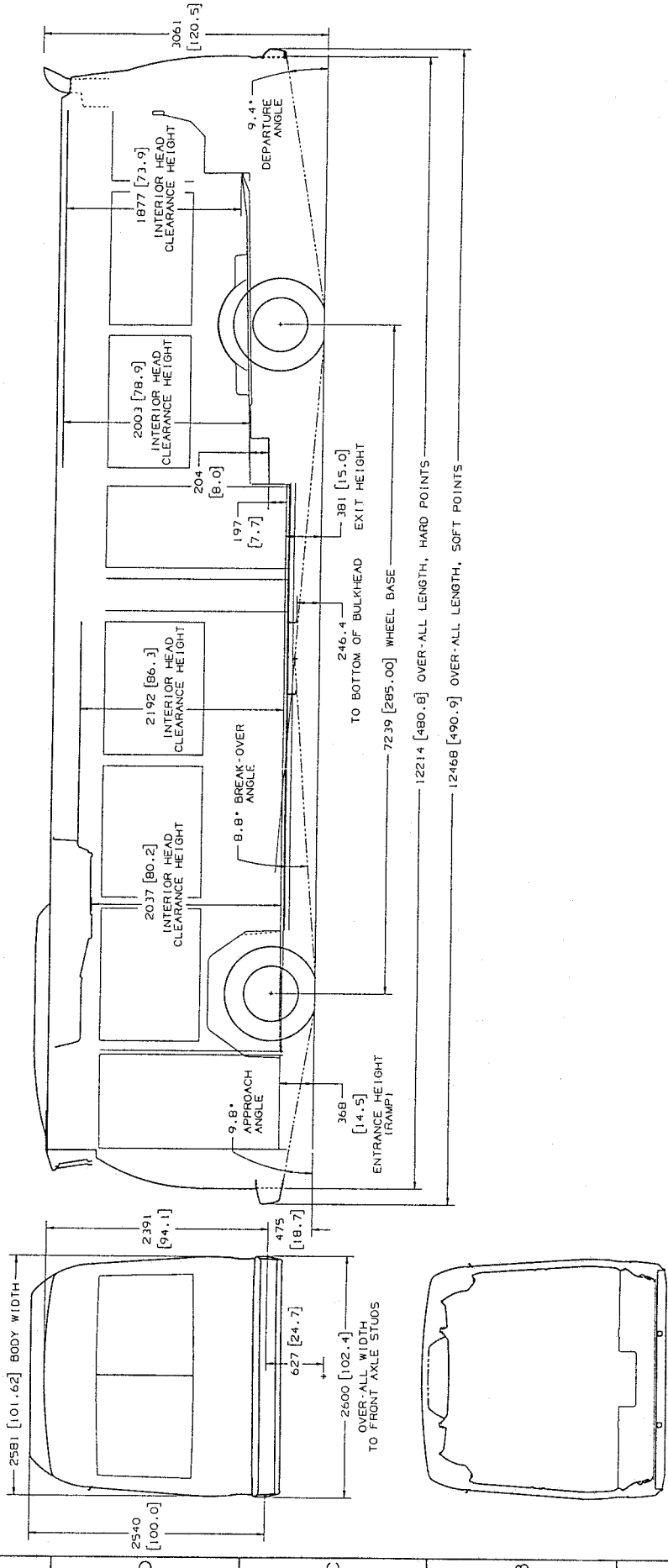


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Appendix F R1
860198-0157 (3.0)

DRAWING NO
202865



THE HEIGHT VALUES ABOVE ARE BASED ON A 305 TIRE LOADED RADIUS 18.7 [475], OVERALL DIA 39.8 [1011].

NOTICE: THIS DRAWING IS A FACSIMILE OF THE ELECTRONIC MASTER. ALL REVISIONS MUST BE MADE ELECTRONICALLY. MANUAL REVISION IS NOT ALLOWED.

NOTE: FOR INSTALLATION DRAWINGS PLEASE REFER TO ATTACHED MP BOX SHEET FOR PARTS LISTING

MATERIAL	WEIGHT	TOLERANCE	UNIT	SCALE	DATE	TITLE
					SEPT 1999	SPEC DRAWING - INVERO

BY	NAME	DATE	TITLE
DRW	G.T.	SEPT 1999	SPEC DRAWING - INVERO
CHK'D	ENG'R		
DO NOT SCALE	DO NOT SCALE		
AREA IN THIS DRAWING	AREA IN THIS DRAWING		

UNSPEC'D TOLS	METRIC	SCALE	DATE	TITLE
X.X	H.O.P.	1:1	SEPT 1999	SPEC DRAWING - INVERO
X.X	H.O.P.	1:1		
X.X	H.O.P.	1:1		
X.X	H.O.P.	1:1		
X.X	H.O.P.	1:1		

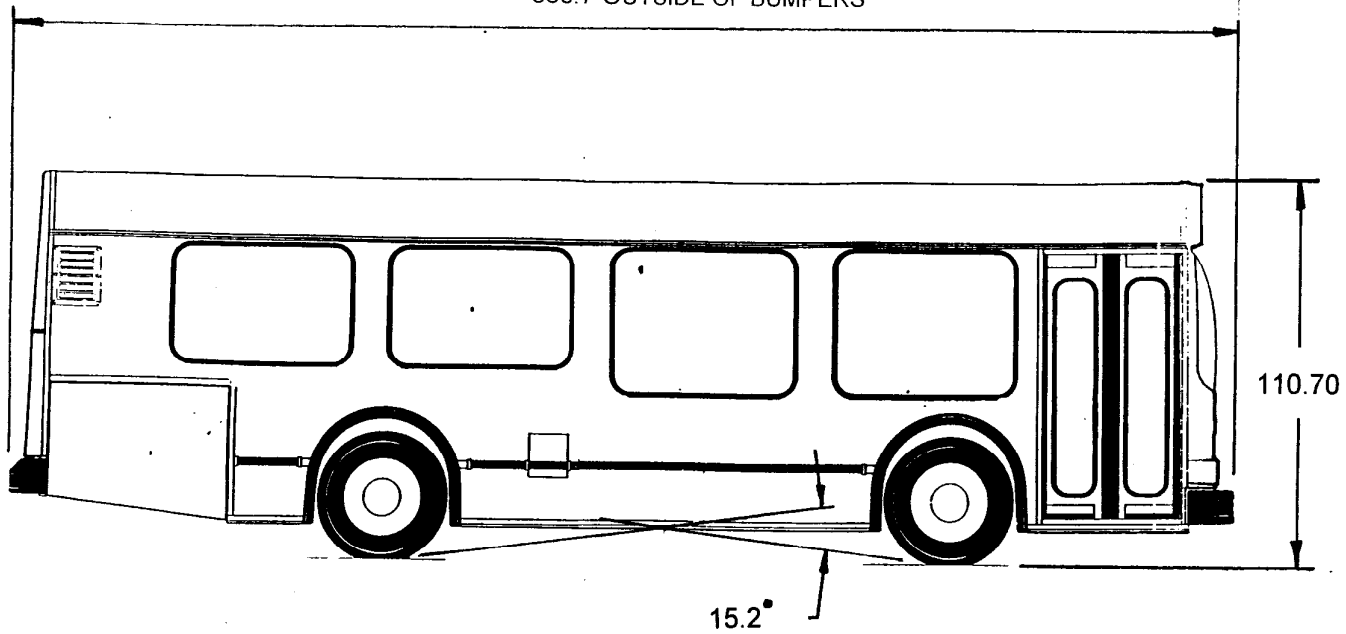
REV	DATE	BY	DESCRIPTION
1			

REV	DATE	BY	DESCRIPTION
1			

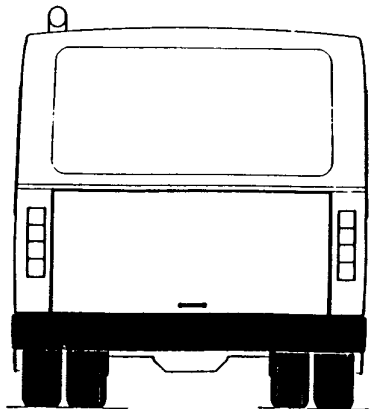
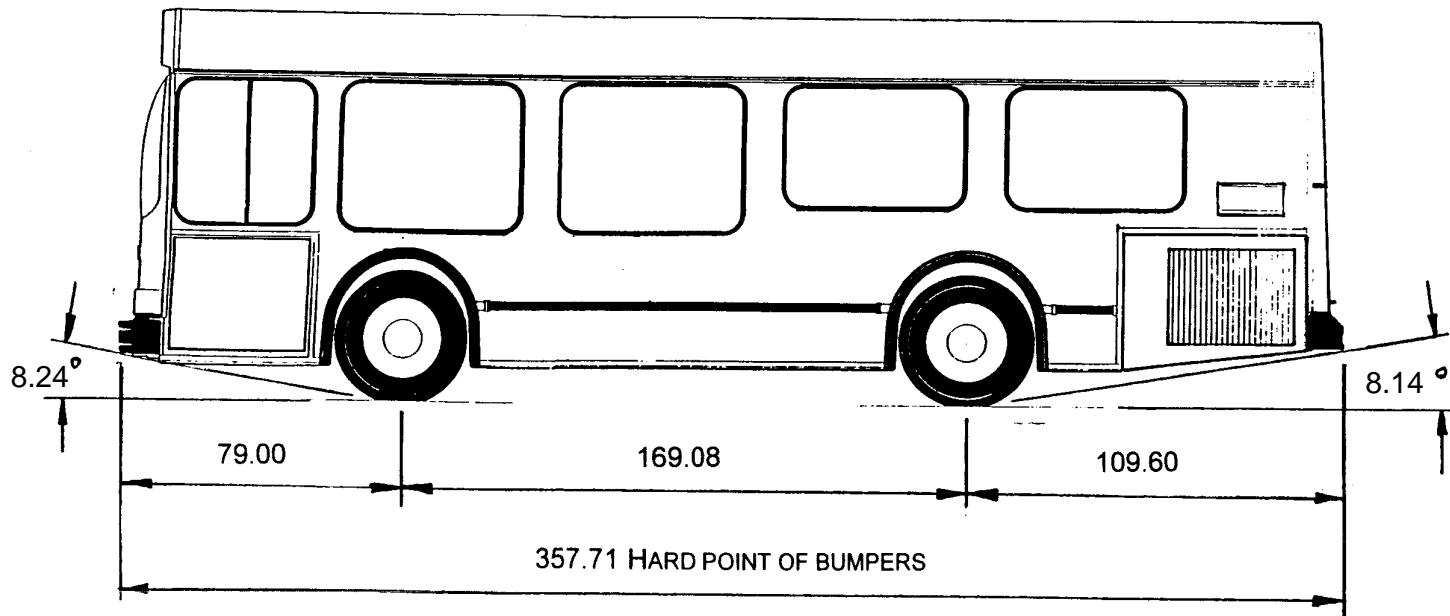
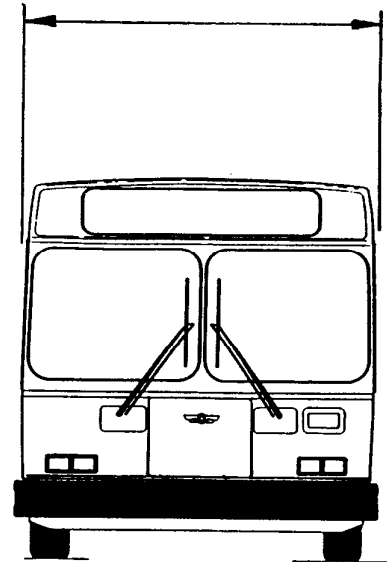
RELEASED TO PRODUCTION	REV	DATE	BY	DESCRIPTION

30 FT LOW FLOOR BUS
EXTERIOR DIMENSIONS

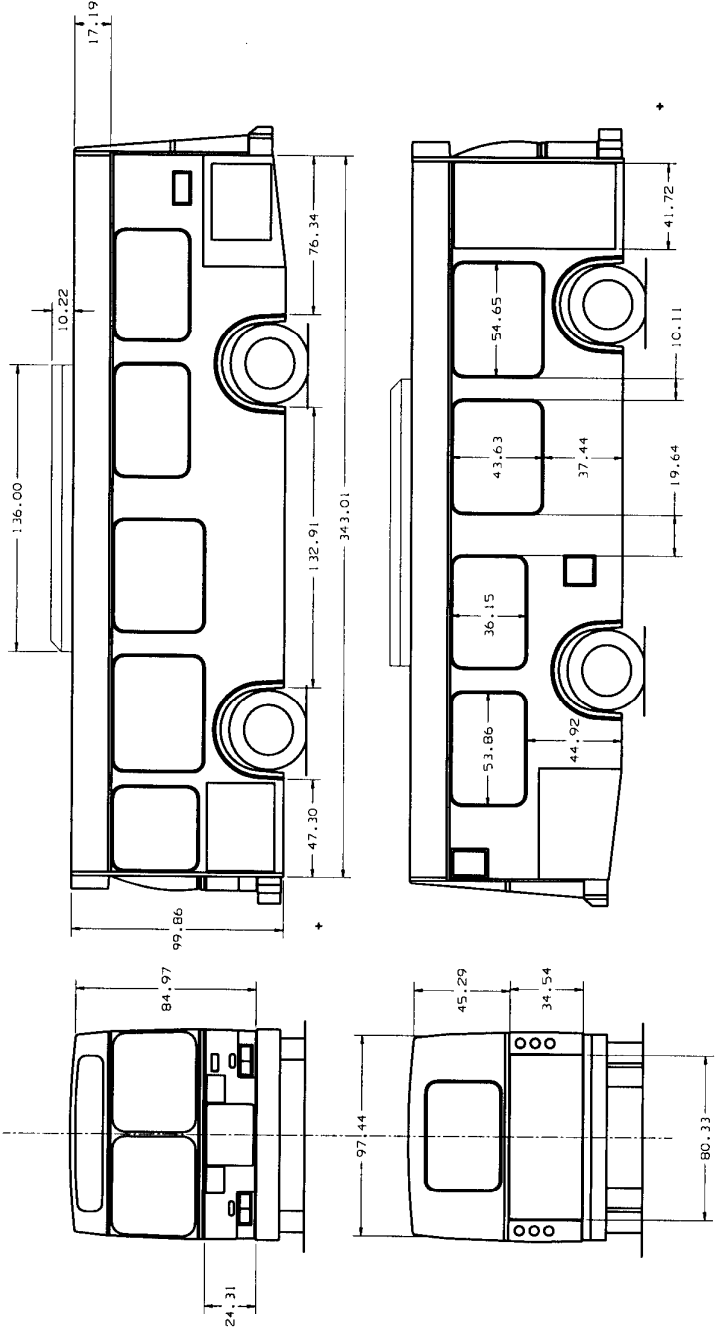
365.7 OUTSIDE OF BUMPERS



102.00



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 MEANS, ELECTRONIC OR MECHANICAL,
 INCLUDING PHOTOCOPYING, RECORDING,
 OR BY ANY INFORMATION STORAGE AND
 RETRIEVAL SYSTEM, WITHOUT THE
 WRITTEN PERMISSION OF NEW PLYER
 INDUSTRIES LIMITED.



SYMBOL	REVISION	DRAWN	CHECKED	ENG	PR	RELEASE	DATE
<p>ALL LOCATION DIMENSIONS FOR PAINT SCHEME LAYOUT ARE APPROXIMATE AND MAY DIFFER DUE TO STRUCTURAL VARIANCES.</p> <p>NOTICE: THIS DRAWING IS A FACSIMILE OF THE ELECTRONIC MATERIAL. ALL REVISIONS MUST BE MADE TO THE ORIGINAL DRAWING. MANUAL REVISION IS NOT ALLOWED.</p> <p>THIS DRAWING SHOWS PHYSICAL FEATURES STRICTLY PICTORIAL FOR PAINT SCHEME PURPOSES ONLY.</p>							
MATERIAL	REMARKS	TREATMENT	REVISION	BY	NAME	DATE	TITLE
			1				
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			7				
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			99				
			100				

DESCRIPTION NO. 2

PART NO. **1001**

SCALE **A1**

DATE **11/11/11**

BY **11/11/11**

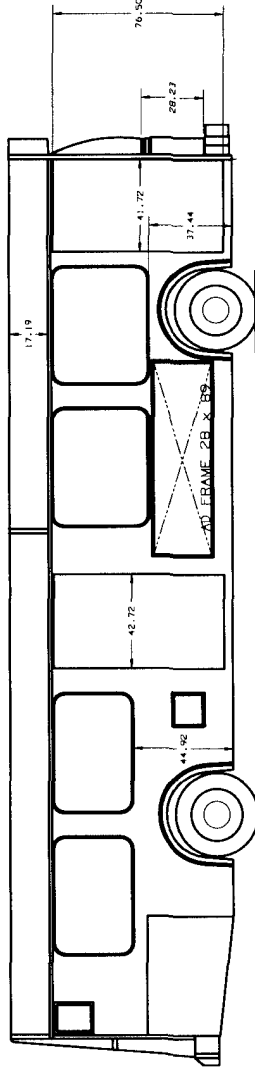
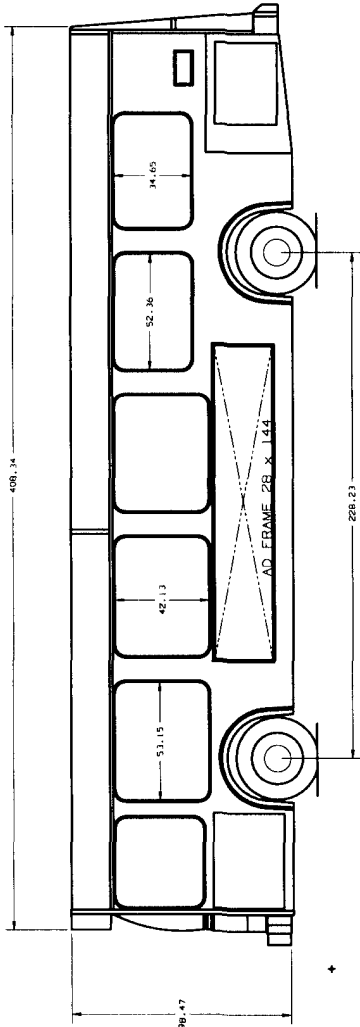
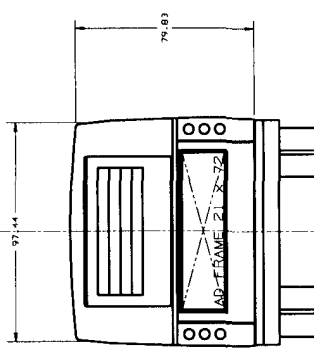
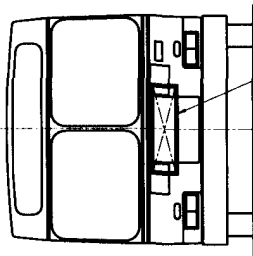
NAME **11/11/11**

DATE **11/11/11**

TITLE **11/11/11**

THIS DRAWING AND ITS SUBJECT MATTER ARE
 DISCLOSED IN CONFIDENCE AND SHALL NOT BE
 DISCLOSED TO OTHERS WITHOUT WRITTEN
 CONSENT OF NEW FLYER INDUSTRIES LIMITED

