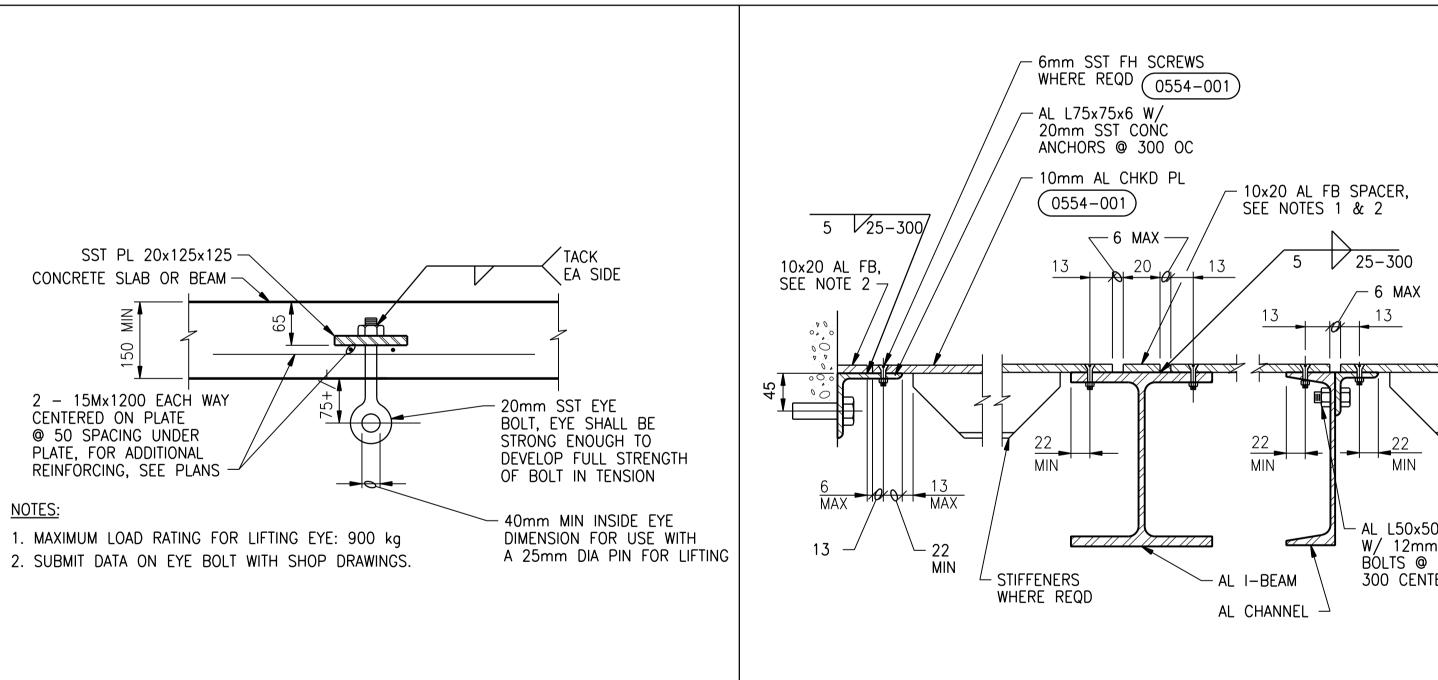


MONORAIL DETAILS

NTS

LIFTING EYE



(0512-121)

NTS

AL L50x50x6 W/ 12mm BÖLTS @ 300 CENTERS 1. PROVIDE AL FB 10mm AT CL SUPPORT WHERE FLANGE WIDTH (OR FLANGE PLUS ANGLE) EXCEEDS 100mm. 2. TYPE "B" COVER SHOWN. DETAIL SIMILAR FOR TYPE "A" COVER. PROVIDE 13mm THICK FLAT BAR SPACERS FOR TYPE "C" COVER.

