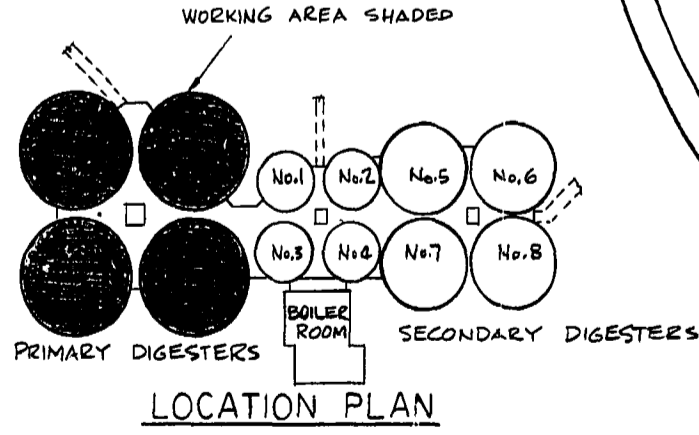


PLAN AT ELEV. 14.630

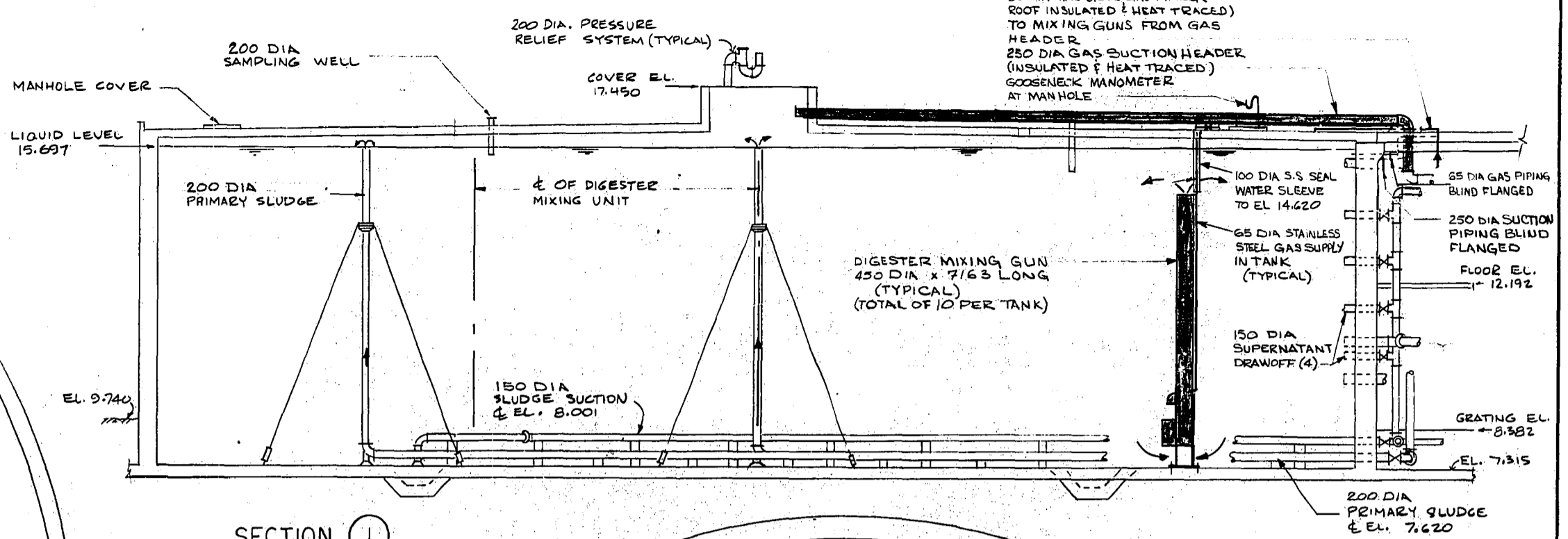
NOTE:
10 DIGESTER MIXING GUNS EACH 450 DIA X 7163 LONG

NOTE
ALL THE 65 DIA GAS PIPING FROM THE 150 DIA GAS HEADER TO THE DISCHARGE POINT HAS BEEN REMOVED AND REINSTALLED IN THE LOCATION SHOWN ON THIS DRAWING. AS-BUILT DRAWING NEP-137 DETAILS 65 DIA GAS PIPING THAT EXISTED PRIOR TO COMMENCEMENT OF THESE MODIFICATIONS.