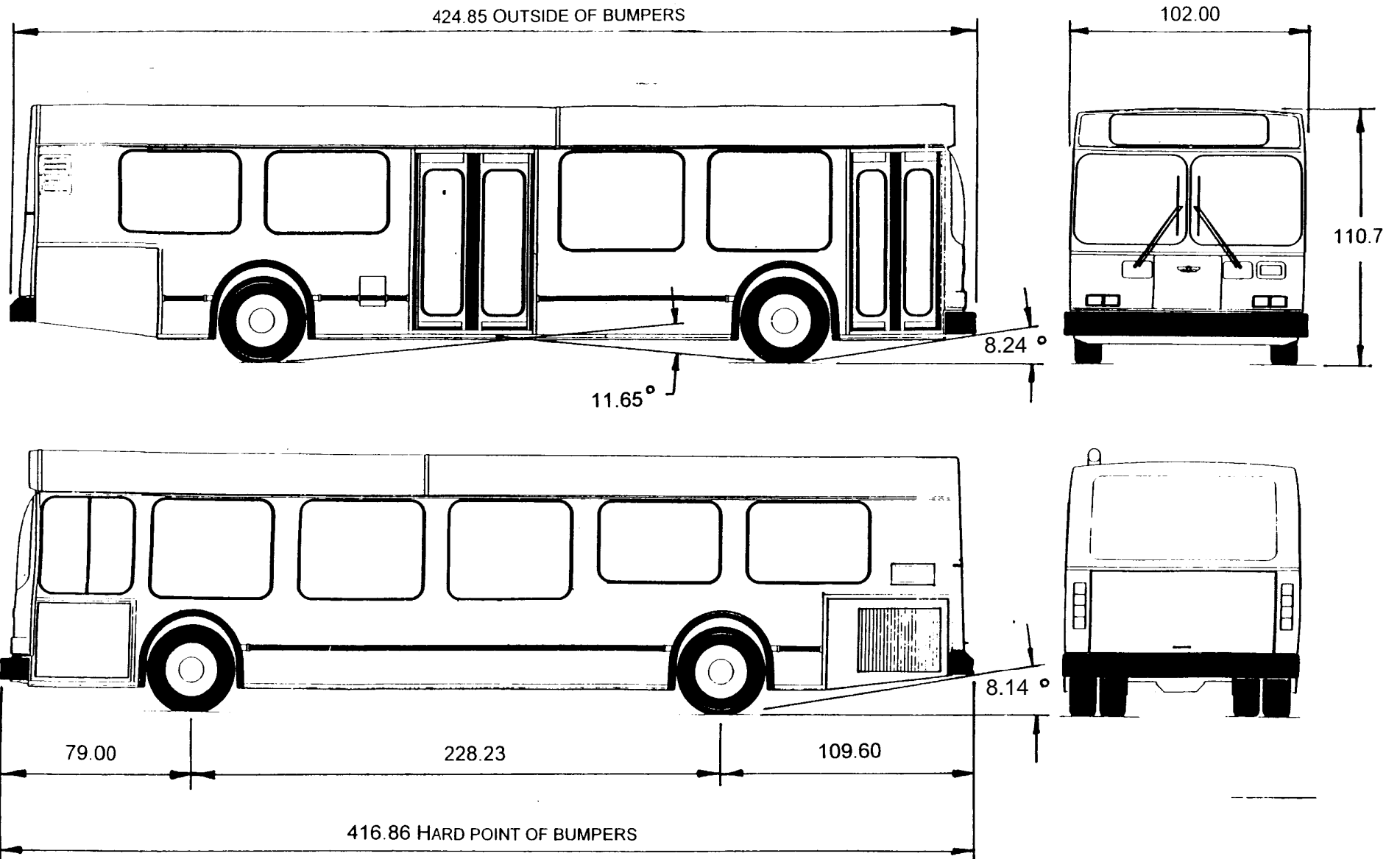
0.00
 CTR COACH



8	7	6	5	4	3	2	1
E	D	C	B	A			
DRAWING NO. RICO PAINT - 035							
TITLE LOW FLOOR - 35 FT							
DATE 31 MAR 99							
DRAWN BY ER 0000							
CHECK'D BY ER 0000							
DATE 31 MAR 99							
SCALE 1:25							
PART NO. RICO PAINT - 035							
SHEET NO. 1							
TOTAL SHEETS 1							
SCALE 1:25							
DRAWN BY ER 0000							
CHECK'D BY ER 0000							
DATE 31 MAR 99							
SCALE 1:25							
PART NO. RICO PAINT - 035							
SHEET NO. 1							
TOTAL SHEETS 1							

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 THE ELECTRONIC MASTER. ALL REVISIONS
 MUST BE MADE TO THE MASTER. NO
 MANUAL REVISION IS ALLOWED.

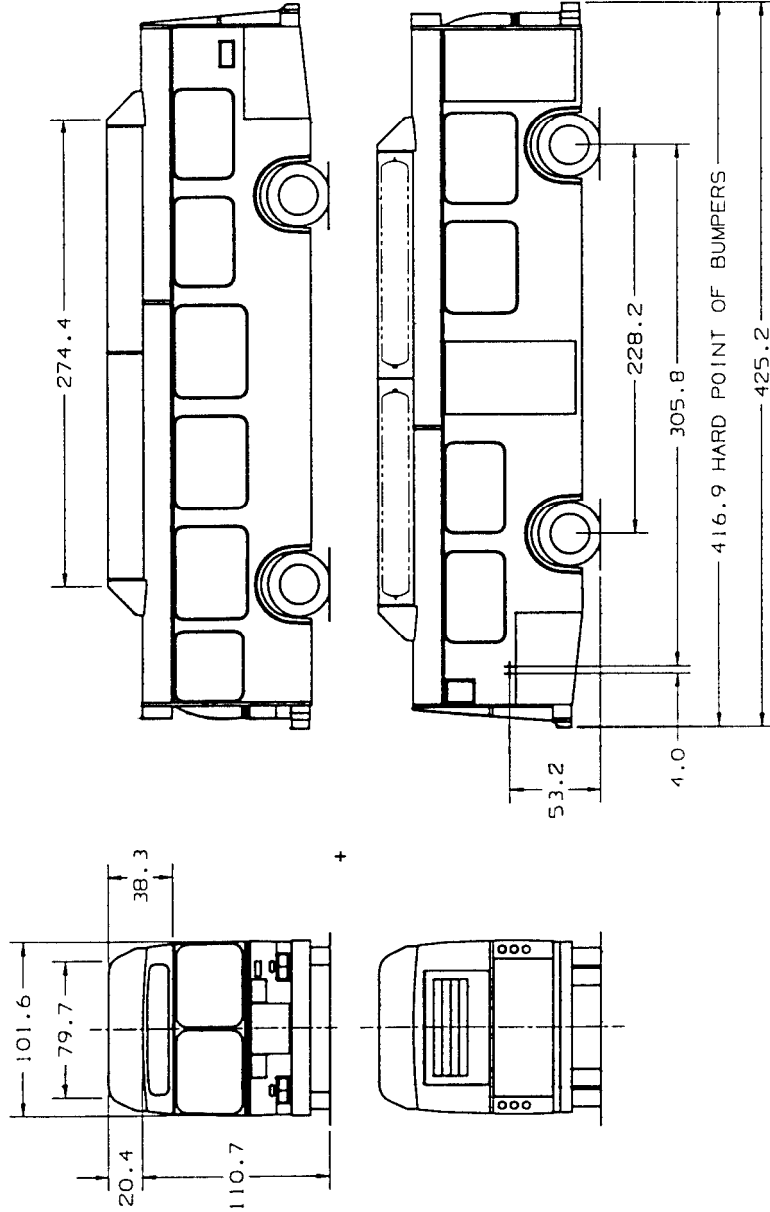
1	RELEASED TO PRODUCTION	3 MAR 99	ER 0000	31 MAR 99
2				
3				
4				
5				
6				
7				
8				



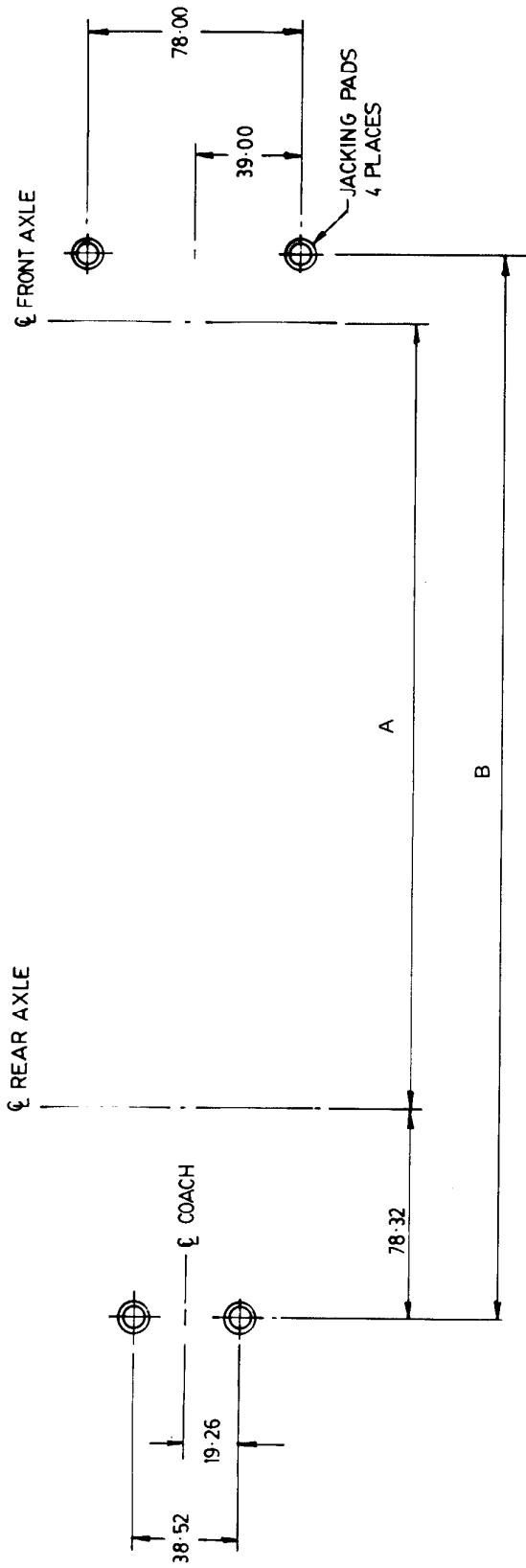
35 FT LOW FLOOR BUS
EXTERIOR DIMENSIONS

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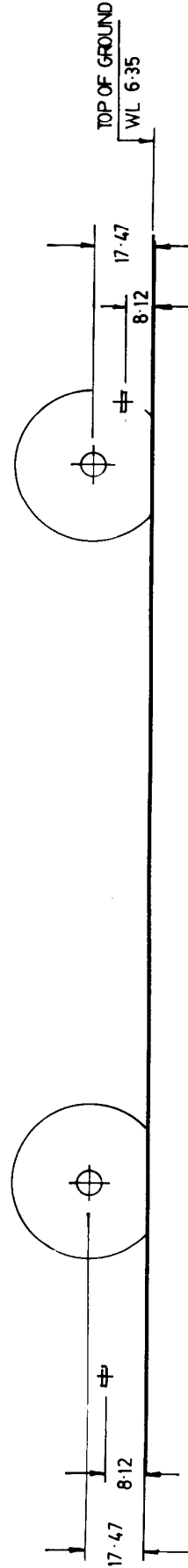
NOTICE: THIS DRAWING IS A PORTION OF A SET OF DRAWINGS. IT SHALL NOT BE USED UNLESS REFERRED TO IN THE MANUFACTURING MANUAL. REVISION IS NOT ALLOWED.



B		REFERENCE ONLY	O.L.R.	06-OCT-97	MATERIAL	UNSPEC'D TOLS:	RED. IN.:	STRIKIO	BY	NAME	DATE	TITLE
SYM		REVISION	DRAWN	CHK'D	ENG'R	WEIGHT	4.12 3.1 2.05 0.3 4.015 0.3 4.03 0.8 4.1	3.1 0.3 0.3 0.8 4.1	DRAWN	G.L.R.	06-OCT-97	35' CNG LOW FLOOR
					TREATMENT	DO NOT SCALE DIMENSIONS IN () ARE IN M.M.	4.20 4.20 4.1X	1X	ENG'R			PART #
						100 LB TO 100 LB PLUS	4.20 4.20 4.1X	1X	THD ANGLE			1135-CNG
												SCALE: 1:50
												SHEET 1 OF 1
												REPORT ALL ERRORS TO ENG. DEPT.

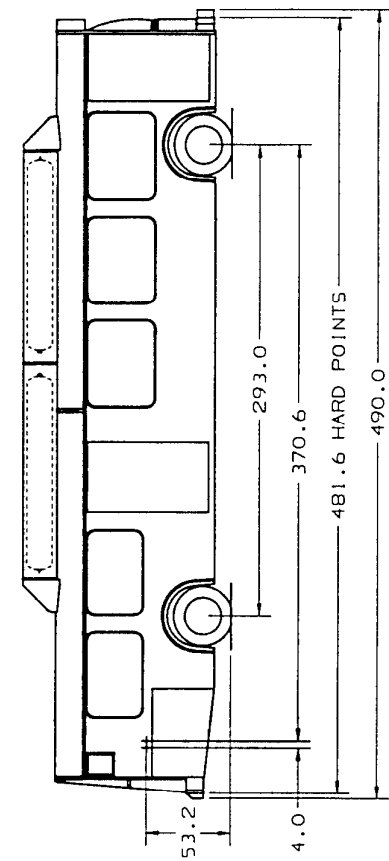
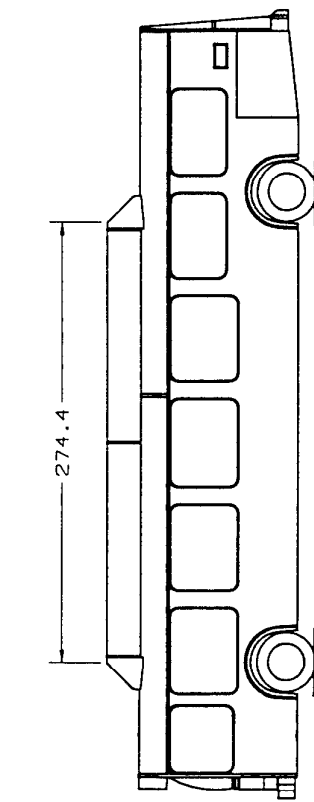
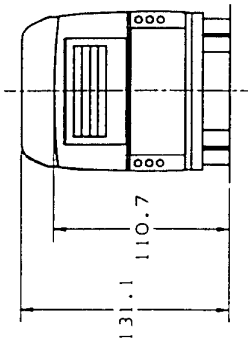
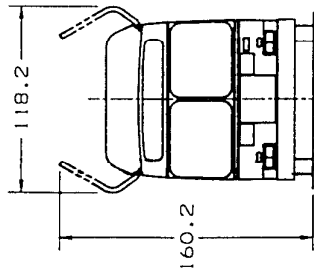


Bus Length	A	B
40 foot	293.00"	397.42"
35 foot	228.23"	332.65"
30 foot	169.08"	273.50"



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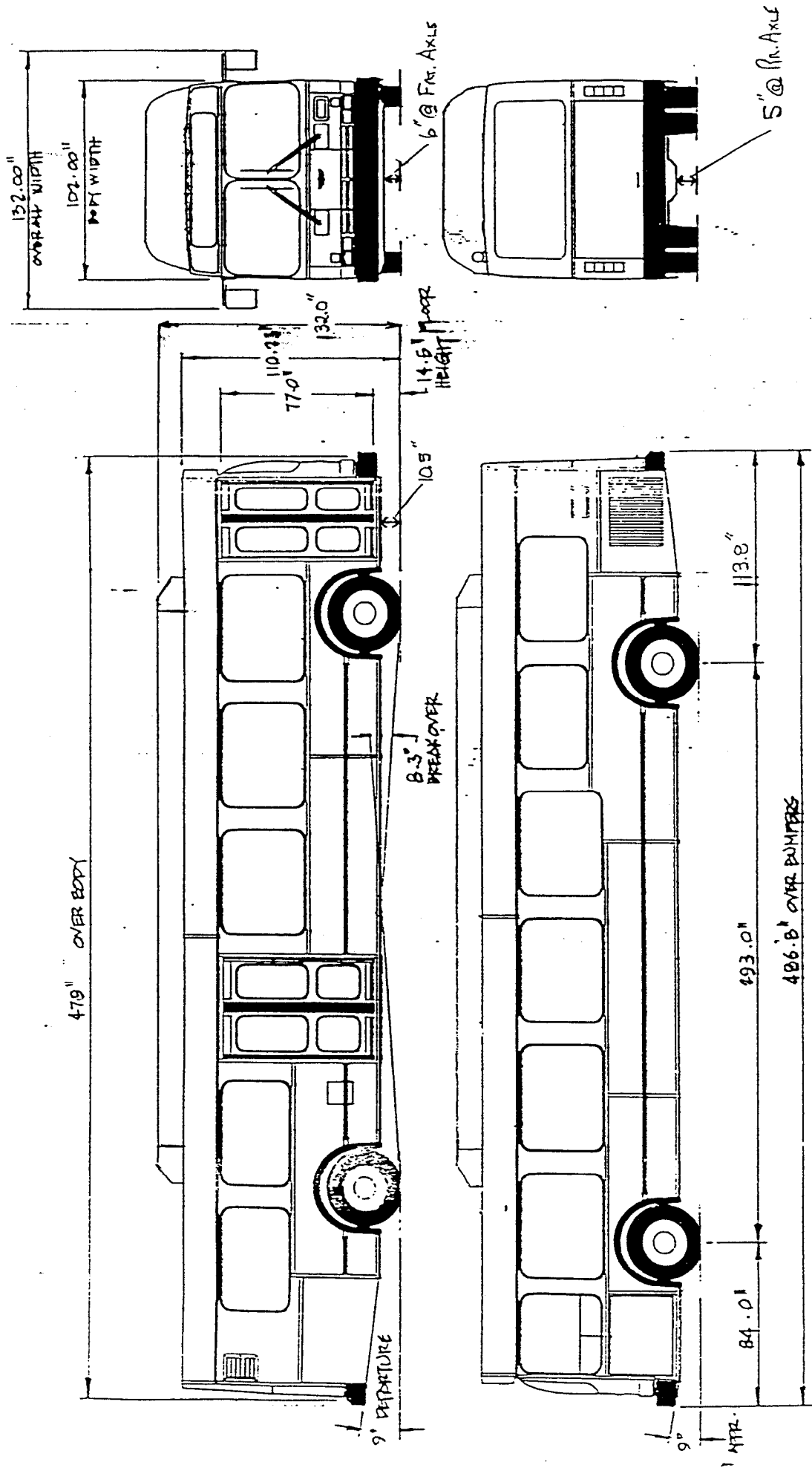
NOTICE: THIS DRAWING IS A PART OF THE U.S. GOVERNMENT AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF NEW PLYMER INDUSTRIES LIMITED