FLOOR PLATE SUPPORT FRAMING

0512-101

0554-002

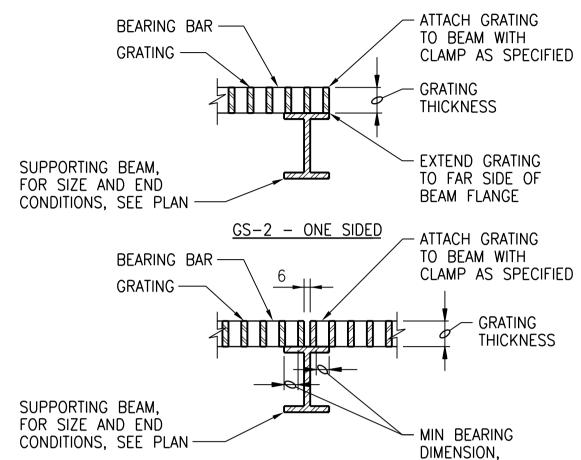
APEGIN

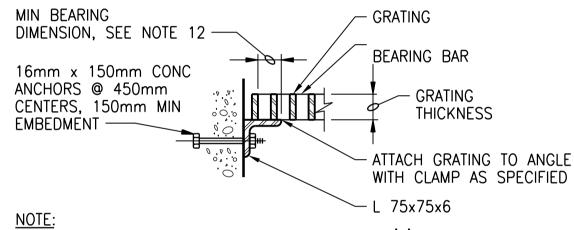
Certificate of Authorization

CH2M HILL Canada Ltd.

No. 1441

6mm PL WELDED AT OPEN ENDED SUPPORTS, TYP BANDING BAR — - ATTACH GRATING TO TRIM 6mm THICK EMBEDDED ANGLE WITH VERTICAL LEG WELDED THREADED STUD AS REQD FOR AND CLAMP AS SPECIFIED **GRATING THICKNESS-**- GRATING **THICKNESS** 10mm x 150mm ANCHORS @ 450mm CENTERS - GRATING MIN BEARING BEARING BAR DIMENSION, SEE NOTE 12-<u>GS – 1</u> ATTACH GRATING BEARING BAR -TO BEAM WITH



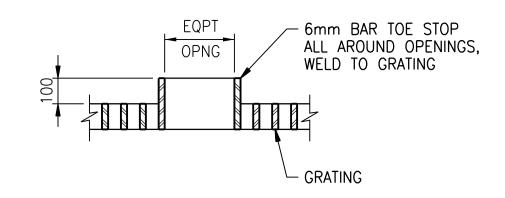


GS-2 - TWO SIDED

SEE NOTE 12

USE GS-3 ONLY FOR LIGHT DUTY GRATING, TYPE 'A'. <u>GS-3</u>

LIGH	LIGHT DUTY GRATING				
	TYPE 'A' (4.8 kPa)				
MINIMU	MINIMUM GRATING THICKNESS TABLE				
MAXIMUM SPAN	STEEL	ALUMINUM			
1050	25	32			
1200	25	38			
1350	25	44			
1500	32	44			
1650	32	51			
1800	38	57			
1950	38	57			
2100	44~~	64			
3\ (UP TO 2500	51	64			



EQUIPMENT OPENINGS

GENERAL NOTES:

