contractor shall only use methods of concrete removal that will not damage the existing reinforcing steel or new structures. Removal methods shall be limited to the use of hand tools or hydrodemolition. The Contractor shall ensure that the remaining portions of the existing bridge elements are not damaged during the removal operations.
- (b) Removal of Structural Approach Slab Concrete
- (i) Removal of structural approach slab concrete shall be the removal of concrete in the areas shown on the Drawings to a nominal depth as shown on the Drawings as measured from the top of the existing concrete surface. The minimum removal depth shall not be exceeded by 10 mm.
 - (ii) All of the existing reinforcing steel is to remain in place. The Contractor shall ensure that the reinforcing steel is not damaged.
- (c) Removal of Shear Key Concrete
- (i) Removal of concrete at proposed shear keys shall take place in areas shown on the Drawings to a nominal depth as shown on the Drawings as measured from the top of the existing concrete surface transitioning to the new HPC header.
 - (ii) All of the existing reinforcing steel is to remain in place. The Contractor shall ensure that the reinforcing steel is not damaged.
- (d) Removal of Header Concrete
- (i) Removal of concrete at proposed bridge deck headers shall take place in areas shown on the Drawings to a nominal depth as shown on the Drawings. Nominal removal depths shall not be exceeded by 10 mm.
 - (ii) All of the existing reinforcing steel is to remain in place. The Contractor shall ensure that the reinforcing steel is not damaged.
- (e) Removal of On Grade Approach Slabs
- (i) Removal of concrete at proposed new on grade approach slabs shall take place in areas shown on the Drawings for the full depth of the existing on grade approach slabs.
 - (ii) All of the existing reinforcing steel is to be removed and replaced as per the Drawings and as specified in E18.
- (f) Bridge Deck Surface Preparation Works
- (i) The final surface preparation of the Bridge Deck at locations of concrete or asphalt overlay shall be conducted by water jet unless otherwise approved by the Contract Administrator. The resulting surface shall achieve the required grades, while being roughened to the following requirements:
 - ◆ Concrete shall be removed by water jet to a medium scarification profile in accordance with the ICRI Guideline No.310.2 CSP 6.
 - (ii) The Contractor shall take all necessary precautions to ensure that no sound concrete located below the required depth of removal is damaged or removed. Any damage caused to sound concrete or reinforcing steel beyond the required limit of removal or excessive removal of concrete beyond the required depth of removal by the Contractor during any demolition procedure will be repaired by the Contractor at the Contractor's own expense to the satisfaction of the Contract Administrator.
 - (iii) Where applicable, any "shadowing" of the reinforcing steel by concrete not removed by the concrete removals shall be removed by the Contractor through other approved means to expose the reinforcement. The existing concrete shall then be removed to a minimum of 25 mm beneath the existing reinforcement.
 - (iv) Upon completion of the concrete removals of each section of the concrete deck, the Contractor shall remove all cuttings, slurry containing the products of the removal method, and all other debris from the resulting concrete surface so as to produce a thoroughly clean surface. Cleaning of each section shall be done before debris and water are allowed to dry on the deck surface and prior to the placement of any cathodic protection (if applicable).

- (v) All exposed reinforcing steel which is left unsupported by the concrete removal process shall be adequately supported and protected from all equipment. All reinforcing steel damaged or dislodged by these operations, as deemed by the Contract Administrator, shall be replaced with new reinforcing of the same size at the expense of the Contractor.

E12.10 Quality Control

(a) Inspection

- (i) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator including all operations from the selection and production of materials through to final acceptance of the specified Work.
- (ii) The Contractor shall be wholly responsible for the control of all operations incidental thereto, notwithstanding any inspection or acceptance that may have been previously given. The Contract Administrator reserves the right to reject any materials or Works, which are not in accordance with the requirements of this Specification.

(b) Access

- (i) The Contractor shall allow the Contract Administrator free access to all parts of the Work at all times. The Contractor shall supply samples to the Contract Administrator or their inspector for testing purposes as required. There will be no charge to the City for samples taken.

E12.11 Measurement and Payment

- (a) Removal of the existing bridge deck concrete, shear keys and headers will not be measured. This item of Work will be paid for at the Contract Lump Sum Price for "Bridge Deck Concrete Removals". The payment will be considered full compensation for performing all operations herein described or shown on the drawings and all other items incidental to the Work.
- (b) Removal of the existing structural approach slab concrete and shear keys will not be measured. This item of work will be paid for at the Contract Lump Sum Price for "Structural Approach Slab Concrete Removals". The payment will be considered full compensation for performing all operations herein described or shown on the Drawings and all other items incidental to the Work.
- (c) Removal of the existing on grade approach slab concrete will not be measured. This item of work will be paid for at the Contract Lump Sum Price for "On Grade Approach Slab Concrete Removals". The payment will be considered full compensation for performing all operations herein described or shown on the Drawings and all other items incidental to the work.

E13. STRUCTURAL CONCRETE

E13.1 Description

- (a) This Specification shall cover all operations relating to the preparation of Portland Cement structural concrete for, and all concreting operations related to, the construction of structural concrete works as specified herein and as shown on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E13.2 Referenced Specifications and Drawings

- (a) The latest edition and subsequent revisions of the following:
 - (i) American Concrete Publication SP4 – Formwork for Concrete;

- (ii) ASTM A1035 – Standard Specification for Deformed and Plain, Low-Carbon, Chromium, Steel Bars for Concrete Reinforcement;
- (iii) ASTM B418 – Standard Specification for Cast and Wrought Galvanic Zinc Anodes;
- (iv) ASTM C260 – Standard Specification for Air-Entraining Admixtures for Concrete;
- (v) ASTM C309 – Standard Specification for Liquid Membrane-Forming Compounds for Curing Concrete;
- (vi) ASTM C494 – Standard Specification for Chemical Admixtures for Concrete;
- (vii) ASTM C881- Standard Specification for Epoxy-Resin-Base Bonding Systems for Concrete;
- (viii) ASTM C1017 – Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete;
- (ix) ASTM C1059 – Standard Specification for Latex Agents for Bonding Fresh to Hardened Concrete;
- (x) ASTM C1609 – Standard Test Method for Flexural Performance of Fiber-Reinforced Concrete (Using Beam with Third Point Loading);
- (xi) ASTM C1876 – Standard Test Method for Bulk Electrical Resistivity or Bulk Conductivity of Concrete;
- (xii) CSA A23.1 – Concrete Materials and Methods of Concrete Construction;
- (xiii) CSA-A3001 – Cementitious Materials for Use in Concrete; and
- (xiv) CSA O121 – Douglas Fir Plywood.

E13.3 Scope of Work

- (a) Supplying and placing concrete topping for structural approach slabs;
- (b) Supplying and placing concrete topping for headers;
- (c) Supplying and placing concrete for type 1A and 1B barrier repairs;
- (d) Supplying and placing concrete for type 2 barrier repairs;
- (e) Supplying and placing concrete for type 3 barrier repairs;
- (f) Supply and placing concrete for type 4 barrier repairs;
- (g) Supplying and placing concrete for typical delamination repairs; and
- (h) Supplying and placing concrete for slab on grade approach slab replacement.

E13.4 Submittals

- (a) General
 - (i) The Contractor shall submit to the Contract Administrator for review and approval, at least ten (10) Business Days prior to the commencement of any scheduled Work on the Site, a proposed schedule, including methods and sequence of operations.
 - (ii) The Contractor shall submit to the Contract Administrator for review and approval, at least ten (10) Business Days prior to the commencement of any Work on Site, the proposed materials to be used.
- (b) Concrete Mix Design Requirements
 - (i) The Contractor shall submit a concrete mix design statement to the Contract Administrator for each of the concrete types specified herein that reflects the specified performance properties of the concrete. The mix design statement shall contain all the information as outlines on the concrete mix design statement as shown on the Manitoba Ready Mix Concrete Association website (www.mrmca.com). In addition, the mix design statement must indicate the expected method of placement (buggies, chute, or pump) methods are to be used, the method of placement must include a clear description of the pumping methods (line, vertical drop, length of hose, etc.).
 - (ii) The Supplier shall submit directly, in confidence, to the City of Winnipeg, the concrete mix designs for each of the concrete types specified herein. The purpose of

this confidential submission will be for record keeping purposes only. The concrete mix design shall contain a description of the constituents and proportions, and at the minimum the following:

- ◆ Cementitious content in kilograms per cubic metre or equivalent units, and type of cementitious materials;
 - ◆ Designated size, or sizes, of aggregates, and the gradation;
 - ◆ Aggregate source location(s);
 - ◆ Weights of aggregates in kilograms per cubic metre or equivalent units. Mass of aggregates is saturated surface dry basis;
 - ◆ Maximum allowable water content in kilograms per cubic metre or equivalent units and the water/cementitious ratio;
 - ◆ The limits for slump;
 - ◆ The limits for air content; and
 - ◆ Quantity of other admixtures.
- (iii) The concrete mix design statements must be received by the Contract Administrator a minimum of ten (10) Business Days prior to the scheduled commencement of concrete placement for each of the concrete types. The concrete mix designs must be received by the City of Winnipeg a minimum of five (5) Business Days prior to the scheduled commencement of concrete placement for each of the concrete types.
- (iv) The mix design statement shall also include the expected slump measurement for each concrete type. The tolerances for acceptance of slump measurements in the field, by the Contract Administrator, shall be in accordance to CSA A23.1-19 Clause 4.3.2.3.2.
- (v) Any change in the constituent materials of any approved mix design shall require submission of a new concrete mix design statement, mix design and mix design test data. If, during the progress of the Work, the concrete supplied is found to be unsatisfactory for any reason, including poor workability, the Contract Administrator may require the Contractor to make any necessary adjustments and associated resubmissions.
- (c) Concrete Mix Design Test Data
- (i) Concrete
- ◆ The Contractor shall submit to the Contract Administrator for review and approval, at least ten (10) Business Days prior to the scheduled commencement of concrete placement, test data showing that the concrete to be supplied will meet the performance criteria stated in this Specification for each concrete type.
 - ◆ The Contractor shall submit at a minimum, the test data to prove that the minimum compressive strength, flexural strength for Fibre Reinforced Concrete (FRC) only, air content and slump of the concrete to be supplied meets or exceeds the performance criteria. In addition, test data shall be submitted to support requirements for fibre dispersion in accordance with the Canadian Highway Bridge Design Code (CHBDC) CAN/CSA-S6-19, Section 16, Fibre Reinforced Structures, Clause 16.6. Testing for post-cracking residual strength index (Ri) of FRC shall be conducted at the Contractor's expense as follows: one set of five (5) concrete beam specimens, 100 mm x 100 mm x 350 mm long, shall be tested at seven (7) Calendar Days in accordance with the latest addition of ASTM C1609. The initial cracking load of the concrete (Pp) and the post-cracking residual strength (Pcr), which shall be taken as the average of loads corresponding to deflection values of 0.5 mm, 0.75mm, 1.0mm, and 1.25 mm, shall be tabulated for each of the specimens. The Ri for each specimen, which shall be taken as the ratio of Pcr over Pp, shall be tabulated. Tests conducted in accordance with ASTM C1609 will be considered invalid if the initial crack in the specimen has occurred after 0.2 mm deflection. The Ri shall be taken as the average of the Ri

values from a minimum of five (5) valid specimens. The Contractor shall submit a report as specified in ASTM C1609, including a summary of the results of all post-cracking residual strength index tests and all load deflection curves.

- ◆ All tests shall be based on the concrete samples taken from the point of discharge into the formwork. For example, at the concrete chute from the delivery truck if being placed by buggies, or at the end of the pump line should the Contractor choose to pump the concrete into place.
- ◆ Samples of concrete for test specimens shall be taken in accordance with CSA Standard Test Method CSA-A23.2-1C-19, "Sampling Plastic Concrete".