SYN	REVISION	DRAWN/CHK'D/ENG'R	RELEASE	DATE
	5			06-OCT-97

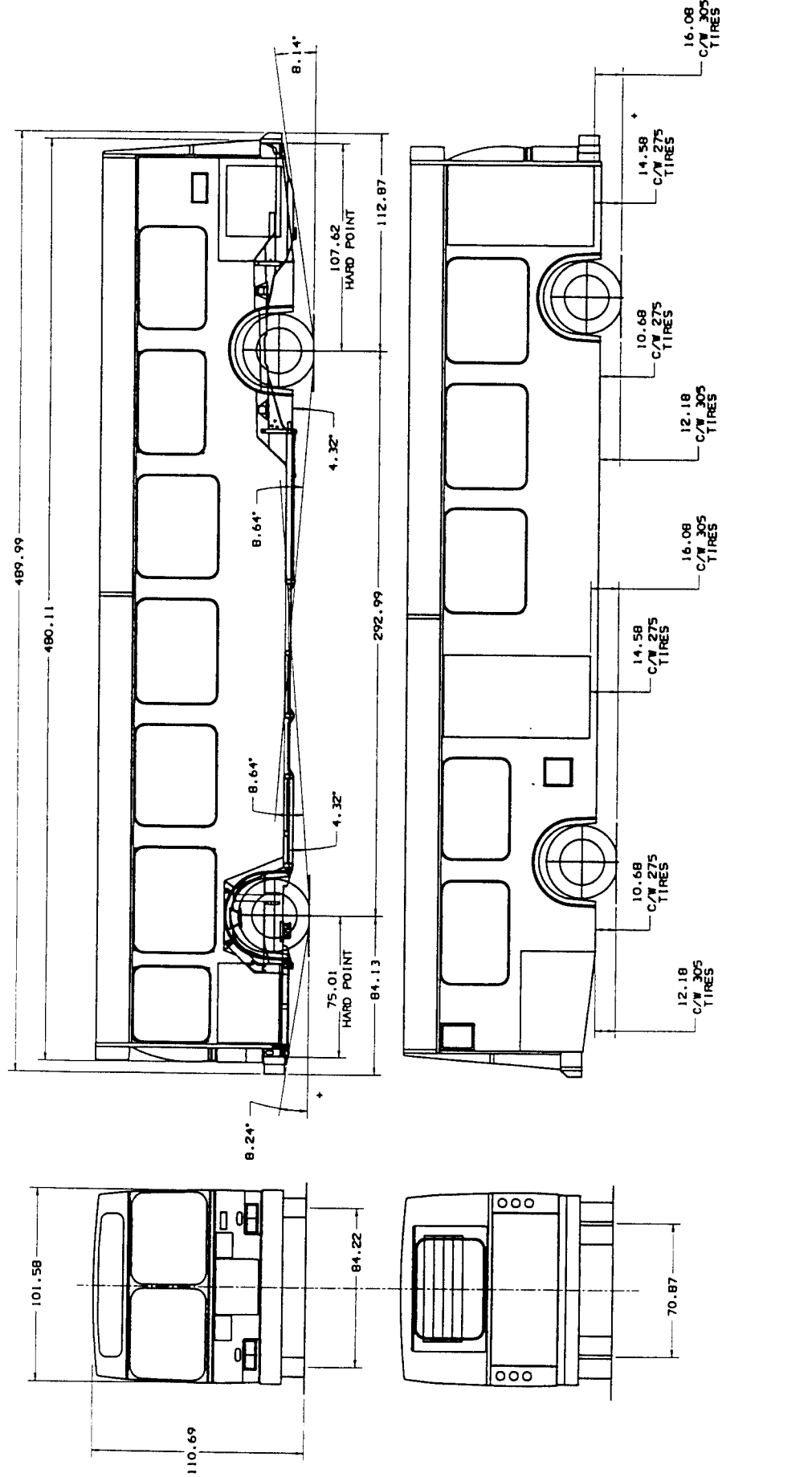
MATERIAL	UNSP'D TOLS.	IND. IN.	METRIC	BY	NAME	DATE	TITLE
	WEIGHT	4.12	3.1	DRAWN	O.L.L.R.	06-OCT-97	40' CNG LOW FLOOR
TREATMENT	4.06	1.5	4.04	CHK'D			
	4.03	0.4	4.03	ENG'R			
	4.20	2.1	4.20				
	4.20	5.1	4.20				
	4.20	5.1	4.20				
	4.1X	1X	4.1X				

SCALE	1 : 50	C
PART N°	1140-CNG	
UNL/CHK'D	UNL/CHK'D	
SHEET	1 OF 1	
REPORT ALL ERRORS TO	ENG. DEPT.	



EXTERIOR GENERAL ARRANGEMENT
 MODEL C40LF

THIS DRAWING AND ITS SUBJECT MATTER ARE DEVELOPED IN CONFIDENCE. MUST BE KEPT UNCLASSIFIED AND SHALL NOT BE DISCLOSED TO ANY OTHER PERSON WITHOUT THE CONSENT OF NEW FLYER INDUSTRIES LIMITED



SYM

REVISION

ECO

NOTE: FOR INSTALLATION DRAWINGS PLEASE REFER TO ATTACHED WIP SHEET FOR PARTS LISTING

NOTE: THIS DRAWING IS A SUBSTITUTE OF THE ELECTRICAL WIRING. ALL PARTS MUST BE INCORPORATED ELECTRONICALLY. MANUAL REVISION IS NOT ALLOWED.

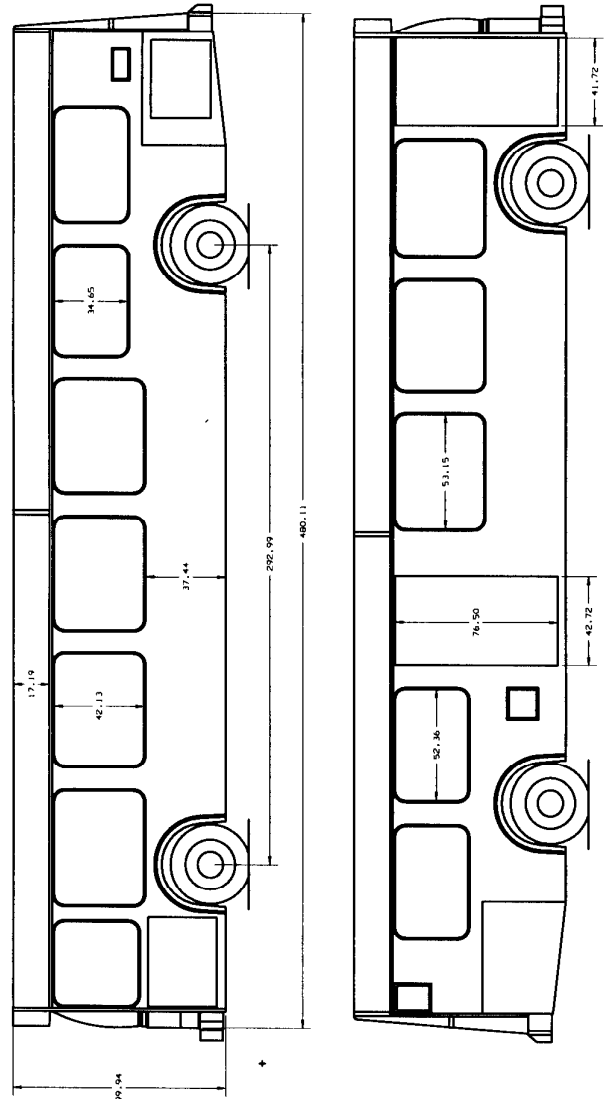
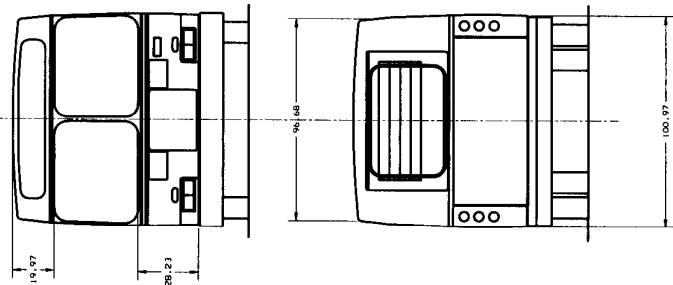
MATERIAL
WEIGHT
TREATMENT

REV	DATE	BY	CHK'D	APP'D	QTY	SCALE	DATE
1	31-08-1975					1:1	
2						1:1	
3						1:1	
4						1:1	
5						1:1	
6						1:1	

NO	QTY	DESCRIPTION
1		ML-PAINT-LFB40
2		ML-PAINT-LFB
3		ML-PAINT-LFB

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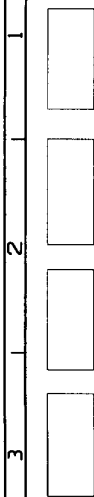
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CTR COACH



8 7 6 5 4 3 2 1

E D C B A

DRAWING NO. R-CPAINT-11FB



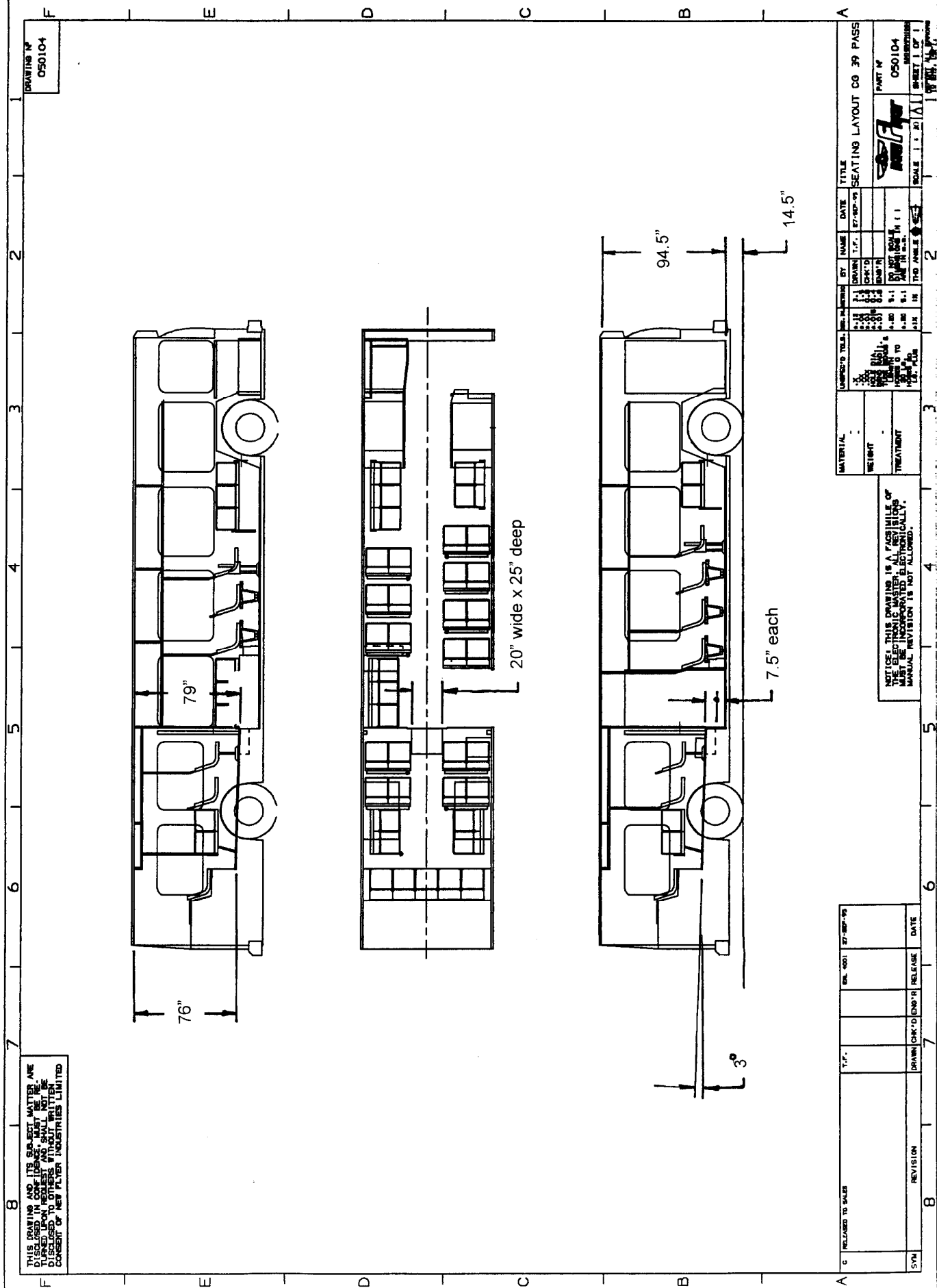
REV	0000	31-MAR-95
DRWNG	CHK'D	ENG'R
REVISION	RELEASE	DATE

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MATERIAL	NET WT	TREATMENT
<p>UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.</p> <p>ALL DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED.</p> <p>ALL DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED.</p> <p>ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED.</p>		
BY	DATE	TITLE
DRWNG	31-MAR-95	LOW FLOOR - EXTERIOR
CHK'D		
ENG'R		
DO NOT SCALE	SCALE	PART NO
FOR DIMENSIONS	1:1	R-CPAINT-11FB
USE THIS ANGLE	1:1	REVISION
		REPORT ALL REVISIONS TO ENG. DEPT.

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 INDUSTRIES LIMITED

DRAWING NO
 050104



REL. TO SALES	T.F.	ENL. NO.1	27-SEP-75	DATE
REVISION	DRAWN	CHK'D	ENGR	RELEASE
SYM.	REV.	CHK'D	ENGR	RELEASE

MATERIAL	UNLESS STATED OTHERWISE	BY	NAME	DATE	TITLE
WEIGHT	1.1	DRAWN	T.F.	27-SEP-75	SEATING LAYOUT CO 39 PASS
TREATMENT	1.1	CHK'D			
	1.1	ENGR			
	1.1	CHK'D			
	1.1	ENGR			
	1.1	CHK'D			
	1.1	ENGR			
	1.1	CHK'D			
	1.1	ENGR			
	1.1	CHK'D			
	1.1	ENGR			

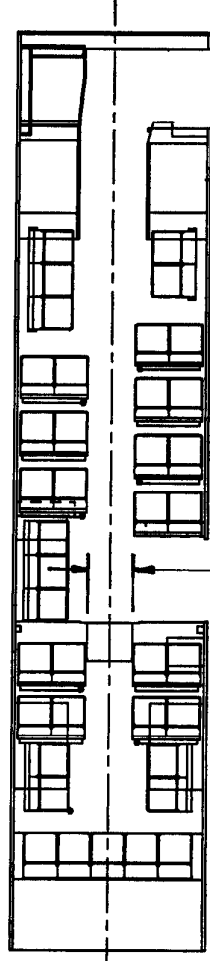
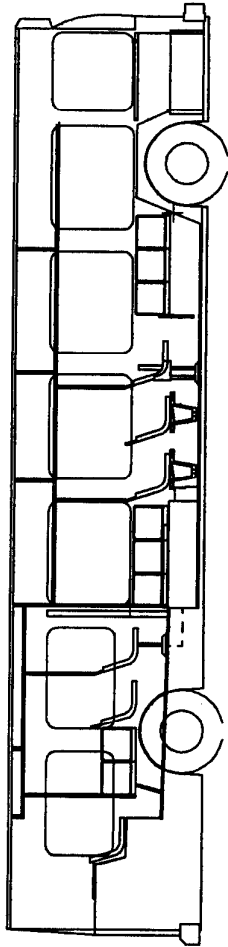
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 MANUAL REVISION IS NOT ALLOWED.

PART NO
 050104
 SUBSEQUENT
 SHEET 1 OF 1
 SCALE 1:1

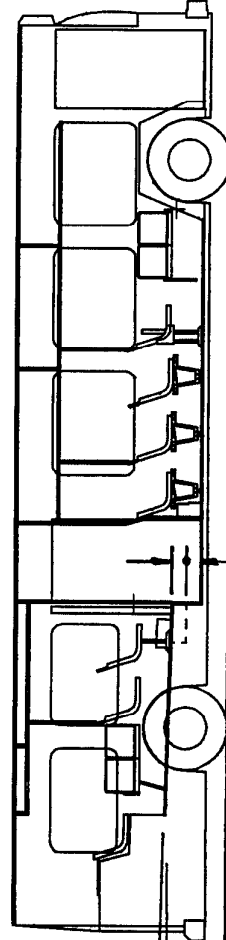
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 CONSENT OF NEW FLYER INDUSTRIES LIMITED

DRAWING NO
 050104

A = 3
 B = 7.5"
 C = 14.5"
 D = 20"
 E = 25"



D wide x E deep



SYN	REVISION	DRAWN (CHK'D)	EMP'N	RELEASE	DATE

REL. 4001 27-SEP-95

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 THIS DRAWING MUST BE MADE TO THE
 MANUAL. REVISIONS IN THE FACSIMILE
 ARE NOT ALLOWED.

MATERIAL
 WEIGHT
 TREATMENT

UNLESS OTHERWISE SPECIFIED	BY	NAME	DATE
DESIGN	T.P.	T.P.	27-SEP-95
CHK'D	EMP'N	EMP'N	
EMP'N	EMP'N	EMP'N	
IN	IN	IN	
IN	IN	IN	
IN	IN	IN	
IN	IN	IN	

PART NO



SCALE 1:1

TRD ANGLE

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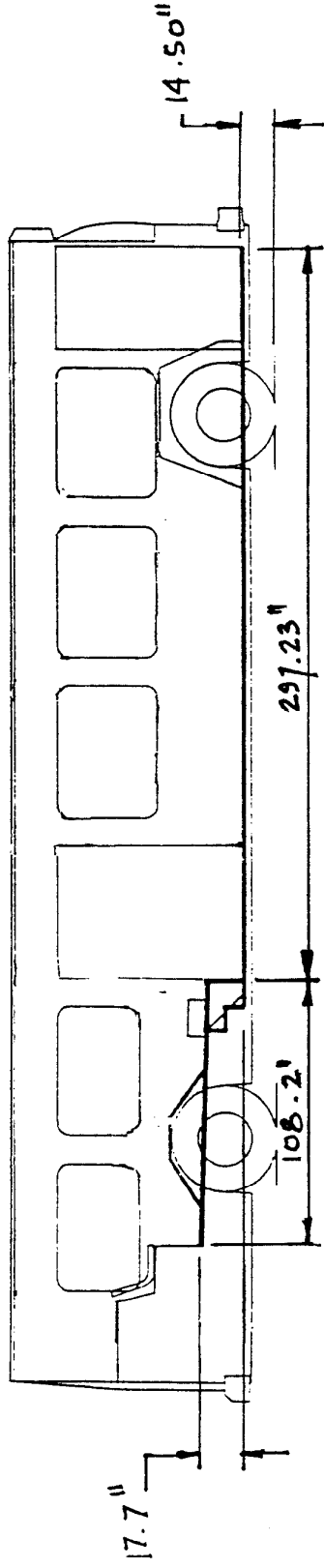
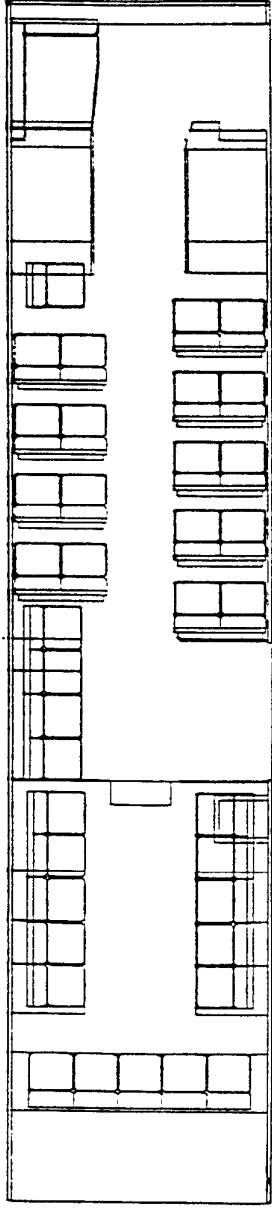
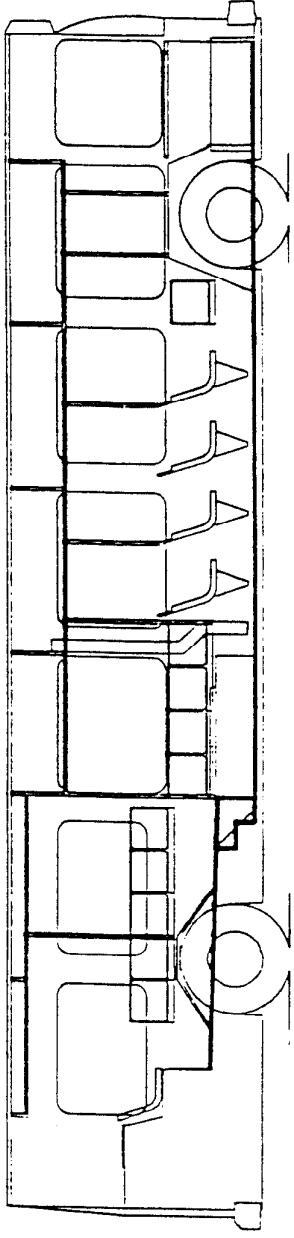
2

