



THE CITY OF WINNIPEG

BID OPPORTUNITY

BID OPPORTUNITY NO. 400-2009

**THE CITY OF WINNIPEG TRANSIT DEPARTMENT – ON STREET TRANSIT
PRIORITY IMPROVEMENTS – PHASE 3 OVERHEAD SIGN SUPPORT
STRUCTURES**

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PART B - BIDDING PROCEDURES

B1. CONTRACT TITLE

B1.1 THE CITY OF WINNIPEG TRANSIT DEPARTMENT – ON STREET TRANSIT PRIORITY IMPROVEMENTS – PHASE 3 OVERHEAD SIGN SUPPORT STRUCTURES

B2. SUBMISSION DEADLINE

B2.1 The Submission Deadline is 12:00 noon Winnipeg time, July 7, 2009.

B2.2 Bids determined by the Manager of Materials to have been received later than the Submission Deadline will not be accepted and will be returned upon request.

B2.3 The Contract Administrator or the Manager of Materials may extend the Submission Deadline by issuing an addendum at any time prior to the time and date specified in B2.1.

B3. ENQUIRIES

B3.1 All enquiries shall be directed to the Contract Administrator identified in D3.1.

B3.2 If the Bidder finds errors, discrepancies or omissions in the Bid Opportunity, or is unsure of the meaning or intent of any provision therein, the Bidder shall notify the Contract Administrator of the error, discrepancy or omission, or request a clarification as to the meaning or intent of the provision at least five (5) Business Days prior to the Submission Deadline.

B3.3 Responses to enquiries which, in the sole judgment of the Contract Administrator, require a correction to or a clarification of the Bid Opportunity will be provided by the Contract Administrator to all Bidders by issuing an addendum.

B3.4 Responses to enquiries which, in the sole judgment of the Contract Administrator, do not require a correction to or a clarification of the Bid Opportunity will be provided by the Contract Administrator only to the Bidder who made the enquiry.

B3.5 The Bidder shall not be entitled to rely on any response or interpretation received pursuant to B3 unless that response or interpretation is provided by the Contract Administrator in writing.

B4. ADDENDA

B4.1 The Contract Administrator may, at any time prior to the Submission Deadline, issue addenda correcting errors, discrepancies or omissions in the Bid Opportunity, or clarifying the meaning or intent of any provision therein.

B4.2 The Contract Administrator will issue each addendum at least two (2) Business Days prior to the Submission Deadline, or provide at least two (2) Business Days by extending the Submission Deadline.

B4.2.1 Addenda will be available on the Bid Opportunities page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/bidopp.asp>

B4.2.2 The Bidder is responsible for ensuring that he has received all addenda and is advised to check the Materials Management Division website for addenda regularly and shortly before the Submission Deadline, as may be amended by addendum.

B4.3 The Bidder shall acknowledge receipt of each addendum in Paragraph 10 of Form A: Bid. Failure to acknowledge receipt of an addendum may render a Bid non-responsive.

B5. SUBSTITUTES

- B5.1 The Work is based on the Plant, Materials and methods specified in the Bid Opportunity.
- B5.2 Substitutions shall not be allowed unless application has been made to and prior approval has been granted by the Contract Administrator in writing.
- B5.3 Requests for approval of a substitute will not be considered unless received in writing by the Contract Administrator at least five (5) Business Days prior to the Submission Deadline.
- B5.4 The Bidder shall ensure that any and all requests for approval of a substitute:
- (a) provide sufficient information and details to enable the Contract Administrator to determine the acceptability of the Plant, Material or method as either an approved equal or alternative;
 - (b) identify any and all changes required in the applicable Work, and all changes to any other Work, which would become necessary to accommodate the substitute;
 - (c) identify any anticipated cost or time savings that may be associated with the substitute;
 - (d) certify that, in the case of a request for approval as an approved equal, the substitute will fully perform the functions called for by the general design, be of equal or superior substance to that specified, is suited to the same use and capable of performing the same function as that specified and can be incorporated into the Work, strictly in accordance with the proposed work schedule and the dates specified in the Supplemental Conditions for Substantial Performance and Total Performance;
 - (e) certify that, in the case of a request for approval as an approved alternative, the substitute will adequately perform the functions called for by the general design, be similar in substance to that specified, is suited to the same use and capable of performing the same function as that specified and can be incorporated into the Work, strictly in accordance with the proposed work schedule and the dates specified in the Supplemental Conditions for Substantial Performance and Total Performance.
- B5.5 The Contract Administrator, after assessing the request for approval of a substitute, may in his sole discretion grant approval for the use of a substitute as an “approved equal” or as an “approved alternative”, or may refuse to grant approval of the substitute.
- B5.6 The Contract Administrator will provide a response in writing, at least two (2) Business Days prior to the Submission Deadline, only to the Bidder who requested approval of the substitute.
- B5.6.1 The Bidder requesting and obtaining the approval of a substitute shall be entirely responsible for disseminating information regarding the approval to any person or persons he wishes to inform.
- B5.7 If the Contract Administrator approves a substitute as an “approved equal”, any Bidder may use the approved equal in place of the specified item.
- B5.8 If the Contract Administrator approves a substitute as an “approved alternative”, any Bidder bidding that approved alternative may base his Total Bid Price upon the specified item but may also indicate an alternative price based upon the approved alternative. Such alternatives will be evaluated in accordance with B14.
- B5.9 No later claim by the Contractor for an addition to the Total Bid Price because of any other changes in the Work necessitated by the use of an approved equal or an approved alternative will be considered.
- B5.10 Notwithstanding B5.2 to B5.9, and in accordance with B6.6 deviations inconsistent with the Bid Opportunity document shall be evaluated in accordance with B14.1(a).

B6. BID COMPONENTS

- B6.1 The Bid shall consist of the following components:

- (a) Form A: Bid;
 - (b) Form B: Prices;
 - (c) Bid Security
 - (i) Form G1: Bid Bond and Agreement to Bond, or
Form G2: Irrevocable Standby Letter of Credit and Undertaking, or
a certified cheque or draft;
- B6.2 Further to B6.1, the Bidder should include the written correspondence from the Contract Administrator approving a substitute in accordance with B5.
- B6.3 All components of the Bid shall be fully completed or provided, and submitted by the Bidder no later than the Submission Deadline, with all required entries made clearly and completely, to constitute a responsive Bid.
- B6.4 The Bid shall be submitted enclosed and sealed in an envelope clearly marked with the Bid Opportunity number and the Bidder's name and address.
- B6.4.1 Samples or other components of the Bid which cannot reasonably be enclosed in the envelope may be packaged separately, but shall be clearly marked with the Bid Opportunity number, the Bidder's name and address, and an indication that the contents are part of the Bidder's Bid.
- B6.5 Bidders are advised not to include any information/literature except as requested in accordance with B6.1.
- B6.6 Bidders are advised that inclusion of terms and conditions inconsistent with the Bid Opportunity document, including the General Conditions, will be evaluated in accordance with B14.1(a).
- B6.7 Bids submitted by facsimile transmission (fax) or internet electronic mail (e-mail) will not be accepted.
- B6.8 Bids shall be submitted to:
The City of Winnipeg
Corporate Finance Department
Materials Management Division
185 King Street, Main Floor
Winnipeg MB R3B 1J1
- B7. BID**
- B7.1 The Bidder shall complete Form A: Bid, making all required entries.
- B7.2 Paragraph 2 of Form A: Bid shall be completed in accordance with the following requirements:
 - (a) if the Bidder is a sole proprietor carrying on business in his own name, his name shall be inserted;
 - (b) if the Bidder is a partnership, the full name of the partnership shall be inserted;
 - (c) if the Bidder is a corporation, the full name of the corporation shall be inserted;
 - (d) if the Bidder is carrying on business under a name other than his own, the business name and the name of every partner or corporation who is the owner of such business name shall be inserted.
- B7.2.1 If a Bid is submitted jointly by two or more persons, each and all such persons shall identify themselves in accordance with B7.2.
- B7.3 In Paragraph 3 of Form A: Bid, the Bidder shall identify a contact person who is authorized to represent the Bidder for purposes of the Bid.
- B7.4 Paragraph 12 of Form A: Bid shall be signed in accordance with the following requirements:

- (a) if the Bidder is a sole proprietor carrying on business in his own name, it shall be signed by the Bidder;
- (b) if the Bidder is a partnership, it shall be signed by the partner or partners who have authority to sign for the partnership;
- (c) if the Bidder is a corporation, it shall be signed by its duly authorized officer or officers and the corporate seal, if the corporation has one, should be affixed;
- (d) if the Bidder is carrying on business under a name other than his own, it shall be signed by the registered owner of the business name, or by the registered owner's authorized officials if the owner is a partnership or a corporation.

B7.4.1 The name and official capacity of all individuals signing Form A: Bid should be printed below such signatures.

B7.5 If a Bid is submitted jointly by two or more persons, the word "Bidder" shall mean each and all such persons, and the undertakings, covenants and obligations of such joint Bidders in the Bid and the Contract, when awarded, shall be both joint and several.

B8. PRICES

B8.1 The Bidder shall state a price in Canadian funds for each item of the Work identified on Form B: Prices.

B8.2 The quantities listed on Form B: Prices are to be considered approximate only. The City will use said quantities for the purpose of comparing Bids.

B8.3 The quantities for which payment will be made to the Contractor are to be determined by the Work actually performed and completed by the Contractor, to be measured as specified in the applicable Specifications.

B8.4 Prices from Non-Resident Bidders are subject to a Non-Resident Withholding Tax pursuant to the Income Tax Act (Canada).

B9. QUALIFICATION

B9.1 The Bidder shall:

- (a) undertake to be in good standing under The Corporations Act (Manitoba), or properly registered under The Business Names Registration Act (Manitoba), or otherwise properly registered, licensed or permitted by law to carry on business in Manitoba; and
- (b) be financially capable of carrying out the terms of the Contract; and
- (c) have all the necessary experience, capital, organization, and equipment to perform the Work in strict accordance with the terms and provisions of the Contract.

B9.2 The Bidder and any proposed Subcontractor (for the portion of the Work proposed to be subcontracted to them) shall:

- (a) be responsible and not be suspended, debarred or in default of any obligations to the City. A list of suspended or debarred individuals and companies is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/debar.stm>

B9.3 The Bidder and/or any proposed Subcontractor (for the portion of the Work proposed to be subcontracted to them) shall:

- (a) have successfully carried out work similar in nature, scope and value to the Work; and
- (b) be fully capable of performing the Work required to be in strict accordance with the terms and provisions of the Contract; and
- (c) have a written workplace safety and health program if required pursuant to The Workplace Safety and Health Act (Manitoba);

- B9.4 Further to B9.3(c), the Bidder shall, within five (5) Business Days of a request by the Contract Administrator, provide proof satisfactory to the Contract Administrator that the Bidder/Subcontractor has a workplace safety and health program meeting the requirements of The Workplace Safety and Health Act (Manitoba), by providing:
- (a) a valid COR certification number under the Certificate of Recognition (COR) Program administered by the Manitoba Construction Safety Association or by the Manitoba Heavy Construction Association's Safety, Health and Environment Program; or
 - (b) a report or letter to that effect from an independent reviewer acceptable to the City. (A list of acceptable reviewers and the review template are available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt>)
- B9.5 The Bidder shall submit, within three (3) Business Days of a request by the Contract Administrator, proof satisfactory to the Contract Administrator of the qualifications of the Bidder and of any proposed Subcontractor.
- B9.6 The Bidder shall provide, on the request of the Contract Administrator, full access to any of the Bidder's equipment and facilities to confirm, to the Contract Administrator's satisfaction, that the Bidder's equipment and facilities are adequate to perform the Work.