(ii) Aggregates

- ◆ The Contractor shall furnish, in writing to the Contract Administrator for review and approval, at least ten (10) Business Days prior to the scheduled commencement of concrete placement, the location of the sources where aggregate will be obtained in order that some may be inspected and tentatively accepted by the Contract Administrator. Changes in the source of aggregate supply during the course of the Contract shall not be permitted without notification in writing to and the expressed approval of the Contract Administrator.
- ◆ The Contractor shall submit to the Contract Administrator for review and approval recent test information on sieve analysis of fine and coarse aggregates in accordance with CSA Standard Test Method A23.2-2A.
- ◆ The Contractor shall submit to the Contract Administrator for review and approval recent test information on tests for organic impurities in fine aggregates for concrete, in accordance with CSA Standard Test Method A23.2- 7A.
- ◆ The Contractor shall submit to the Contract Administrator for review and approval recent test information on relative density and absorption of coarse aggregate, in accordance with CSA Standard Test Methods A23.2-12A.
- ◆ The Contractor shall submit to the Contract Administrator for review and approval recent test information on petrographic examination of aggregates for concrete, in accordance with CSA Standard Test Methods A23.2-15A. The purpose of the petrographic analysis is to ensure the aggregates provided are of the highest quality for use in the production of concrete and will produce a durable overlay. An acceptable aggregate will have an excellent rating as Judged by an experienced petrographer, with a (weighted) petrographic number typically in the range of one hundred (100) to one hundred and twenty (120).The Contractor shall submit to the Contract Administrator for review and approval recent test information on resistance to degradation of large-size coarse aggregate by abrasion and impact in the Los Angeles Machine, in accordance with CSA Standard Test Method A23.2-16A.
- ◆ The Contractor shall submit to the Contract Administrator for review and approval recent test information on potential alkali reactivity of cement aggregate combinations (mortar bar method), in accordance with CSA Standard Test Method A23.2-27A.

(iii) The Contractor shall submit to the Contract Administrator copies of all material quality control test results.

(d) Notification of Ready Mix Supplier

- (i) The Contractor shall submit to the Contract Administrator the name and qualifications of the Ready Mix Concrete Supplier that he is proposing to use, at least ten (10) Business Days prior to the scheduled commencement of concrete placement. The Contract Administrator will verify the acceptability of the Supplier

and the concrete mix design requirements. Acceptance of the Supplier and the concrete mix design(s) by the Contract Administrator does not relieve or reduce the responsibility of the Contractor or Supplier from the requirements of this Specification.

(e) Concrete Pour Sequence and Schedule

- (i) The Contractor shall complete the delamination repairs first to achieve the moisture requirements before the waterproofing membrane may be applied.
- (ii) The Contractor shall submit to the Contract Administrator for review and approval, at least ten (10) Business Days prior to scheduled commencement of concrete placement, the proposed concrete placement schedule for all concrete placements of this Specification.

E13.5 Materials

(a) General

- (i) The Contractor shall be responsible for the supply, safe storage and handling of all materials set forth in this Specification.

(b) Testing and Approval

- (i) All materials supplied under this Specification shall be subject to inspection and testing by the Contract Administrator or by the testing laboratory designated by the Contract Administrator. There shall be no charge to the City for any materials taken by the Contract Administrator for testing purposes.
- (ii) All materials shall be approved by the Contract Administrator at least seven (7) days before any construction is undertaken. If, in the opinion of the Contract Administrator, such materials in whole or in part, do not conform to the Specifications detailed herein or are found to be defective in manufacture or have become damaged in transit, storage, or handling operations, then such materials shall be rejected by the Contract Administrator and replaced by the Contractor at their own expense.

(c) Adhesive Agent

- (i) Adhesive agent for bonding steel reinforcing or dowels to concrete shall conform to the requirements of ASTM C881, Type V, Grade 3, Class A, B and C, except linear shrinkage. An acceptable product would be Hilti Hit-RE 500 V3, or equivalent.

(d) Concrete Strength and Workability

- (i) Structural Concrete
 - ◆ Proportioning of fine aggregate, coarse aggregate, cement, water, and air-entraining agent shall be such as to yield concrete having the required strength and workability, as per the drawings.

(e) Concrete Aggregate

- (i) Fine Aggregate
 - ◆ Fine aggregate shall consist of sand having clean, hard, strong, durable, uncoated grains; free from injurious amounts of dust, soft or flaking particles, shale, alkali, organic matter, loam or other deleterious substance.
 - ◆ Fine aggregate shall be well-graded throughout and shall conform to the following gradation requirements:

Sieve Size	Percent of Total Dry Weight Passing Each Sieve
10 mm	100%
5 mm	95 – 100%
2.5 mm	80 – 100%
1.25 mm	50 – 90%
630 µm	25 – 65%
315 µm	10 – 35%
160 µm	2 – 10%
80 µm	0 – 3%

(ii) Coarse Aggregate

- (i) Coarse aggregate shall be clean and free from alkali, organic, or other deleterious matter, shall have an absorption not exceeding three percent (3%), and shall conform to the following gradation requirements per Type 1 or Type 2 requirements:

Sieve Size	Percent of Total Dry Weight Passing Each Sieve (25 mm Aggregate)	Percent of Total Dry Weight Passing Each Sieve (10 mm Aggregate)
28 mm	100%	–
20 mm	85 – 100%	–
14 mm	60 – 90%	100%
10 mm	25 – 60%	85 – 100%
5 mm	0 – 10%	10 – 30%
2.5 mm	0 – 5%	0 – 10%
1.25 mm	–	0 – 5%

(f) Cementitious Materials

- (i) Cementitious materials shall conform to the requirements of CSA-A3001 and shall be free from lumps.
- (ii) Should the Contractor choose to include a silica fume admixture in the concrete mix design, the substitution of silica fume shall not exceed eight percent (8%) by mass of cement.
- (iii) Should the Contractor choose to include fly ash in the concrete mix design, the fly ash shall be Class C1 or F and the substitution shall not exceed thirty percent (30%) by mass of cement.
- (iv) Cementitious materials shall be stored in a suitable weather-tight building that shall protect these materials from dampness and other destructive agents. Cementitious materials that have been stored for a length of time resulting in the hardening, or the formation of lumps, shall not be used in the Work.

(g) Water

- (i) Water to be used for all operations in the Specification, including mixing and curing of concrete or grout, surface texturing operations, and saturating the substrate shall conform to the requirements of CSA A23.1 and shall be free of oil, alkali, acidic, organic materials or deleterious substances. The Contractor shall not use water from shallow, stagnant, or marshy sources.

(h) Admixtures

- (i) Air-entraining admixtures shall conform to the requirements of ASTM C260.

- (ii) Chemical admixtures shall conform to the requirements of ASTM C494 or C1017 for flowing concrete.
- (iii) All admixtures shall be compatible with all other constituents. The addition of calcium chloride, accelerators and air-reducing agents, will not be permitted, unless otherwise approved by the Contract Administrator.
- (i) Synthetic Fibres
 - (i) The synthetic fibres shall consist of one hundred percent (100%) virgin polypropylene as accepted by the Contract Administrator. The dosage shall be designed by the Contractor to meet the requirements for post-cracking residual strength index (Ri) and fibre dispersion in accordance to the CHBDC CSA-S6-19, Fibre-Reinforced Structures, Clause 16.6. Notwithstanding CHBDC Section 16, Clause 16.6, testing for post-cracking residual strength index (Ri) of concrete shall be completed in accordance with E13.4(c)(i).
- (j) Bonding Agents
 - (i) Latex Bonding Agent
 - ◆ Latex bonding agents to bond new concrete to existing concrete shall conform to the requirements of ASTM C1059, Type II. Polyvinyl acetate-based latexes will not be permitted. An acceptable product would be SikaCem 810, or equivalent. An acceptable product for concrete greater than twenty-eight (28) days in age would be Planicrete AC by MAPEI, or equivalent.
 - (ii) Epoxy Bonding Agent
 - ◆ Epoxy bonding agents to bond new concrete to existing concrete shall be SikaTop Armatec-110 EpoCem, or equivalent as approved by the Contract Administrator, in accordance with B7.
- (k) Bonding Grout
 - (i) For latex bonding grouts, the grout for bonding the new concrete to the existing concrete shall be mixed in accordance with manufacturer's specifications.
 - (ii) The consistency of the bonding grout shall be such that it can be brushed on the existing concrete surface in a thin, even coating that will not run or puddle in low spots.
- (l) Curing Compound
 - (i) Curing compounds shall be liquid membrane-forming and conform to the requirements of ASTM C309. Curing compounds shall be resin-based and white-pigmented. An acceptable product would be WR Meadows 1215 WHITE Pigmented Curing Compound, or other equivalent product as approved by the Contract Administrator, in accordance with B7.
- (m) Curing Blankets
 - (i) Curing blankets for wet curing shall be one hundred percent (100%) polyester, 3 mm thick and white in colour. Alternately, a ten (10) ounces burlap, five (5) mil polyethylene, curing blanket white in colour shall be used. An acceptable product would be Curelap together with a second layer of burlap, or other equivalent product as approved by the Contract Administrator, in accordance with B7.
- (n) Patching Mortar
 - (i) Patching mortar shall be made of the same material and of approximately the same proportions as used for the concrete, except that the coarse aggregate shall be omitted and the mortar shall consist of not more than one (1) part cement to two (2) parts sand by damp loose volume. White Portland Cement shall be substituted for a part of the grey Portland Cement on exposed concrete in order to produce a colour matching the colour of the surrounding concrete, as determined by a trial patch. The quantity of mixing water shall be no more than necessary for handling or placing.
- (o) Reinforcing Steel

- (i) Reinforcing steel shall conform to the requirements of ASTM A1035 CS Grade 100 Low-Carbon Chromium Steel. An acceptable product would be ChromX 9100, or other equivalent product as approved by the Contract Administrator, in accordance with B7.
- (p) Bar Accessories
 - (i) Bar accessories shall be of a type approved by the Contract Administrator. They shall be made from a non-rusting material, and shall not stain, blemish, or spall the concreted surface for the life of the concrete.
 - (ii) Bar chairs, bolsters, and bar supports shall be cementitious material as acceptable to the Contract Administrator. Plastic, PVC or galvanized bar chairs may be permitted if accepted in writing by the Contract Administrator prior to installation.
- (q) Formwork
 - (i) Formwork materials shall conform to CSA Standard A23.1, and American Concrete Publication SP4, "Formwork for Concrete."
 - (ii) Form sheeting plywood to be covered with form liner or to be directly in contact with soil shall be exterior Douglas Fir, concrete form grade, conforming to CSA O121, a minimum of twenty (20) millimetres thick.
 - (iii) Where form liner is not being used, form sheeting shall be Douglas Fir, overlay form liner type conforming to CSA O121.
 - (iv) Boards used for formwork shall be fully seasoned and free from defects such as knots, warps, cracks, etc., which may mark the concrete surface.
 - (v) No formwork accessories will be allowed to be left in place within 50 mm of the surface following form removal. Items to be left in place beyond 50 mm must be made from a non-rusting material and shall not stain, blemish, or spall the concrete surface for the life of the concrete.
 - (vi) Forms for exposed surfaces that do not require a form liner may be either new plywood or steel as authorized by the Contract Administrator.
 - (vii) Studding shall be spruce or pine and shall have such dimensions and spacing that they shall withstand without distortion all the forces to which the forms shall be subjected.
 - (viii) Whalers shall be spruce or pine, with minimum dimensions of 100 mm X 150 mm. Studding shall be spruce or pine, with minimum dimensions of 50 mm X 150 mm.
 - (ix) Stay-in-place formwork or falsework is not acceptable and shall not be used by the Contractor unless specifically shown on the Drawings.
- (r) Form Coating
 - (i) Form coating shall not stain the surface of the concrete.
- (s) Permeable Formwork Liner
 - (i) Permeable formwork liner shall be a draining synthetic lining finished with two (2) different surfaces. The side in contact with the concrete shall be smooth and perform as a filter to prevent the leaching of fine cement particles when the formwork is in place. The other side shall be fibrous and act as a draining element to help evacuate the water and the excess air at the surface. An acceptable product would be Texel Drainaform. This formwork liner shall be used on all barrier repair types and transition barrier repairs.