- 1. GRATING SHALL BE LIGHT DUTY GRATING UNLESS OTHERWISE NOTED ON DRAWINGS.
- 2. GRATING SPAN ——— SEE PLAN.
- 3. INDIVIDUAL GRATING SECTIONS SHALL NOT EXCEED 900mm IN WIDTH OR WEIGH MORE THAN 40 kg, UNLESS INDICATED OTHERWISE, FOR TYPES 'A' & 'B' GRATING. TYPE 'C' GRATING SHALL HAVE A MINIMUM WIDTH OF 600mm REGARDLESS OF WEIGHT.
- 4. SHOP DRAWINGS BASED ON FIELD DIMENSIONS SHALL BE SUBMITTED TO THE ENGINEER PRIOR TO FABRICATION.
- 5. MATERIAL FOR SUPPORTS OF STEEL AND ALUMINUM GRATING TO BE SAME AS GRATING, EXCEPT METAL SUPPORTS THAT ARE TO BE EMBEDDED IN CONCRETE SHALL BE TYPE 316 STAINLESS
- 6. UNLESS NOTED OTHERWISE ON PLANS, GRATING THICKNESS SHALL BE AS TABULATED IN "GRATING THICKNESS TABLE" FOR APPLICABLE GRATING TYPE.
- 7. FOR SERRATED BEARING BARS, INCREASE GRATING THICKNESSES SHOWN IN TABLES BY 6mm.
- 8. BEARING BAR THICKNESS FOR GRATING TO BE 5mm MINIMUM. SEE SPECIFICATIONS FOR SPACING OF BEARING AND CROSS BARS.
- 9. BAND ALL EDGES. MATCH DEPTH OF BEARING BAR.
- 10. TYPE OF MATERIAL USED SHALL BE AS SHOWN ON PLANS OR AS SPECIFIED. THIS STANDARD DETAIL INCLUDES 2 TYPES, ALTHOUGH BOTH MAY NOT BE INCLUDED IN PROJECT.
- 11. THE HORIZONTAL CLEARANCE BETWEEN THE GRATING AND GRATING SUPPORTS SHALL NOT BE LESS THAN 6mm NOR GREATER THAN 13mm AND AS SPECIFIED.
- 12. FOR TYPE A & B MIN BEARING HORIZONTAL DIMENSION = 25mm FOR GRATING DEPTH 57mm OR LESS, MIN BEARING HORIZONTAL = 50mm FOR GRATING DEPTH GREATER THAN 57mm.

MEDIUM DUTY GRATING TYPE 'B' (24 kPo)				
MINIMUM GRATING THICKNESS TABLE				
MAXIMUM SPAN	STEEL	ALUMINUM		
< 600	25	25		
750	25	32		
900	32	38		
1050	32	44		
1200	38	51		
1350	44	57		
1500	44	64		
1650	51	DO NOT USE		
1800	57	ALUMINUM		
1950	64	GRATING		

HEAVY DUTY GRATING type 'c' (h 20 wheel load)				
MINIMUM GRATING THICKNESS TABLE				
MAXIMUM SPAN	STEEL	ALUMINUM		
300	51x4.8			
500	64×6.4			
600	64×9.5 OR 76×6.4	DO NOT USE ALUMINUM GRATING		
750	76x9.5 OR 102x6.4			
1000	89x9.5			
1200	102x9.5			
1500	114x9.5			

STANDARD GRATING

0553-001

CH2MHILL **KGS *))** SNC·LAVALIN DESIGNED BY: CHECKED BY: J. THANNICKAL E. LUI APPROVED BY: G.OMORI H.T. FREIHAMMER ISSUED FOR CONSTRUCTION 02 ISSUED FOR TENDER - B.O. 899-2015 01/2016 | G.O. T. TURZAK 10/2015 G.O. J.C. DATE: 2015/08/13 01 ISSUED FOR CONSTRUCTION DATE: 2016/01/29 08/2015 G.O. J.C. CONSULTANT NO.: 474248 00 ISSUED FOR TENDER

DATE DESIGN CHECK

ENGINEER'S SEAL Member

THE CITY OF WINNIPEG Winnipeg WATER AND WASTE DEPARTMENT

SOUTH END WATER POLLUTION CONTROL CENTRE SEWPCC UPGRADING/EXPANSION PROJECT STRUCTURAL STANDARD DETAILS (9)

CITY DRAWING NUMBER SHEET | REV. | SIZE 1-0102-SDTL-A01

NO. REVISIONS PLOT DATE: 2016\01\28