2

2

2

2



 **new Flyer**

D40LF Low Floor Bus

DRAWING NO
050104

2

3

4

5

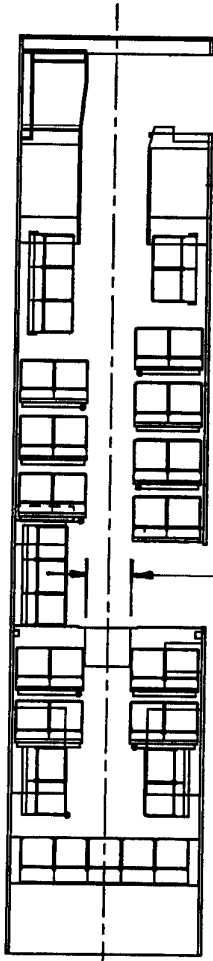
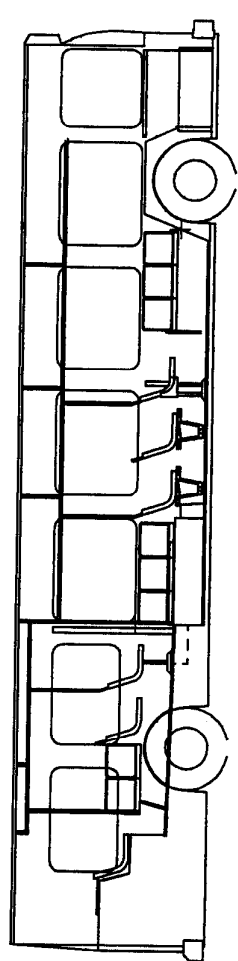
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7

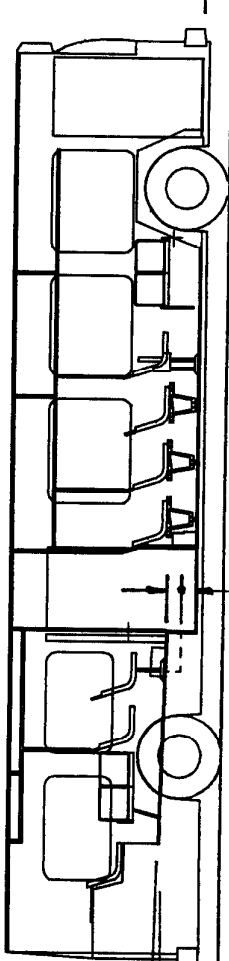
8

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TURNED OVER TO THE GOVERNMENT WITHOUT WRITTEN
CONSENT OF NEW PATER INDUSTRIES LIMITED

- A = 3
- B = 7.5"
- C = 14.5"
- D = 20"
- E = 25"



D wide x E deep



C

B

A

SYMBOL	REVISION	DRAWN (S&T)	RELEASE	DATE

UNDESIGNED TOLS.	DESIGNER	BY	NAME	DATE
1	1	1	1	27-SEP-59
2	2	2	2	
3	3	3	3	
4	4	4	4	
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6	6	6	6	
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9	9	9	9	
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SCALE 1:20 (A)
PART NO
SHEET 1 OF 1

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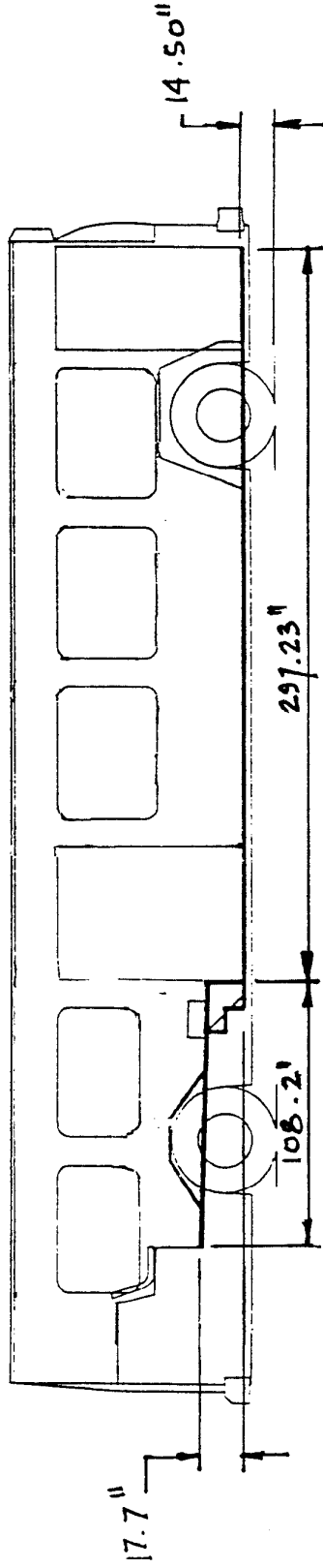
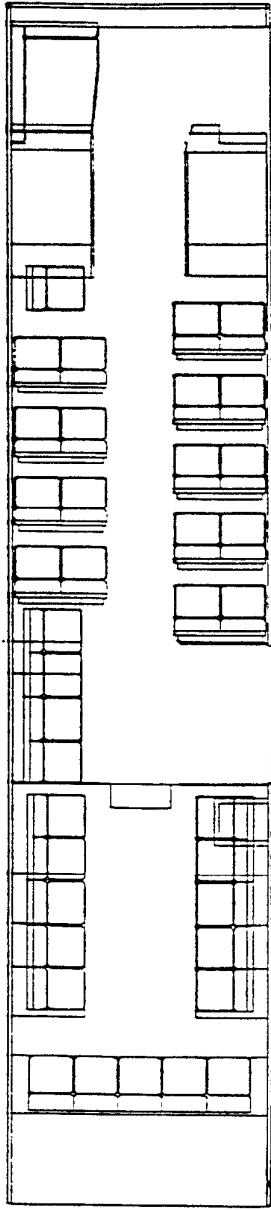
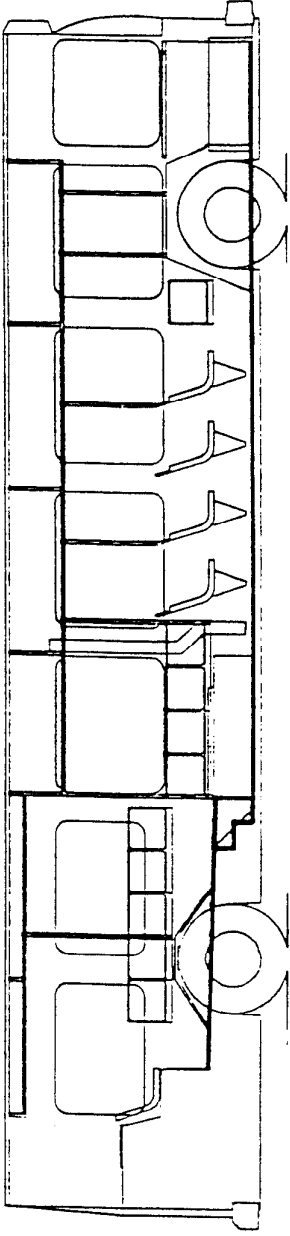
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D40LF Low Floor Bus

DRAWING NO
050104

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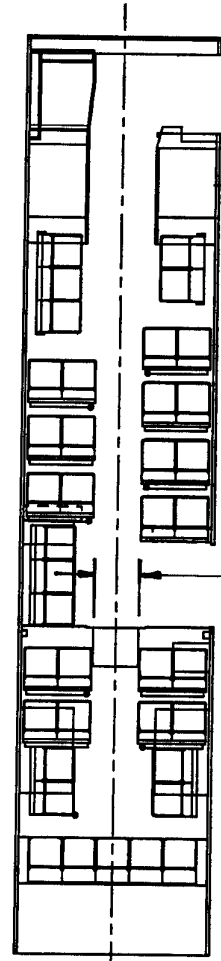
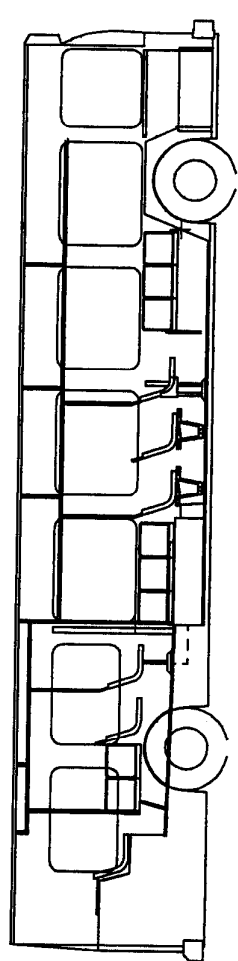
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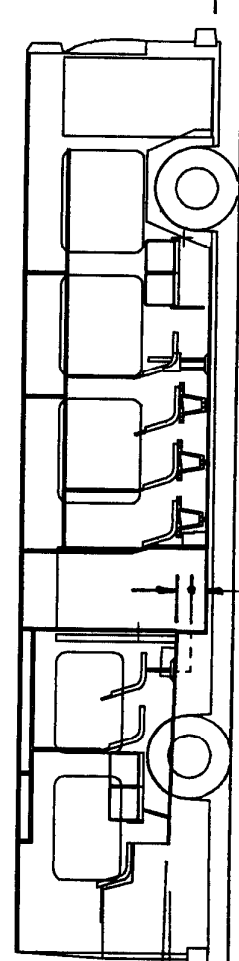
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CONSENT OF NEW PATER INDUSTRIES LIMITED

- A = 3
- B = 7.5"
- C = 14.5"
- D = 20"
- E = 25"



D wide x E deep



SYMBOL	REVISION	DRAWN (S&P)	RELEASE	DATE

UNLISHED TOLS.	NO. IN STOCK	BY	NAME	DATE
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SCALE 1:10
PART NO
SHEET 1 OF 1

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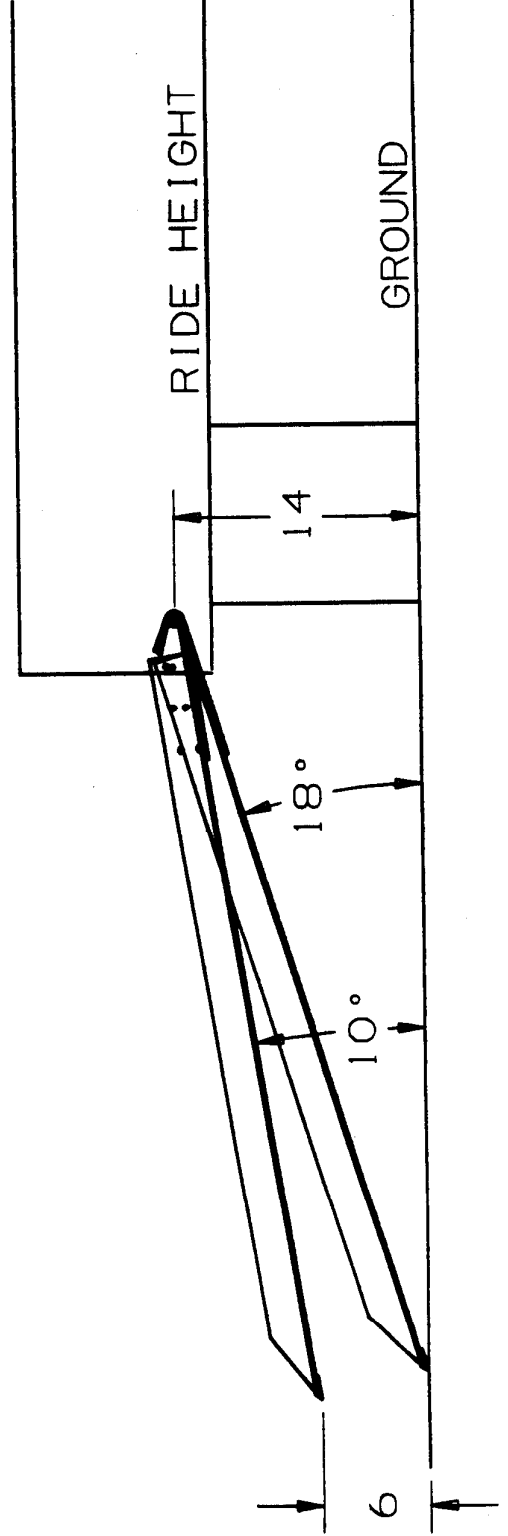
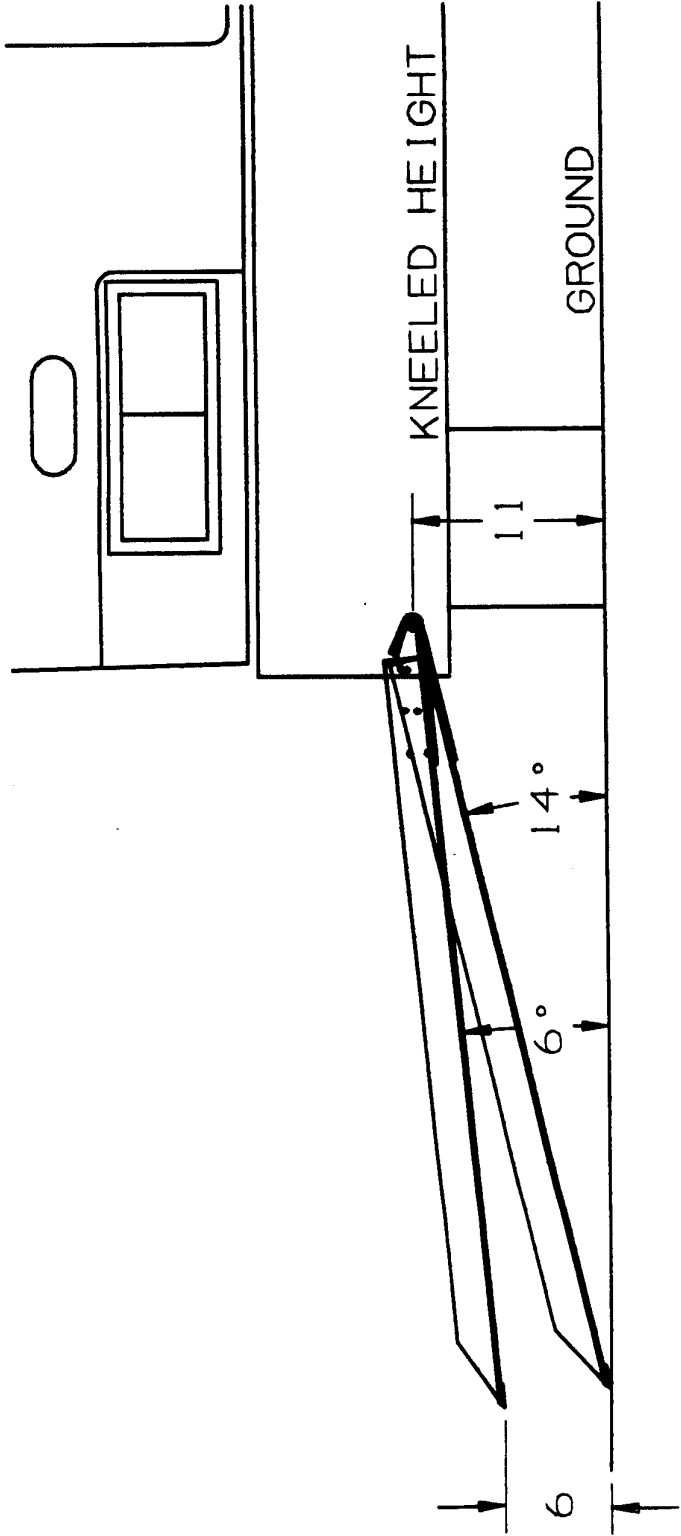
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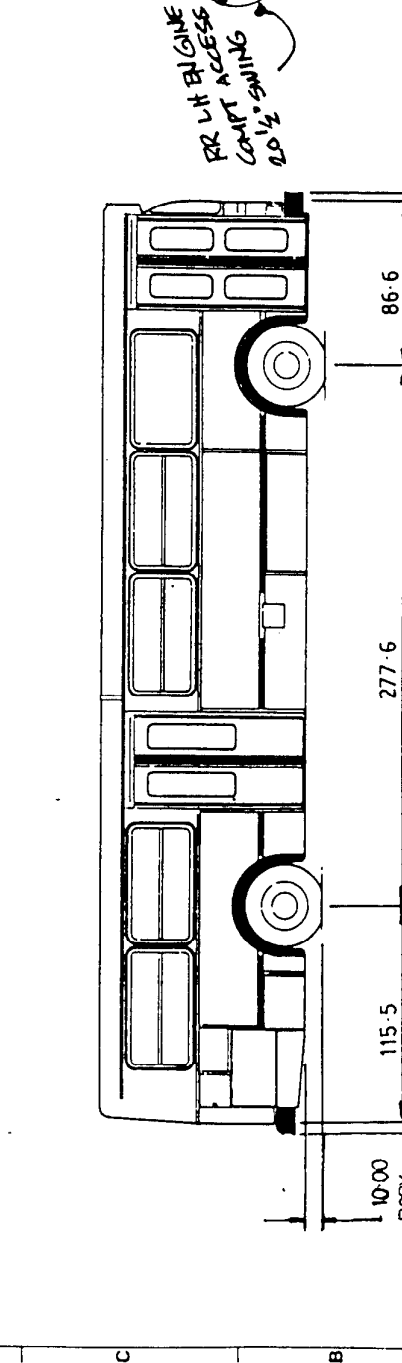
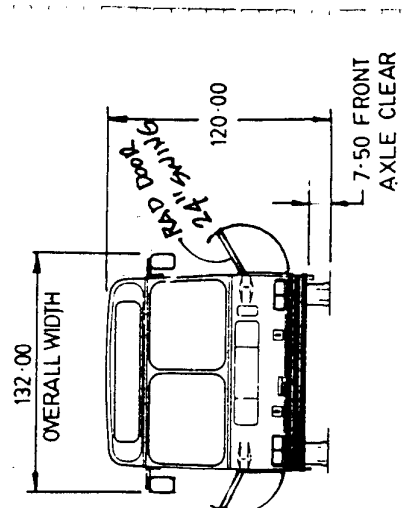
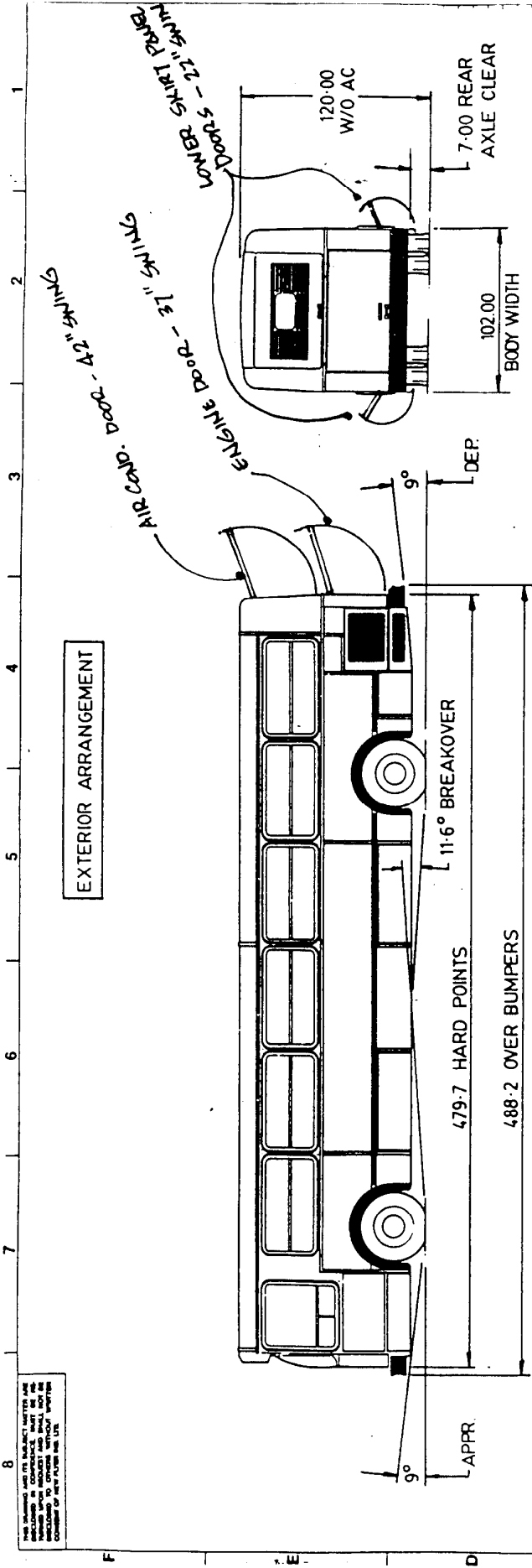
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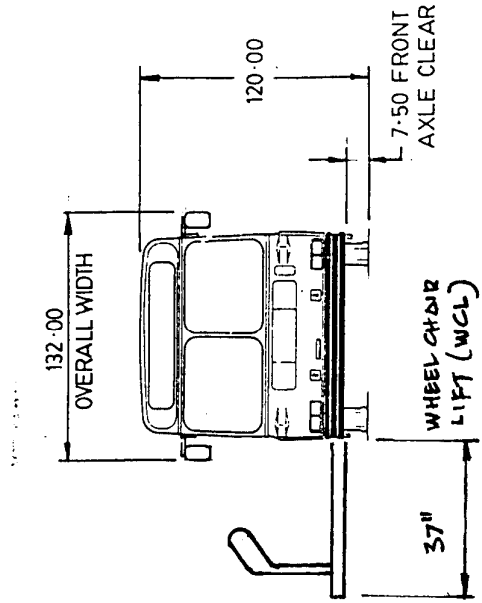
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BY	DATE	TITLE
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CHK'D		
ENG'D		
DESIGNED BY		
DATE IN CHG.		
PROJECT NO.		