E13.6 Equipment

- (a) General
 - (i) All equipment shall be of a type accepted by the Contract Administrator. The equipment shall be kept in good working order, kept free from hardened concrete or foreign materials, and shall be cleaned at frequent intervals.
- (b) Vibrators
 - (i) The Contractor shall have sufficient numbers of internal concrete vibrators and experienced operators on site to properly consolidate all concrete in accordance

with ACI 309. The type and size of vibrators shall be appropriate for the particular application, the size of the pour, and the amount of reinforcing and shall conform to standard construction procedures.

- (ii) The Contractor shall use rubber coated vibrators for consolidating concrete containing epoxy-coated reinforcing steel.
- (iii) The Contractor shall have standby vibrators available at all times during the pour.
- (c) Supply of Structural Concrete
 - (i) All structural concrete shall be supplied from a plant certified by the Manitoba Ready Mix Concrete Association. The Contractor, upon request from the Contract Administrator, shall furnish proof of this certification.
 - (ii) All mixing of concrete must meet the provisions of CSA A23.1-19, Clause 5.2, Production of Concrete.
 - (iii) Time of Hauling
 - ◆ The maximum time allowed for all types of concrete to be delivered to the Site of the Work, including the time required to discharge, shall not exceed one hundred and twenty (120) minutes after batching. Batching of all types of concrete is considered to occur when any of the mix ingredients are introduced into the mixer, regardless of whether or not the mixer is revolving. For concrete that includes silica fume and fly ash, this requirement is reduced to ninety (90) minutes.
 - ◆ Each batch of concrete delivered to the Site shall be accompanied by a time slip issued at the batching plant, bearing the time of batching. In hot or cold weather, or under conditions contributing to quick stiffening of the concrete, a time less than one hundred and twenty (120) and/or ninety (90) minutes may be specified by the Contract Administrator. The Contractor will be informed of this requirement twenty-four (24) hours prior to the scheduled placing of concrete.
 - ◆ To avoid the reduction of delivery and discharge time in hot weather, the Contractor will be allowed to substitute crushed ice for a portion of the mixing water provided the specified water/cementitious ratio is maintained. All of the ice shall be melted completely before discharging any of the concrete at the delivery point.
 - ◆ Unless otherwise noted, no retarders shall be used.
 - ◆ The concrete, when discharged from truck mixers or truck agitators, shall be of the consistency and workability required for the job without the use of additional mixing water.
 - ◆ A record of the actual proportions used for each concrete placement shall be kept by the Supplier and a copy of this record shall be submitted to the Owner upon request.
 - (iv) Delivery of Concrete
 - ◆ The Contractor shall confirm that the Concrete Supplier has sufficient plant capacity and satisfactory transporting equipment to ensure continuous delivery at the rate required. The rate of delivery of concrete during concreting operations shall be such that the development of cold joints will not occur. The methods of delivering and handling the concrete shall facilitate placing with a minimum of rehandling, and without damage to the structure or the concrete.
 - (v) Concrete Placement Schedule
 - ◆ The Contractor shall submit to the Contract Administrator the proposed concrete placement schedule for all concrete placements for review and approval.
 - ◆ The Contractor shall adhere strictly to the concrete placement schedule, as approved by the Contract Administrator.
- (d) Preparation for Concreting Against Hardened Concrete

- (i) All hardened concrete against which new concrete is to be placed shall be prepared in the following manner:
- ◆ Concrete shall be removed to sound concrete or to the limits as shown on the Drawings, whichever is greater. The resulting surface shall be roughened by water jet to remove latent cement and miscellaneous debris.
 - ◆ All existing surfaces and exposed reinforcing steel are to be sandblasted to reveal a clean substrate and kept clean until concrete placement. Surface preparation type shall be to ICRI Guideline No. 310.2 CSP 6 (Medium Scarification). Sand-blasting or shot-blasting shall be followed by a high pressure water wash to remove all residues.
 - ◆ Immediately after the blasting is complete and before sign of flash rusting appears on the steel surface, all exposed bars are to be recoated with an approved epoxy coating.
 - ◆ Immediately prior to placing new concrete, bonding grout shall be thoroughly brushed onto the entire surface of the existing hardened concrete in a thin and even coating that will not run or puddle.
- (e) Placing Structural Concrete
- (i) General
- ◆ The Contractor shall notify the Contract Administrator at least one (1) Working day prior to concrete placement so that an adequate inspection may be made of formwork, shoring, reinforcement, deck joints, and related Works. No concrete pour shall be scheduled without the prior written approval of the Contract Administrator.
- (ii) Placing Structural Concrete
- ◆ Placement of deck concrete shall not be permitted when the surface moisture evaporation exceeds 0.75 kg/m²/h. Fog misting is mandatory regardless of drying conditions. The Contractor shall use fog misting operations as accepted by the Contract Administrator.
 - ◆ The nomograph, Figure D1, Annex D of CSA Standard A23.1-19 shall be used to estimate surface moisture evaporation rates.
 - ◆ Equipment for mixing or conveying concrete shall be thoroughly flushed with clean water before and after each pour. Water used for this purpose shall be discharged outside the forms. All equipment and processes are subject to acceptance by the Contract Administrator.
 - ◆ Concrete shall be conveyed from the mixer to the place of final deposit by methods which will prevent segregation and a marked change in consistency.
 - ◆ Runways for concrete buggies and all pumping equipment shall be supported directly by the formwork and not on reinforcement.
 - ◆ Before depositing any concrete, all debris shall be removed from the space to be occupied by the concrete, and any mortar splashed upon the reinforcement or forms shall be removed.
 - ◆ Formwork liners shall be cooled immediately prior to placing concrete by spraying with cold water.
 - ◆ Placing of concrete, once started, shall be continuous. No concrete shall be placed on concrete which has sufficiently hardened to cause the formation of seams or "cold joints" within the section. If placing must be interrupted, construction joints shall be located where shown on the Drawings or as accepted by the Contract Administrator.
 - ◆ Concrete shall be placed as nearly as possible in its final position. Rakes or mechanical vibrators shall not be used to transport concrete. The maximum free drop of concrete into the forms shall not be greater than 1.5 m, otherwise rubber tubes or pouring ports spaced not more than

1.5 m vertically and 2.5 m horizontally shall be used. The Contractor shall obtain the Contract Administrator's acceptance, prior to pouring concrete, of all placing operations.

- ◆ All concrete, during and immediately after depositing, shall be consolidated by mechanical vibrators so that the concrete is thoroughly worked around the reinforcement, around embedded items, and into the corners of forms, eliminating all air or stone pockets which may cause honeycombing, pitting or planes of weakness. Mechanical vibrators shall have a minimum frequency of seven thousand (7,000) revolutions per minute immersed.
- ◆ Vibrators shall be inserted systematically into the concrete at intervals such that the zones of influence of the vibrator overlap (generally 300 to 900 mm). Apply the vibrator at any point until the concrete is sufficiently compacted (five (5) to fifteen (15) seconds), but not long enough for segregation to occur. The vibrators shall be inserted vertically and withdrawn out of the concrete slowly. Spare vibrators in good working condition shall be kept on the job site during all placing operations.
- ◆ Concrete shall not be placed during rain or snow unless adequate protection is provided for formwork and concrete surfaces, to the satisfaction of the Contract Administrator.
- ◆ Before any concrete is placed for the header and approach slabs, the Contractor shall demonstrate to the satisfaction of the Contract Administrator before each pour that all necessary adjustments have been made to provide the required slab thickness. This demonstration may be carried out by means of an attachment securely fastened to the finisher's strike-off machine and moving the machine and the strike-off across the deck over the reinforcing steel with a minimum 3 mm clearance between the steel and attachment.

(f) Finishing of Concrete Surfaces

(i) Finishing Operations for Unformed Surfaces

- ◆ The Contractor shall ensure that sufficient personnel are provided for the finishing of the slab surfaces. In the event that the depositing, vibrating, and screeding operations progress faster than the concrete finishing, the Contractor shall reduce the rate of concrete placement or cease the depositing of concrete until the exposed area of unfinished concrete has been satisfactorily minimized. The Contract Administrator's judgement in this matter shall be final and binding on the Contractor. All loads of concrete that exceed the one hundred and twenty (120) minute discharge time limit during the delay, while the finishing operations catch up, shall be rejected.

(ii) Type 1 Finish – Unformed Surfaces

- ◆ All unformed concrete surfaces, shall be finished as outlined hereinafter.
- ◆ Screeding of all unformed concrete surfaces shall be performed by the sawing movement of a straightedge along wood or metal strips or form edges that have been accurately set at required elevations.
- ◆ Screeding shall be done on all concrete surfaces as a first step in other finishing operations. Screeding shall be done immediately after the concrete has been vibrated.
- ◆ After screeding, the concrete shall not be worked further until ready for floating. Floating shall begin when the water sheen has disappeared. Concrete surfaces after floating shall have a uniform, smooth, granular texture.
- ◆ For riding surfaces, after final floating, the slab surface shall receive coarse transverse scored texture by drawing a steel tined broom

uniformly across the slab surface, to the satisfaction of the Contract Administrator.

E13.7 Construction Methods

(a) Debris Containment

- (i) The Contractor shall ensure that all debris including, but not limited to: concrete debris, concrete cutting fluids, formwork debris, and repair materials do not enter the waterway in any way including by the bridge or adjacent roadway drainage system.

(b) Construction Joints

- (i) Construction joints shall be located only where shown on the Drawings or as otherwise approved in writing by the Contract Administrator. Construction joints shall be at right angles to the main reinforcing steel. All reinforcing steel shall be continuous across the joints.
- (ii) In lieu of forming shear keys at construction joints, the Contractor may roughen the surface as follows. The surface shall be rough, with minimum amplitude of 6 mm. Acceptable procedures to obtain this rough surface are as follows:
 - ◆ By removing the mortar between the larger aggregate particles with a water jet and soft brush when the concrete is in a semi-hardened state (green-cut); and,
 - ◆ By first applying a chemical retarder to the surface and then removing mortar from the larger aggregate particles with a water jet and soft brush.
- (iii) The face of joints shall be cleaned of all laitance and dirt, after which the cementitious grout or an approved bonding agent shall be applied. Forms shall be retightened, and all reinforcing steel shall be thoroughly cleaned at the joint prior to concreting.

(c) General Curing

- (i) Hot weather curing shall be in accordance with CSA A23.1, refer to (f) for hot weather curing requirements.
- (ii) Unformed concrete surfaces shall be covered and kept moist by means of wet polyester blankets for seven (7) consecutive days immediately following finishing operations or otherwise approved by the Contract Administrator and shall be maintained at above 10°C for at least seven (7) consecutive days. Construction joints shall only be covered and kept saturated by means of wet polyester curing blankets for the curing period.
- (iii) The use of curing compound shall not be allowed on concrete areas that are to receive additional concrete, a waterproofing membrane, or an asphalt overlay.
- (iv) Concrete shall be protected from the harmful effects of sunshine, drying winds, surface dripping, or running water, vibration, and mechanical shock. Concrete shall be protected from freezing until at least twenty-four (24) hours after the end of the curing period.
- (v) Changes in temperature of the concrete shall be uniform and gradual and shall not exceed 3°C in any one hour period or 20°C in any twenty-four (24) hour period.
- (vi) Care shall be exercised to ensure that the polyester curing blanket is well drained and that it is placed as soon as the surface will support it without deformation. The Contractor shall ensure that water from the polyester curing blankets does not run into areas where concrete placement and finishing operations are underway. If this occurs, concrete placement shall stop until the problem is corrected satisfactory to the Contract Administrator.

