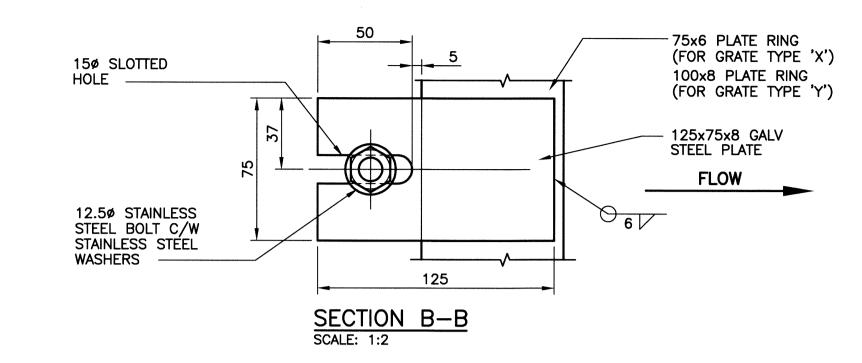
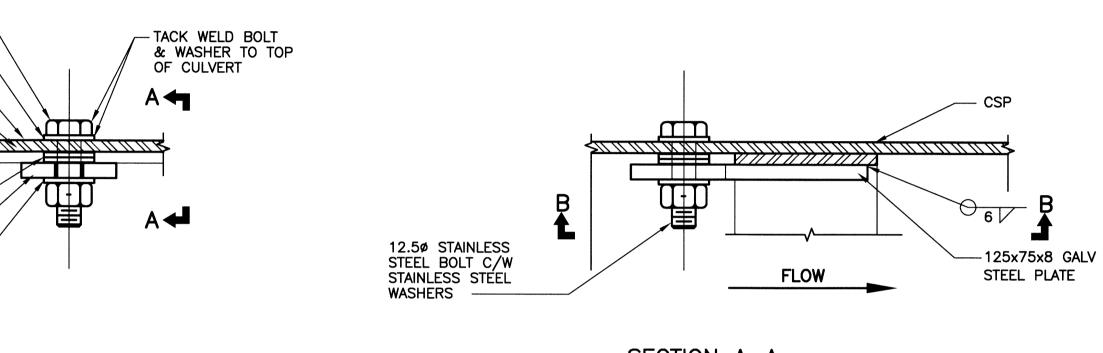
DEBRIS GRATE SCHEDULE									
LOCATION	PIPE		GRATING						
	DIAMETER D	MATERIAL	DIAMETER D1	BAR DIA.	Α	В	С	N	WEIGHT (lbs)
LEADS TO CB2 & CB3	600	CSP	588	15	150	138	150	2	22
LEAD TO CB4	750	CSP	736	15	150	90	135	3	25

- 1. ALL PLATES AND BARS ARE CSA G40.21-300W.
- 2. ALL COMPONENTS ARE GALVANIZED.
- 3. ALL BOLTS TO BE TYPE 316 STAINLESS STEEL CONFORMING TO ASTM A320 GRADE B8M

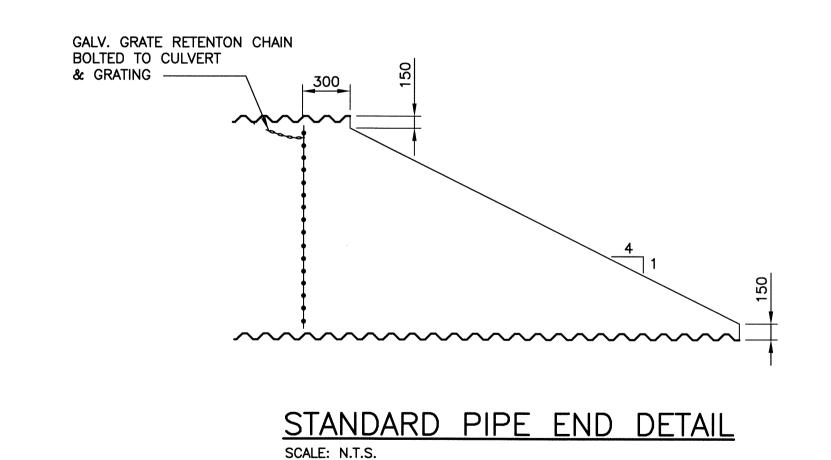
STANDARD DEBRIS GRATE DETAILS

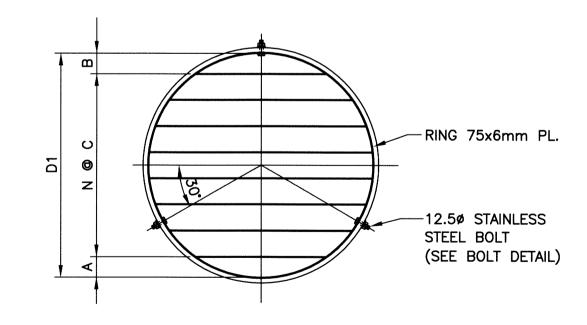




SECTION A—A
SCALE: 1:2

12.5¢ STAINLESS STEEL BOLT DETAILS





STANDARD GRATE TYPE

. ALL WORK SHALL BE PERFORMED IN ACCORDANCE WITH THE CITY OF WINNIPEG STANDARD CONSTRUCTION SPECIFICATIONS

B.M. BRASS PLATE LOCATED IN GRADE BEAM OF ADMININSTRATON BUILDING CH2MHILL. ELEV. 234.059 KGS GROUP SNC·LAVALIN DESIGNED BY: CHECKED BY: BJM APEGIN SCALE: AS NOTED RELEASED FOR CONSTRUCTION DATE: 2014/06/27 KGS Group 06/2014 EMS BM CONSULTANT NO.: 13-0338-002 ISSUED FOR TENDER No. 245 NO. REVISIONS





SOUTH END WATER POLLUTION CONTOL CENTRE SEWPCC UPGRADE/EXPANSION PROJECT MISCELLANEOUS DETAILS

 DRAWING NUMBER
 SHEET
 REV.
 SIZE

 1-0102-DTL-A001
 003
 00
 A1

Certificate of Authorization

12.5¢ STAINLESS STEEL BOLT ——

STAINLESS STEEL WASHER —

75x6 PLATE RING (FOR GRATE TYPE 'X')

100x8 PLATE RING (FOR GRATE TYPE 'Y')—

INSULATION FIBER SPACER WASHERS -

125x75x8 GALV STEEL PLATE

STAINLESS STEEL WASHER ————

CSP ----

PLOT DATE: Jun 25, 2014 - 3:21pm

FILE NAME: 333-2014_1-0102-DTL-A001-003_R00.dwg