

## GENERAL

1. ALL FIELD DIMENSIONS ARE BE CHECKED AND VERIFIED BY THE CONTRACTOR PRIOR TO STARTING CONSTRUCTION.
2. ALL CONSTRUCTION JOINT LOCATIONS ARE TO BE APPROVED BY THE CONTRACT ADMINISTRATOR.
3. THE STRUCTURE SHALL BE BRACED TO SAFELY WITHSTAND ALL FORCES WHICH MAY BE ENCOUNTERED DURING CONSTRUCTION. THE BRACING SHALL REMAIN IN PLACE UNTIL THE PERMANANT STRUCTURAL MEMBERS ARE IN PLACE AND FULLY OPERATIONAL.

## STRUCTURAL STEEL

1. FABRICATION AND ERECTION OF STRUCTURAL STEEL TO BE PERFORMED IN ACCORDANCE WITH CSA S16 "STEEL STRUCTURES FOR BUILDINGS".
2. HOLLOW STRUCTURAL SECTIONS SHALL BE IN ACCORDANCE WITH CSA G40.21, GRADE 50W, CLASS C. ALL OTHER STRUCTURAL SECTIONS SHALL BE IN ACCORDANCE WITH CSA G40.21, GRADE 44W.
3. ALL STRUCTURAL STEEL CONNECTIONS SHALL BE IN ACCORDANCE WITH CSA G40.21, GRADE 44W.
4. PROVIDE BOLT AND NAIL HOLES FOR FASTENING ADJACENT MATERIALS.
5. PROVIDE GALVANIZING OF MEMBERS TO CSA G164 AS SHOWN ON DRAWINGS.
6. WELDING SHALL BE UNDERTAKEN BY A COMPANY WITH PROVEN CAPABILITY AND SHALL MEMBER IN GOOD STANDING OF THE CANADIAN WELDING BUREAU TO THE REQUIREMENTS OF CSA W47.1.
7. ALL WELDING SHALL CONFORM TO THE REQUIREMENTS OF CSA W59.
8. STRUCTURAL STEEL TO RECEIVE ONE COAT OF CPMA STANDARD 2.75 PRIMER.
9. SUBMIT SHOP DRAWINGS INCLUDING CONNECTION DETAILS AND CLEARLY INDICATING PROFILES, SIZES, SPACING AND LOCATIONS OF STRUCTURAL MEMBERS, CAMBERS, AND LOADS. CONNECTION DETAILS TO BE SEALED BY A PROFESSIONAL ENGINEER.
10. DO NOT START FABRICATION UNTIL SHOP DRAWINGS ARE REVIEWED.
11. COPIES OF STRUCTURAL DRAWINGS WILL NOT BE ACCEPTED FOR USE AS SHOP DRAWINGS.

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New Roof Top AHU Platform  
Bonivital Pool  
1215 Archibald Street  
Winnipeg, Manitoba



**GC ENGINEERING LTD.**  
**675 ELM ST.**  
**WINNIPEG MB R3M 3N8**  
**PH 793-3948 FAX 487-4616**  
**EMAIL CALGRAY@MTS.NET**