(d) Form Removal

- (i) All forms for concrete repairs shall remain in place for a minimum of three (3) days. The Contract Administrator must be notified at least twenty-four (24) hours prior to any form removal. The Contractor must receive approval from the Contract Administrator prior to beginning Work.

- (ii) The minimum strength of concrete and mortar in place for safe removal of soffit forms for horizontal or inclined members, as well as vertical forms shall be 20 MPa, with the added provisions that the member shall be of sufficient strength to carry safely its own weight, together with superimposed construction loads.
 - (iii) Field-cured test specimens, representative of the in-place concrete being stripped, may be tested to verify the concrete strength.
- (e) Patching of Formed Surfaces
- (i) Immediately after forms have been removed, but before any repairing or surface finishing is started, the concrete surface shall be inspected by the Contract Administrator. Any repair or surface finishing started before this inspection may be rejected and required to be removed.
 - (ii) All formed concrete surfaces shall have bolts, ties, struts, and all other timber or metal parts not specifically required for construction purposes cut back fifty 50 mm from the surface before patching.
 - (iii) Minor surface defects caused by honeycomb, air pockets greater than 5 mm in diameter, and voids left by strutting, and tie holes shall be repaired by removing the defective concrete to sound concrete, dampening the area to be patched and then applying patching mortar. A slurry grout consisting of water and cement shall be thoroughly brushed onto the area to be patched. When the slurry grout begins to lose the water sheen, the patching mortar shall be applied. It shall be struck-off slightly higher than the adjacent surface and left for one (1) hour before final finishing to permit initial shrinkage of the patching mortar and it shall be touched up until it is satisfactory to the Contract Administrator. The patch shall be cured as specified in this Specification, and the final colour shall match the surrounding concrete.
 - (iv) All objectionable fins, projections, offsets, streaks, or other surface imperfections shall be removed by approved means to the Contract Administrator's satisfaction. Cement washes of any kind shall not be used.
 - (v) Concrete shall be cast against forms that will produce plane surfaces with no bulges, indentations, or protuberances other than those shown on the Drawings. The arrangement of panel joints shall be kept to a minimum. Panels containing worn edges, patches, or other defects that will impair the texture of concrete surfaces shall not be used. All fins on the concrete surfaces shall be removed.
- (f) Hot Weather Concreting
- (i) General
 - ◆ The requirements of this section shall be applied during hot weather; i.e., air temperatures above 25°C during placing.
 - ◆ Concrete shall be placed at as low a temperature as possible, preferably below 15°C, but not above 22°C. Aggregate stockpiles may be cooled by watersprays and sunshades.
 - ◆ Ice may be substituted for a portion of the mixing water; providing it has melted by the time mixing is completed.
 - ◆ Form and conveying equipment shall be kept as cool as possible before concreting, by shading them from the sun, painting their surfaces white, and/or the use of watersprays.
 - ◆ Sunshades and wind breaks shall be used as required during placing and finishing.
 - ◆ Work shall be planned so that concrete can be placed as quickly as possible to avoid "cold joints."
 - ◆ The Contract Administrator's approval is necessary before the Contractor may use admixtures, such as retardants, to delay setting or water-reducing agents to maintain workability and strength, and these must then appear in the Mix Design Statement submitted to the Contract Administrator.

- ◆ Curing shall follow immediately after the finishing operations.
- (ii) Hot-Weather Curing
 - ◆ When the air temperature is at or above 25°C, curing shall be accomplished by water spray or by using saturated absorptive fabric, in order to achieve cooling by evaporation.
- (iii) Job Preparation
 - ◆ When the air temperature is at or above 25°C, or when there is a probability of it rising to 25°C during the placing period, facilities shall be provided for protection of the concrete in place from the effects of hot and/or drying weather conditions. Under severe drying conditions, as defined in CSA A23.1 the formwork, reinforcement, and concreting equipment shall be protected from the direct rays of the sun or cooled by fogging and evaporation.
- (iv) Concrete Temperature
 - ◆ The temperature of the concrete as placed shall be as low as practicable and in no case greater than that shown below for the indicated size of the concrete section.

Thickness of Section (m)	Temperatures, °C	
	Minimum	Maximum
Less than 0.3	10	27
0.3 to 1.0	10	27
1.0 to 2.0	5	25

- (g) Cleanup
 - (i) The Contractor shall cleanup equipment and construction debris on at least a daily basis to the satisfaction of the Contract Administrator.

E13.8 Measurement and Payment

- (a) Bridge Structural Concrete
 - (i) Supplying and placing Concrete Type 1 will be measured on a volume basis and paid for at the Contract Unit Price per cubic meter for "Supply and Place High Performance Concrete", in accordance with this Specification and accepted by the Contract Administrator.
 - (ii) Supplying and placing Concrete Type 2, excluding On Grade Approach Slab Renewal, will be measured and paid for as specified under section E14.
 - (iii) Supplying and placing concrete for the On Grade Approach Slab Renewal, will be measured and paid for as specified under section E18.

E14. CONCRETE REPAIRS

E14.1 Description

- (a) This Specification shall cover all concrete repairs to the bridge deck surface, structural approach slabs, and barriers as required.
- (b) The Work to be done under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E14.2 References

- (a) E13 – Structural Concrete.

E14.3 Scope of Work

- (a) The Work under this Specification shall involve the preparation and repair of concrete and reinforcing steel for:
 - (i) Supplying and placing structural concrete for barrier repairs; and
 - (ii) Supplying and placing structural concrete for typical delamination repairs.

E14.4 Materials

- (a) General
 - (i) The Contractor shall be responsible for the supply, safe storage and handling of all materials set forth in the Specification. All materials shall be new and within the recommended shelf-life, as approved by the Contract Administrator.
- (b) Testing and Approval
 - (i) All materials supplied under this Specification shall be subject to inspection and testing by the Contract Administrator or by the Testing Laboratory designated by the Contract Administrator. There shall be no charge to the City for any materials taken by the Contract Administrator for testing purposes.
 - (ii) All materials shall be accepted by the Contract Administrator at least five (5) days before any construction is undertaken. If, in the opinion of the Contract Administrator, such materials, in whole or in part, do not conform to the specifications detailed herein or are found to be defective in manufacture or have become damaged in transit, storage, or handling operations, then such material shall be rejected by the Contract Administrator and replaced by the Contractor at his own expense.
- (c) Material for Concrete Repair
 - (i) Structural Concrete
 - ◆ The Contractor shall be responsible for supplying Concrete Type 2 (Exposure Class C-1 with synthetic fibres) supplied as per specification E13 – Structural Concrete.
 - (ii) Embedded Galvanic Anodes
 - ◆ Zinc anodes shall be Galvashield XPT-Type available from Vector Corrosion Technologies, or equal as accepted by the Contract Administrator, in Accordance with B7. Embedded galvanic anodes shall be pre-manufactured 60g of zinc in compliance with ASTM B6 Special High Grade cast around a pair of steel tie wires in compliance with bright annealed ASTM A82 and encased in a highly alkaline cementitious shell with a pH of 14 or greater. The cementitious shell shall contain no added sulphate nor shall it contain chloride, bromide or other constituents that are corrosive to reinforcing steel. Anode units shall be supplied with integral unspliced wires with loop ties for tying to the reinforcing steel. Should the Contractor choose to use Concrete Type 1 with anodes, the Contractor shall demonstrate that the saturated bulk resistivity tested per ASTM C1876 – 19 meets the requirements of the anode supplier and the results shall be submitted and accepted by the Contract Administrator before placing concrete.
- (d) Formwork
 - (i) Formwork and form removal shall be as per section E13.
- (e) Curing
 - (i) All cementitious patches shall be wet cured for seven (7) Calendar Days unless otherwise approved by the Contract Administrator as per E13.7(c).
- (f) Quality Control
 - (i) All workmanship and materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator, including all operations from the selection and production of materials through to final acceptance of the specified Work. The Contractor shall be wholly responsible for the control of all operations incidental hereto notwithstanding any inspection or

acceptance that may have been previously given. The Contract Administrator reserves the right to reject any materials or works that are not in accordance with the requirements of this Specification.

E14.5 Equipment

- (a) All equipment shall be of a type approved by the Contract Administrator and shall be kept in good working order.

E14.6 Construction Methods

(a) General

- (i) The contractor shall ensure that existing concrete to remain is not damaged.
- (ii) The contractor shall ensure materials and existing bridge components to remain, such as railing, internal railing hardware, and reinforcing, shall not be damaged.
- (iii) Repair or replacement of existing reinforcement, splicing and doweling in replacement reinforcement, repair or replacement of barrier joint tie bars, and repair or replacement of galvanized pipes are incidental to the barrier repair work.
- (iv) All existing concrete surfaces and exposed reinforcing steel to be surface prepared in accordance with section E13, specifically E13.6(d).

(b) Debris and Cleanup

- (i) The contractor shall be required to pick up and remove from the Site all debris created by the repair procedures to the satisfaction of the Contract Administrator.

(c) Preparation

- (i) The Contract Administrator will mark out areas requiring concrete repair. Additional areas may be added as the Work proceeds.
- (ii) The resulting surface from concrete removals is to be roughened as per specification E12 – Concrete Removal.
- (iii) Limits of the repair areas are to be saw-cut per the Drawings to provide a well-defined interface and bonding surface with the existing sound concrete.
- (iv) All corroded steel shall be sand blasted to remove all corrosion signs. Immediately after the blasting is complete and before sign of flash rusting appears on the steel surface, all exposed bars are to be recoated with an approved epoxy coating to the Contract Administrators satisfaction

(d) Type 1A and Type 1B Barrier Repairs

- (i) Saw-cut perimeter of area to be repaired to the minimum depth specified on the Drawings. Mechanically remove unsound concrete to the limits indicated on the Drawings or to the depth of unsound concrete, whichever is greater. The existing concrete in the repair area shall be removed to a minimum of twenty-five (25) millimeters behind the existing reinforcing.
- (ii) Where reinforcing steel with active corrosion is encountered, comply with the following:
 - ◆ clean reinforcing steel to remove rust and contaminants; and
 - ◆ complete Type 1B barrier repair and splice new reinforcing steel to existing steel where corrosion has depleted the cross section area by twenty percent (20%), as directed by the Contract Administrator.
- (iii) Install reinforcing steel bars into predrilled holes and place reinforcing steel bars as follows:
 - ◆ drill holes into barrier concrete of the diameters and depths shown on the Drawings. Drill bits shall have a diameter as per manufacturers requirements for installation of the reinforcing steel bars;
 - ◆ holes shall be located to the correct depth and alignment as indicated on the Drawings;
 - ◆ drilling equipment shall be operated so as to ensure that no damage to the concrete results from such drilling operation. Coring of holes is not

permitted. In the event that existing reinforcing steel bars are hit during the drilling operations, that hole shall be abandoned and a new hole shall be drilled nearby to the correct depth. All abandoned holes shall be filled with non-shrink grout or approved adhesive agent;

