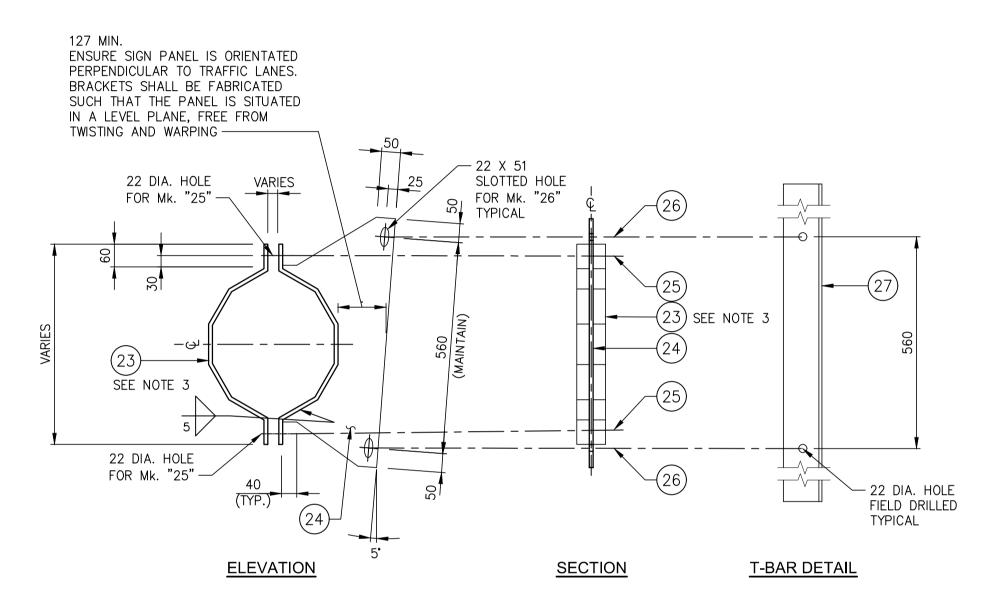


STRUCTURE INDENTIFICATION NUMBER SIZE



SIGN MOUNTING BRACKET DETAIL

		BILL OF MATERIALS						
MK.	QTY.	DESCRIPTION						
1	1	DODECAGONAL SHAFT 400 A/F x 10						
2	1	DODECAGONAL ARM 400 A/F TO 200 A/F x 10						
3	1	BASE PLATE 600 DIAMETER X 51 THICK (GR. 300W)						
4	1	BACKUP STRIP 6 x 51 (FOR SHAFT)						
5	1	BACKUP STRIP 6 x 51 (FOR ARM)						
6	1	END PLATE 225 A/F ROUND x 6 THICK C/W 10 DIA. HOLE FOR VENTING						
7	12	32 DIA. A325 BOLTS GALV. C/W NUT & WASHER, LENGTH TO SUIT						
8	2	FLANGE PLATE 600 x 650 x 51 (GR.300W)						
9	2	SIDE GUSSET PLATE 20 x 600 x 250						
10	1	TOP GUSSET PLATE 10 THICK C/W 10 DIA. HOLE FOR VENTING						
11	1	BOTTOM GUSSET PLATE 10 THICK						
12	1	ROUND COVER PLATE 425 DIA. x 10 THICK C/W 10 DIA. HOLE FOR VENTING						
13	2	DODECAGONAL INTERIOR GUSSET PLATE 8 THICK						
	HAI	NDHOLE MARK H1 (1 REQUIRED)						
14	1	COVER PLATE 11 GA. x 160 x 340 (ASTM A569)						
15	1	REINFORCING RING 8 x 65 x 830						
16	2	CLAMP BAR 6 x 40 x 180						
17	2	10 DIA. x 140 BOLT S/S (TYPE 316)						
18	1	GROUND STUD ASSEMBLY 10 DIA. x 40 (STAINLESS STEEL)						
	HAI	NDHOLE MARK H2 (1 REQUIRED)						
19	1	COVER PLATE 11 GA. x 130 x 220 (ASTM A569)						
20	1	REINFORCING RING 8 x 65 x 555						
21	1	CLAMP BAR 6 x 40 x 150						
22	1	10 DIA. x 140 BOLT S/S (TYPE 316)						
	SIG	N MOUNTING BRACKET (4 REQUIRED)						
23	2	CLAMP BAR 12 x 76 (LENGTH TO SUIT)						
24	1	BRACKET PLATE 12 THICK						
25	2	19 DIA. ASTM F1554 GRADE 55 THREADED ROD CW 2 A563 GRADE A NUTS & F436 WASHER AND LOCK WASHER (ALL GALVANIZED)						
26	2	19 DIA. x S/S BOLT (TYPE 316) C/W NUT, 2 WASHERS & 1 LOCK WASHER (ASTM A193 GRADE BB)						
27	1	ALUMINUM T-BAR 6041-T6 ASTM B221 102 x 76 x 8, LENGTH TO SUIT						
NIO.	TEC							