B10. BID SECURITY

- B10.1 The Bidder shall provide bid security in the form of:
- (a) a bid bond, in the amount of at least ten percent (10%) of the Total Bid Price, and agreement to bond of a company registered to conduct the business of a surety in Manitoba, in the form included in the Bid Submission (Form G1: Bid Bond and Agreement to Bond); or
 - (b) an irrevocable standby letter of credit, in the amount of at least ten percent (10%) of the Total Bid Price, and undertaking issued by a bank or other financial institution registered to conduct business in Manitoba and drawn on a branch located in Winnipeg, in the form included in the Bid Submission (Form G2: Irrevocable Standby Letter of Credit and Undertaking); or
 - (c) a certified cheque or draft payable to "The City of Winnipeg", in the amount of at least fifty percent (50%) of the Total Bid Price, drawn on a bank or other financial institution registered to conduct business in Manitoba.
- B10.1.1 If the Bidder submits alternative bids, the bid security shall be in the amount of the specified percentage of the highest Total Bid Price submitted.
- B10.1.2 All signatures on bid securities shall be original.
- B10.1.3 The Bidder shall sign the Bid Bond.
- B10.1.4 The Surety shall sign and affix its corporate seal on the Bid Bond and the Agreement to Bond.
- B10.2 The bid security of the successful Bidder and the next two lowest evaluated responsive and responsible Bidders will be released by the City when a Contract for the Work has been duly executed by the successful Bidder and the performance security furnished as provided herein. The bid securities of all other Bidders will be released when a Contract is awarded.
- B10.2.1 Where the bid security provided by the successful Bidder is in the form of a certified cheque or draft pursuant to B10.1(c), it will be deposited and retained by the City as the performance security and no further submission is required.
- B10.2.2 The City will not pay any interest on certified cheques or drafts furnished as bid security or subsequently retained as performance security.

B10.3 The bid securities of all Bidders will be released by the City as soon as practicable following notification by the Contract Administrator to the Bidders that no award of Contract will be made pursuant to the Bid Opportunity.

B11. OPENING OF BIDS AND RELEASE OF INFORMATION

B11.1 Bids will be opened publicly, after the Submission Deadline has elapsed, in the office of the Corporate Finance Department, Materials Management Division, or in such other office as may be designated by the Manager of Materials.

B11.1.1 Bidders or their representatives may attend.

B11.2 Following the Submission Deadline, the names of the Bidders and their Total Bid Prices (unevaluated, and pending review and verification of conformance with requirements) will be available on the Closed Bid Opportunities (or Public/Posted Opening & Award Results) page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/default.stm>

B11.3 After award of Contract, the name(s) of the successful Bidder(s) and the Contract Amount(s) will be available on the Closed Bid Opportunities (or Public/Posted Opening & Award Results) page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/default.stm>

B11.4 The Bidder is advised that any information contained in any Bid may be released if required by City policy or procedures, by The Freedom of Information and Protection of Privacy Act (Manitoba), by other authorities having jurisdiction, or by law.

B12. IRREVOCABLE BID

B12.1 The Bid(s) submitted by the Bidder shall be irrevocable for the time period specified in Paragraph 11 of Form A: Bid.

B12.2 The acceptance by the City of any Bid shall not release the Bids of the next two lowest evaluated responsive Bidders and these Bidders shall be bound by their Bids on such Work until a Contract for the Work has been duly executed and the performance security furnished as herein provided, but any Bid shall be deemed to have lapsed unless accepted within the time period specified in Paragraph 11 of Form A: Bid.

B13. WITHDRAWAL OF BIDS

B13.1 A Bidder may withdraw his Bid without penalty by giving written notice to the Manager of Materials at any time prior to the Submission Deadline.

B13.1.1 Notwithstanding C23.3, the time and date of receipt of any notice withdrawing a Bid shall be the time and date of receipt as determined by the Manager of Materials.

B13.1.2 The City will assume that any one of the contact persons named in Paragraph 3 of Form A: Bid or the Bidder's authorized representatives named in Paragraph 12 of Form A: Bid, and only such person, has authority to give notice of withdrawal.

B13.1.3 If a Bidder gives notice of withdrawal prior to the Submission Deadline, the Manager of Materials will:

- (a) retain the Bid until after the Submission Deadline has elapsed;
- (b) open the Bid to identify the contact person named in Paragraph 3 of Form A: Bid and the Bidder's authorized representatives named in Paragraph 12 of Form A: Bid; and
- (c) if the notice has been given by any one of the persons specified in B13.1.3(b), declare the Bid withdrawn.

B13.2 A Bidder who withdraws his Bid after the Submission Deadline but before his Bid has been released or has lapsed as provided for in B12.2 shall be liable for such damages as are

imposed upon the Bidder by law and subject to such sanctions as the Chief Administrative Officer considers appropriate in the circumstances. The City, in such event, shall be entitled to all rights and remedies available to it at law, including the right to retain the Bidder's bid security.

B14. EVALUATION OF BIDS

B14.1 Award of the Contract shall be based on the following bid evaluation criteria:

- (a) compliance by the Bidder with the requirements of the Bid Opportunity, or acceptable deviation there from (pass/fail);
- (b) qualifications of the Bidder and the Subcontractors, if any, pursuant to B9 (pass/fail);
- (c) Total Bid Price;
- (d) economic analysis of any approved alternative pursuant to B5.

B14.2 Further to B14.1(a), the Award Authority may reject a Bid as being non-responsive if the Bid is incomplete, obscure or conditional, or contains additions, deletions, alterations or other irregularities. The Award Authority may reject all or any part of any Bid, or waive technical requirements or minor informalities or irregularities, if the interests of the City so require.

B14.3 Further to B14.1(b), the Award Authority shall reject any Bid submitted by a Bidder who does not demonstrate, in his Bid or in other information required to be submitted, that he is responsible and qualified.

B14.4 Further to B14.1(c), the Total Bid Price shall be the sum of the quantities multiplied by the unit prices for each item shown on Form B: Prices.

B14.4.1 If there is any discrepancy between the Total Bid Price written in figures, the Total Bid Price written in words and the sum of the quantities multiplied by the unit prices for each item, the sum of the quantities multiplied by the unit prices for each item shall take precedence.

B14.4.2 Further to B14.1(a), in the event that a unit price is not provided on Form B: Prices, the City will determine the unit price by dividing the Amount (extended price) by the approximate quantity, for the purposes of evaluation and payment.

B15. AWARD OF CONTRACT

B15.1 The City will give notice of the award of the Contract or will give notice that no award will be made.

B15.2 The City will have no obligation to award a Contract to a Bidder, even though one or all of the Bidders are determined to be responsible and qualified, and the Bids are determined to be responsive.

B15.2.1 Without limiting the generality of B15.2, the City will have no obligation to award a Contract where:

- (a) the prices exceed the available City funds for the Work;
- (b) the prices are materially in excess of the prices received for similar work in the past;
- (c) the prices are materially in excess of the City's cost to perform the Work, or a significant portion thereof, with its own forces;
- (d) only one Bid is received; or
- (e) in the judgment of the Award Authority, the interests of the City would best be served by not awarding a Contract.

B15.3 Where an award of Contract is made by the City, the award shall be made to the responsible and qualified Bidder submitting the lowest evaluated responsive Bid, in accordance with B14.

B15.3.1 Following the award of contract, a Bidder will be provided with information related to the evaluation of his Bid upon written request to the Contract Administrator.

PART C - GENERAL CONDITIONS

C0. GENERAL CONDITIONS

- C0.1 The *General Conditions for Construction* (Revision 2006 12 15) are applicable to the Work of the Contract.
- C0.1.1 The *General Conditions for Construction* are available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at http://www.winnipeg.ca/matmgt/gen_cond.stm
- C0.2 A reference in the Bid Opportunity to a section, clause or subclause with the prefix “**C**” designates a section, clause or subclause in the *General Conditions for Construction*.

PART D - SUPPLEMENTAL CONDITIONS

GENERAL

D1. GENERAL CONDITIONS

D1.1 In addition to the *General Conditions for Construction*, these Supplemental Conditions are applicable to the Work of the Contract.

D2. SCOPE OF WORK

D2.1 The Work to be done under the Contract shall consist of

(a) Part A: On Street Transit Priority Improvements – Phase 3 Overhead Sign Support Structures

- (i) Portage Ave. – Colony St. to Strathcona St.
- (ii) Main St. – Smithfield Ave. to Sutherland Ave.
- (iii) Goulet St. – Youville St. to Tache Ave.
- (iv) McPhillips St. – Selkirk Ave. to Coulter Ave.
- (v) Main St. S/B, S. of Alexander Ave.

(b) Part B: Public Works Department – Overhead Sign Support Structures

- (i) Johnson Ave. W. W/B, E. of Henderson Hwy.
- (ii) Levis St E/B, W. of Watt St.

D2.2 The major components of the Work are as follows:

(a) General

- (i) Removal of affected sidewalk and/or boulevard
- (ii) Construction of cast-in-place concrete pile
- (iii) Supply and installation of steel overhead sign support structure
- (iv) Abandon existing concrete pile foundations
- (v) Sidewalk and/or boulevard restoration

D3. CONTRACT ADMINISTRATOR

D3.1 The Contract Administrator is Dillon Consulting Limited, represented by:

David Wiebe, P.Eng.
Project Manager
Suite 200 – 895 Waverley Street
Winnipeg, MB R3T 5P4
Telephone No. (204) 453-2301
Facsimile No. (204) 452-4412

D3.2 At the pre-construction meeting, David Wiebe, P.Eng. will identify additional personnel representing the Contract Administrator and their respective roles and responsibilities for the Work.

D4. CONTRACTOR'S SUPERVISOR

D4.1 At the pre-construction meeting, the Contractor shall identify his designated supervisor and any additional personnel representing the Contractor and their respective roles and responsibilities for the Work.

D5. NOTICES

- D5.1 Except as provided for in C23.2.2, all notices, requests, nominations, proposals, consents, approvals, statements, authorizations, documents or other communications to the Contractor shall be sent to the address or facsimile number identified by the Contractor in Paragraph 2 of Form A: Bid.
- D5.2 All notices, requests, nominations, proposals, consents, approvals, statements, authorizations, documents or other communications to the City, except as expressly otherwise required in D5.3, D5.4 or elsewhere in the Contract, shall be sent to the attention of the Contract Administrator at the address or facsimile number identified in D3.1.
- D5.3 Notwithstanding C21., all notices of appeal to the Chief Administrative Officer shall be sent to the attention of the Chief Financial Officer at the following address or facsimile number:
- The City of Winnipeg
Chief Financial Officer
Administration Building, 3rd Floor
510 Main Street
Winnipeg MB R3B 1B9
Facsimile No.: (204) 949-1174
- D5.4 All notices, requests, nominations, proposals, consents, approvals, statements, authorizations, documents or other communications required to be submitted or returned to the City Solicitor shall be sent to the following address or facsimile number:
- The City of Winnipeg
Internal Services Department
Legal Services Division
Attn: City Solicitor
185 King Street, 3rd Floor
Winnipeg MB R3B 1J1
Facsimile No.: (204) 947-9155

D6. FURNISHING OF DOCUMENTS

- D6.1 Upon award of the Contract, the Contractor will be provided with three (3) complete sets of the Bid Opportunity. If the Contractor requires additional sets of the Bid Opportunity, they will be supplied to him at cost.

SUBMISSIONS

D7. AUTHORITY TO CARRY ON BUSINESS

- D7.1 The Contractor shall be in good standing under The Corporations Act (Manitoba), or properly registered under The Business Names Registration Act (Manitoba), or otherwise properly registered, licensed or permitted by law to carry on business in Manitoba, or if the Contractor does not carry on business in Manitoba, in the jurisdiction where the Contractor does carry on business, throughout the term of the Contract, and shall provide the Contract Administrator with evidence thereof upon request.