- ◆ holes for reinforcing steel bars shall be blown clean with compressed air. An approved adhesive agent such as Hilti HIT-RE 500-V3 or equivalent as approved by the Contract Administrator shall be placed in the back of the drilling hole. The reinforcing bars shall be worked back into the holes for complete coverage around the portion of the bar that extends into the hole, such that adhesive agent is squeezed from the hole. The adhesive agent shall be suitable for horizontal, vertical or overhead doweling application as required and shall be carried out per the Manufacturer's recommendations;
 - ◆ install reinforcing steel bars as shown on the Drawings; and
 - ◆ once all reinforcing steel is in position, it shall be inspected and approved by the Contract Administrator before any new concrete is placed. Otherwise, the concrete may be rejected by the Contract Administrator and shall be removed by the Contractor at his/her own expense
- (iv) Install galvanic anodes as per manufacturer's recommendations and as shown on the Drawings.
- (v) Clean existing concrete surfaces that will be in contact with the repair mortar to remove all deleterious substances.
- (vi) The Contractor is responsible to create a bond between the new mortar and the existing substrates. The Contract Administrator will check all repaired areas for bond using a hammer "sounding" method after form removal.
- (vii) Apply bonding grout or epoxy bonding agent to all existing concrete surfaces that will be in contact with the repair mortar.
- (viii) Cure in accordance with E13.7(c).
- (e) Type 2 Barrier Repairs
- (i) Saw-cut perimeter of area to be repaired to the minimum depth specified on the Drawings. Mechanically remove unsound concrete to the limits indicated on the Drawings or to the depth of unsound concrete, whichever is greater. The existing concrete in the repair area shall be removed to a minimum of twenty-five (25) millimeters behind the existing reinforcing.
 - (ii) Where reinforcing steel with active corrosion is encountered, comply with the following:
 - ◆ clean reinforcing steel to remove rust and contaminants; and
 - ◆ splice new reinforcing steel to existing steel where corrosion has depleted the cross section area by twenty percent (20%), as directed by the Contract Administrator.
 - (iii) Install galvanic anodes as per manufacturer's recommendations and as shown on the Drawings.
 - (iv) Clean existing concrete surfaces that will be in contact with the repair mortar to remove all deleterious substances.
 - (v) The Contractor is responsible to create a bond between the new mortar and the existing substrates. The Contract Administrator will check all repaired areas for bond using a hammer "sounding" method after form removal.
 - (vi) Apply bonding grout or epoxy bonding agent to all existing concrete surfaces that will be in contact with the repair mortar.
 - (vii) Cure in accordance with E13.7(c).
- (f) Type 3 Barrier Repairs

- (i) Remove all of the affected deteriorated concrete volume by saw-cutting and removing the affected portion of the concrete to the dimensions shown on the Drawings.
 - (ii) Install reinforcing steel bars into predrilled holes and place reinforcing steel bars as follows:
 - ◆ drill holes into barrier concrete of the diameters and depths shown on the Drawings. Drill bits shall have a diameter as per manufacturers requirements for installation of the reinforcing steel bars;
 - ◆ holes shall be located to the correct depth and alignment as indicated on the Drawings;
 - ◆ drilling equipment shall be operated so as to ensure that no damage to the concrete results from such drilling operation. Coring of holes is not permitted. In the event that existing reinforcing steel bars are hit during the drilling operations, that hole shall be abandoned and a new hole shall be drilled nearby to the correct depth. All abandoned holes shall be filled with non-shrink grout or approved adhesive agent;
 - ◆ holes for reinforcing steel bars shall be blown clean with compressed air. An approved adhesive agent such as Hilti HIT-RE 500-V3 or equivalent as approved by the Contract Administrator shall be placed in the back of the drilling hole. The reinforcing bars shall be worked back into the holes for complete coverage around the portion of the bar that extends into the hole, such that adhesive agent is squeezed from the hole. The adhesive agent shall be suitable for horizontal, vertical or overhead doweling application as required and shall be carried out per the Manufacturer's recommendations;
 - ◆ install reinforcing steel bars as shown on the Drawings; and
 - ◆ once all reinforcing steel is in position, it shall be inspected and approved by the Contract Administrator before any new concrete is placed. Otherwise, the concrete may be rejected by the Contract Administrator and shall be removed by the Contractor at his/her own expense.
 - (iii) Install galvanic anodes as per manufacturer's recommendations and as shown on the Drawings.
 - (iv) Clean existing concrete surfaces that will be in contact with the repair mortar to remove all deleterious substances.
 - (v) The Contractor is responsible to create a bond between the new mortar and the existing substrates. The Contract Administrator will check all repaired areas for bond using a hammer "sounding" method after form removal.
 - (vi) Apply bonding grout or epoxy bonding agent to all existing concrete surfaces that will be in contact with the repair mortar.
 - (vii) Cure in accordance with E13.7(c).
- (g) Type 4 Barrier Repairs
- (i) Saw-cut perimeter of area to be repaired to a minimum depth specified on the Drawings. Mechanically remove unsound concrete to the limits indicated on the Drawings or to the depth of unsound concrete, whichever is greater. The existing concrete in the repair area shall be removed to a minimum of 25 mm behind the existing reinforcing.
 - (ii) Where reinforcing steel with active corrosion is encountered, comply with the following:
 - ◆ clean reinforcing steel to remove rust and contaminants; and
 - ◆ splice new reinforcing steel to existing steel where corrosion has depleted the cross section area by twenty percent (20%), as directed by the Contract Administrator.
 - (iii) Install galvanic anodes as per manufacturer's recommendations and as shown on the Drawings.

- (iv) Clean existing concrete surfaces that will be in contact with the repair mortar to remove all deleterious substances.
- (v) The Contractor is responsible to create a bond between the new mortar and the existing substrates. The Contract Administrator will check all repaired areas for bond using a hammer “sounding” method after form removal.
- (vi) Apply bonding grout or epoxy bonding agent to all existing concrete surfaces that will be in contact with the repair mortar.
- (vii) Cure in accordance with E13.7(c).
- (h) Form Removal
 - (i) All barrier forms shall remain in place for a minimum of three (3) Calendar Days with wet cure continued for four (4) Calendar Days for a total of seven (7) Calendar Days of wet curing from the time of concrete placement. The Contract Administrator must be notified at least twenty-four (24) hours prior to any form removal. The Contractor must receive approval from the Contract Administrator prior to beginning Work.
- (i) Typical Delamination Repairs
 - (i) Concrete shall be removed from around and behind all rebar in the area to be repaired accordance with good concrete repair practice such as ACRA guideline HB84-2006. Section 6. Rebar shall be exposed to 25 mm below the lower bars. Exposed reinforcing steel should be cleaned to remove all residual rust and concrete residue and recoated with an approved epoxy coating to the satisfaction of the Contract Administrator.
 - (ii) Install zinc anodes, wired to the reinforcing steel, in accordance with the Manufacturer’s instructions, around the perimeter of the patch area at a spacing of 300 mm in locations as approved by the Contract Administrator.
 - (iii) The anode units and repair material should be installed immediately following preparation and cleaning of the steel reinforcement. Securely fasten the anode units from the side or beneath the exposed rebar as close as practical to the surrounding concrete (preferably within 100 mm) while ensuring that enough space remains to fully encapsulate the unit in the repair.
 - (iv) The minimum cover of the repair material over the galvanic anodes shall be 20 mm.
 - (v) Anode-to-steel continuity and steel-to-steel continuity within the patch should be verified with an appropriate meter; discontinuous steel should be tied to continuous bars using steel tie wire and re-tested. A value between 0 and 1 ohm should be achieved.
 - (vi) All epoxy coated reinforcing steel shall be touched up with approved epoxy coating.
 - (vii) The Contractor is responsible to create a bond between the new mortar/concrete and the existing substrates.
 - (viii) Repair areas shall be filled with Structural Concrete as per specification E13 – Structural Concrete to elevation of diamond grinding or a height of 10 mm above the existing concrete, whichever is greater.
 - (ix) Positive deck drainage, greater than one percent (1%) slope, must be maintained throughout the deck and all patched areas.
 - (x) If the concrete patch is required to rise above the elevation of diamond grinding the edges of the new concrete shall taper down flush to the edges of the patch.
 - (xi) The Contract Administrator shall inspect all repaired areas for bond using a hammer “sounding” method following cure.
 - (xii) Cure in accordance with E13.7(c).

E14.7 Measurement and Payment

- (a) General
 - (i) Supplying and installing all the listed materials, concrete design requirements, equipment, construction methods, and quality control measures associated with this Specification and Drawings shall be considered incidental to “Type 1A and 1B Barrier Repairs”, “Type 2 Barrier Repairs”, “Type 3 Barrier Repairs”, “Type 4 Barrier

Repairs”, “Supply and Placement of Anodes”, and “Typical Delamination Repairs”, unless otherwise noted herein. No measurement or payment shall be made for this Work unless indicated otherwise.

- (b) Type 1A and 1B Barrier Repairs
 - (i) The Type 1A and 1B Barrier Repairs will be measured on a lineal basis and paid for at the Contract Unit Price per meter for “Type 1A Barrier Repairs” or “Type 1B Barrier Repairs”. The length to be paid for will be the total number of meters accepted and measured by the Contract Administrator.
- (c) Type 2 Barrier Repairs
 - (i) The Type 2 Barrier Repairs will be measured on a lineal basis and paid for at the Contract Unit Price per meter for “Type 2 Barrier Repairs”. The length to be paid for will be the total number of meters accepted and measured by the Contract Administrator.
- (d) Type 3 Barrier Repairs
 - (i) The Type 3 Barrier Repairs will be measured on a lineal basis and paid for at the Contract Unit Price per meter for “Type 3 Barrier Repairs”. The length to be paid for will be the total number of meters accepted and measured by the Contract Administrator.
- (e) Type 4 Barrier Repairs
 - (i) The Type 4 Barrier Repairs will be measured on a lineal basis and paid for at the Contract Unit Price per meter for “Type 4 Barrier Repairs”. The length to be paid for will be the total number of meters accepted and measured by the Contract Administrator.
- (f) Supply and Placement of Anodes
 - (i) The supply and placement of anodes will be measured on a unit basis and paid for at the Contract Unit Price per anode for “Supply and Placement of Anodes”. The quantity to be paid for will be the total number of anodes installed as accepted and measured by the Contract Administrator.
- (g) Typical Delamination Repairs
 - (i) The delamination repairs on the bridge deck and structural approach slabs will be measured on an area basis and paid for at the Contract Unit Price per square meter for “Typical Delamination Repairs”. The area to be paid for will be the total number of square meters of concrete surface repairs installed as accepted and measured by the Contract Administrator.

E15. RUBBERIZED ASPHALT WATERPROOFING

E15.1 Description

- (a) This Specification shall cover all operations relating to the supply of labour, equipment, tools and material necessary for the application of the surface condition and the hot poured rubberized asphalt waterproofing to the bridge deck as specified herein and as shown on the Drawings.

E15.2 Scope of Work

- (a) The Scope of Work under this Specification shall involve:
 - (i) Preparing the surface of the bridge deck;
 - (ii) Supplying and applying primer;
 - (iii) Supplying and applying the hot poured rubberized asphalt waterproofing system to the bridge deck;
 - (iv) Supplying and installing of wick drains and PVC down spouts; and
 - (v) Supplying and applying polyester fabric and protection board.

E15.3 References

- (a) ASTM D4833 – Standard Test Method for Index Puncture Resistance of Geomembranes and Related Products.

E15.4 Submittals

- (a) The Contractor shall submit the following to the Contract Administrator for review:
 - (i) Manufacturer's product data sheet indicating physical, mechanical and chemical characteristics, such as durability, resistance, strength and bonding;
 - (ii) Manufacturer's installation instructions and general recommendations regarding each material to be used; and
 - (iii) Manufacturer's Material Safety Data Sheets (MSDS) for all materials used.