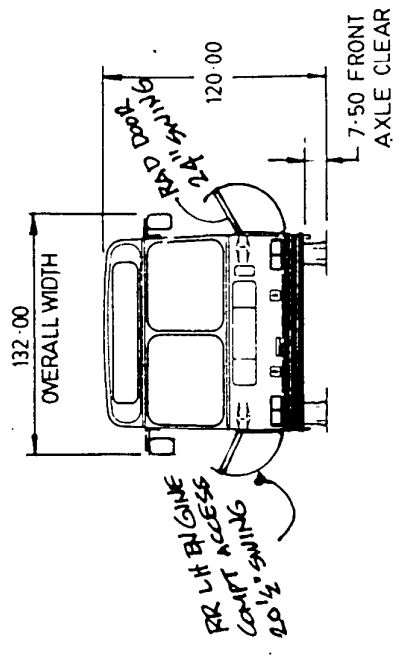
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ITEM	QTY	UNIT	WEIGHT

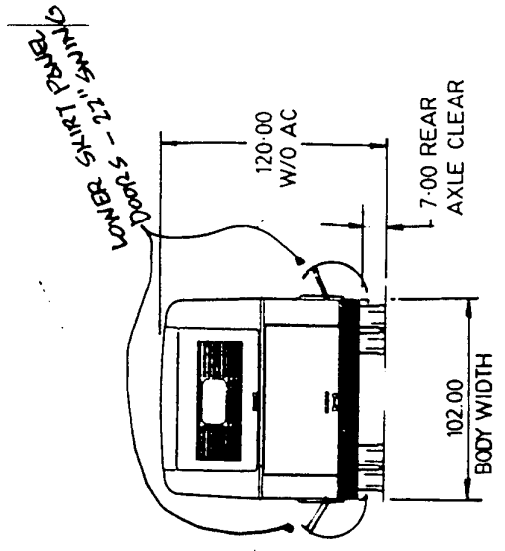
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FRONT VIEW

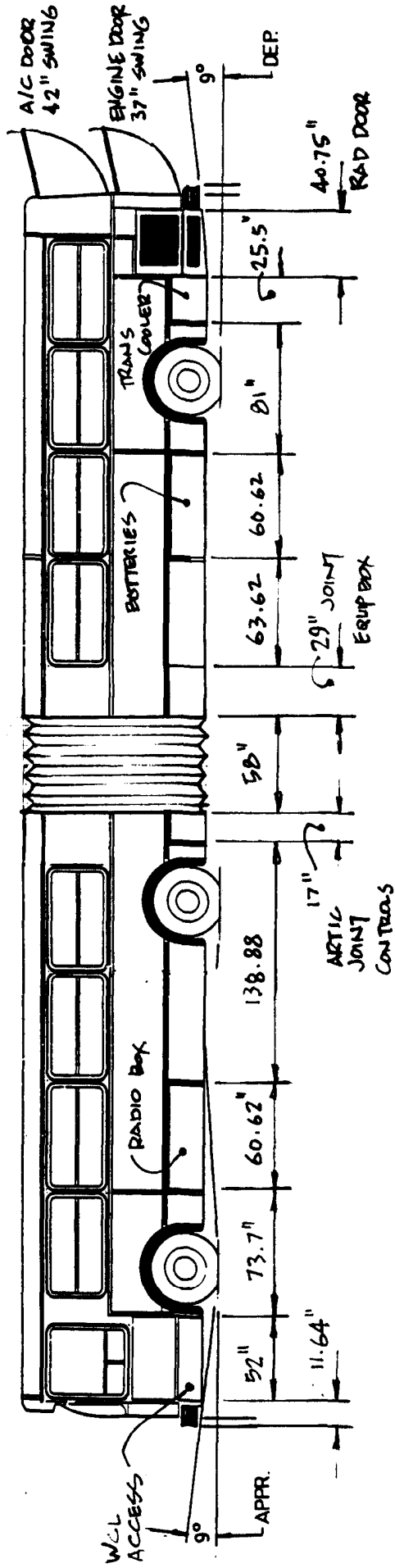


FRONT VIEW

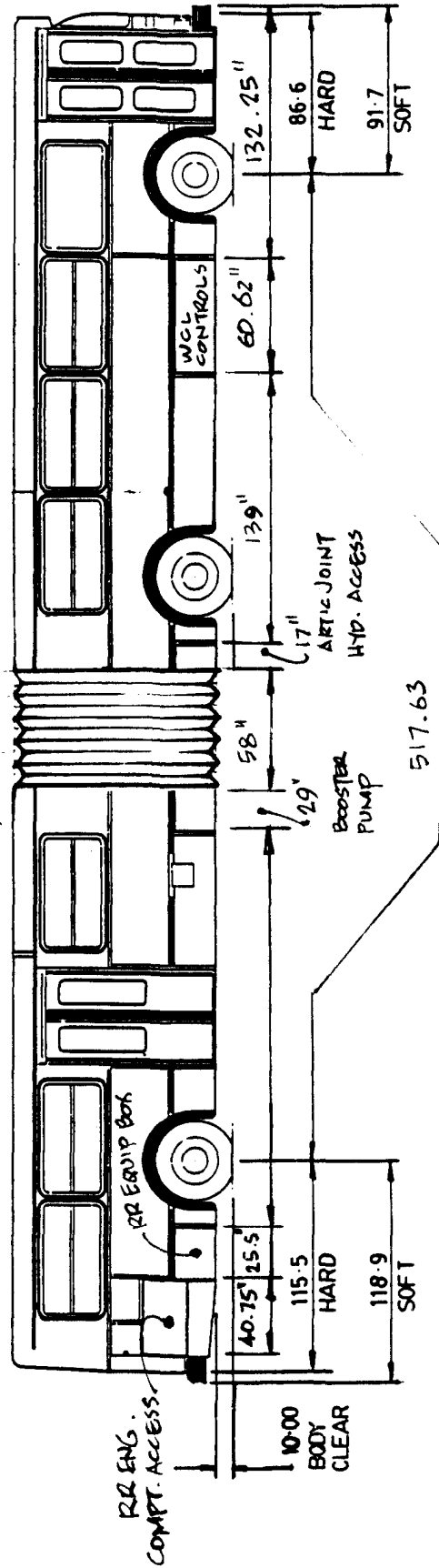


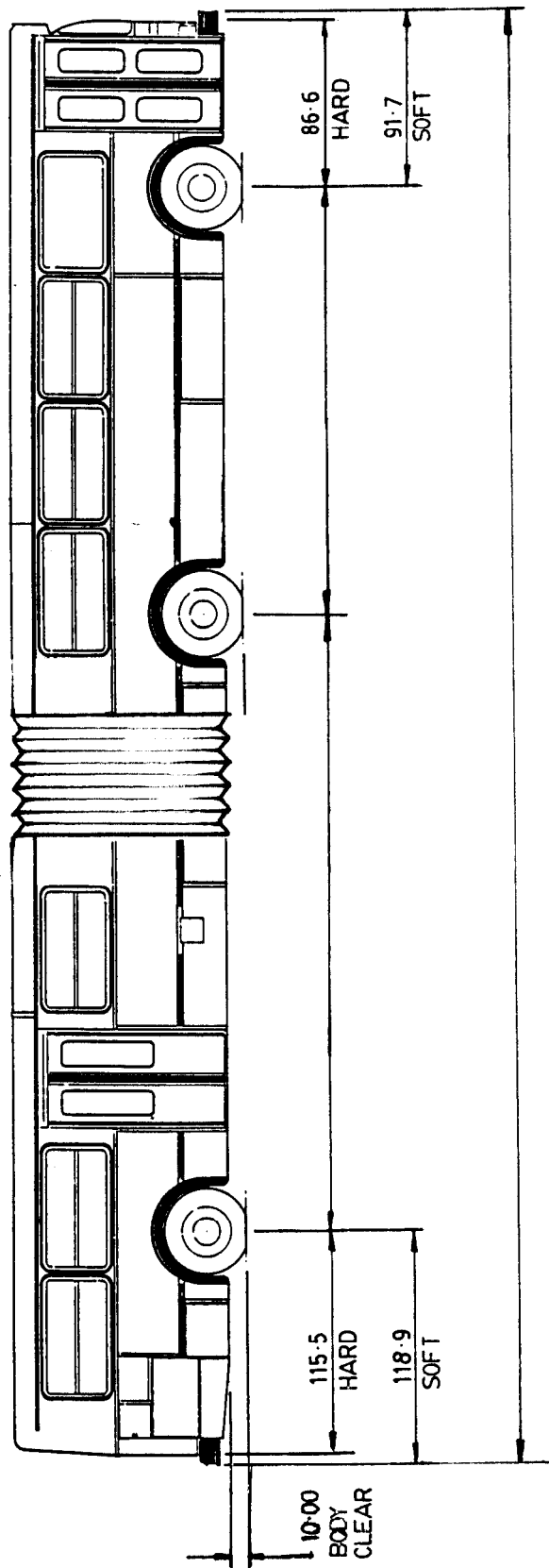
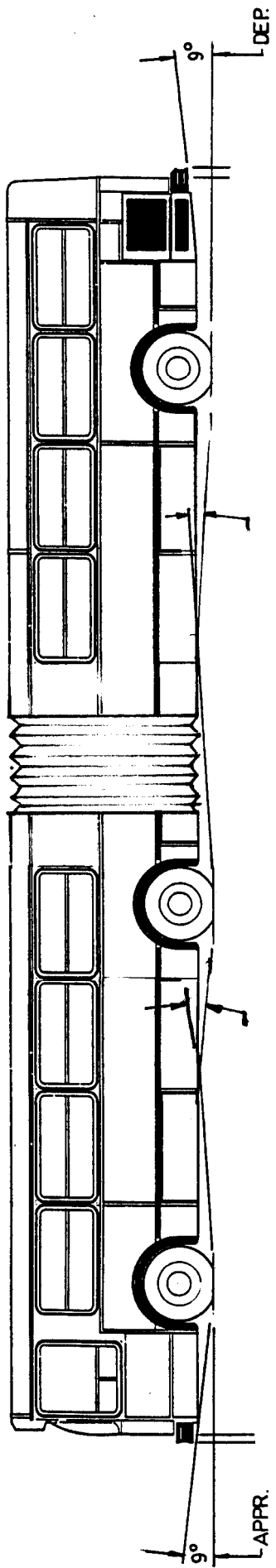
REAR VIEW

L/H SIDE



R/H SIDE



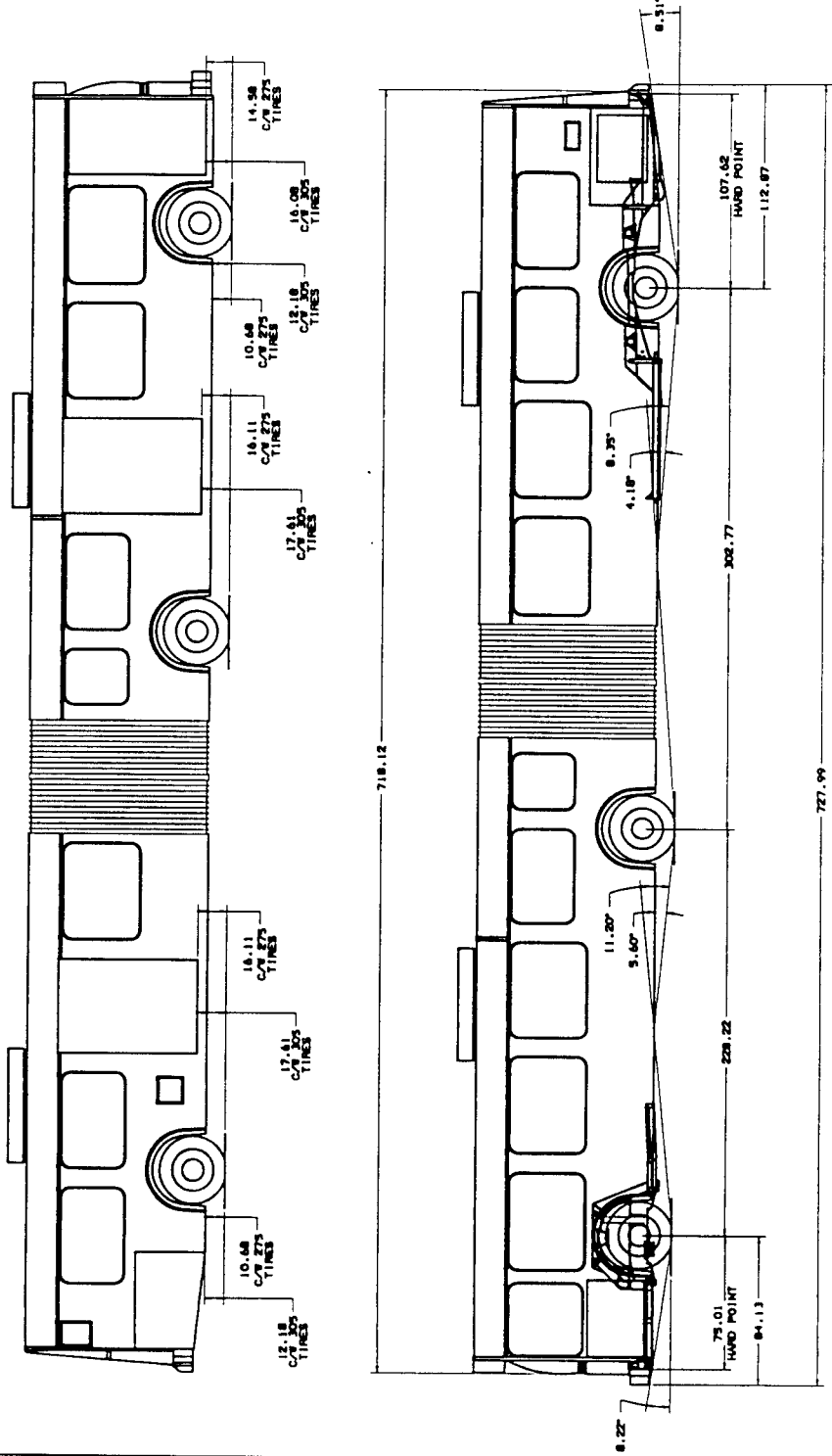


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H G F E D C B A

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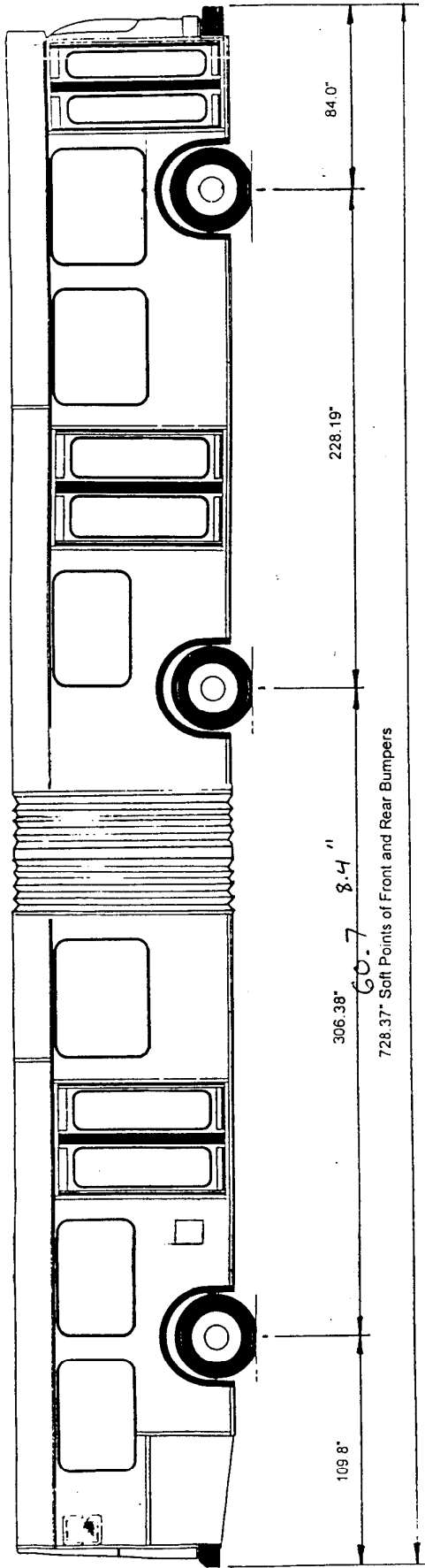
ROUTINE # D60LFB