D8. SAFE WORK PLAN

- D8.1 The Contractor shall provide the Contract Administrator with a Safe Work Plan at least five (5) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract.
- D8.2 The Safe Work Plan should be prepared and submitted in the format shown in the City's template which is available on the Information Connection page at The City of Winnipeg,

Corporate Finance, Materials Management Division website at
<http://www.winnipeg.ca/matmgt/Safety/default.stm>

D9. INSURANCE

- D9.1 The Contractor shall provide and maintain the following insurance coverage:
- (a) commercial general liability insurance, in the amount of at least two million dollars (\$2,000,000.00) inclusive, with The City of Winnipeg added as an additional insured, with a cross-liability clause, such liability policy to also contain contractual liability, unlicensed motor vehicle liability, non-owned automobile liability and products and completed operations, to remain in place at all times during the performance of the Work and throughout the warranty period;
 - (b) automobile liability insurance for owned automobiles used for or in connection with the Work in the amount of at least two million dollars (\$2,000,000.00) at all times during the performance of the Work and until the date of Total Performance;
- D9.2 Deductibles shall be borne by the Contractor.
- D9.3 The Contractor shall provide the City Solicitor with a certificate(s) of insurance, in a form satisfactory to the City Solicitor, at least two (2) Business Days prior to the commencement of any Work but in no event later than the date specified in C4.1 for the return of the executed Contract.
- D9.4 The Contractor shall not cancel, materially alter, or cause each policy to lapse without providing at least thirty (30) Calendar Days prior written notice to the Contract Administrator.

D10. PERFORMANCE SECURITY

- D10.1 The Contractor shall provide and maintain performance security until the expiration of the warranty period in the form of:
- (a) a performance bond of a company registered to conduct the business of a surety in Manitoba, in the form attached to these Supplemental Conditions (Form H1: Performance Bond), in the amount of fifty percent (50%) of the Contract Price; or
 - (b) an irrevocable standby letter of credit issued by a bank or other financial institution registered to conduct business in Manitoba and drawn on a branch located in Winnipeg, in the form attached to these Supplemental Conditions (Form H2: Irrevocable Standby Letter of Credit), in the amount of fifty percent (50%) of the Contract Price; or
 - (c) a certified cheque or draft payable to "The City of Winnipeg", drawn on a bank or other financial institution registered to conduct business in Manitoba, in the amount of fifty percent (50%) of the Contract Price.
- D10.1.1 Where the performance security is in the form of a certified cheque or draft, it will be deposited by the City. The City will not pay any interest on certified cheques or drafts furnished as performance security.
- D10.2 The Contractor shall provide the City Solicitor with the required performance security within seven (7) Calendar Days of notification of the award of the Contract by way of letter of intent and prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract.

D11. SUBCONTRACTOR LIST

- D11.1 The Contractor shall provide the Contract Administrator with a complete list of the Subcontractors whom the Contractor proposes to engage (Form J: Subcontractor List) at least two (2) Business Days prior to the commencement of any Work on the Site but in no event later than the date specified in C4.1 for the return of the executed Contract.

SCHEDULE OF WORK

D12. COMMENCEMENT

- D12.1 The Contractor shall not commence any Work until he is in receipt of a letter of intent from the Award Authority authorizing the commencement of the Work.
- D12.2 The Contractor shall not commence any Work on the Site until:
- (a) the Contract Administrator has confirmed receipt and approval of:
 - (i) evidence of authority to carry on business specified in D7;
 - (ii) evidence of the workers compensation coverage specified in C6.15;
 - (iii) the Safe Work Plan specified in D8;
 - (iv) evidence of the insurance specified in D9;
 - (v) the performance security specified in D10;
 - (vi) the Subcontractor list specified in D11;
 - (b) the Contractor has attended a pre-construction meeting with the Contract Administrator, or the Contract Administrator has waived the requirement for a pre-construction meeting.
- D12.3 The Contractor shall commence the Work on the Site within seven (7) Working Days of receipt of the letter of intent.

D13. SUBSTANTIAL PERFORMANCE

- D13.1 The Contractor shall achieve Substantial Performance by October 30, 2009.
- D13.2 When the Contractor considers the Work to be substantially performed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Substantial Performance. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be reinspected.
- D13.3 The date on which the Work has been certified by the Contract Administrator as being substantially performed to the requirements of the Contract through the issue of a certificate of Substantial Performance is the date on which Substantial Performance has been achieved.

D14. TOTAL PERFORMANCE

- D14.1 The Contractor shall achieve Total Performance by June 4, 2010. .
- D14.2 When the Contractor or the Contract Administrator considers the Work to be totally performed, the Contractor shall arrange, attend and assist in the inspection of the Work with the Contract Administrator for purposes of verifying Total Performance. Any defects or deficiencies in the Work noted during that inspection shall be remedied by the Contractor at the earliest possible instance and the Contract Administrator notified so that the Work can be reinspected.
- D14.3 The date on which the Work has been certified by the Contract Administrator as being totally performed to the requirements of the Contract through the issue of a certificate of Total Performance is the date on which Total Performance has been achieved.

D15. LIQUIDATED DAMAGES

- D15.1 If the Contractor fails to achieve Substantial Performance in accordance with the Contract by the day fixed herein for Substantial Performance, the Contractor shall pay the City one thousand fifty dollars (\$1,150) per Calendar Day for each and every Calendar Day following the day fixed herein for Substantial Performance during which such failure continues.

- D15.2 The amount specified for liquidated damages in D15.1 is based on a genuine pre-estimate of the City's damages in the event that the Contractor does not achieve Substantial Performance by the day fixed herein for same.
- D15.3 The City may reduce any payment to the Contractor by the amount of any liquidated damages assessed.

CONTROL OF WORK

D16. JOB MEETINGS

- D16.1 Regular weekly job meetings, unless cancelled by the Contract Administrator, will be held at the Site. These meetings shall be attended by a minimum of one representative of the Contract Administrator, one representative of the City and one representative of the Contractor. Each representative shall be a responsible person capable of expressing the position of the Contract Administrator, the City and the Contractor respectively on any matter discussed at the meeting including the Work schedule and the need to make any revisions to the Work schedule. The progress of the Work will be reviewed at each of these meetings.
- D16.2 The Contract Administrator reserves the right to cancel any job meeting or call additional job meetings whenever he deems it necessary.

D17. PRIME CONTRACTOR – THE WORKPLACE SAFETY AND HEALTH ACT (MANITOBA)

- D17.1 Further to C6.24, the Contractor shall be the Prime Contractor and shall serve as, and have the duties of the Prime Contractor in accordance with The Workplace Safety and Health Act (Manitoba).

WARRANTY

D18. WARRANTY

- D18.1 Notwithstanding C13.2, the warranty period shall begin on the date of Substantial Performance and shall expire two (2) years thereafter unless extended pursuant to C13.2.1 or C13.2.2, in which case it shall expire when provided for thereunder.
- D18.2 Notwithstanding C13.2 or D18.1, the Contract Administrator may permit the warranty period for a portion or portions of the Work to begin prior to the date of Substantial Performance if:
- (a) a portion of the Work cannot be completed because of unseasonable weather or other conditions reasonably beyond the control of the Contractor but that portion does not prevent the balance of the Work from being put to its intended use; or
- D18.2.1 In such case, the date specified by the Contract Administrator for the warranty period to begin shall be substituted for the date specified in C13.2 for the warranty period to begin.

FORM H1: PERFORMANCE BOND
(See D10)

KNOW ALL MEN BY THESE PRESENTS THAT

_____ ,
(hereinafter called the "Principal"), and

_____ ,
(hereinafter called the "Surety"), are held and firmly bound unto **THE CITY OF WINNIPEG** (hereinafter called the "Obligee"), in the sum of

_____ dollars (\$_____)

of lawful money of Canada to be paid to the Obligee, or its successors or assigns, for the payment of which sum the Principal and the Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

WHEREAS the Principal has entered into a written contract with the Obligee for

BID OPPORTUNITY NO. 400-2009

THE CITY OF WINNIPEG TRANSIT DEPARTMENT – ON STREET TRANSIT PRIORITY
IMPROVEMENTS – PHASE 3 OVERHEAD SIGN SUPPORT STRUCTURES

which is by reference made part hereof and is hereinafter referred to as the "Contract".

NOW THEREFORE the condition of the above obligation is such that if the Principal shall:

- (a) carry out and perform the Contract and every part thereof in the manner and within the times set forth in the Contract and in accordance with the terms and conditions specified in the Contract;
- (b) perform the Work in a good, proper, workmanlike manner;
- (c) make all the payments whether to the Obligee or to others as therein provided;
- (d) in every other respect comply with the conditions and perform the covenants contained in the Contract; and
- (e) indemnify and save harmless the Obligee against and from all loss, costs, damages, claims, and demands of every description as set forth in the Contract, and from all penalties, assessments, claims, actions for loss, damages or compensation whether arising under "The Workers Compensation Act", or any other Act or otherwise arising out of or in any way connected with the performance or non-performance of the Contract or any part thereof during the term of the Contract and the warranty period provided for therein;

THEN THIS OBLIGATION SHALL BE VOID, but otherwise shall remain in full force and effect. The Surety shall not, however, be liable for a greater sum than the sum specified above.

AND IT IS HEREBY DECLARED AND AGREED that the Surety shall be liable as Principal, and that nothing of any kind or matter whatsoever that will not discharge the Principal shall operate as a discharge or release of liability of the Surety, any law or usage relating to the liability of Sureties to the contrary notwithstanding.

IN WITNESS WHEREOF the Principal and Surety have signed and sealed this bond the

_____ day of _____, 20____ .

SIGNED AND SEALED
in the presence of:

(Witness as to Principal if no seal)

(Name of Principal)

Per: _____ (Seal)

Per: _____

(Name of Surety)

By: _____ (Seal)
(Attorney-in-Fact)

**FORM H2: IRREVOCABLE STANDBY LETTER OF CREDIT
(PERFORMANCE SECURITY)**
(See D10)

(Date)

The City of Winnipeg
Internal Services Department
Legal Services Division
185 King Street, 3rd Floor
Winnipeg MB R3B 1J1

RE: PERFORMANCE SECURITY - BID OPPORTUNITY NO. 400-2009

THE CITY OF WINNIPEG TRANSIT DEPARTMENT – ON STREET TRANSIT PRIORITY
IMPROVEMENTS – PHASE 3 OVERHEAD SIGN SUPPORT STRUCTURES

Pursuant to the request of and for the account of our customer,

(Name of Contractor)

(Address of Contractor)

WE HEREBY ESTABLISH in your favour our irrevocable Standby Letter of Credit for a sum not exceeding
in the aggregate

Canadian dollars.

This Standby Letter of Credit may be drawn on by you at any time and from time to time upon written demand for payment made upon us by you. It is understood that we are obligated under this Standby Letter of Credit for the payment of monies only and we hereby agree that we shall honour your demand for payment without inquiring whether you have a right as between yourself and our customer to make such demand and without recognizing any claim of our customer or objection by the customer to payment by us.

The amount of this Standby Letter of Credit may be reduced from time to time only by amounts drawn upon it by you or by formal notice in writing given to us by you if you desire such reduction or are willing that it be made.

Partial drawings are permitted.

We engage with you that all demands for payment made within the terms and currency of this Standby Letter of Credit will be duly honoured if presented to us at:

(Address)

and we confirm and hereby undertake to ensure that all demands for payment will be duly honoured by us.

All demands for payment shall specifically state that they are drawn under this Standby Letter of Credit.

