



EXTRUSION DETAIL (ALTEX SHAPE NO. 961875)
2:1 (TYPICAL SECTION AT PERIMETER)

NOTES

- SIGN BOX EXTRUSION: ALUMINUM ALLOY 6063, SHAPE NO. 961875 BY ALTEX EXTRUSION (PH. 450-629-4260) OR APPROVED EQUAL.
- SIGN MESSAGE PANELS: GAUGE NO. 12 SHEET ALUMINUM, 2mm (0.080 IN.) THICK CONFORMING TO ASTM B209M.
- ALUMINUM PLATES, STIFFENER BARS, & PIPE SLEEVES: ASTM B209M, ALLOY 6351-T6 OR 6061-T6.
- BOLTS & SCREWS: ASTM A276, TYPE 316 STAINLESS STEEL.
- BONDING TAPE: 3M VHB (VERY HIGH BOND).
- WELDING: MIG PROCESS.

DRAWING REDUCED
NOT TO SCALE

B.M. ELEV.	DESIGNED BY	S.S.R./A.S.D.				THE CITY OF WINNIPEG PUBLIC WORKS DEPARTMENT	WAYFINDER SIGN SYSTEM	CITY DRAWING NUMBER	WF-05-07
	DRAWN BY	N.B.G.						SHEET	7 OF 10
	CHECKED BY	S.S.R.							
	APPROVED BY								
	HOR. SCALE	AS SHOWN							
NO. REVISIONS	DATE	BY	DATE	JUNE 2005	DATE	CONSULTANT PROJECT NO.	05-4794-1000	ALTERNATIVE 1 (SIGN BOXES) SIGN BOX DETAILS - SHEET 1 OF 2	