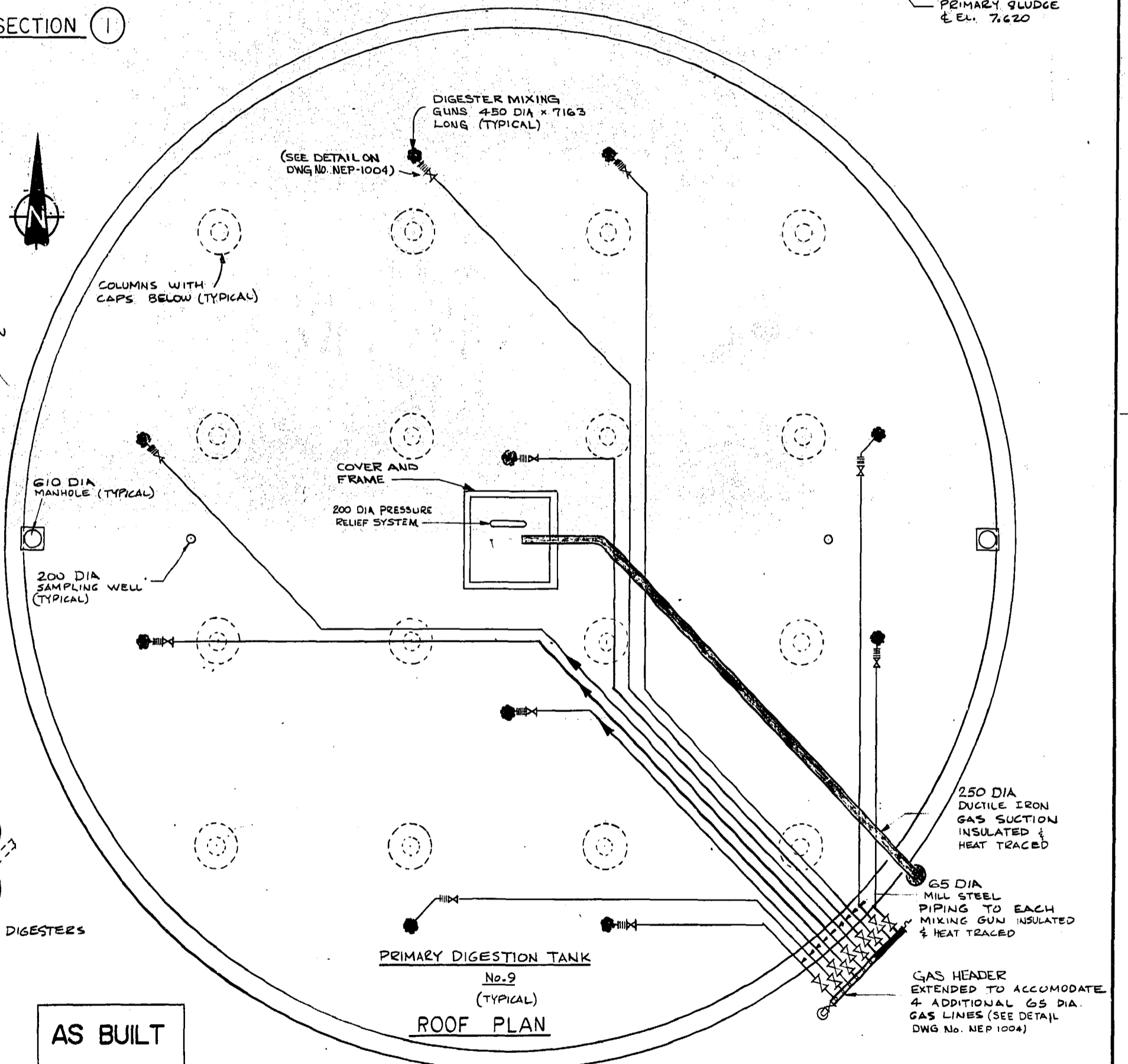
NOTE
REFER TO NEWPCC DRAWINGS SHOWING DIGESTER No. 11 ROOF REPAIRS CONTRACT No. PDB0-107



LOCATION PLAN



SECTION I

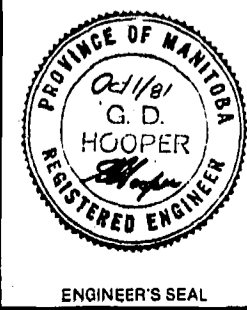


PRIMARY DIGESTION TANK No. 9 (TYPICAL) ROOF PLAN

AS BUILT

SI METRIC PROJECT
DIMENSIONS IN MILLIMETRES EXCEPT AS NOTED. ELEVATIONS IN METRES

NO	REVISIONS	DATE	APP.
1	REVISED TO AS-BUILT	FEB. 83	CSA



Maclaren
ENGINEERS PLANNERS & SCIENTISTS INC.

DESIGNED BY: GDH/CSA
DRAWN BY: CSA/CVC

CHECKED BY: GE
DATE: OCTOBER, 1981

APPROVED BY: [Signature]
DATE: OCT/81

THE CITY OF WINNIPEG
WORKS & OPERATIONS DIVISION
WATERWORKS, WASTE & DISPOSAL DEPARTMENT

NORTH END WATER POLLUTION CONTROL CENTRE
SLUDGE GAS RECIRCULATION SYSTEM

RELEASE FOR CONSTRUCTION: [Signature]
DATE: OCT. 1/81

SCALE: 1:100
DRAWING NO: NEP-1003