Subject to the condition hereinafter set forth, this Standby Letter of Credit will expire on

(Date)

It is a condition of this Standby Letter of Credit that it shall be deemed to be automatically extended from year to year without amendment from the present or any future expiry date, unless at least 30 days prior to the present or any future expiry date, we notify you in writing that we elect not to consider this Standby Letter of Credit to be renewable for any additional period.

This Standby Letter of Credit may not be revoked or amended without your prior written approval.

This credit is subject to the Uniform Customs and Practice for Documentary Credit (1993 Revision), International Chamber of Commerce Publication Number 500.

(Name of bank or financial institution)

Per: _____
(Authorized Signing Officer)

Per: _____
(Authorized Signing Officer)

PART E - SPECIFICATIONS

GENERAL

E1. APPLICABLE SPECIFICATIONS AND DRAWINGS

- E1.1 These Specifications shall apply to the Work.
- E1.2 *The City of Winnipeg Standard Construction Specifications* in its entirety, whether or not specifically listed on Form B: Prices, shall apply to the Work.
- E1.2.1 *The City of Winnipeg Standard Construction Specifications* is available on the Information Connection page at The City of Winnipeg, Corporate Finance, Materials Management Division website at <http://www.winnipeg.ca/matmgt/Spec/Default.stm>.
- E1.2.2 The version in effect three (3) Business Days before the Submission Deadline shall apply.
- E1.2.3 Further to C2.4(d), Specifications included in the Bid Opportunity shall govern over *The City of Winnipeg Standard Construction Specifications*.
- E1.3 The following are applicable to the Work:

<u>Drawing No.</u>	<u>Drawing Name/Title</u>
	Cover Sheet
TLS-09-02	2009 Program Proposed Works (1 of 2)
TLS-09-03	2009 Program Proposed Works (2 of 2)
TLS-09-04	Portage Avenue (1 of 5)
TLS-09-05	Portage Avenue (2 of 5)
TLS-09-06	Portage Avenue (3 of 5)
TLS-09-07	Portage Avenue (4 of 5)
TLS-09-08	Portage Avenue (5 of 5)
TLS-09-09	Main Street (1 of 5)
TLS-09-10	Main Street (2 of 5)
TLS-09-11	Main Street (3 of 5)
TLS-09-12	Main Street (4 of 5)
TLS-09-13	Main Street (5 of 5)
TLS-09-14	Goulet Street (1 of 2)
TLS-09-15	Goulet Street (2 of 2)
TLS-09-16	McPhillips Street (1 of 2)
TLS-09-17	McPhillips Street (2 of 2)
TLS-09-18	Structural Details (1 of 2)
TLS-09-19	Structural Details (2 of 2)
S743-09-01	OHSS No. S_743 (1 of 2)
S743-09-02	OHSS No. S_743 (2 of 2)
S744-09-01	OHSS No. S_744 (1 of 2)
S744-09-02	OHSS No. S_744 (2 of 2)

E2. PERMITS, LICENCES, CERTIFICATES, LAWS, AND RULES

- E2.1 The Contractor shall give all necessary notices, obtain all necessary permits and pay all fees in order that the Work may be carried out. The Contractor shall submit all plans required by any inspection authority and obtain approval of same before proceeding with the Work and pay any cost attached to the inspection of such plans.
- E2.2 The Contractor shall comply with all laws, ordinances, rules, and regulations that would relate to the Work.
- E2.3 The Contractor and Subcontractors must be fully aware of all Work involving hazardous materials. All Work must be performed in compliance to the Manitoba Department of Labour

Workplace Health and Safety Guidelines and all other applicable codes. The Contractor is responsible for the immediate notification to the Contract Administrator of his/her encountering of suspected hazardous material during their course of Work.

E3. EXISTING SERVICES AND UTILITIES

E3.1 No responsibility will be assumed by the City for correctness or completeness of the drawings with respect to the existing utilities, pipes or other objects either underground or on the surface; the City shall not be liable for the incorrectness and inadequacy thereof. It shall be the responsibility of the Contractor to determine the location of such utilities, pipes and other objects and to make good any damage done to them

E4. DAMAGE TO EXISTING STRUCTURES AND PROPERTY

E4.1 All necessary precautions shall be exercised by the Contractor so as not to remove, disturb, or damage any existing water pipes, gas pipes, electrical wires, cables, conduits, sewers, or other existing facilities and equipment at the Site of the Work. For all damage incurred thereto in the performance of the Work, the Contractor shall, upon instructions from and to the satisfaction of the Contract Administrator, either replace and repair such damage, whichever may be deemed necessary in the opinion of, and acceptable to, the Contract Administrator and the cost of which shall be borne entirely by the Contractor.

E4.2 The Contractor shall also indemnify and save harmless the City from all claims made directly against it in respect to any such damage.

E4.3 Any damage caused by the negligence of the Contractor or his Subcontractors to the adjacent Works or properties, shall be promptly repaired by him at his own expense, to the satisfaction of the Contract Administrator.

E5. PROTECTION OF EXISTING TREES AND SHRUBS

E5.1 The Contractor shall take the following precautionary steps to prevent damage from construction activities to existing trees and shrubs within the limits of the construction area:

- (a) The Contractor shall not stockpile materials and soil or park vehicles and equipment on boulevards within 2 metres of trees or shrubs.
- (b) Trees or shrubs identified to be at risk by the Contract Administrator are to be strapped with 25 x 100 x 2400mm wood planks, or suitably protected as approved by the Contract Administrator.
- (c) Excavation shall be performed in a manner that minimizes damage to the existing root systems. Where possible, excavation shall be carried out such that the edge of the excavation shall be a minimum of 1.5 times the diameter (measured in inches), with the outcome read in feet, from the closest edge of the trunk. Where roots must be cut to facilitate excavation, they shall be pruned neatly at the face of excavation.
- (d) Operation of equipment within the dripline of the trees and shrubs shall be kept to the minimum required to perform the Work required. Equipment shall not be parked, repaired, refuelled; construction materials shall not be stored, and earth materials shall not be stockpiled within the driplines of trees and shrubs. The dripline of a tree or shrub shall be considered to be the ground surface directly beneath the tips of its outermost branches. The Contractor shall ensure that the operations do not cause flooding or sediment deposition on areas where trees or shrubs are located.
- (e) Work on-site shall be carried out in such a manner so as to minimize damage to existing tree and shrub branches. Where damage to branches does occur, they shall be neatly pruned.

E5.2 All damage to existing trees caused by the Contractor's activities shall be repaired to the requirements and satisfaction of the Contract Administrator and the City Forester or his designate.

- E5.3 No separate measurement or payment will be made for the protection of trees.
- E5.4 Except as required in clause E5.1(c) and E5.1(e), Elm trees shall not be pruned at any time between April 1 and July 31.

E6. TRAFFIC CONTROL

- E6.1 Further to clauses 3.6 and 3.7 of CW 1130-R1:
- (a) In accordance with the Manual of Temporary Traffic Control, the Contractor ("Agency" in the manual) shall make arrangements with the Traffic Services Section of the City of Winnipeg to place all temporary regulatory signs. The Contractor shall bear all costs associated with the placement of temporary traffic control devices by the Traffic Services Section of the City of Winnipeg in connection with the Works undertaken by the Contractor.

E7. TRAFFIC MANAGEMENT

- E7.1 Further to clause 3.7 of CW 1130-R1:
- E7.1.1 The Contractor shall limit Work to the curb lane only at all times. The Contractor may use the curb lane to store materials and equipment only when Work is occurring at that location.
- E7.1.2 The Contractor shall call the Lane Closures reporting line at 986-5640 and the Traffic Management Branch at 986-5079 at least one day prior to beginning Work on any particular street.
- E7.1.3 If the Contractor wishes to work in the curb lane of the peak hour direction, they shall call the Traffic Management Branch at 986-5079 at least one day prior to obtain approval. The peak hour direction is considered to be EB Portage Avenue between 0700 to 0900 hours, WB Portage Avenue between 1530 to 1730 hours, SB Main Street between 0700 to 0900 hours, NB Main Street between 1530 to 1730 hours, Goulet Avenue between 0700 to 0900 hours, SB McPhillips Street between 0700 to 0900 hours, and NB McPhillips between 1530 to 1730 hours.
- E7.1.4 Intersecting street and private approach access shall be maintained at all times.
- E7.1.5 Should the Contractor be unable to maintain pedestrian or vehicular access to a residence or business, he shall review the planned disruption with the business or residence and the Contract Administrator, and take reasonable measures to minimize the impact. The Contractor shall provide a minimum of 24 hours notification to the affected residence or business and the Contract Administrator, prior to disruption of access.
- E7.1.6 Pedestrian and ambulance/emergency vehicle access must be maintained at all times.

E8. PEDESTRIAN SAFETY

- E8.1 During the project, a temporary snow fence shall be installed if necessary in locations where open excavations are adjacent to pedestrian facilities. The Contractor shall be responsible for maintaining the snow fence in a proper working condition. No measurement for payment shall be made for this Work.

E9. LAYOUT OF THE WORK

- E9.1 For new steel overhead sign support structures, the Contract Administrator will provide the basic centrelines and limits of the Works unless otherwise shown on the Drawings.
- E9.2 The Contractor shall be responsible for the true and proper laying out of the Work and for the correctness of the location, levels, dimensions, and alignment of all aspects of the Work. He shall provide all required instruments and competent personnel for performing all layouts.

E9.3 The Contract Administrator shall be notified at least one (1) Working Day prior to any Work being commenced in order to have the option to check and review all elevations and layouts at his discretion.

E9.4 The Contractor shall carefully protect and preserve all benchmarks, pins, stakes, and other items of the basic data supplied by the Contract Administrator. Any such benchmarks, pins, or stakes removed or destroyed by the Contractor, without the consent of the Contract Administrator, shall be replaced by the Contract Administrator at the expense of the Contractor.

E10. COOPERATION WITH OTHERS

E10.1 The Contractor's attention is directed to the fact that other Contractors, the personnel of Utilities, and the staff of the City may be working on the approach roadways, adjacent roadways, or rights-of-way. The activities of these agencies may coincide with the Contractor's execution of the Work, and it will be the Contractor's responsibility to cooperate to the fullest extent with other personnel working in the area, and such cooperation is an obligation of the Contractor under the terms of this Contract.

E10.2 The Contractor is advised that McPhillips Street Renewal is occurring from Selkirk Avenue to the CPR rail line. It is scheduled to be ongoing between May and October. Their Contract Administrator is aware of this contract and will assist with layout and finish elevation of piles.

E11. ENVIRONMENTAL PLANNING

E11.1 The Contractor shall conduct his operations in accordance with all current federal, provincial, or other regulations concerning environmental protection and pollution control. It shall be the Contractor's responsibility to familiarize himself with all applicable regulations and to obtain all necessary approvals and permits for his operations.

E12. SURFACE RESTORATIONS

E12.1 Further to clause 3.3 of CW 1130-R1, when Total Performance is not achieved in the year the Contract is commenced, the Contractor shall temporarily repair any Work commenced and not completed to the satisfaction of the Contract Administrator. The Contractor shall maintain the temporary repairs in a safe condition as determined by the Contract Administrator until permanent repairs are completed. The Contractor shall bear all costs associated with temporary repairs and their maintenance.

E12.2 In locations where a 1.5 m wide sidewalk is not maintained after the installation of the concrete pile foundation, the Contractor shall remove and replace the sidewalk panels to a minimum of 4.5 m from the center of the pile on either side such that a 1.5 m wide continuous sidewalk is maintained.