NOTES

- Mk. "16" & "21" CLAMP BARS C/W TAPPED HOLE IN CENTRE FOR Mk. "17" & "22" BOLT. RE-TAP AFTER GALVANIZING.
- Mk. "17" AND "22" BOLTS C/W TAMPER PROOF ALUMINUM CAP WASHER.
- Mk. "18" GROUND STUD ASSEMBLY C/W HEX NUT, 2 TERMINAL WASHERS AND 1 LOCK WASHER (ALL STAINLESS STEEL).

GENERAL NOTES

- 1. "RAISED" IDENTIFICATION NO. WITH WELDING ELECTRODE PROVIDED FOR THE SIGN STRUCTURE.
- 2. GRIND ALL SHARP POINTS AND EDGES PRIOR TO GALVANIZING.
- 3. PROVIDE BRACKET I.D. ON Mk. "23" WITH 3 mm HALF ROUND WELD BEAD.

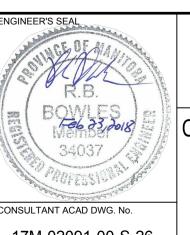
THE CITY OF WINNIPEG

METRIC

WHOLE NUMBERS INDICATE MILLIMETRES DECIMALIZED NUMBERS INDICATE METRES

ENGINEERS GEOSCIENTISTS **MANITOBA Certificate of Authorization WSP Canada Group Limited** No. 6657

LOCATIONS APPROVED UNDERGROUND STRUCTURES	G.B.M. = - ELEV. = -				11	S []	WSP Canada Group Limited 93 Lombard Avenue, Suite 111 Winnipeg MB R3B 3B1 T+ 1 204-943-3178		ENGINEER
SIGNED BY: SUPV U/G STRUCTURES DATE								F+ 1 204-943-4948 www.wsp.com	
					DESIGNED BY	KJS	CHECKED BY	ВВ	
LOCATION OF UNDERGROUND STRUCTURES AS SHOWN ARE BASED ON THE BEST INFORMATION AVAILABLE BUT NO GUARANTEE IS GIVEN THAT ALL EXISTING UTILITIES ARE SHOWN OR THAT THE GIVEN LOCATIONS ARE EXACT					HOR. SCALE AS NOTED RELEASE CONSTR	APPROVED BY	JL	CONSULT	
CONFIRMATION OF EXISTANCE AND EXACT LOCATION OF ALL SERVICES MUST BE OBTAINED FROM THE INDIVIDUAL UTILITIES BEFORE PROCEEDING						RELEASED FOR CONSTRUCTION			
	0 No.	ISSUED FOR TENDER REVISIONS	18.02.23 DATE	JL BY	VERTICAL DATE	AS NOTED 18.02.23	DATE		17M





Winnipeg PUBLIC WORKS DEPARTMENT **ENGINEERING DIVISION**

CHIEF PEGUIS TRAIL - GREENWAY EXTENSION OVERHEAD SIGN STRUCTURE

BID OPPORTUNITY NUMBER 4-2018

B216-18-26

These design documents are prepared solely for the use by the party with whom the design professional has entered into a contract and there are no representations of any kind made by the design professional to any party with whom the design professional has not entered into a contract.

S791 - MAIN STREET AT CHIEF PEGUIS TRAIL 7M-02091-00-S-26 (SHEET 3 OF 3)