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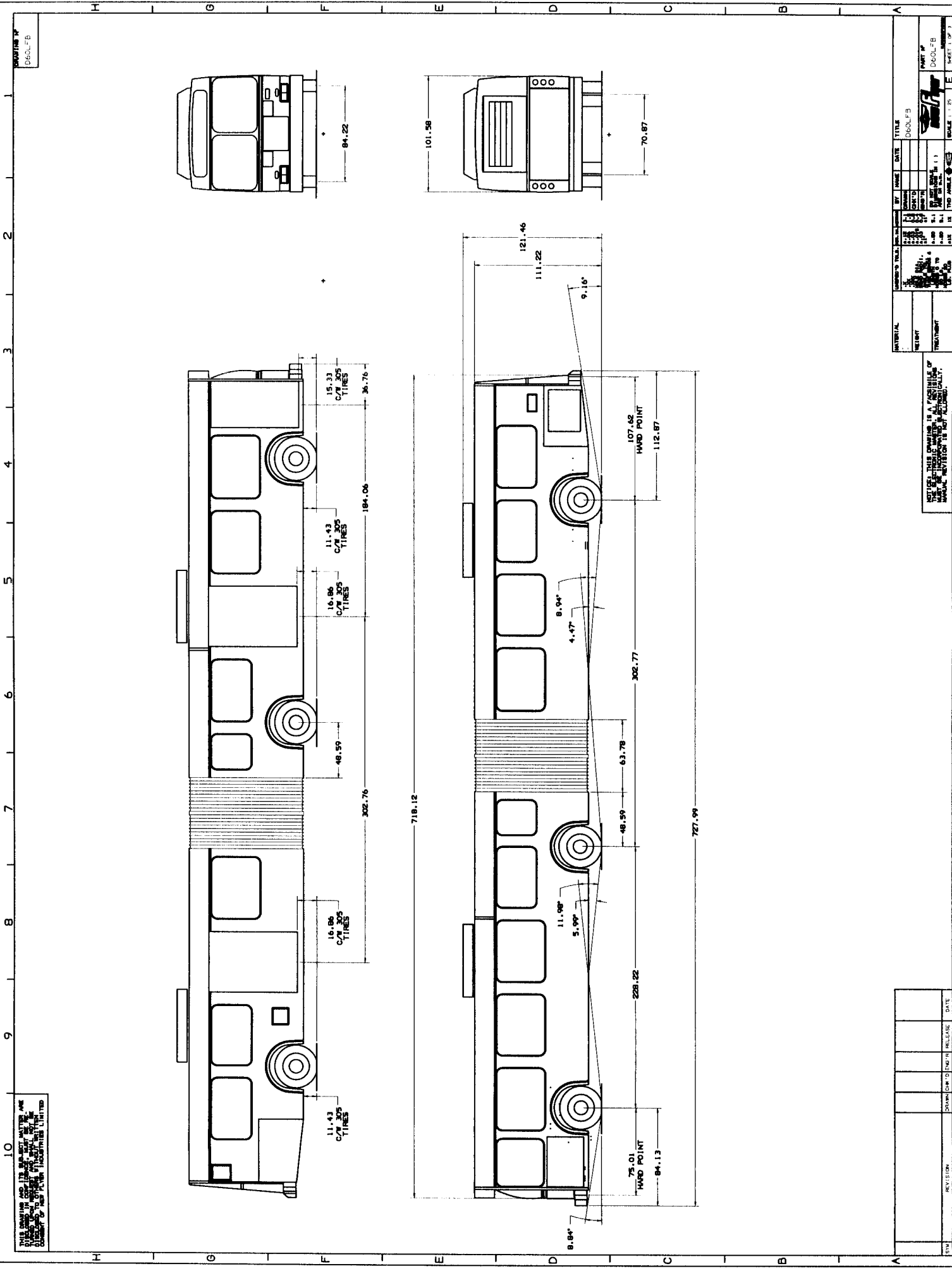
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60 FOOT LOW FLOOR
ARTICULATED BUS DIMENSIONS



Road Clearance Angles

- 9 deg. Approach
- 10 1/2 deg. Breakover Front Section
- 8 deg. Breakover Rear Section
- 9 deg. Departure



DATE: 11-20-84
 DRAWN BY: DDOLEB

ALL DIMENSIONS AND TOLERANCES ARE TO BE MAINTAINED UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO CENTER UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO DIMENSION LINES UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO DIMENSION LINES UNLESS OTHERWISE SPECIFIED.

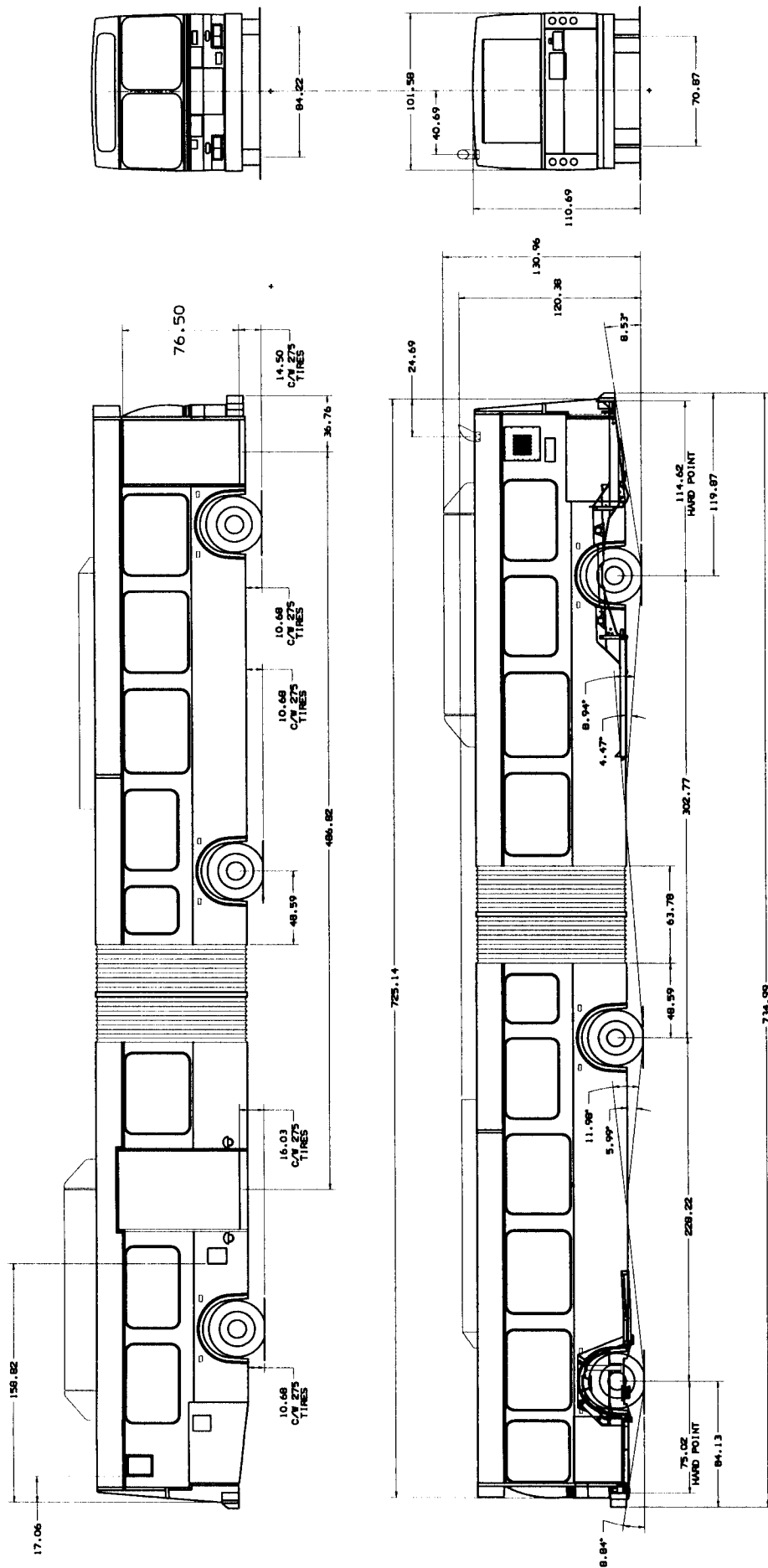
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 DIMENSIONS TO OTHER DRAWINGS IN THE
 DRAWING OF THIS FORD MOTOR COMPANY LIMITED

WORKING VIEW
 DEGC-LFB



ADD 0.62 ±.25 INCHES TO ALL VERTICAL DIMENSIONS
 AND .65° TO ALL ANGLES
 WHEN USING 305 TIRES

REV. NO.	DESCRIPTION	DATE	BY	CHK'D	ENGR'G	RELEASE	DATE
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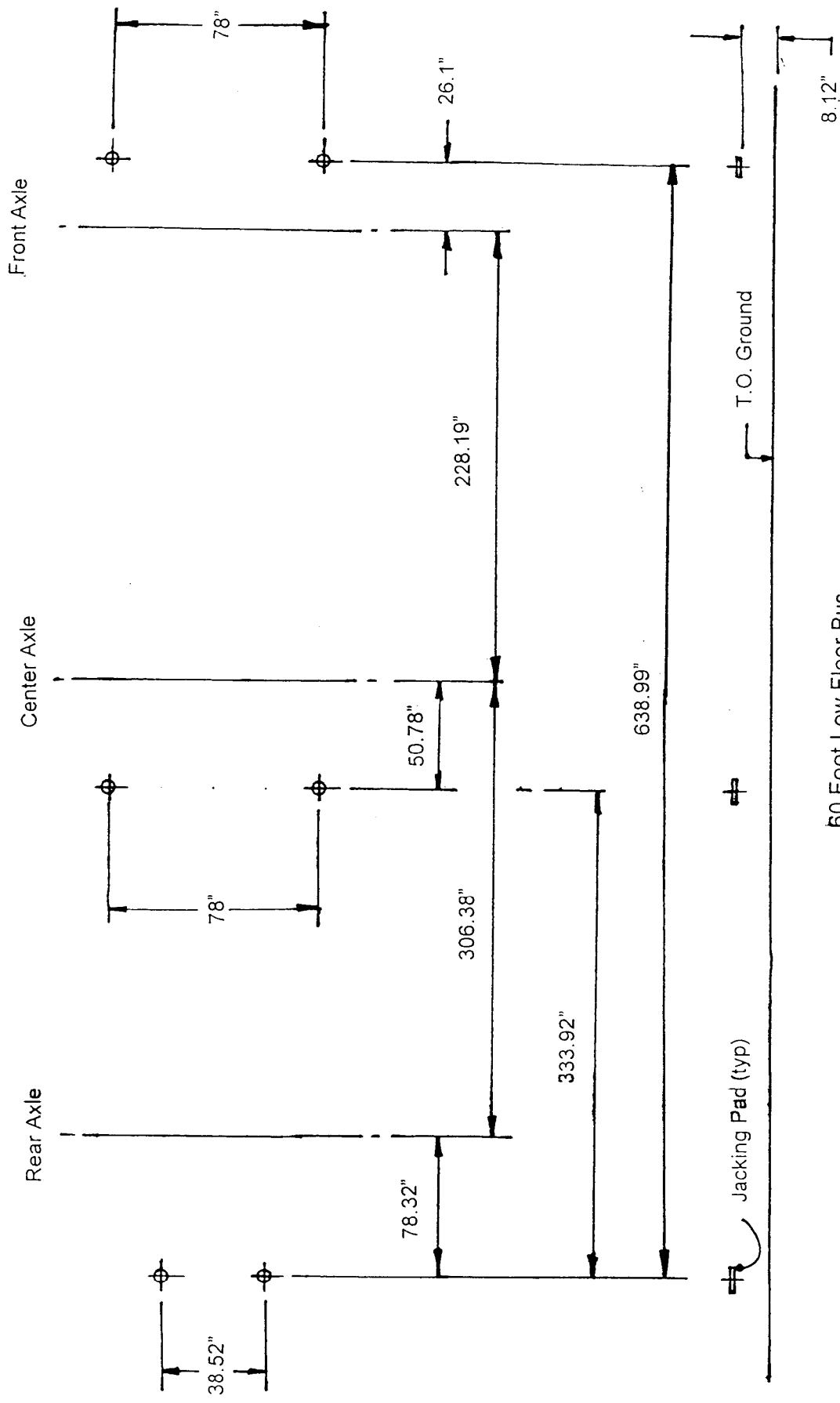
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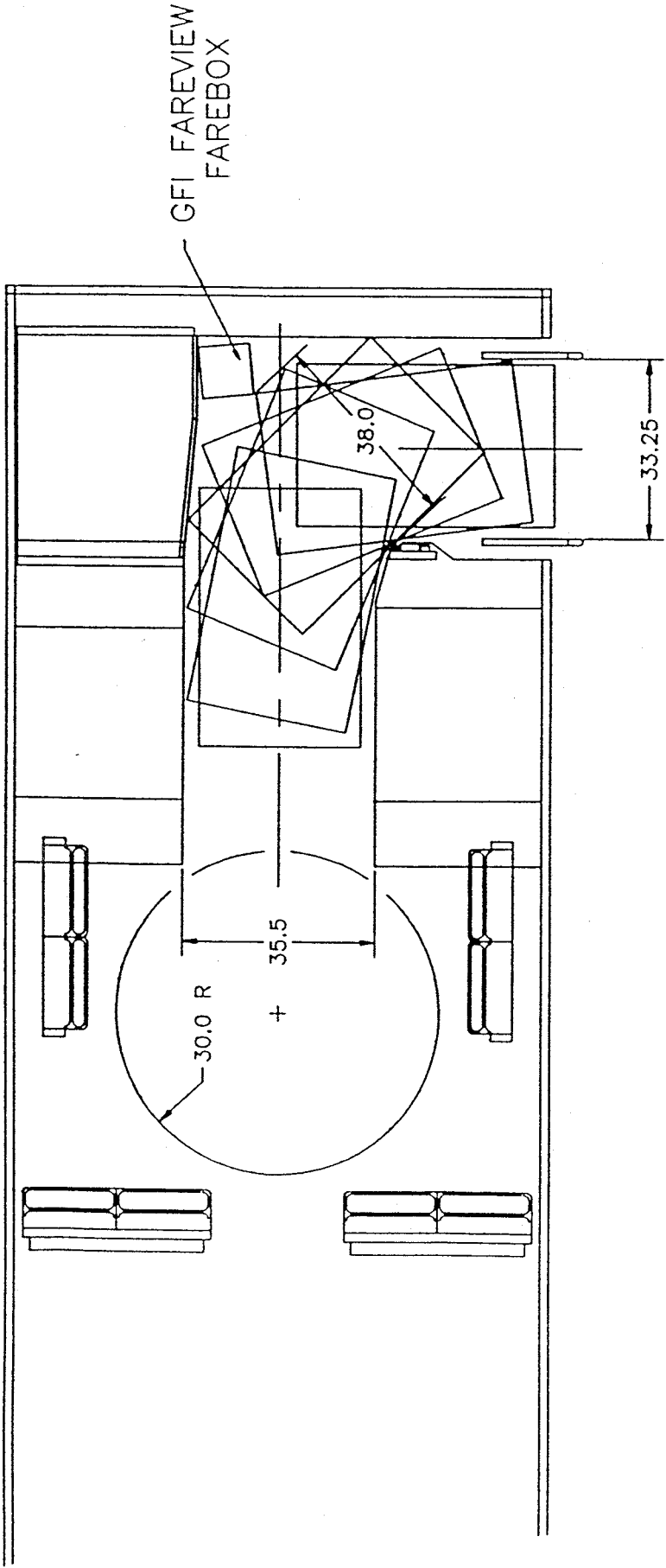
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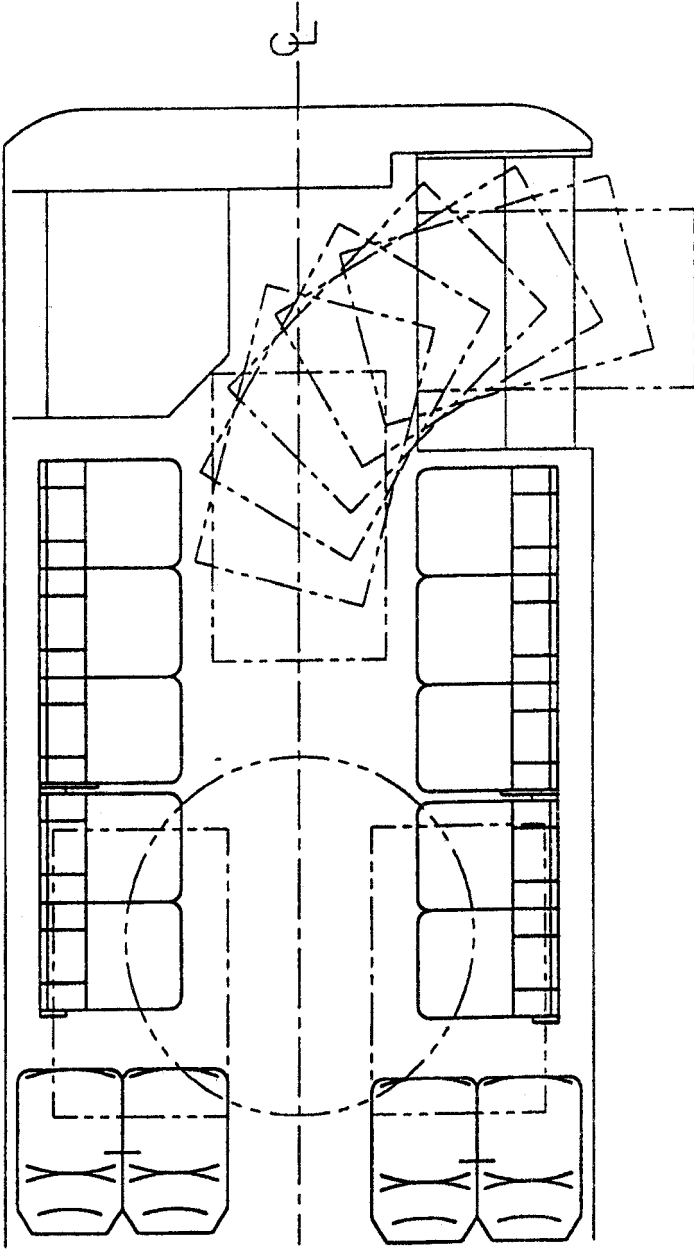
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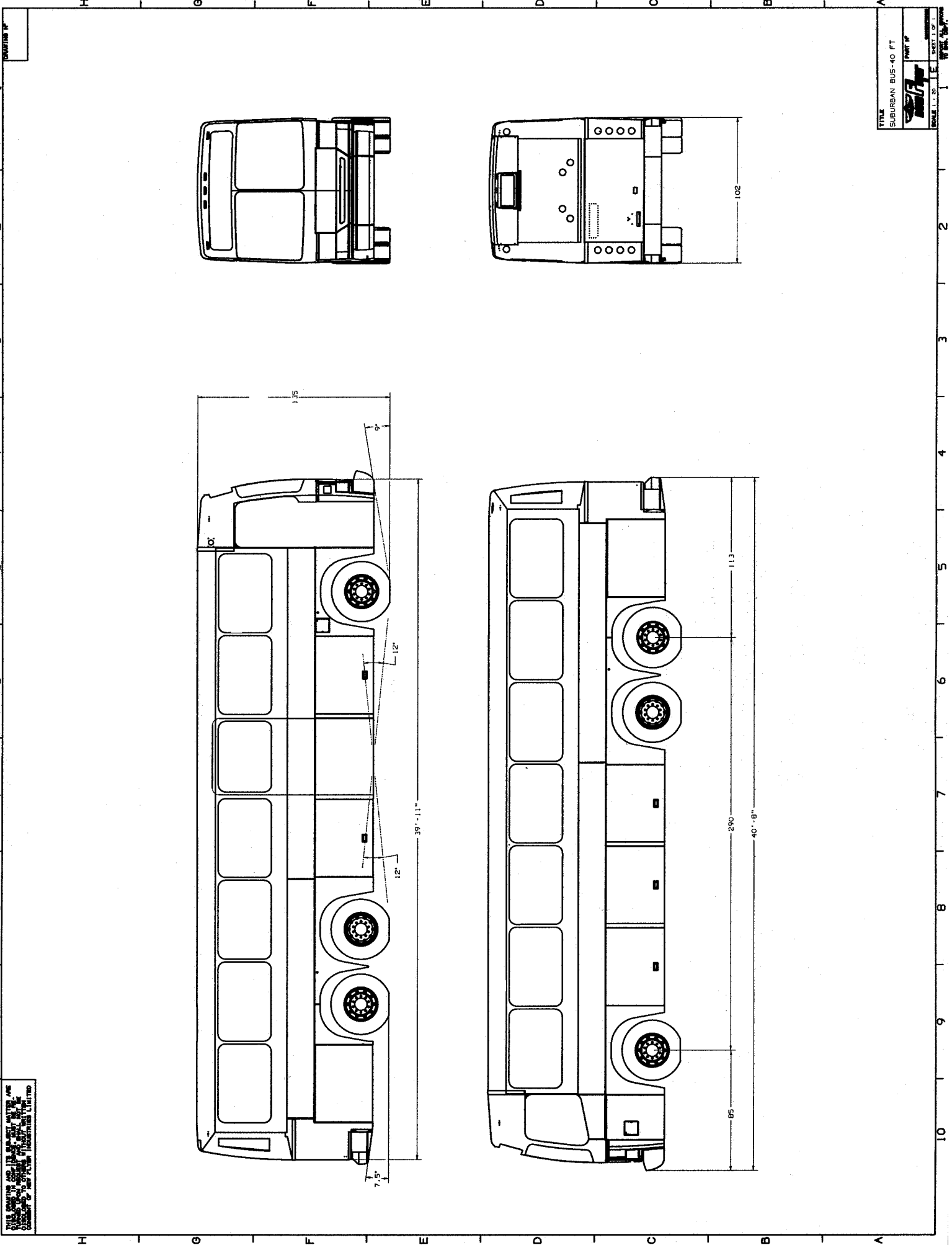
60 Foot Low Floor Bus
Jacking Pad Locations