E13. NEW CAST-IN-PLACE CONCRETE PILE FOUNDATIONS

E13.1 Description

- (a) The Work covered under this Item shall include all concreting operations related to construction of cast-in-place concrete pile foundations in accordance with this Specification and as shown on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of all Works as hereinafter specified.

E13.2 Materials

E13.2.1 General

- (a) The Contractor shall be responsible for the supply, safe storage, and handling of all materials set forth in this Specification.

E13.2.2 Handling and Storage of Materials

- (a) All materials shall be handled and stored in a careful and workmanlike manner, to the satisfaction of the Contract Administrator. Storage of materials shall be in accordance with CSA Standard A23.1-04.

E13.2.3 Testing and Approval

- (a) All materials supplied under this Specification shall be subject to inspection and testing by the Contract Administrator or by the Testing Laboratory designated by the Contract Administrator. There shall be no charge to the City for any materials taken by the Contract Administrator for testing purposes.
- (b) All materials shall be approved by the Contract Administrator at least seven (7) days before any construction is undertaken. If, in the opinion of the Contract Administrator, such materials in whole or in part, do not conform to the Specifications detailed herein or are found to be defective in manufacture or have become damaged in transit, storage, or handling operations, then such materials shall be rejected by the Contract Administrator and replaced by the Contractor at his own expense.

E13.2.4 Patching Mortar

- (a) The patching mortar shall be made of the same cementitious material and of approximately the same proportions as used for the concrete, except that the coarse aggregate shall be omitted and the mortar shall consist of not more than 1 part cement to 2 parts sand by damp loose volume. White Portland Cement shall be substituted for a part of the grey Portland Cement on exposed concrete in order to produce a colour matching the colour of the surrounding concrete, as determined by a trial patch. The quantity of mixing water shall be no more than necessary for handling and placing.

E13.2.5 Cement

- (a) Cement shall be Type HS or HSb, high-sulphate-resistant hydraulic cement, conforming to the requirements of CSA Standard A23.1-04.

E13.2.6 Concrete

(a) General

- (i) Concrete repair material shall be compatible with the concrete substrate.

- (b) The Contractor shall be responsible for the design and performance of all concrete mixes supplied under this specification. Either ready mix concrete or proprietary repair mortars, where applicable, may be used having the following minimum properties in accordance with CSA A23.1-04:

- (i) Class of Exposure: S-1
- (ii) Compressive Strength @ 56 days = 35 MPa
- (iii) Water / Cementing Materials Ratio = 0.4
- (iv) Air Content: Category 2 per Table 4 of CSA A23.1-04 (4-7%)
- (v) Cement – shall be as specified in E13.2.4

- (c) Mix design for ready mix concrete shall be submitted to Contract Administrator at least two weeks prior to concrete placing operations.
- (d) The workability of each concrete mix shall be consistent with the Contractor's placement operations. Self compacting concrete may be used for pile foundations.
- (e) Any proposed proprietary repair mortar shall be subject to the approval of the Contract Administrator and must meet or exceed the properties of the ready mix concrete.

- (f) The temperature of all types of concrete shall be between 15°C and 25°C at discharge. Temperature requirements for concrete containing silica fume shall be between 10°C and 18°C at discharge unless otherwise approved by the Contract Administrator.

- (g) Concrete materials susceptible to frost damage shall be protected from freezing.

E13.2.7

Aggregate

- (a) The Contractor shall be responsible for testing the fine and coarse aggregates to establish conformance to these specifications, and the results of these tests shall be provided to the Contract Administrator if requested. All aggregates shall comply with CSA A23.1.

- (b) Coarse Aggregate

- (i) The maximum nominal size of coarse aggregate shall be sized to suit the Contractor's mix design. Gradation shall be in accordance with CSA A23.1, Table 11, Group 1. The coarse aggregate shall satisfy the Standard Requirements specified in CSA A23.1, Table 12, "Concrete Exposed to Freezing and Thawing".
- (ii) Coarse aggregate shall consist of crushed stone or gravel or a combination thereof, having hard, strong, durable particles free from elongation, dust, shale, earth, vegetable matter or other injurious substances. Coarse aggregate shall be clean and free from alkali, organic or other deleterious matter; and shall have an absorption not exceeding 2.25%.
- (iii) The aggregate retained on the 5 mm sieve shall consist of clean, hard, tough, durable, angular particles with a rough surface texture, and shall be free from organic material, adherent coatings of clay, clay balls, and excess of thin particles or any other extraneous material.
- (iv) Coarse aggregate when tested for abrasion in accordance with ASTM C131 shall not have a loss greater than 30%.
- (v) Tests of the coarse aggregate shall not exceed the limits for standard for requirements prescribed in CSA A23.1, Table 12, for concrete exposed to freezing and thawing.

- (c) Fine Aggregate

- (i) Fine aggregate shall meet the grading requirements of CSA A23.1, Table 10, Gradation FA1.
- (ii) Fine aggregate shall consist of sand, stone, screenings, other inert materials with similar characteristics or a combination thereof, having clean, hard, strong, durable, uncoated grains free from injurious amounts of dust, lumps, shale, alkali, organic matter, loam, or other deleterious substances.
- (iii) Tests of the fine aggregate shall not exceed the limits for standard requirements prescribed in CSA A23.1, Table 12.

E13.2.8

Cementing Materials

- (a) Cementing materials shall conform to the requirements of CSA A3001.

- (b) Silica Fume

- (i) Should the Contractor choose to include silica fume in the concrete mix design, it shall not exceed 8% by mass of cement.

- (c) Fly Ash

- (i) Fly ash shall be Type C1 or Type F and shall not exceed 25% by mass of cement.

- (d) Cementitious materials shall be stored in a suitable weather-tight building that shall protect these materials from dampness and other destructive agents. Cementitious materials that have been stored for a length of time resulting in the hardening or formation of lumps shall not be used in the Work.

E13.2.9 Admixtures

- (a) Air entraining admixtures shall conform to the requirements of ASTM C260.
- (b) Chemical admixtures shall conform to the requirements of ASTM C494 or C1017 for flowing concrete.
- (c) All admixtures shall be compatible with all other constituents. The addition of calcium chloride, accelerators, and air-reducing agents will not be permitted, unless otherwise approved by the Contract Administrator.
- (d) Appropriate low range water reducing and/or superplasticizing admixtures shall be used in concrete containing silica fume. Approved retarders or set controlling admixtures may be used for concrete containing silica fume.
- (e) An aminocarboxylate based migrating corrosion inhibitor admixture shall be used in concrete that will be used as a repair material that will either be in contact with or adjacent to reinforcing steel in existing concrete. Proposed admixtures shall be subject to the approval of the Contract Administrator.

E13.2.10 Water

- (a) Water used for mixing concrete shall be clean and free from injurious amounts of oil, acid, alkali, organic matter, or other deleterious substances. It shall be equal to potable water in physical and chemical properties.

E13.2.11 Concrete Supply

- (a) Concrete shall be proportioned, mixed, and delivered in accordance with the requirements of CSA A23.1, except that the transporting of ready mixed concrete in non-agitating equipment will not be permitted unless prior written approval is received from the Contract Administrator.
- (b) Unless otherwise directed by the Contract Administrator, the discharge of ready mixed concrete shall be completed within 120 minutes after the introduction of the mixing water to the cementing materials and aggregates.
- (c) The Contractor shall maintain all equipment used for handling and transporting the concrete in a clean condition and proper working order.

E13.2.12 Reinforcing Steel

- (a) Reinforcing steel shall be deemed to include all reinforcing bars, tie-bars, and dowels.
- (b) All reinforcing steel shall conform to the requirements of CSA Standard G30.18, Grade 400 W, Billet-Steel Bars for Concrete Reinforcement. All reinforcing steel shall be new deformed billet steel bars. All bars, including ties, shall be hot-dip galvanized in accordance with CSA Standard G164 for a minimum net retention of 600 g/m². Reinforcing steel supply and installation will be incidental to construction of concrete pile foundation and no separate payment will be made.

E13.2.13 Anchor Bolts, Nuts, and Washers

- (a) Anchor bolts, nuts, and washers shall be in accordance with CSA Standard G40.21 Grade 300W, and shall be hot-dip galvanized full length in accordance with CSA G164 for a minimum net retention of 600 g/m², for the entire length of the anchor bolts. The threaded portion of the anchor bolts shall be 300 mm long. Anchor bolt supply and installation will be incidental to construction of concrete pile foundation and no separate payment will be made.

E13.2.14 Anchor Bolt Templates

- (a) Anchor bolt templates shall be CSA G40.21 Grade 300W, minimum 10 mm thick, and will be incidental to construction of new concrete pile foundation and no separate payment will be made.

- E13.2.15 Miscellaneous Materials
- (a) Miscellaneous materials shall be of the type specified on the Drawings or approved by the Contract Administrator.
- E13.3 Construction Methods
- E13.3.1 Location and Alignment of Piles
- (a) Pile construction shall not commence until the Contractor has obtained clearance from the appropriate Utility Authorities.
 - (b) Piles shall be placed in the positions shown on the Drawings and as directed by the Contract Administrator in the field.
 - (c) The deviation of the axis of any finished pile shall not differ by more than 1 percent from the vertical.
- E13.3.2 Buried Utilities
- (a) The Contractor shall exercise extreme caution when constructing the pile foundations in the vicinity of existing buried utilities and buildings. The Drawings show the approximate locations of existing buried utilities. The Contractor shall be responsible for obtaining the exact location of the buried utilities from the appropriate Utility Authorities prior to installing the piles.
 - (b) The proposed locations of the pile foundations may be changed by the Contract Administrator if they interfere with the buried utilities.
 - (c) The Contractor shall be responsible for all costs that may be incurred for repair/rectification of any damage caused to the existing buried utilities as a result of the Contractor's operations in constructing cast-in-place concrete piles, as determined by the Contract Administrator.
- E13.3.3 Excavation
- (a) The Contractor is responsible for determining the excavation method at each pile location. For quantity purposes, Hydro-Jet excavation has been assumed whenever a utility or building appears to be within one metre of the edge of the pile or if there are overhead utility lines.
 - (b) Excavations for piles shall be made with equipment designed to remove a core of the diameter shown on the Drawings, or hydro-jet excavation to a depth to bypass and/or expose adjacent utilities. A pile will be considered to be "hydro-jet excavated" if at least 0.5 vertical metres of earth is excavated using hydro-jet excavation methods.
 - (c) It may be necessary to hydro-jet excavate utilities adjacent to a pile location to adequately ascertain the location or provide enough "slack" in conduits to move them slightly to avoid interference with the pile locations. The Contract Administrator may elect to alter the location of a pile if hydro-jet excavation shows that utilities cannot be avoided. If the pile location must be altered, the Contractor will be paid for the abandonment of the pile due to utility interference.
 - (d) Upon reaching the required elevation, the bottom of the excavation shall be cleaned as directed by the Contract Administrator in the field.
 - (e) All excavated material from the piles shall be promptly hauled away from the Site to an approved disposal area as located by the Contractor.
 - (f) Upon completion of the cleaning out of the bottom to the satisfaction of the Contract Administrator, the reinforcement and anchor bolts shall be set in place and the concrete poured immediately. Under no circumstances shall a hole be left to stand open after boring has been completed.
 - (g) If any hole is condemned because of caving, it shall be filled with lean-mix concrete and a new hole bored as near as possible to the location shown on the Drawings. In locations where underground utilities have been exposed, the underground utilities

shall be covered with clean sand to 300 mm above the utility. Payment will not be made for condemned piles.