E15.5 Materials

- (a) General
 - (i) All materials in this section supplied under this Specification shall be subject to inspection by the Contract Administrator.
 - (ii) The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification. All materials shall be handled in a careful and workmanlike manner.
- (b) Primer
 - (i) The proposed concrete surface to be waterproofed shall receive a prime coat of CGSB37-GP-Ma, 930-18 (BAKOR) or accepted equivalent by the Contract Administrator, at an application rate in accordance with the Manufacturer's recommendations.
- (c) Hot Poured Rubberized Asphalt Waterproofing (Two (2) Layers)
 - (i) Hot Poured Rubberized asphalt waterproofing shall be Bemalastic 1213 BDM by Bemac products or 790-11 by BAKOR or an approved equivalent as accepted by the Contract Administrator.
 - (ii) The waterproofing membrane shall be melted, mixed, and applied according to the manufacturer's recommendations. The laying operation shall be such that the waterproofing membrane is applied in two (2) 2 to 3 mm thick layers. Discontinuities in the waterproofing membrane shall be avoided and joints lapped a minimum of 150 mm.
- (d) Polyester Fabric
 - (i) The intermediate reinforcing layer shall be spun-bonded polyester fabric such as BAKOR Polyester Fabric Reinforcing Sheet or Reemay BP-16 Fabric Reinforcement or approved equivalent as accepted by the Contract Administrator.
- (e) Protection Board
 - (i) The protection board shall be BAKOR Asphalt Protection Board or approved equivalent as accepted by the Contract Administrator. The protection boards shall be placed on top of the upper layer of waterproofing and rolled by means of linoleum or lawn type roller while the membrane is still warm to ensure good contact with the membrane.
- (f) Wick Drains and PVC Down Spouts
 - (i) Wick drains shall consist of composite polypropylene with a total thickness of 3.6 mm supplied in 100 mm widths. The puncture strength shall be a minimum of 45N measured in accordance with ASTM D4833. An approved product is AMERDRAIN 407 or approved equivalent as accepted by the Contract Administrator. Down spouts shall be fabricated of PVC pipe and secured with stainless steel accessories per the Drawings.
- (g) Cement
 - (i) Cement shall be normal Portland Cement.
- (h) Surface Conditioner

- (i) Surface conditioner, to be applied to the concrete surfaces of the bridge deck, shall conform to the requirements of the Manufacturer of the rubberized asphalt waterproofing.
- (i) Melting On-Site
 - (i) Cakes of rubberized asphalt waterproofing shall be melted in an approved double shell melter under continuous agitation until the material can be drawn free flowing and lump free from the melter.
 - (ii) The temperature of the rubberized asphalt waterproofing shall not exceed 218°C at any time during the entire melting procedure.

E15.6 Equipment

(a) General

- (i) All equipment shall be kept in good working order.

E15.7 Construction Methods

(a) Concrete Preparation

- (i) Following the completion of the diamond grinding, the Contractor shall conduct a final survey on the top of the concrete and submit elevations to the Contract Administrator.
- (ii) The Contract Administrator shall finalize and provide elevations for the top of the asphalt overlay. The Contract Administrator shall provide these elevations for the Contractor within five (5) Business Days from receipt of the final survey.
- (iii) The concrete deck surface, onto which the rubberized asphalt waterproofing is to be placed shall be roughened as per ICRI Guideline No. 310.2 up to CSP 6 or as acceptable by the Contract Administrator.
- (iv) The time interval between the surface preparation and the placing of the rubberized asphalt waterproofing shall be kept to a minimum, and utmost care shall be taken to keep the prepared surfaces clean during the interval.
- (v) Immediately before proceeding with rubberized asphalt waterproofing placement, the prepared surface shall be inspected for dirt and other deleterious materials that may have been deposited after the completion of cleaning. All such dirt and deleterious material shall be cleaned off in a manner and by satisfactory procedures.
- (vi) The Contractor is responsible to ensure that the concrete surfaces onto which the hot poured rubberized asphalt waterproofing is to be applied is prepared (including supply and application of waterproofing primer) to the degree that the hot poured rubberized asphalt waterproofing can be installed in accordance with the Manufacturer's requirements.
- (vii) Rubberized asphalt waterproofing shall not be placed on the concrete deck surface until the moisture content of the concrete is acceptable per the Manufacturer's recommendations for the application of the rubberized asphalt waterproofing.

(b) Application

- (i) After the deck slab has been cleaned and meets all manufacturers' requirements, the entire concrete bridge deck except concrete header shall be covered with primer.
- (ii) The quantity used shall be 160 mL/m², or as recommended by the Manufacturer. The primer shall be allowed to dry before the application of the rubberized asphalt waterproofing.
- (iii) The hot poured rubberized asphalt waterproofing shall be brought to a temperature of between 190°C and 218°C, and then applied to the deck slab.
- (iv) The application of the rubberized asphalt waterproofing shall be carried out under the supervision of experienced personnel.
- (v) The Contractor shall apply the rubberized asphalt waterproofing membrane over the entire deck area except the concrete header, along the vertical face of the barrier

and the vertical face of the header concrete, to the required height (proposed elevation) of the bituminous pavement.

- (vi) The hot poured rubberized asphalt waterproofing membrane shall be a two (2) layer, fabric-reinforced system. Each layer shall be 2.0 to 3.0 mm thickness. The intermediate fabric reinforcing layer shall be placed between the layers of the waterproofing membrane.
- (vii) The intermediate reinforcing shall be set into the first layer of waterproofing membrane to achieve a minimum of fifty percent (50%) bleed through. There should not be any dry sheet-to-sheet overlap and a maximum overlap or gap between sheets of 5 mm.
- (viii) The wick drains and PVC down spouts shall be installed per the Drawings.
- (ix) The Contractor shall supply and install approved protection board to cover the hot poured rubberized asphalt waterproofing membrane. The installation of the protection board shall replace the requirements of dusting the waterproofing membrane with Portland cement.
- (x) The protection board shall be a durable panel of 3 mm thickness specifically designed to provide a protective cushion between the hot mix asphalt pavement and the hot poured rubberized asphalt waterproofing membrane for bridges and shall be approved by the Contract Administrator.
- (xi) The protection boards shall be placed with edges overlapping 25 mm both longitudinally and transversely. The protection board edge shall be within 5 mm of all wick drains. Protection boards shall be placed such that the longitudinal (direction of traffic) joints are staggered at least 150 mm. In instances where edges of the protection board curl up, the edges shall be cemented down using asphalt waterproofing. Protection boards that are warped, distorted, or damaged in any way shall be rejected.

E15.8 Quality Control

(a) Inspection

- (i) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator including all operations from the selection and production of materials through to final acceptance of the specified Work.
- (ii) The Contractor shall be wholly responsible for the control of all operations incidental thereto, notwithstanding any inspection or acceptance that may have been previously given. All materials or Works, which are not in accordance with the requirements of this Specification shall be rejected.

(b) Access

- (i) The Contractor shall allow the Contract Administrator free access to all parts of the Work at all times. The Contractor shall supply samples to the Contract Administrator or their inspector for testing purposes as required.

E15.9 Measurement and Payment

- (a) Rubberized Asphalt Waterproofing will not be measured and will be paid for at the Contract Lump Sum Price for "Hot-Poured Rubberized Waterproofing Membrane Complete with Protection Board" for supplying all materials and for performing all operations herein described and all other items incidental to the Work included in this Specification and accepted by the Contract Administrator.

E16. CONSTRUCTION OF ASPHALTIC CONCRETE PAVEMENTS

E16.1 Description

- (a) This Specification shall cover all construction of asphaltic concrete pavements as required.
- (b) The Work to be done under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things

necessary and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E16.2 References

- (a) ASTM E-950 – Standard Test Method for Measuring the Longitudinal Profile of Traveled Surface with an Accelerometer-Established Inertial Profiling Reference.
- (b) CW 3410-R12 – Asphaltic Concrete Pavement Works

E16.3 Scope of Work

- (a) Further to CW 3410-R12, the Contractor shall apply two separate nominal 40 mm lifts of asphalt in accordance with the joint pattern specified herein except as noted in the Drawings.

E16.4 Testing

- (a) Testing of asphaltic concrete pavement shall be carried out as per CW 3410-R12.

E16.5 General

- (a) Remove surplus material from surface of previously laid strip.
- (b) Do not deposit on surface of freshly laid strip.
- (c) Construct joints between asphalt concrete pavement and Portland cement concrete pavement as indicated on the Drawings.
- (d) Only static rolling will be allowed on the bridge. Contractor is responsible for the level of the rolling effort to ensure densities are meeting CW 3410-R12. Contractor to carry out intermittent density testing as required.
- (e) The bottom lift should be given an adequate time to cool as to provide a firm surface for the rolling of the top lift.

E16.6 Transverse Joints

- (a) Offset transverse joint in succeeding lifts by at least 600 mm.
- (b) Cut back to full depth vertical face and tack face with thin coat of hot asphalt prior to continuing paving.
- (c) Compact transverse joints to provide smooth riding surface. Use methods to prevent rounding of compacted surface at joints.

E16.7 Longitudinal Joints

- (a) Offset longitudinal joints in succeeding lifts by at least 150 mm.
- (b) If adjacent lanes of traffic are closed simultaneously, asphalt shall be placed with no longitudinal joint between the lanes.
- (c) No longitudinal joint shall be permitted between two adjacent traffic lanes when both lanes of traffic are closed simultaneously, unless otherwise approved by the Contract Administrator.
- (d) Cold joint is defined as joint where asphalt mix is placed, compacted, and left to cool below 100°C prior to paving of adjacent lane.
- (e) If cold joint cannot be avoided, cut back by saw-cutting previously laid lane, by at least 150 mm, to full depth vertical face, and tack face with thin coat of hot asphalt of adjacent lane. Saw-cut shall not damage waterproofing membrane.
- (f) Overlap previously laid strip with spreader by 25 to 50 mm.
- (g) Before rolling, carefully remove and discard coarse aggregate in material overlapping joint with lute or rake.
- (h) Roll longitudinal joints directly behind paving operation.

- (i) When rolling with static rollers, have most of drum width ride on newly placed lane with remaining 150 mm extending onto previously placed and compacted lane.

E16.8 Warranty Period

(a) Asphalt Warranty Defect Repairs During Warranty Period

- (i) Contractor to carry out necessary asphalt pavement repairs at the end of the two-year warranty period following asphalt placement as directed by the Contract Administrator.
- (ii) Asphalt repairs may require milling of the asphalt lift and placement of new asphalt to correct the defect to the satisfaction of the Contract Administrator. Localized asphalt patching shall not be considered to be an acceptable form of repair.
- (iii) All necessary traffic control, material, labor, and equipment to complete the warranty asphalt pavement repairs shall be considered incidental to the work.
- (iv) All materials failing to meet the Specification requirements within the two year warranty period shall be replaced by the Contractor.
- (v) Failure of the asphalt wearing surface within the two year warranty period shall include:
 - (i) Rutting or vertical depression of the asphalt more than 5 mm in any area when measured with a 3 m long straight edge.
 - (ii) Any potholes or areas of loss of bond, regardless of dimension or depth.
 - (iii) Opening of longitudinal joints more than 10 mm wide.
 - (iv) Rippling or vertical protrusion of the asphalt more than 5 mm in any area when measured with a 3 m long straight edge.
 - (v) Raveling that has progressed to shallow disintegration of the pavement with an open texture appearance.
 - (vi) Flushing, or the migration of asphalt upwards, that has progressed to distinctive colouring of the pavement surface with excess asphalt free on the pavement surface.
- (vi) The Contract Administrator shall inspect the asphalt surface in the presence of the Contractor. The Contractor shall arrange for and pay for any required traffic control to conduct the inspection. The Contract Administrator shall provide instructions to the Contractor for the areas of asphalt to be repaired based on this inspection. The direction provided by the Contractor Administrator shall be considered final.
- (vii) The Contractor shall provide asphalt repair methodologies for review and final approval by the Contract Administrator. The Contractor Administrator's decision on acceptance or rejection of the repair method(s) shall be considered final.

E16.9 Measurement and Payment

- (a) The Construction of Asphaltic Concrete Pavements will be measured by weight and paid for at the Contract Unit Price per tonne for "Construction of Asphalt Concrete Overlay" for supplying all materials and for performing all operations herein described and all other items incidental to the Work included in this Specification and accepted by the Contract Administrator.
- (b) The completion of Asphalt Warranty Defect Repairs During Warranty Period shall be considered incidental to the Work and no separate payment shall be made.

E17. VERIFICATION OF WEIGHTS

E17.1 All material which is paid for on a weight basis shall be weighed on a scale certified by Consumer and Corporate Affairs, Canada.