A.D.A. 30" x 48" WHEELCHAIR
TURN ALLOWANCE
LOW-FLOOR BUS



A.D.A. 30"x48" WHEELCHAIR
TURN ALLOWANCE
HIGH FLOOR BUS



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 H G F E D C B A

WILLSON BUS CO. 1710 W. 10th St. W. Ave
 Grand Rapids, Mich. 49503
 COMPANY OF THE PLYMOUTH INDUSTRIES LIMITED

H G F E D C B A

TITLE
 SUBURBAN BUS-40 FT

WILLSON BUS CO.
 GRAND RAPIDS, MICH.
 COMPANY OF THE PLYMOUTH INDUSTRIES LIMITED

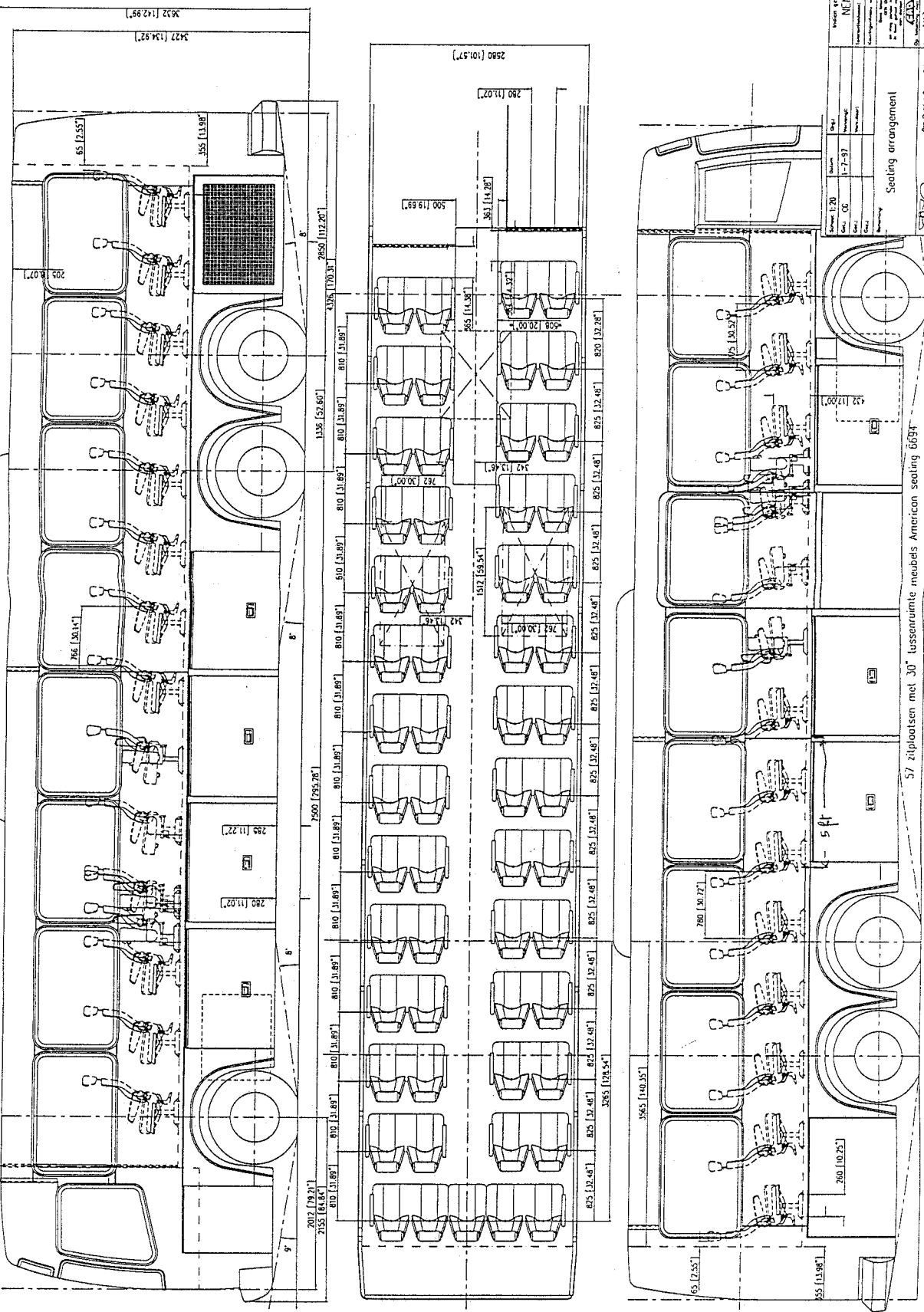
SCALE 1:20

SHEET 1 OF 1

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Wij danken u voor uw bestelling

Wij danken u voor uw bestelling



Model: 120
Code: 00
Date: 1-7-97
Scale: 1:100
Drawing: Seating arrangement

Model: 120
Code: 00
Date: 1-7-97
Scale: 1:100
Drawing: Seating arrangement

Model: 120
Code: 00
Date: 1-7-97
Scale: 1:100
Drawing: Seating arrangement

57 zitplaatsen met 30" tussenruimte meubels American seating 6699

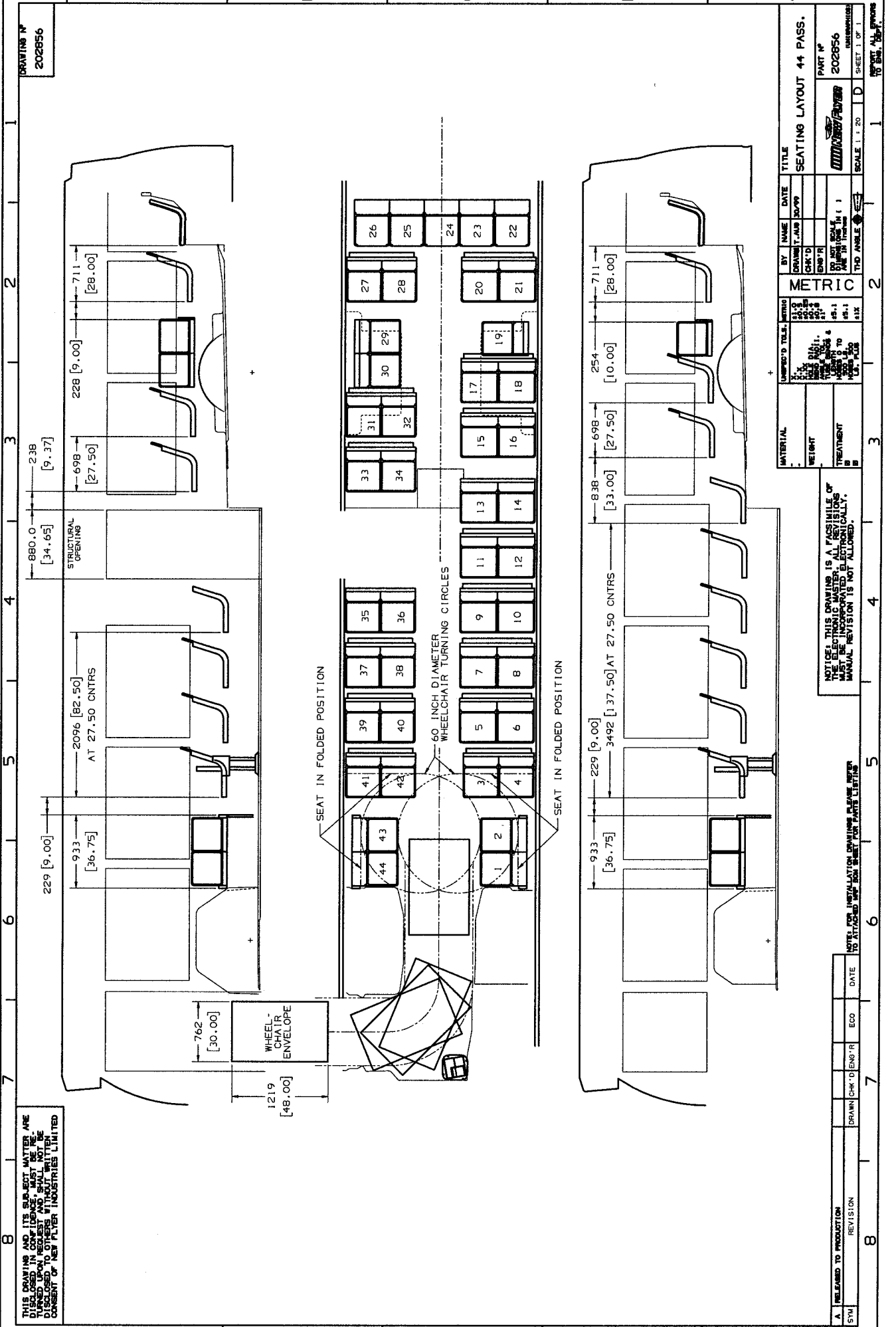
57 zitplaatsen met 30" tussenruimte meubels American seating 6699

57 zitplaatsen met 30" tussenruimte meubels American seating 6699

Model: 120
Code: 00
Date: 1-7-97
Scale: 1:100
Drawing: Seating arrangement

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DRAWING NO
202856



SYN	A. RELEASED TO PRODUCTION		DATE	ECO	ENG'R	DRWN	CHK'D
	REVISION						

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NOTICE: THIS DRAWING IS A POSSIBILITY OF MUST BE INCORPORATED ELECTRONICALLY. MANUAL REVISION IS NOT ALLOWED.

MATERIAL	UNAPPROVED TOLERANCES	BY	NAME	DATE	TITLE
WEIGHT	UNAPPROVED TOLERANCES	DRWN	T. AUB	30/99	SEATING LAYOUT 44 PASS.
TREATMENT	UNAPPROVED TOLERANCES	CHK'D			
	UNAPPROVED TOLERANCES	ENG'R			
	UNAPPROVED TOLERANCES	DATE			
	UNAPPROVED TOLERANCES	SCALE	1:20		
	UNAPPROVED TOLERANCES	SHEET	1 OF 1		

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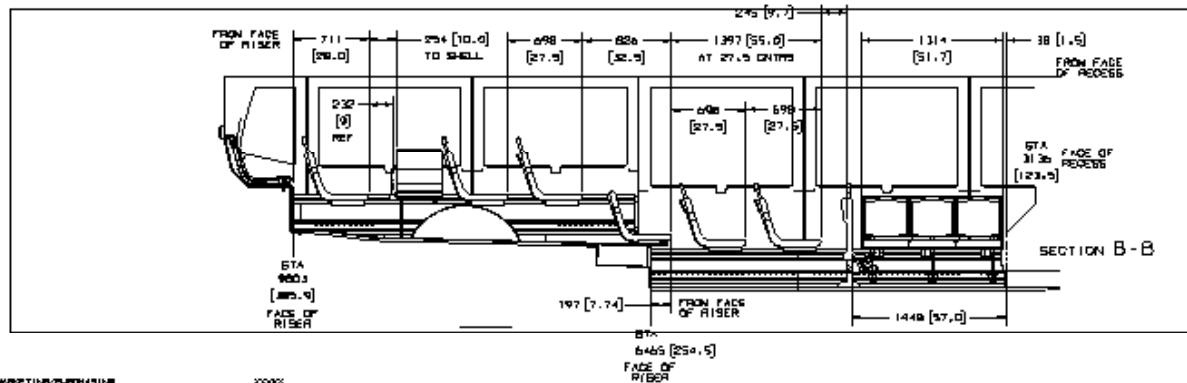
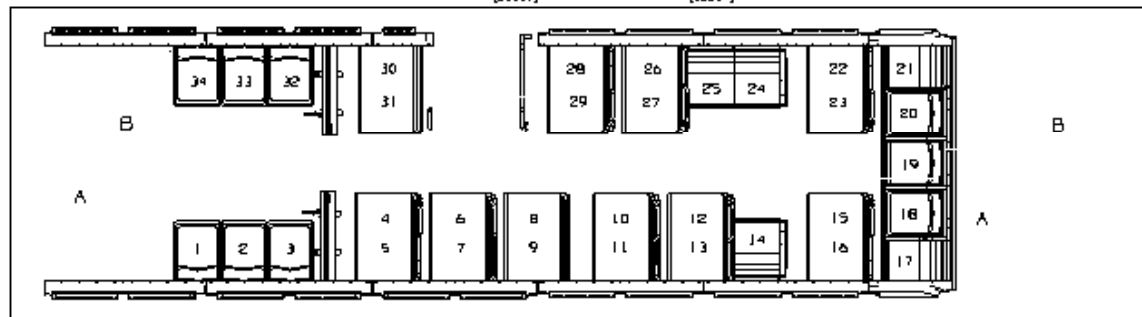
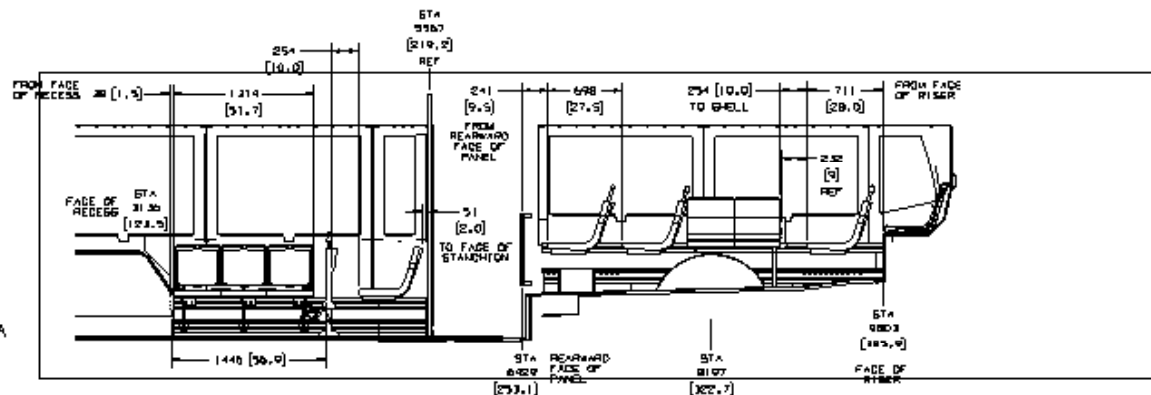
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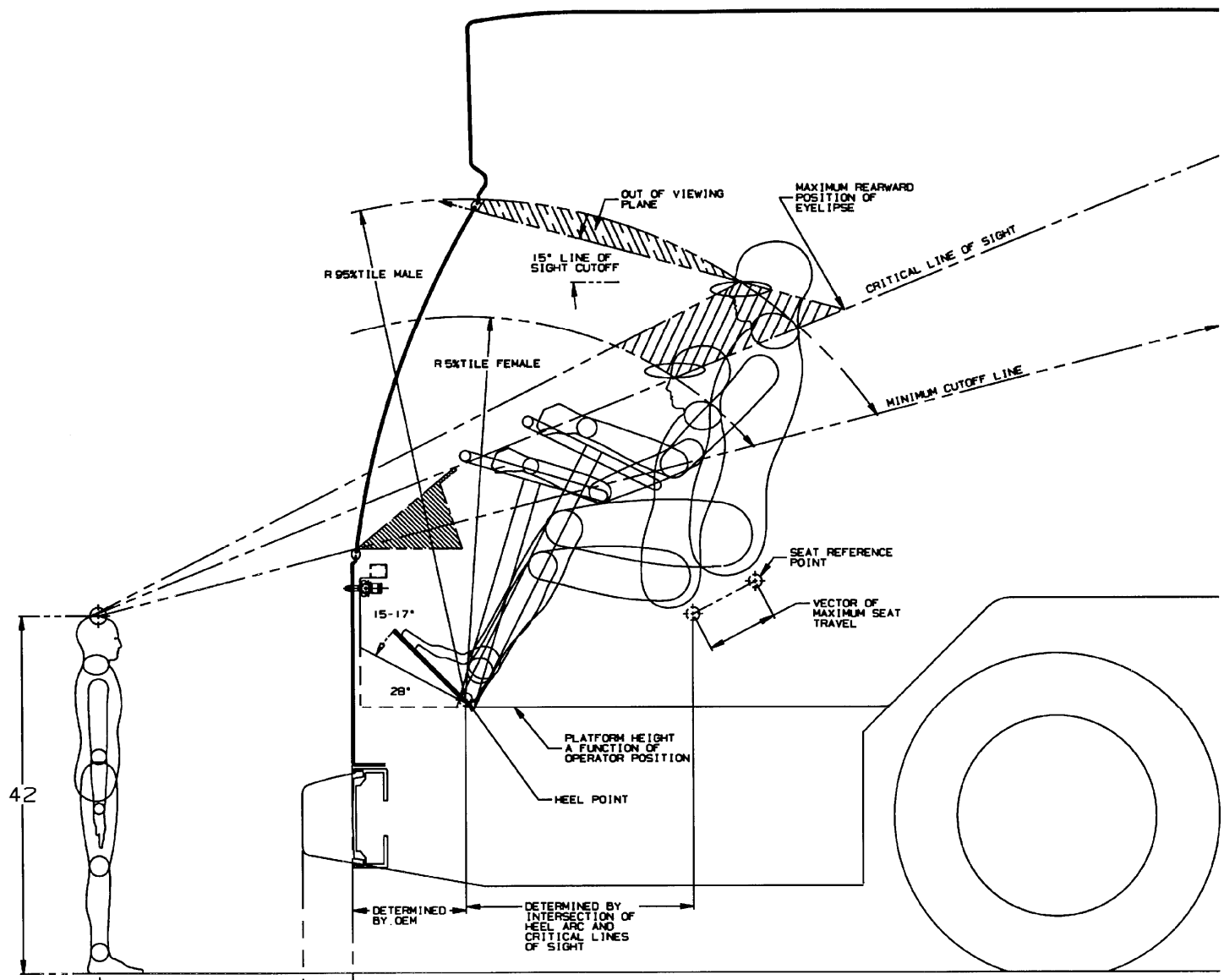
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SECTION A-A