E13.3.4 Sleeving

- (a) Timber or steel sleeving shall be used to temporarily line the bore to prevent bulging or caving of the walls and to protect men at work in the bore.
- (b) The sleeving shall be designed by the Contractor and constructed to resist all forces that may tend to distort it.
- (c) The sleeving shall be withdrawn as the concrete is placed in the bore. The sleeving shall extend at least 1 m below the top of the freshly deposited concrete at all times.
- (d) The clearance between the face of the bore hole and the sleeving shall not exceed 75 mm.

E13.3.5 Inspection of Bores

- (a) Concrete shall not be placed in a bore until the bore has been inspected and approved by the Contract Administrator.
- (b) The Contractor shall have available suitable light for the inspection of each bore throughout its entire length.
- (c) All improperly set sleeving, bore, or bottom shall be corrected to the satisfaction of the Contract Administrator.

E13.3.6 Placing Reinforcing Steel

- (a) Reinforcement shall be:
 - (i) placed in accordance with the details shown on the Drawings
 - (ii) rigidly fastened together, and
 - (iii) lowered into the bore intact before concrete is placed.
- (b) Spacers shall be utilized to properly locate the reinforcing steel cage in the bore.

E13.3.7 Placing Anchor Bolts

- (a) The anchor bolts shall be aligned with a steel template matching the bolt holes in the sign structure base plate. The setting template shall be held in place by the top and bottom nuts of the anchor bolts. Extreme care shall be used in this operation. Placement of anchor bolts without the steel template will not be permitted.
- (b) The threaded portion of the anchor bolts projecting above the top surface of pile shall be coated with oil, before the concrete is poured, to minimize the fouling of threads splattered by concrete residue.

E13.3.8 Forms

- (a) For bored piles, the top of the piles shall be formed with tubular forms (Sonotube) to a minimum depth of 1000 mm below final grade.
- (b) For "hydro-jet excavated" piles the top of the piles shall be formed with tubular forms (Sonotube) to a minimum depth of 1500 mm below final grade.
- (c) In locations of caving, the tubular form (Sonotube) should extend a minimum of 500 mm below where the shaft becomes uniform. The minimum depth of the tubular forms (Sonotube) shall be as specified by E13.3.8 (a) and E13.3.8 (b).
- (d) The forms shall be sufficiently rigid to prevent lateral or vertical distortions from the loading environment to which they shall be subjected. Forms shall be set to the design grades, lines, and dimensions, as shown on the Drawings.

E13.3.9 Placing Concrete

- (a) Care shall be taken to ensure that anchor bolts are vertically aligned and that anchor bolts and conduits are properly positioned prior to placement of concrete.

- (b) Concrete shall not have a free fall of more than 2.0 m and shall be placed so that the aggregates will not separate or segregate. The slump of the concrete shall not exceed 110 mm. The concrete shall be vibrated throughout the entire length of the pile.
- (c) Concrete shall be placed to the elevations as shown on the Drawings. The top surface of the pile shall be finished smooth and even with a hand float.
- (d) The shaft shall be free of water prior to placing of concrete. Concrete shall not be placed in or through water unless authorized by the Contract Administrator. In the event that tremie concrete is allowed by the Contract Administrator, the concrete shall be placed as specified herein.

E13.3.10 Tremie Concrete

- (a) The shaft of the pile shall be pumped clear of water so that the bottom can be cleaned. Pumping shall then be stopped and water shall be allowed to come into the bore until a state of equilibrium is reached. Concrete shall then be placed by means of a tremie pipe. The tremie pipe shall have a suitable gate in the bottom to prevent water from entering the pipe. The bottom of the pipe shall be maintained below the surface of the freshly placed concrete. The pipe shall be capable of being raised or lowered quickly in order to control the flow of concrete.
- (b) Tremie concrete shall be poured up to a depth of 600 mm or as the Contract Administrator directs. Pumps shall then be lowered into the bore and the excess water pumped out. The laitance that forms on top of the tremie shall then be removed and the remainder of the concrete shall be placed in the dry bore.

E13.3.11 Protection of Newly Placed Concrete

- (a) Newly laid concrete threatened with damage by rain, snow, fog, or mist shall be protected with a tarpaulin or other approved means.

E13.3.12 Curing Concrete

- (a) The top of the freshly finished concrete piles shall be covered and kept moist by means of wet polyester blankets immediately following finishing operations and shall be maintained at above 10°C for at least seven (7) consecutive days thereafter.
- (b) After the finishing is completed, the surface shall be promptly covered with a minimum of a single layer of clean, damp polyester blanket.
- (c) Concrete shall be protected from the harmful effects of sunshine, drying winds, surface dripping or running water, vibration, and mechanical shock. Concrete shall be protected from freezing until at least twenty-four hours after the end of the curing period.
- (d) Changes in temperature of the concrete shall be uniform and gradual and shall not exceed 3° in one hour or 20° in twenty-four hours.

E13.3.13 Form Removal

- (a) Forms shall not be removed for a period of at least 24 hours after the concrete has been placed. Removal of forms shall be done in a manner to avoid damage to, or spalling of, the concrete.
- (b) The minimum strength of concrete in place for safe removal of forms shall be 20 MPa.
- (c) Field-cured test specimens, representative of the in-place concrete being stripped, will be tested to verify the concrete strength.

E13.3.14 Patching of Formed Surfaces

- (a) Immediately after forms around top of pile have been removed, but before any repairing or surface finishing is started, the concrete surface shall be inspected by the Contract Administrator. Any repair of surface finishing started before this inspection may be rejected and required to be removed.

- (b) All formed concrete surfaces shall have bolts, ties, struts, and all other timber or metal parts not specifically required for construction purposes cut back fifty (50) mm from the surface before patching.
- (c) Minor surface defects caused by honeycomb, air pockets greater than 5 mm in diameter, and voids left by strutting, and tie holes shall be repaired by removing the defective concrete to sound concrete, dampening the area to be patched and then applying patching mortar. A slurry grout consisting of water and cement, shall be well-brushed onto the area to be patched. When the slurry grout begins to lose the water sheen, the patching mortar shall be applied. It shall be struck-off slightly higher than the surface and left for one hour before final finishing to permit initial shrinkage of the patching mortar and it shall be touched up until it is satisfactory to the Contract Administrator. The patch shall be cured as specified in this Specification, and the final colour shall match the surrounding concrete.

E13.3.15 Cold Weather Concreting

- (a) Protection of concrete shall be considered incidental to its placement. The temperature of the concrete shall be maintained at or above 10°C for a minimum of three (3) days or till the concrete has reached a minimum compressive strength of 20 MPa, by whatever means are necessary. Concrete damaged as a result of inadequate protection against weather conditions shall be removed and replaced by the Contractor at his own expense. Also, concrete allowed to freeze prior to the three (3) days will not be accepted for payment.

E13.4 Quality Control

- (a) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator, including all operations from the selection and production of materials, through to final acceptance of the Work. The Contractor shall be wholly responsible for the control of all operations incidental thereto notwithstanding any inspection or approval that may have been previously given. The Contract Administrator reserves the right to reject any materials or Works that are not in accordance with the requirements of this Specification.
- (b) The Contractor shall be responsible for making a thorough inspection of materials to be supplied under this Contract. All material shall be free of surface imperfections and other defects.

E13.5 Measurement and Payment

E13.5.1 Construction of New Cast-in-Place Concrete Pile Foundations

- (a) Construction of new cast-in-place concrete pile foundations including supply and installation of anchor bolts and steel template will not be measured and will be paid for at the Contract Lump Sum Price per pile per Site for the "Items of Work" listed here below for concrete piles constructed in accordance with this Specification and accepted by the Contract Administrator.
 - (i) Items of Work:
 - Cast-in-Place Concrete Pile Foundations
 - (a) Bored Excavation
 - (b) Hydro-Jet Excavation
- (b) Abandonment of piles due to utility interference will not be measured and will be paid for at the Contract Lump Sum Price per pile per Site for the "Items of Work" listed here below for abandoned piles in accordance with this Specification and accepted by the Contract Administrator.
 - (i) Items of Work:
 - Abandonment of Piles due to Utility Interference

E14. SUPPLY AND INSTALLATION OF STEEL OVERHEAD SIGN SUPPORT STRUCTURES

E14.1 Description

- (a) The Work covered under this item shall include all operations related to the supply, fabrication, delivery, and erection of new steel overhead sign support structures.
- (b) The Work to be done by the Contractor under this Specification shall include the furnishing of all superintendence, overhead, labour, materials, equipment, tools, supplies, and all things necessary for and incidental to the satisfactory performance and completion of the Work as hereinafter specified.

E14.2 Materials

E14.2.1 General

- (a) The Contractor shall be responsible for the supply, safe storage, and handling of all materials set forth in this Specification.
- (b) All materials used for fabrication of overhead sign support structures shall be new, previously unused material.

E14.2.2 Handling and Storage of Materials

- (a) All materials shall be handled in a careful and workmanship-like manner, to the satisfaction of the Contract Administrator. Storage of materials shall be in accordance with the requirements of CSA Standard CAN3 A23.1.8-M77, Storage of Materials, except as otherwise specified herein.

E14.2.3 Structural Steel

- (a) Structural steel for all components of the overhead sign support structures shall be in accordance with CSA Standard G40.21 M, Grade 350 W. For purposes of hot-dip galvanizing, the silicon content in the steel shall be controlled within 0 to 0.03%.
- (b) The Contractor is advised that copies of mill test certificates showing the chemical and physical properties of all structural steel to be supplied under this Specification must be supplied to the Contract Administrator and be found acceptable prior to commencement of fabrication.
- (c) Steel shall not be acceptable unless the mill test certificate states the grade to be 350 MPa (50 ksi) minimum yield for the items specified above. Lower grade steel shall not be acceptable (despite favourable published mill test results). Items fabricated without steel certification shall be rejected.

E14.2.4 Flange Bolts, Nuts, and Washers

- (a) Flange bolts, nuts, and washers shall be in accordance with ASTM A325 hot-dip galvanized.

E14.2.5 Hardware for Handhole Covers

- (a) Hardware for handhole covers shall be in accordance with ASTM A276 Type 316 stainless steel.

E14.2.6 Hot-Dip Galvanizing

- (a) All hot-dip galvanizing shall be in accordance with CSA G164 for a minimum net retention of 600 g/m².

E14.2.7 Galvanizing Touch-up and Field-Applied Galvanizing

- (a) Only approved products listed below shall be used for field-applied galvanizing, to touch-up damaged hot-dip galvanizing on-site and to galvanize field welds.
- (b) Approved products for self-fluxing, low-temperature, zinc-based alloy rods in accordance with ASTM A780-80 for "Repair of Damaged Hot-Dip Galvanized Coatings" are as follows:

- (i) Galvalloy as manufactured by Metalloy Products Company, P.O. Box No. 3093, Terminal Annex, Los Angeles, California, available from Welder Supplies Limited, 25 McPhillips Street, Winnipeg, and
 - (ii) Welco Gal-Viz Galvanizing Alloy, as manufactured by Thermocote Welco, Highway 161, York Road, Kings Mountain, North Carolina, available from Welder Supplies Limited, 25 McPhillips Street, Winnipeg.
- (c) Approved cold-applied galvanic anti-corrosion system is as follows:
- (i) ZINGA, as manufactured by ZINGAMETALL, Ghent, Belgium, available from Pacific Evergreen Industries Ltd. Vancouver, BC, Ph. (604) 926-5564, and Centennial Mine & Industrial Supply, Saskatoon, Sask., Ph. (306) 975-1944.

E14.2.8 Anchor Bolts and Setting Template

- (a) Anchor bolts including nuts and washers, and setting template shall be in accordance with CSA G40.21 Grade 300 W, hot-dip galvanized. Anchor bolts, nuts, washers, and setting template shall be supplied and paid for under, "New Cast-in-Place Concrete Pile Foundations", specified herein after if required.