E17.2 All weight tickets shall have the gross weight and the time and date of weighing printed by an approved electro/mechanical printer coupled to the scale.

- E17.3 The tare weight and net weight may either be hand written or machine printed. All weights, scales and procedures shall be subject to inspection and verification by the Contract Administrator. Such inspection and verification may include, but shall not be limited to:
- (a) Checking Contractor's scales for Consumer and Corporate Affairs certification seals;
 - (b) Observing weighing procedures;
 - (c) Random checking of either gross or tare weights by having such trucks or truck/trailer(s) combinations as the Contract Administrator shall select weighed at the nearest available certified scale; and
 - (d) Checking tare weights shown on delivery tickets against a current tare.
- E17.4 No charge shall be made to the City for any delays or loss of production caused by such inspection and verification.
- E17.5 The Contractor shall ensure that each truck or truck/trailer(s) combination delivering material which is paid for on a weight basis carries a tare not more than one (1) month old.
- E17.6 The tare shall be obtained by weighing the truck or truck/trailer(s) combination on a certified scale and shall show:
- (a) Upon which scale the truck or truck/trailer(s) combination was weighed;
 - (b) The mechanically printed tare weight;
 - (c) The license number(s) of the truck and trailer(s); and
 - (d) The time and date of weighing.
- E17.7 Measurement and Payment
- (a) No separate measurement or payment will be made for performing all operations herein described and all other items incidental to the Work described.
 - (b) Verification of Weights will not be measured and is considered incidental to Construction of Asphaltic Concrete Pavements.
- E18. ON GRADE APPROACH SLAB RENEWAL**
- E18.1 Description
- (a) This Specification covers all items related to the renewal of the on grade approach slabs as indicated in the Drawings.
 - (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.
- E18.2 Referenced Specifications and Drawings
- (a) CW 3230 – Full-Depth Patching of Existing Pavement Slabs and Joints.
 - (b) E13 – Structural Concrete.
 - (c) ASTM D4216 – Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) and Related PCV and Chlorinated Poly(Vinyl Chloride) (CPVC) Building Products Compounds.
- E18.3 Submittals
- (a) Shop Drawings for the new on grade approach slabs shall be submitted as per E10.
- E18.4 Materials
- (a) General

- (i) All materials supplied under this Specification shall be of a type approved by the Contract Administrator and shall be subject to inspection and testing by the Contract Administrator.
 - (ii) The Contractor shall be responsible for the supply, safe storage, and handling of all materials as set forth in this Specification. All materials shall be handled in a careful and workmanlike manner, to the satisfaction of the Contract Administrator.
- (b) Dowels and Tie Bars
 - (i) The dowels and tie bars shall be as specified in CW 3230.
- (c) Reinforcing Steel
 - (i) Reinforcing steel shall conform to the requirements of ASTM A1035 CM Grade 100 Low-Carbon Chromium Steel. An acceptable product would be ChromX 9100, or other equivalent product as approved by the Contract Administrator, in accordance with B7.
- (d) Bar Accessories
 - (i) Bar accessories shall be of a type approved by the Contract Administrator. They shall be made from a non-rusting material, and shall not stain, blemish or spall the concreted surface for the life of the concrete.
 - (ii) Bar chairs, bolsters, and bar supports shall be cementitious material as acceptable to the Contract Administrator. Plastic, PVC or galvanized bar chairs may be permitted if accepted in writing by the Contract Administrator prior to installation.
- (e) Extruded Polystyrene Foam
 - (i) Low density Styrofoam shall be the type accepted by the Contract Administrator, in accordance with B7.
- (f) Granular Material Compaction
 - (i) Compact areas of suitable sub-grade material, the full width of the excavation, to a minimum of 95% Standard Proctor Maximum Dry Density.
- (g) On Grade Approach Slab Concrete
 - (i) The roadway slab concrete shall be Concrete Type 2 as per E13.
- (h) Flexcell (Fibre Joint Filler)
 - (i) Fibre joint filler shall be rot-proof and of the preformed, nonextruding, resilient type made with a bituminous fibre such as Flexcell and shall conform to the requirements of ASTM D1751 or equal as accepted by the Contract Administrator, in accordance with B7 –Substitutes.

E18.5 Construction Methods

- (a) The construction and curing methods shall be as specified in CW 3230.

E18.6 Measurement and Payment

- (a) On Grade Approach Slab Renewal
 - (i) The On Grade Approach Slab Renewal will be measured on a lump sum basis and paid for at the Contract Unit Price for “On Grade Approach Slab Renewal” for supplying all materials and for performing all operations herein described and all other items incidental to the Work included in this Specification and accepted by the Contract Administrator.

E19. JOINT RENEWALS

E19.1 Description

- (a) This Specification covers all items related to the removal, supply and installation of the barrier joints renewals and approach slab joint renewals, as applicable.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies and all

things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E19.2 Scope of Work

- (a) The Scope of Work under this Specification shall involve:
 - (i) Removing and replacing deteriorated barrier seals; and
 - (ii) Removing and replacing deteriorated roadway seals.

E19.3 Referenced Specifications and Drawings

- (a) The latest edition and subsequent revisions of the following:
 - (i) ASTM C711 – Standard Test Method for Low-Temperature Flexibility and Tenacity of One-Part, Elastomeric, Solvent-Release Type Sealants; and,
 - (ii) ASTM G155 – Standard Practice for Operating Xenon Arc Light Apparatus for Exposure of Non-Metallic Materials.

E19.4 Materials

- (a) General
 - (i) All materials supplied under this Specification shall be of a type approved by the Contract Administrator, and shall be subject to inspection and testing by the Contract Administrator.
 - (ii) The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification. All materials shall be handled in a careful and workmanlike manner, to the satisfaction of the Contract Administrator.
- (b) Precompressed Foam Joint Filler
 - (i) Joint seal shall be precompressed foam joint filler and conform to the requirements of ASTM C711 and ASTM G155. An acceptable product would be EMSEAL BEJS Sticks, or equivalent as approved by the Contract Administrator.
 - (ii) The seal width shall be as indicated on the Drawings.
 - (iii) Sealant system shall be comprised of three (3) components:
 - ◆ Cellular polyurethane foam impregnated with hydrophobic one hundred percent (100%) acrylic, water-based emulsion, factory coated with highway-grade, fuel resistant silicone;
 - ◆ Field-applied epoxy adhesive primer; and
 - ◆ Field-injected silicone sealant bands.
 - (iv) Impregnation agent to have proven non-migratory characteristics. Silicone coating to be highway-grade, low-modulus, fuel resistant silicone applied to the impregnated foam sealant at a width greater than maximum allowable joint extension and which when cured and compressed will form a bellows. Depth of seal as recommended by manufacturer. Bridge expansion joint system (BEJS) stick to be installed into manufacturer's standard field-applied epoxy adhesive.
 - (v) Material shall be capable, as a dual seal, of movements of plus fifty percent (+50%) to minus fifty percent (-50%) (one hundred percent (100%) total) of nominal material size. Changes in plane and direction shall be executed in accordance with manufacturer recommendations. Transitions shall be warranted to be watertight at inside and outside corners through the full movement capabilities of the product.
 - (vi) All substitute candidates to be certified in writing to be free in composition of any waxes or asphalts, wax compounds or asphalt compounds. All substitute candidates shall be certified in writing to be:
 - ◆ Capable of withstanding 65°C for three (3) hours while compressed down to the minimum of movement capability dimension of the basis of design product (minus fifty percent (-50%) of normal material size) without evidence of any bleeding of impregnation medium from the material; and,

- ◆ That the same material after the heat stability test will self-expand to the maximum of movement capability dimension of the basis-of-design product (plus fifty percent (+50%) of nominal material size) within twenty-four (24) hours at room temperature 20°C.

(c) Low Density Polyethylene Foam

- (i) Low density polyethylene foam shall be supplied and installed to the thicknesses and extents shown on the Drawings. The maximum density of polyethylene foam shall be 30 kg•m³. An acceptable product would be Ethafoam™ 180, or equivalent as approved by the Contract Administrator.

(d) Hot Poured Joint Sealant and Backer Rod

- (i) Hot poured joint sealant and backer rod shall per as per CW 3230, CW 3310, and SD-212.

E19.5 Construction Methods

(a) Removals and Cutting

- (i) Remove the existing joint seals where replacement is indicated on the Drawings.
- (ii) Saw-cut the roadway slabs and concrete barriers and remove concrete as shown on the Drawings.
- (iii) Clean all concrete surfaces as required by the seal manufacturer's installation instructions.

(b) Foam Installation

- (i) Install the low density polyethylene foam in accordance with the manufacturer's recommendations.

(c) Seal Installation

- (i) Install the precompressed foam joint filler in accordance with the manufacturer's recommendations.

E19.6 Measurement and Payment

- (a) Joint Renewals will be measured on a lineal basis and will be paid for at the Contract Unit Price per linear metre for "Joint Renewals" for supplying all materials and for performing all operations herein described and all other items incidental to the Work included in this Specification and accepted by the Contract Administrator.

E20. BRIDGE EXPANSION JOINT SEAL REPLACEMENTS

E20.1 Description

- (a) This Specification shall cover the removal of the existing neoprene joint seals and supply and installation of new expansion joint seals and miscellaneous steel items, as specified herein and shown on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all other things necessary for and incidental to the satisfactory performance and completion of all Work hereinafter specified.

E20.2 Referenced Specifications and Drawings

- (a) The latest edition and subsequent revisions of the following:

- (i) ASTM A108 – Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished;
- (ii) ASTM A780 – Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings;
- (iii) ASTM D412 – Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers – Tension;
- (iv) ASTM D471 – Standard Test Method for Rubber Property – Effect of Liquids;

- (v) ASTM D573 – Standard Test Method for Rubber – Deterioration in an Air Oven;
- (vi) ASTM D1149 – Standard Test Methods for Rubber Deterioration – Cracking in an Ozone Controlled Environment;
- (vii) ASTM D2240 – Standard Test Method for Rubber Property – Durometer Hardness;
- (viii) CAN/CSA G40.21 – General Requirements for Rolled or Welded Structural Quality Steel/Structural Quality Steel;
- (ix) CAN/CSA W59 – Welded Steel Construction (Metal Arc Welding);
- (x) CAN/CSA G164-M92 – Hot Dip Galvanizing of Irregularly Shaped Articles; and
- (xi) Ontario Provincial Standard Specification OPSS 1210 – Material Specification for Deck Joint Assemblies.

E20.3 Scope of Work

- (a) The Work under this Specification shall involve:
 - (i) Removing and disposing of the existing bridge expansion joint seals;
 - (ii) Cleaning and preparation of existing steel extrusion and recesses for receiving new joint seals;
 - (iii) Supplying and installing new bridge expansion joint seals;
 - (iv) Completing a watertight verification of the expansion joint seals; and
 - (v) Re-installing the expansion joint cover plates and other miscellaneous steel items, as required to install the new bridge joint seals.

E20.4 Submittals

- (a) The Contractor shall submit to the Contract Administrator for review and approval, at least ten (10) Business Days prior to the commencement of any scheduled Work on the Site, a proposed schedule, including methods and sequence of operations.
- (b) The Contractor shall submit to the Contract Administrator for review and approval, at least twenty (20) Business Days prior to the scheduled commencement of any fabrication, the proposed Shop Drawings showing all fabrication details and any proposed field splice details of the expansion joints. The complete expansion joint shop fabrication and installation shall be done by or under the direct supervision of a trained factory representative, who shall also be responsible for the expansion joint installation procedure.
- (c) The Contractor shall submit to the Contract Administrator for review and approval, at least ten (10) Business Days prior to the commencement of any Work on Site, the proposed approved materials to be used.