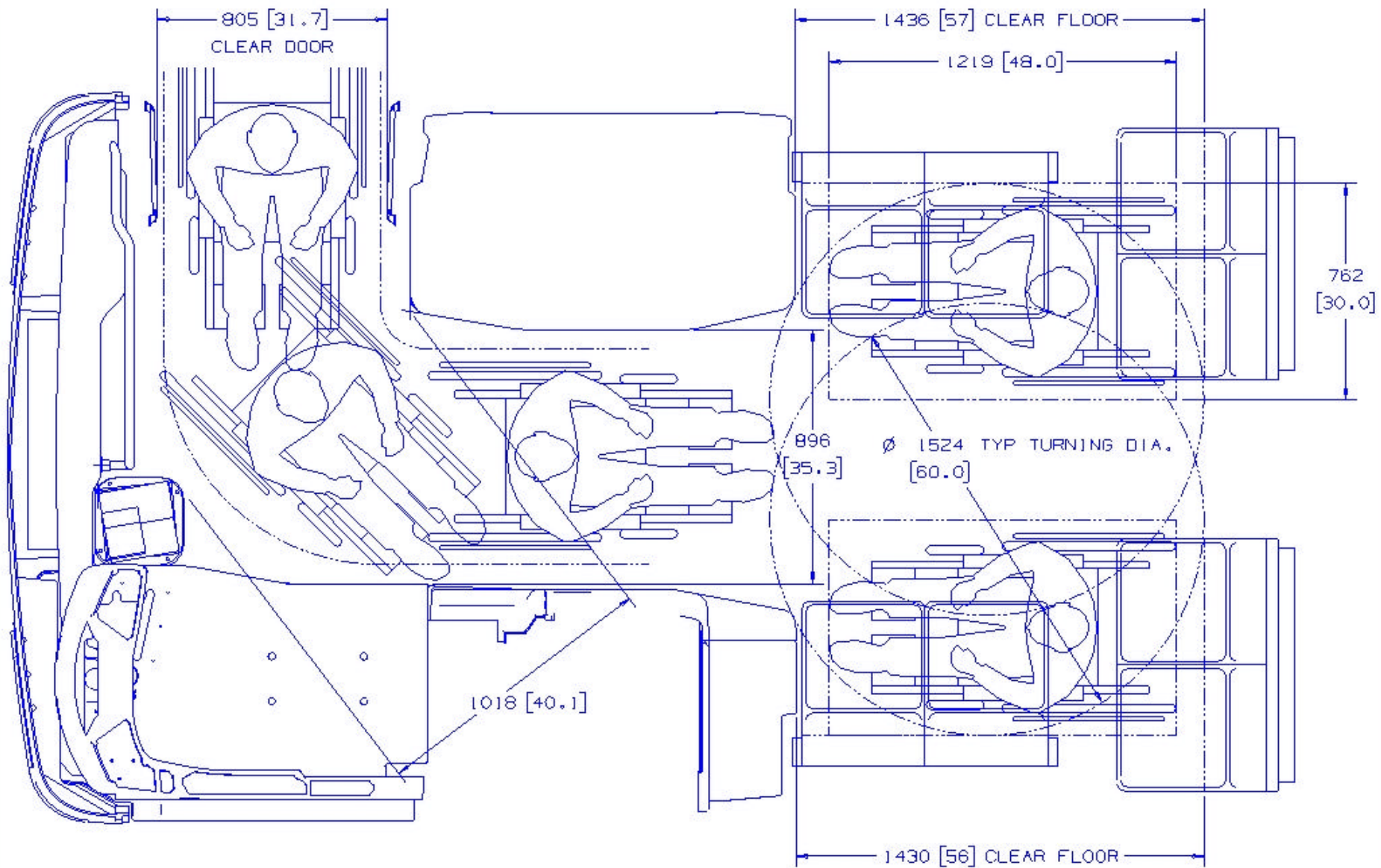


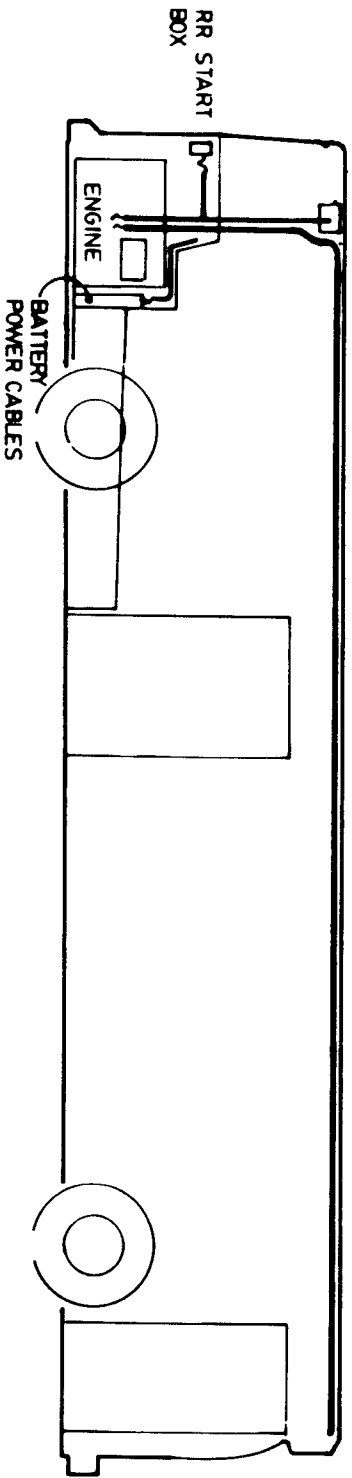
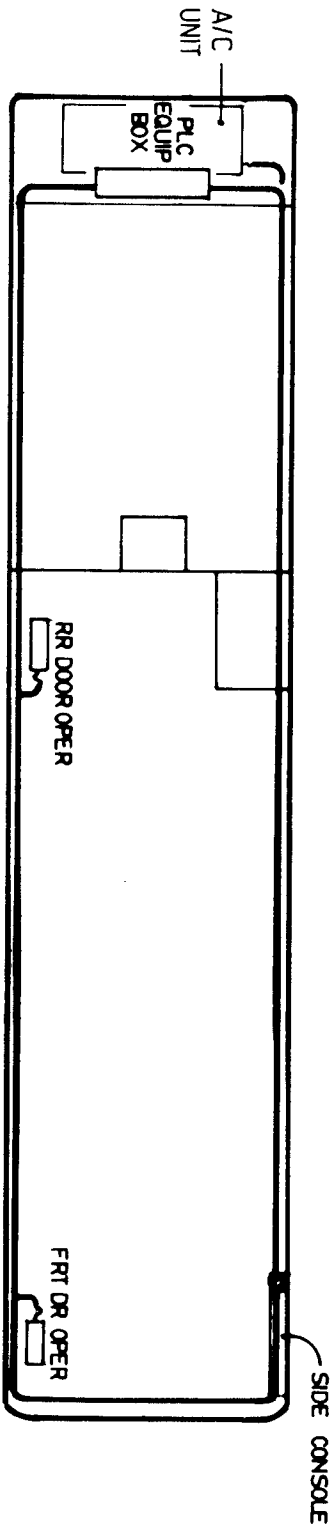
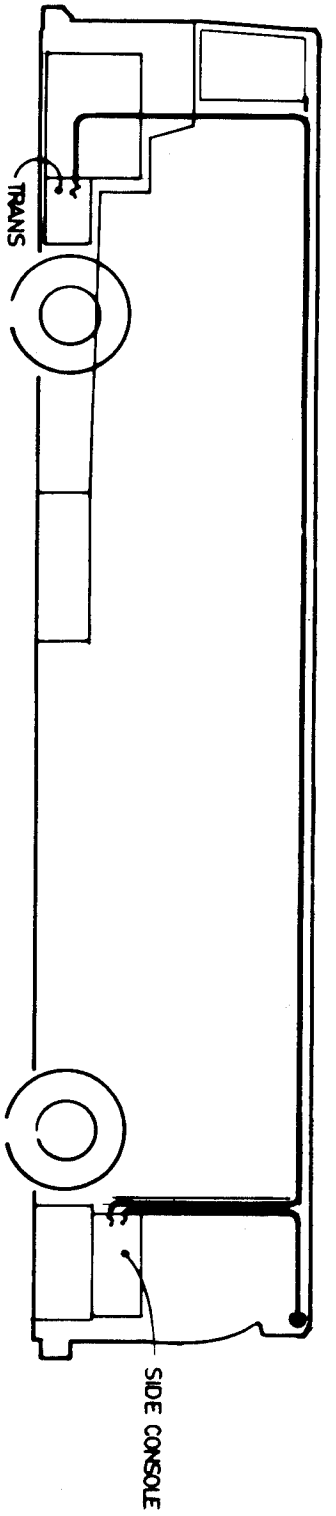
6.7. 00-00-00 INSTL-SEATING, 34 PASS.



VISION:
 STANDARD EYELIPSE
 CALCULATION
 DIAGRAM

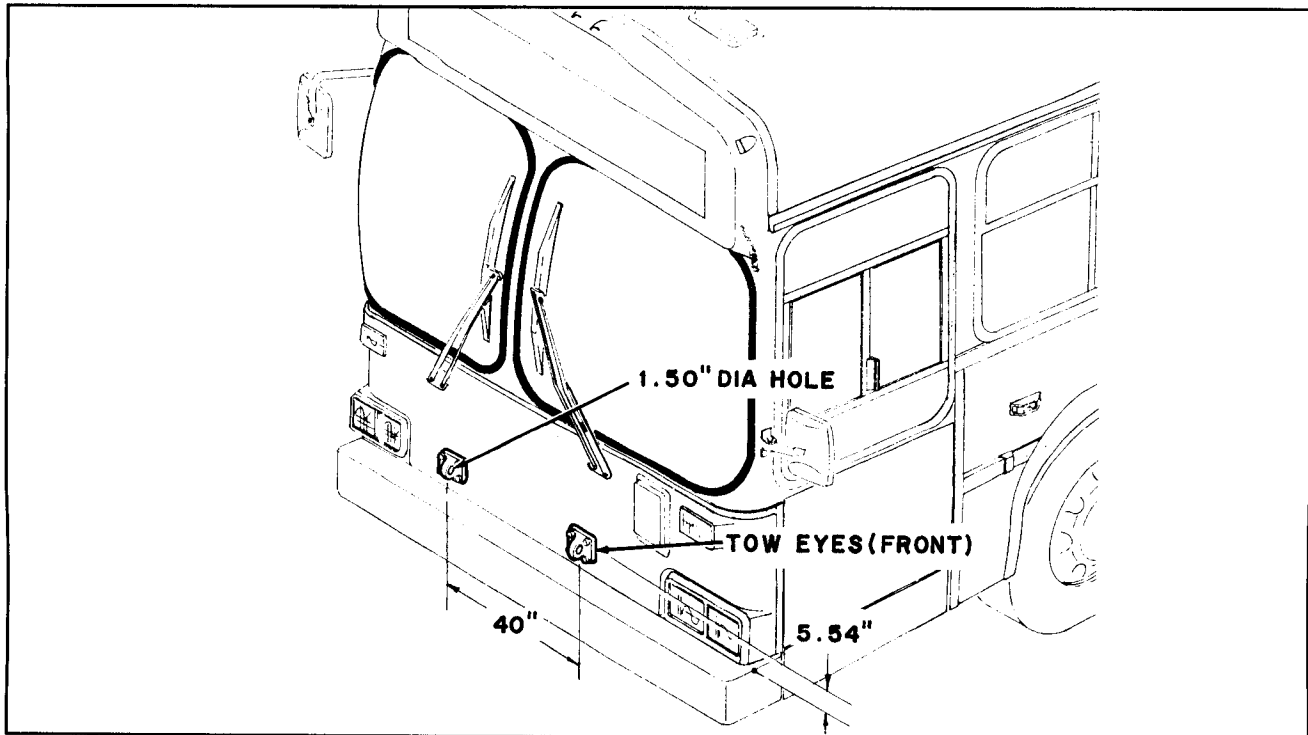
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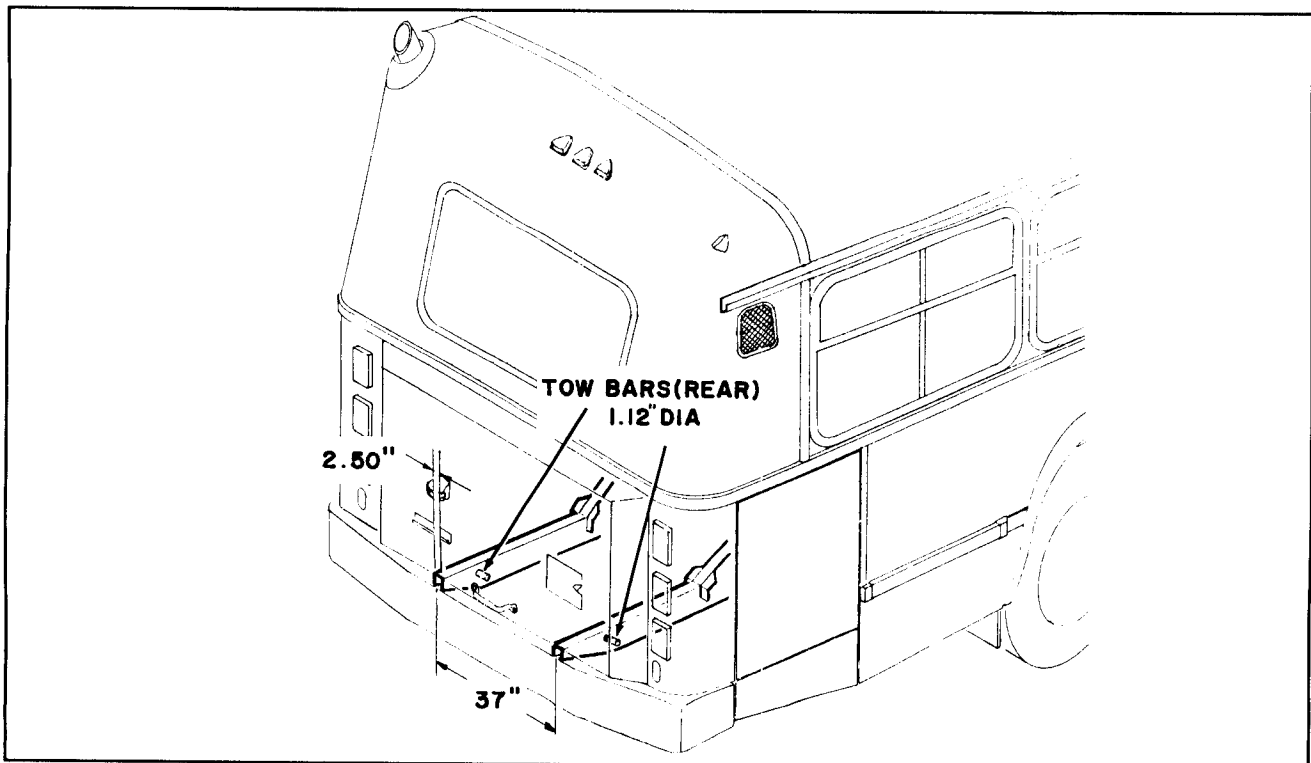


ELECTRICAL CONNECTION AREAS

Tow eyes are mounted on the front of the coach for towing purposes. Tow bars are welded into the rear frame for rear towing.



Front Towing Provision



Rear Towing Provision

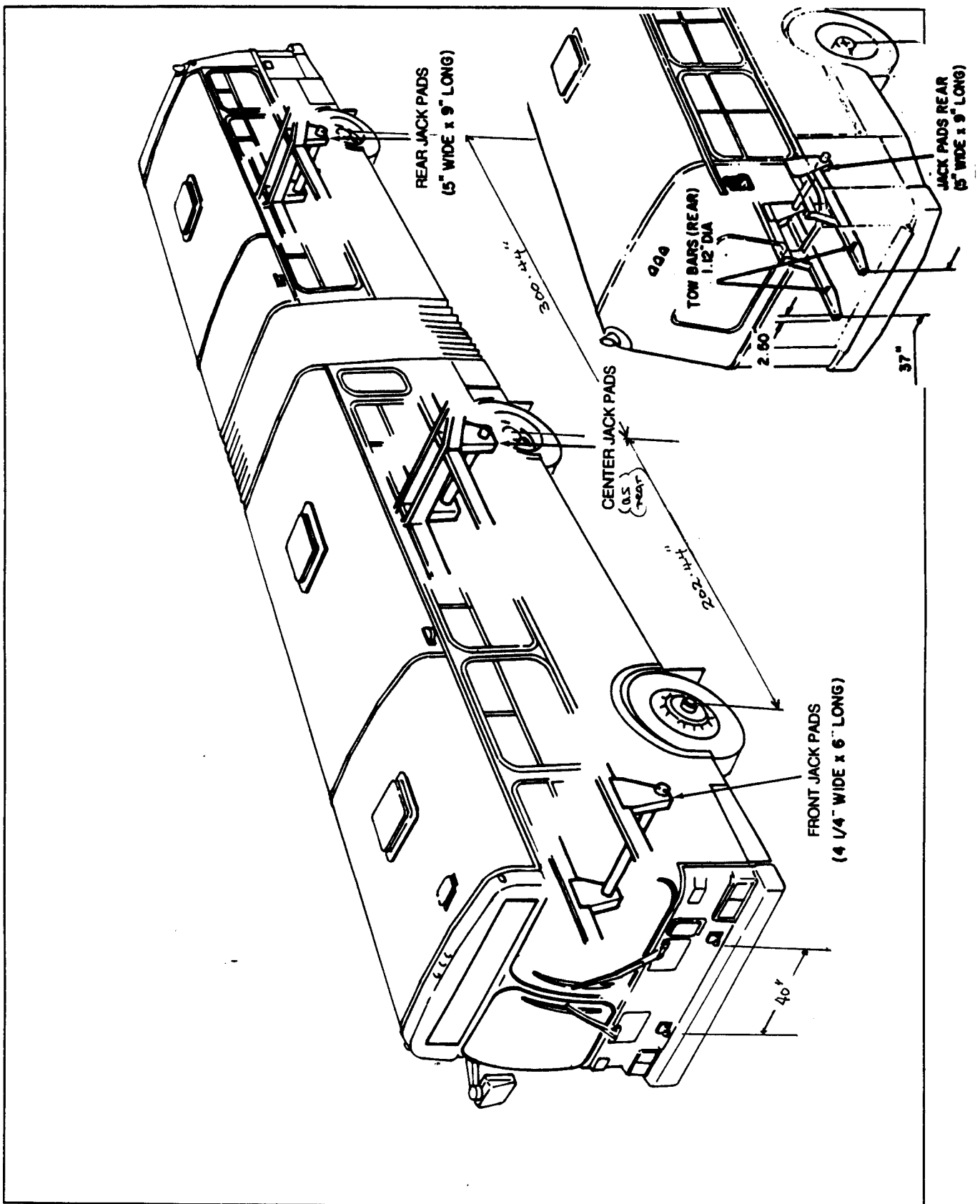


FIGURE 1-13: Tow Points and Jack Pads

Length (over bumpers)	60.7 ft. (18.5 m)
Width	8.5 ft. (2.6 m)
Height	9.2 ft. (2.8 m)
Wheelbase	25.5 ft. (7.8 m)
Turning Radius	42.5 ft. (12.9 m)
Pivot Angle	50°

Length (over bumpers)	41 ft. (12.5 m)
Width	8.5 ft. (2.6 m)
Height	10.5 ft. (3.2 m)
Wheelbase	23.6 ft. (7.2 m)
Turning Radius	43 ft. (13.1 m)
Approach/Departure Angle	9°
Vehicle Weight (approx.)	27,600 lbs. (12,523 kg)
Gross Vehicle Weight Rating (GVWR)	43,640 lbs. (19,795 kg)