E14.2.9 Non-Shrink Grout

- (a) Grout as specified hereinafter shall be used for the construction of grout pads under sign structure base plates. Grout shall consist of a pre-mixed, non-metallic non-shrink grout. Approved products are:
- (i) M-Bed Standard grout by Sternson Ltd.
 - (ii) CPD Non-shrink grout by Master Builders
 - (iii) Set Non-shrink grout by Master Builders
 - (iv) Sikadur VPC grout by Sika Canada Inc. for cold weather construction (0 C to -20 C)
- (b) The grout shall be of a consistency suitable for the application intended, as approved by the Contract Administrator.

E14.2.10 Sign Plates

- (a) Sign plates will be supplied and installed by the City of Winnipeg Traffic Services Branch.

E14.2.11 Welding Consumables

- (a) Welding consumables for all processes shall be certified by the manufacturer to be complying with the requirements of CSA Standard W59-M1984 and the following Specifications:
- (i) Manual shielded metal arc welding (SMAW): All electrodes shall be basic-type electrodes conforming to CSA W48.1-M1991 or W48.3-M1982, classification E480XX, or imperial equivalent.
 - (ii) Gas metal arc welding (GMAW): All electrodes shall conform to CSA W48.4-M1980, classification ER480S-X, or imperial equivalent.
 - (iii) Flux cored arc welding (FCAW): All electrodes shall conform to CSA W48.5-M1982, classification E480XT-X or imperial equivalent. Electrodes shall be controlled by hydrogen (CH) designation.
 - (iv) Submerged arc welding (SAW): All electrodes shall conform to CSA W48.6-M1980, classification F480X-EXXX or imperial equivalent.
 - (v) Shielding gas shall be welding grade carbon-dioxide with a guaranteed dew point of -46°C.
 - (vi) All electrodes, wires, and fluxes used shall be of a classification requiring a minimum impact of 27 joules at -18°C.
- (b) The proposed welding procedures and welding consumable certificates shall be submitted to the Contract Administrator for his approval at least two (2) days prior to the scheduled commencement of any fabrication.

- E14.2.12 Miscellaneous Materials
- (a) Miscellaneous material incidental to this Work shall be as approved by the Contract Administrator.
- E14.2.13 Equipment
- (a) All equipment shall be of a type approved by the Contract Administrator and shall be kept in good working order.
- E14.3 Construction Methods
- E14.3.1 General Requirements
- (a) Holes in the base plates shall be oversized by 6 mm, and provisions made for field erection must be accurate within plus or minus 13 mm between supports, without affecting final installation and load capacity.
 - (b) The base plates for the sign support structures shall be constructed to be fully compatible and mountable on the anchor bolts, provided in the foundations by the Contractor.
 - (c) Sufficient reinforced handholes and wiring holes shall be provided for lighting of the signs as shown on the Drawings. All wiring holes shall have threaded couplings. All unused coupling holes shall be capped with a threaded galvanized plug.
 - (d) The sign support structure shall be so fabricated that erection can be achieved by means of bolted connections.
 - (e) Each sign structure shall be provided with a "raised" structure identification number with a welding electrode in accordance with the details shown on the Drawings. The sign structure identification number shall be placed before hot-dip galvanizing.
 - (f) Adequate venting and drainage holes shall be provided in enclosed sections for hot-dip galvanizing. The galvanizing facilities shall be consulted regarding the size and location of these holes.
 - (g) Prior to fabrication, the dimensional limitations on the size and shape imposed by the galvanizing facilities shall be determined for hot-dip galvanizing the sign structures.
- E14.3.2 Fabrication
- (a) All fabrication shall be carried out in accordance with this Specification and the Contract Drawings, as well as AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaries, and Traffic Signals - 2001 - 4th Edition, plus all subsequent revisions.
 - (b) The punching of identification marks on the members will not be allowed, except for the structure identification number.
 - (c) Any damage to members during fabrication shall be drawn to the attention of the Contract Administrator in order that the Contract Administrator may approve remedial measures.
 - (d) Dimensions and fabrication details that control the field matching of parts shall receive very careful attention in order to avoid field adjustment.
 - (e) All portions of the Work shall be neatly finished. Shearing, cutting, clipping, and machining shall be done neatly and accurately. Finished members shall be true to line, free from twists, bends, sharp corners, and edges.
 - (f) Cut edges shall be true and smooth and free from excessive burrs or ragged breaks. Re-entrant cuts shall be avoided wherever possible. If used, they shall be filleted by drilling prior to cutting.
 - (g) All holes shall be provided by drilling not burning. All holes shall be free of burrs and rough edges.
- E14.3.3 Welding

- (a) Welding of steel structures shall be in accordance with CSA W59, "Welded Steel Construction."
- (b) All seams shall be continuously welded and free from any slag and splatter. Longitudinal welds shall be a minimum of 60% penetration, except those within 200 mm of baseplates, flanges, and circumferential welds, which shall be 100% penetration. All circumferential groove welds shall be 100% penetration, and where circumferential welds are used at a butt joint, an internal backup strip shall be provided.
- (c) Longitudinal seam welds in horizontal supports shall be located at the top of the horizontal members.
- (d) All welds shall be ground smooth and flush with the adjacent surface prior to hot-dip galvanizing.

E14.3.4 Surface Preparation and Cleaning

- (a) Surface preparation and cleaning of materials prior to hot-dip galvanizing shall be in accordance with CSA G164 and SSPC Specification SP:10, "Near White Metal Blast Cleaning," unless otherwise specified herein. The Contractor shall ensure that all exterior and interior surfaces of vertical support members of sign structures are blast cleaned prior to pickling to achieve the minimum zinc coating mass of 600 g/m². All welding and provision of holes is to be completed prior to surface preparation and cleaning, except where shown on the Drawings.
- (b) The sandblasting and cleaning of sign structures shall be done in the shop.
- (c) After the sign structures have been sandblasted and cleaned, the Contract Administrator will carry out a visual inspection of the structures in the shop before they are shipped to the galvanizing plant.

E14.3.5 Hot-Dip Galvanizing

- (a) The hot-dip galvanizing plant shall be a Regular Member of the American Galvanizers Association, Inc. and certified to CSA G164.
- (b) All outside surfaces of the overhead sign support structures, as well as the interior surfaces of all vertical support members of the overhead sign support structures, shall be hot-dip galvanized in accordance with the requirements of this Specification.
- (c) Adequate venting and drainage holes shall be provided in enclosed sections for hot-dip galvanizing. The galvanizing facility shall be consulted regarding the size and location of these holes. Holes shall be provided by drilling not burning.
- (d) The galvanizing coating on outside surfaces of overhead sign support structures shall be generally smooth and free of blisters, lumpiness and runs. In particular, the outside surfaces of the bottom 2.5 m of the vertical support members shall have a smooth finish equal to the finish on hot-dipped galvanized handrails.
- (e) In addition to the provision of corrosion protection by the galvanized coating, the aesthetic appearance of the structure after hot-dip galvanizing will also be a criteria in the acceptance or rejection of the galvanized coating. The galvanized coating on the entire structure shall have a uniform "silver" colour and lustre. Galvanizing with parts of the structure having dull grey coating or streaks or mottled appearance will not be acceptable. If the galvanizing is rejected for aesthetic reasons, the Contractor shall rectify the appearance by applying spray-on molten zinc metallizing with 85/15 zinc/aluminum alloy. The metallizing shall be carried out in the shop before the structure is installed.
- (f) Minor defects in the galvanizing coating shall be repaired as specified here below for "Field-Applied Touch-Up Galvanizing". The Contract Administrator shall be consulted before repairs are made. Use of cold applied spray-on galvanizing will not be permitted and will be cause for rejection.

- (g) Other defects and contaminants in the galvanizing coating, such as heavy dross protrusions, flux inclusions and ash inclusions shall be grounds for rejection of the galvanizing coating system.
- (h) The Contractor shall verify the thickness of galvanized coatings as part of their own quality control testing and make their results available to the Contract Administrator.
- (i) All threaded couplings shall be rethreaded after the sign structures have been hot-dip galvanized.
- (j) The sign structures shall be stored on timber blocking after hot-dip galvanizing.

E14.3.6 Delivery and Erection

- (a) The Contractor shall notify the Contract Administrator at least two (2) Working Days in advance of the anticipated delivery to the Site and erection of the overhead sign support structures.
- (b) The sign structures shall be lifted and secured with nylon ropes or other approved methods. Use of steel chains and steel hooks against hot-dip galvanized surfaces will not be permitted. The structure components (shaft and arm etc.) shall be placed on timber blocking and secured with nylon ropes during their transportation to the Site.
- (c) Each anchor bolt shall be provided with two galvanized nuts--one nut below the base plate for levelling the structure, and one nut above the base plate for anchoring the structure. The anchor bolts shall have a minimum projection of 25 mm above the anchoring nuts. There shall be provision for maximum 50 mm thick grout pad under the base plate.
- (d) The Contractor shall ensure that the anchoring nuts of the anchor bolts are tightened according to the "turn-of-nut" method of the AASHTO Code.

E14.3.7 Installation of Sign Plates

- (a) The City of Winnipeg will be responsible for installation of sign plates.

E14.3.8 Grout Pads

- (a) New grout pads shall be constructed under sign structure bases after erection has been completed to the satisfaction of the Contract Administrator incidental to the Work of this item.

E14.3.9 Field-Applied Touch-up Galvanizing

- (a) Any areas of damaged galvanizing on the sign structures shall receive field-applied touch-up galvanizing.
- (b) Surfaces to receive touch-up galvanizing shall be cleaned using a wire brush, a light grinding action, or mild blasting to remove loose scale, rust, paint, grease, dirt, or other contaminants.
- (c) For self fluxing, low temperature, zinc based alloy rods, preheat the surface to 315°C and wire brush the surface during preheating. Rub the cleaned preheated area with the repair stick to deposit an evenly distributed layer of zinc alloy. Spread the alloy with a wire brush, spatula, or similar tool. Field-applied galvanizing shall be blended into existing galvanizing of surrounding surfaces and shall be buffed and polished if required to match the surrounding surfaces. Care shall be taken to not overheat surfaces beyond 400°C and to not apply direct flame to the alloy rods.
- (d) For pure zinc paint on systems, the approved product Zinga shall be applied by either a brush or roller. The Zinga shall be applied in 3 coats, with each coat having a dry film thickness of 60 µm (2.36 mils). Each coat shall be left to dry for a minimum of one (1) hour before the application of the next coat.

E14.4 Quality Control

E14.4.1 General

- (a) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator, including all operations from the selection and production of materials, through to final acceptance of the Work. The Contractor shall be wholly responsible for the control of all operations incidental thereto notwithstanding any inspection approval that may have been previously given. The Contract Administrator reserves the right to reject any materials or Works that are not in accordance with the requirements of this Specification.
- (b) The Contractor shall be responsible for making a thorough inspection of materials to be supplied under this Contract. All material shall be free of surface imperfections and other defects.

E14.4.2 Welding Qualifications

- (a) The Contractor shall produce evidence that the plant has recently been fully approved by the C.W.B. to the requirements of CSA W47.1 Division 2.1 for welding of steel structures.
- (b) Approved welding procedures shall be submitted to the Contract Administrator prior to fabrication of any steel items.