E20.5 Materials

- (a) General
 - (i) All materials supplied under this Specification shall be of a type approved by the Contract Administrator, and shall be subject to inspection and testing by the Contract Administrator.
 - (ii) The Contractor shall be responsible for the supply, safe storage and handling of all materials as set forth in this Specification. All materials shall be handled in a careful and workmanlike manner, to the satisfaction of the Contract Administrator.
- (b) Handling and Storage of Materials
 - (i) All materials shall be handled and stored in a careful and workmanlike manner, to the satisfaction of the Contract Administrator. Storage of materials shall be in accordance with the latest edition and all subsequent revisions of CAN/CSA-A23.1.
 - (ii) Store materials under cover in a dry and clean location off the ground.
- (c) Expansion Joints
 - (i) The proposed replacement expansion joint seals shall be compatible with the existing expansion joints. For reference, the Main Street (B104 SB) bridge existing expansion joint system is D.S. Brown Model D-160; and the Norwood Bridge (B103

- SB) expansion joint systems at the South and North ends are Watson Bowman Acme Inc. Wabo Box Seal Model E-160 and E-240, respectively.
- (ii) The Contractor shall review existing site conditions and as-built drawings and provide a suitable neoprene seal replacement, compatible with existing steel joint extrusions, for review and approval by the Contract Administrator.
 - (iii) The seals at each joint shall be made out of neoprene, as accepted by the Contract Administrator.
 - (iv) The seals shall be replaced for the full length of the existing joint extrusions.
- (d) Galvanizing Touch-up and Field Applied Galvanizing
- (i) Field-applied galvanizing, to touch-up damaged hot-dip galvanizing, metallizing, or field welds, shall be done with self-fluxing, low temperature, zinc-based alloy rods in accordance with ASTM A780.
 - (ii) Approved products are:
 - ◆ Galvalloy as manufactured by Metalloy Products Company; and
 - ◆ Welco Gal-Viz Galvanizing Alloy, as manufactured by Thermocote Welco
- (e) Preformed Neoprene Joint Seals
- (i) The preformed neoprene expansion joint seals shall be manufactured from a vulcanized elastomeric compound using crystallization resistant polychloroprene (neoprene) as the only polymer.
 - (ii) The preformed neoprene expansion joint seals shall meet the requirements of the latest edition and all subsequent revisions of Ontario Provincial Standard Specification (OPSS) 1210 "Material Specification for Deck Joint Assemblies", and as amended herein. All tests will be made on specimens prepared from the extruded seals.
- (f) Epoxy Grout
- (i) Where epoxy grout is used, it shall be Sternson Talygrout 100, Sika Sikadur 42, CPD Epoxy Grout by Specialty Construction Products, Meadows Rezi-Weld EG-96, Duralcrete, Dural 103 Gel, or equal as accepted by the Contract Administrator, in accordance with B7. Cementitious grout shall be nonshrink and nonmetallic. Approved products are Sternson M-bed Standard, Specialty Construction Products CPD Non-Shrink Grout, Sika 212 Non-Shrink Grout, or equal as accepted by the Contract Administrator, in accordance with B7. The minimum compressive strength of the grout at 28 days shall be 40 MPa.
- (g) Cementitious Grout
- (i) Cementitious grout shall be nonshrink and nonmetallic. Approved products are Sternson M-bed Standard, Specialty Construction Products CPD Non-Shrink Grout, Sika 212 Non-Shrink Grout, or equal as accepted by the Contract Administrator, in accordance with B7. The minimum compressive strength of the grout at 28 days shall be 40 MPa.

E20.6 Equipment

- (a) All equipment shall be of a type acceptable to the Contract Administrator and shall be kept in good working order.

E20.7 Construction Methods

- (a) Extrusion Preparation
 - (i) Abrasive blast clean, surface grind, and air blast the joint recess to remove pack rust, rust scale, mill scale, dirt, laitance, and other foreign and deleterious material prior to installation of the joint seal to allow for proper seal installation.
 - (ii) Remove heavy deposits of oil and grease through the use of solvents.
 - (iii) All bonding surfaces shall be cleaned thoroughly in preparation of receiving new joint seals.
- (b) Fabrication

- (i) The Contractor shall verify all field dimensions and ensure Shop Drawings are prepared accordingly.
 - (ii) No fabrication shall commence until acceptance of the Shop Drawings from the Contract Administrator has been obtained.
 - (iii) The Contractor shall exercise care in the handling of all units during shipping and loading operations prevent twists, bends, and warping.
- (c) Installation
- (i) The Contractor shall install replacement expansion joint seals as shown on the Drawings and shall be responsible for the correct matching and seating of parts. The expansion joints shall be checked for accurate matching of existing components with the existing bridge deck expansion joint units installed.
 - (ii) The expansion joint seals shall be installed in accordance with the manufacturer's instructions and as one continuous piece.
 - (iii) Liberally apply adhesive if specified by the manufacturer to the joint seal and steel joint extrusion. Remove excess adhesive immediately.
 - (iv) Field splicing of joint seals is not permitted. Contractor shall utilize a moving traffic control zone for installation in a continual seal with no field splices. Traffic Control plan for installation of seals shall be approved by the Contract Administrator and shall be completed during low traffic volumes such as non-rush hour or on the weekend or evenings.
 - (v) The existing joint cover plates shall be removed and reinstalled. Any damage done by the Contractor to the existing expansion joint components shall be replaced at the Contractor's own expense.
- (d) Galvanizing Touch-up Prior to Placement of Concrete
- (i) Any areas of damaged galvanizing are to receive field applied galvanizing.
 - (ii) Surfaces to receive field-applied galvanizing shall be cleaned using a wire brush, a light grinding action, or mild blasting to remove loose scale, rust, paint, grease, dirt, or other contaminants. Preheat the surface to 315°C and wire brush the surface during preheating. Rub the cleaned preheated area with the repair stick to deposit an evenly distributed layer of zinc alloy. Spread the alloy with a wire brush, spatula, or similar tool. Field-applied galvanizing shall be blended into existing galvanizing of surrounding surfaces and shall be buffed and polished if required to match the surrounding surfaces. Care shall be taken to not overheat surfaces beyond 400°C and to not apply direct flame to the alloy rods.
 - (iii) The process is to be repeated as required to achieve a thickness comparable to original galvanizing, as approved by the Contract Administrator.
- (e) Installation of Seal
- (i) A permanent seal at each expansion joint unit shall be installed to the satisfaction of the Contract Administrator.
 - (ii) Only upon completion of all concrete cleanup operations shall the Contractor open up the seating areas and prepare them for the installation of the seals.
- (f) Watertight Verification of Expansion Joint Seals
- (i) Prior to re-installing the expansion joint cover plates, the Contractor shall dyke off the bridge deck expansion joints and maintain a minimum of 75 mm of water over all areas of the seal for a period of not less than four (4) hours, with no leakage. Any and all leaks shall be corrected, using mechanical or other adjustment of the bridge deck expansion joints to the satisfaction of the Contract Administrator. In no case shall caulk or other temporary devices or materials be used to seal leaks in the expansion joints. The Contract Administrator's decision in this regard shall be final.
 - (ii) Prior to commencing the test, the Contractor shall remove all expansion joint debris from the deck and from the substructure units below. The Contractor shall provide safe access, acceptable to the Contract Administrator, to the expansion joint undersides for inspection of the expansion joints during the testing.

- (g) Re-Installation of Expansion Joint Cover Plates
 - (i) Re-install existing expansion joint cover plates per their original location and configuration. If cutting, drilling, and fitting is required for re-installation of expansion joint cover assemblies, the Contractor shall submit a detailed plan of such activities to the Contract Administrator for review and approval prior to commencing the work. Touch-up galvanizing, as required, shall be completed in accordance with this specification.
 - (ii) Install joint cover assemblies in true alignment and proper relationship to the opening of the expansion joint and adjoining finished surfaces.
 - (iii) Allow for thermal expansion and contraction of metal to avoid buckling.
 - (iv) Re-set floor covers at elevations flush with adjacent finished floor materials unless otherwise shown.

E20.8 Fabrication Warranty

- (a) Before final acceptance of the expansion joints by the Contract Administrator, the bridge deck expansion joints supplier shall provide the City with a written warranty stating that they will perform satisfactorily within the design range of movement for a period of five (5) years from the date of issuance of the Certificate of Acceptance (Certificate of Acceptance is issued after the successful completion by the Contractor of the Project's standard warranty period), provided that the expansion joints have been properly installed, acceptable to the Contract Administrator. The Supplier shall state that they have observed the installation and found it to be in accordance with their recommended procedure. The Supplier shall warranty the replacement of the expansion joints, including removal of the defective expansion joint seals and supply and installation of the replacement expansion joint seals, at no cost to the City, in the event that the joint seals do not perform satisfactorily within the design range of movement for a period of five (5) years from the date of issuance of the Certificate of Acceptance.

E20.9 Installation Warranty

- (a) The Contractor shall ensure that the expansion joints are installed in such a manner that will not void the fabrication warranty.
- (b) Similar to the expansion joint Supplier, and before final acceptance by the Contract Administrator, the Contractor shall warranty, in writing, the performance of the expansion joint seals for a period of five (5) years from the date of issuance of the Certificate of Acceptance (Certificate of Acceptance is issued after the successful completion by the Contractor of the Project's standard warranty period). Provide in the warranty for the replacement of the expansion joint seals at no cost to the City, including all direct and indirect costs in the event that the expansion joint seals do not perform satisfactorily in the range of design movement for a period of five (5) years from the date of issuance of the Certificate of Acceptance.

E20.10 Quality Control

- (a) General
 - (i) All workmanship and all materials furnished and supplied under this Specification are subject to the close and systematic inspection and testing by the Contract Administrator including all operations from the selection and production of materials through to final acceptance of the Work.
 - (ii) The Contractor shall be wholly responsible for the control of all operations incidental thereto notwithstanding any inspection or acceptance that may have been previously given. The Contract Administrator reserves the right to reject any materials or works which are not in accordance with the requirements of this Specification.
- (b) Access
 - (i) The Contractor shall allow the Contract Administrator free access to all parts of the Work at all times. The Contractor shall supply samples to the Contract Administrator or their inspector for testing purposes as required. There will be no charge to the City for samples taken.

(c) Expansion Joint Seal Markings

- (i) All expansion joint seals shall be identified as to the Manufacturer by means of a continuous permanent mould mark. The mould marks shall be registered with the Contract Administrator and shall be used on all seals produced by the respective Manufacturer. The seal shall also be permanently marked, on the side of the seal, with the date of production and the batch/lot, at intervals of not more than 1.2 m.
- (ii) The Contractor shall supply to the Contract Administrator a summary of the seals identifying the date of manufacture, the batch/lot, and the proposed installation location.

(d) Joint Seal Samples and Testing Procedures

- (i) The Contractor shall supply seal sample material at no charge to The City for quality control testing purposes. The samples will each be 1.5 m long. Each sample will represent not more than three expansion joint seals of the same size, lot, and make and shall be continuous with same until sampled by the Contract Administrator. As soon as the seals to be used in the joint assemblies have been manufactured, they shall be available to the Contract Administrator for sampling.
- (ii) Testing procedures will be in accordance with the latest revisions of the methods indicated in the table below.
- (iii) All materials failing to meet the Specification requirements will be rejected.
- (iv) Lots rejected may be culled by the supplier and, upon satisfactory evidence of compliance with the Specifications, will be accepted.
- (v) Physical Requirements per OPSS 1210.

E20.11 Measurement and Payment

(a) Expansion Joints

- (i) Supplying and installing expansion joint seals shall be measured at a unit basis for each expansion joint replaced, which shall be inclusive of all seals required at each expansion joint location. This Item of Work shall be paid for at the Contract Unit Price Per Unit for the "Bridge Expansion Joint Seal Replacements", which price shall be paid in full for supplying all materials and performing all operations herein described and all other items incidental to the Work included in this Specification, accepted and measured by the Contract Administrator.