E14.4.3 Testing

- (a) In addition to the Contractor's own quality control testing of all materials, welding procedures and steel fabrication including hot-dip galvanizing will be inspected and tested by the Contract Administrator to ascertain compliance with the Specifications and Drawings.
- (b) The Contract Administrator will hire a testing agency certified by the Canadian Welding Bureau to carry out shop fabrication inspection and testing before the overhead sign support structures are approved ready for installation of coating system. The inspector shall have access to all of the fabricator's normal quality control records for this Contract, specified herein. Inspection and testing will include:
 - (i) Visual inspection of 100 percent of welds.
 - (ii) Ultrasonic testing of 100 percent of full penetration sections of longitudinal seam welds and circumferential butt welds.
 - (iii) Magnetic particle testing of a random 10 percent of partial penetration sections of longitudinal seam welds.
 - (iv) Ultrasonic testing of 25 percent of base plate and flange plate welds.
 - (v) Inspection of hot-dip galvanizing and coating thickness.
- (c) Welds that are found by any of the inspection and testing methods to be inadequate and unsatisfactory shall be repaired in accordance with CSA W59 and then retested. The cost of the repairs and the cost of the retest shall be paid for by the Contractor.
- (d) No repair shall be made until agreed to by the Contract Administrator.
- (e) Defects in hot-dip galvanizing shall be rectified as directed by the Contract Administrator.

E14.4.4 Unacceptable Work

- (a) Any Work found to be unacceptable shall be corrected in accordance with CSA W59.
- (b) No repair shall be made until agreed to by the Contract Administrator.

E14.5 Measurement and Payment

E14.5.1 Supply of Steel Overhead Sign Support Structures

- (a) Supply of steel overhead sign support structures will be measured and paid for at the Contract Lump Sum Price per structure per Site for the "Items of Work" listed here below for steel overhead sign support structures supplied in accordance with this Specification and accepted by the Contract Administrator.

- (i) Items of Work:
 - Supply of Steel Overhead Sign Support Structures
 - (a) MK 1 – Arm Length < 4.0 m
 - (b) MK 2 – Arm Length 4.0 m to 6.0 m
 - (c) MK 3 – Arm Length 6.1 m to 8.0 m
 - (d) MK 4 – Arm Length > 8.0 m

E14.5.2 Installation of Steel Overhead Sign Support Structures

- (a) Installation of steel overhead sign support structures will be measured and paid for at the Contract Lump Sum Price per structure per Site for the “Items of “Work” listed here below for steel overhead sign support structures installed in accordance with this Specification and accepted by the Contract Administrator.

- (i) Items of Work:
 - Installation of Steel Overhead Sign Support Structures

E15. ABANDONMENT OF EXISTING CONCRETE PILE FOUNDATIONS

E15.1 Description

- (a) The Work covered under this item shall include all operations related to the abandonment of existing concrete pile foundations and removal and restoration of miscellaneous concrete slabs at the designated locations, in accordance with this Specification and as shown on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the supply of all materials, and the furnishing of all superintendence, overhead, labour, equipment, tools, supplies and all other things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E15.2 Equipment

- (a) All equipment shall be of a type approved by the Contract Administrator and shall be kept in good working order.

E15.3 Construction Methods

E15.3.1 Abandoning of Existing Concrete Pile Foundations

- (a) Piles shall be abandoned at designated locations shown on the Drawings.
- (b) The existing piles being abandoned shall be cut down to 300 mm below existing paved surface or ground surface.
- (c) The existing piles, miscellaneous concrete slabs, including old anchor bolts, etc. shall be removed and all material hauled and disposed off-site.
- (d) If the existing pile being abandoned is located in a concrete sidewalk/median slab, the existing slab shall be removed to the nearest existing joints. If the nearest existing joint is more than 600 mm beyond the perimeter of the pile, the Contractor shall remove a square section of the existing slab that is 300 mm beyond the pile perimeter. The surface of the slab shall be saw-cut to a depth of 50 mm around the perimeter of the square section. Care shall be taken to ensure that the saw-cut edge of the section is not chipped or broken during the removal of the concrete. Concrete slabs damaged beyond the specified limits shall be replaced at the Contractor's cost to the satisfaction of the Contract Administrator. After the pile has been cut down as required, the concrete sidewalk/median slab shall be restored flush with the adjacent surface level. The removal and restoration of concrete sidewalk/median slabs will be considered incidental to pile abandonment works and no separate payment will be made.
- (e) If the existing pile being abandoned is located in grass boulevard/median, the Site shall be backfilled and restored with sod after the pile has been cut down. The restoration work will be considered incidental to the pile abandonment works at each Site and no separate payment will be made.

E15.3.2 Quality Control

- (a) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator, including all operations from the selection and production of materials, through to final acceptance of the Work. The Contractor shall be wholly responsible for the control of all operations incidental thereto notwithstanding any inspection or approval that may have been previously given. The Contract Administrator reserves the right to reject any materials or Works that are not in accordance with the requirements of this Specification.
- (b) The Contractor shall be responsible for making a thorough inspection of materials to be supplied under this Contract. All material shall be free of surface imperfections and other defects.

E15.4 Measurement and Payment

E15.4.1 Abandonment of Existing Concrete Pile Foundations

- (a) Abandonment of existing concrete pile foundations, including restoration of adjacent property, will not be measured and will be paid for at the Contract Lump Sum Price per pile per Site for the "Items of Work" listed here below for abandonment of piles in accordance with this Specification and accepted by the Contract Administrator.
 - (i) Items of Work:
 - Abandonment of Existing Concrete Pile Foundations
 - (a) Main St. S/B, South of Alexander Ave.

E16. SUPPLY AND INSTALLATION OF BREAKAWAY BASES

E16.1 Description

- (a) The Work covered under this item shall include all operations related to the supply and installation of breakaway bases at the designated locations, in accordance with this Specification and as shown on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the supply of all materials, and the furnishing of all superintendence, overhead, labour, equipment, tools, supplies and all other things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E16.2 Materials

E16.2.1 General

- (a) The Contractor shall be responsible for the supply, safe storage, and handling of all materials set forth in this Specification.
- (b) All breakaway bases to be installed for the overhead sign support structures shall be new, previously unused bases.
- (c) Breakaway bases shall be as manufactured and available by Safety Base Ltd., 1036 Waverley Street, Winnipeg

E16.2.2 Handling and Storage of Materials

- (a) All materials shall be handled in a careful and workmanship-like manner, to the satisfaction of the Contract Administrator. Storage of materials shall be in accordance with the requirements of CSA Standard CAN3 A23.1.8-M77, Storage of Materials, except as otherwise specified herein.

E16.3 Equipment

- (a) All equipment shall be of a type approved by the Contract Administrator and shall be kept in good working order.

E16.4 Construction Methods

E16.4.1 Installation of Breakaway Bases

- (a) Breakaway bases shall be installed in accordance with the manufacturer's instructions.

E16.4.2 Quality Control

- (a) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator, including all operations from the selection and production of materials, through to final acceptance of the Work. The Contractor shall be wholly responsible for the control of all operations incidental thereto notwithstanding any inspection or approval that may have been previously given. The Contract Administrator reserves the right to reject any materials or Works that are not in accordance with the requirements of this Specification.
- (b) The Contractor shall be responsible for making a thorough inspection of materials to be supplied under this Contract. All material shall be free of surface imperfections and other defects.

E16.5 Measurement and Payment

E16.5.1 Supply and Installation of Breakaway Bases

- (a) Supply and installation of breakaway bases will not be measured and will be paid for at the Contract Lump Sum Price per breakaway base per Site for the "Items of Work" listed here below for the supply and installation of breakaway bases in accordance with this Specification and accepted by the Contract Administrator.
 - (i) Items of Work:
 - Supply and Installation of Breakaway Bases
 - (a) TLS-029 – Portage Ave. W/B, West of Colony St.
 - (b) TLS-077 – Main St. S/B, South of Alexander Ave.

E17. POWDER COATING OF STEEL OVERHEAD SIGN SUPPORT STRUCTURES

E17.1 Description

- (a) The Work covered under this item shall include all operations related to the powder coating of steel overhead sign support structures at the designated locations, in accordance with this Specification and as shown on the Drawings.
- (b) The Work to be done by the Contractor under this Specification shall include the supply of all materials, and the furnishing of all superintendence, overhead, labour, equipment, tools, supplies and all other things necessary for and incidental to the satisfactory performance and completion of all Work as hereinafter specified.

E17.2 Materials

E17.2.1 General

- (a) The Contractor shall be responsible for the supply, safe storage, and handling of all materials set forth in this Specification.

E17.2.2 Handling and Storage of Materials

- (a) All materials shall be handled in a careful and workmanship-like manner, to the satisfaction of the Contract Administrator. Storage of materials shall be in accordance with the requirements of CSA Standard CAN3 A23.1.8-M77, Storage of Materials, except as otherwise specified herein.

E17.3 Equipment

- (a) All equipment shall be of a type approved by the Contract Administrator and shall be kept in good working order.

E17.4 Construction Methods

E17.4.1 Powder Coating of Steel Overhead Sign Support Structures

(a) Surface Preparation and Cleaning

- (i) Powder coating shall only be applied after fabrication and galvanizing is complete. No welding, bending or field-applied touch-up galvanizing shall be permitted after the powder is applied.
- (ii) Surface preparation and cleaning of structures prior to powder coating shall be in accordance with SSPC Specification SP:7 "Brush-Off Blast Cleaning".
- (iii) The structures shall be thoroughly cleaned and dried with an air gun. All hand marks and grease spots shall be cleaned with a mild solvent.
- (iv) The structures shall be pre-baked to 260°C to prevent emission of gases during the curing cycle.

(b) Powder Application

- (i) All powder coating shall be black in colour.
- (ii) The structures shall receive a base powder coat, applied electrostatically, during the cool down process after pre-baking to allow the powder to melt and fuse to the surface. A minimum base coat dry film thickness of 75 µm (3 mils) shall be applied.
- (iii) Once the base coat has been applied and has set, the top coat shall be applied electrostatically to a dry film thickness of 75-125 µm (3-5 mils).
- (iv) The structures shall then be heated to 230°C for a minimum of 25 minutes. Thicker material may require longer bake cycles to fully cure. Upon removal from the oven, the structures shall be left to rest until cool enough to handle.

E17.4.2 Field-Applied Touch-Up Powder Coating

- (a) Any areas of damaged powder coating on the sign structures shall receive field-applied touch up powder coating.
- (b) Surfaces to receive touch-up powder coating shall be cleaned with sandpaper to "feather" the surface.
- (c) A mild solvent shall be used to remove any hand marks or grease spots. The structure shall be allowed to dry completely.
- (d) The structures shall receive a uniform application of Aliphatic Urethane Acrylic Semi-glass High Build applied at a dry film thickness of 50-100 µm (2-4 mils) over the entire damaged and sanded areas.
- (e) Touch-up powder coating shall only be applied if ambient conditions are dry and over 10°C

E17.4.3 Quality Control

- (a) All workmanship and all materials furnished and supplied under this Specification are subject to close and systematic inspection and testing by the Contract Administrator, including all operations from the selection and production of materials, through to final acceptance of the Work. The Contractor shall be wholly responsible for the control of all operations incidental thereto notwithstanding any inspection or approval that may have been previously given. The Contract Administrator reserves the right to reject any materials or Works that are not in accordance with the requirements of this Specification.
- (b) The Contractor shall be responsible for making a thorough inspection of materials to be supplied under this Contract. All material shall be free of surface imperfections and other defects.

E17.5 Measurement and Payment

E17.5.1 Powder Coating of Steel Overhead Sign Support Structures

- (a) Powder coating of steel overhead sign support structures will not be measured and will be paid for at the Contract Lump Sum Price per structure per Site for the "Items of

Work” listed here below for the powder coating of steel overhead sign support structures in accordance with this Specification and accepted by the Contract Administrator.

(i) Items of Work:

Powder Coating of Steel Overhead Sign Support Structures

(a) TLS-029 – Portage Ave. W/B, West of Colony St.

(b) TLS-077 – Main St. S/B, South of Alexander Ave.